

SERVO DUTY FEEDBACK GUIDE

Rotary encoders designed for servomotor duty face special challenges such as high temperatures, high peak speeds, and commutation chores. Ease of installation is equally important, so Dynapar offers "One Size Fits All" mounting — Our size 15 frameless resolvers, absolute encoders, and commutation encoders are physically interchangeable feedback options, while using

Dynapar's Servermeter Duty encouers oner.

- High 120°C operating temperatures that won't downgrade motor ratings
- 2,000 rpm

To meet the lightning-quick communication response brushless servorhotors require, Dynapar offers the Acuro[™] absolute encoder family designed especially for high-performance servo feedback. These encoders provide features such as:

- Fast response with either SSI or BiSS communication protocol
- High 22 bit resolution for the ultimate in low-speed smoothness
- Integrated diagnostics that monitor temperature and other safety parameters to monitor system performance

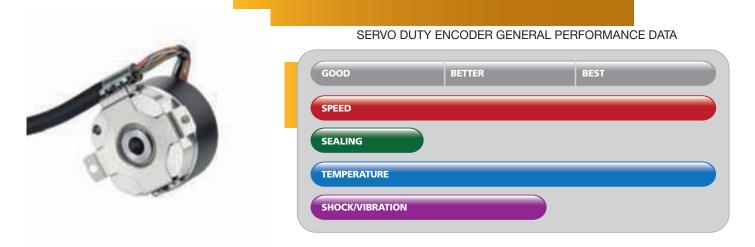
Dynapar also provides Harowe[™] brand ultra-performance resolvers, long recognized as the benchmark in the brushless motor industry. Harowe resolvers provide reliable analog output in some of the harshest conditions where shock, vibration, temperature extremes, and even radiation are present. The new HaroMax line of frameless resolvers combine traditional resolver reliability with:

- Machine-wound stators for unparalleled accuracy
- Tough anodized aluminum housings with low mass for weight savings
- Ultra-high 155°C temperature rating for the toughest servo applications

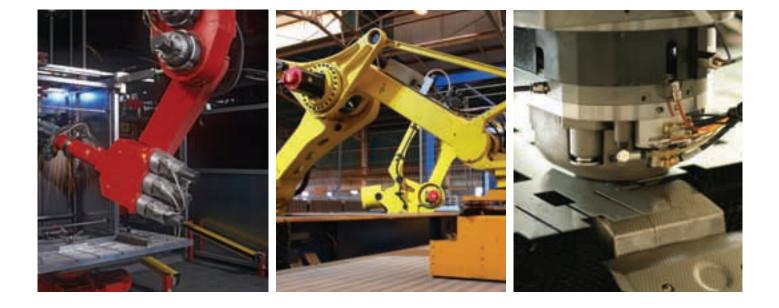
For those OEM customers with special requirements, Dynapar has an engineering team ready to tackle custom modifications whether electrical, mechanical, or environmental. With these custom products manufactured across the globe, Dynapar supports today's servomotor manufacturer by combining high performance with fast delivery.



This class of encoders and resolvers is specifically suited to use on small-to mid-size stepper and servo motors. They typically have limited sealing due to their use inside motor housings, but are capable of very high speeds and high temperatures, a benefit due to being in such close proximity to motor windings. These encoders typically come from the factory ready to mount to common motor back shafts.



AD35 Pictured.





	OPTICAL - ABSOLUTI			
	See S	0	.0.1	. Ke
Product	AD34	AD35	AD36	AD25
Shaft/Bore Siz				
Available				
Resolutions (Bits)	Singleturn	Singleturn	multiturn	multiturn
Input Voltage (VDC)	5 or 7 to 30	5 or 7 to 30	5 or 7 to 30	5
Te				-120
E)
Key Features	Unique one-step notched shaft mounting	Short mounting depth	Up to 22 bit singleturn resolution	Unique conical shaft for concentric motor mounting
Page Number	3.04	3.06	3.08	3.10

INDUCTIVE - RESOLVER

ST.	ST.	
11	R11	
0.120" (3.05mm)	0.120" (3.05mm)	
+/- 3 arcmin	+/- 6 arcmin	
2 to 26	2 to 6	
Up to 155	Up to 155	
N/A	N/A	
Brushless construction	Brushless construction	
3.40	3.40	

OPTICAL - INCREMENTAL							
	C	Ser Contraction				C	
Product	M602/M832 Module	LM/LAM	E9	M9	M14	M15	
Shaft/Bore Sizes	1/4" to 10mm	N/A	1.5 to 4mm, .125", .156"	1.5 to 4mm, .125", .156"	3 to 8mm, .1248", .375"	1/8″ or 3/8″ 6 to 10mm	
Available Resolutions (PPR)	1 to 5000 (M832) 1 to 3600 (M602)	Up to 720 CPI/500 CPI	100 to 512	100 to 512	200 to 1024	200 to 1024	
Input Voltage (VDC)	5	5	5	5	5	5 or 12	
Operating Temperature (°C)	-40 to +100	-40 to +100	-20 to +100	-20 to +100	-20 to +100	-20 to +120	
Enclosure Rating	IP00	IP00	N/A	N/A	N/A	NEMA 1/ IP50 (w/cover)	
Key Features	Tool-less gapping	Choice of Digital or Analog Output	Super-compact size for small motors	Up to 512 PPR resolution	Short mounting depth	Easy installation without special tools	
Page Number	3.12	3.15	3.18	3.20	3.22	3.24	



						INDUCTIVE - RESOLVER	
8	8	8	8	8	0	0	
Frameless 10	Frameless 15	Frameless 21	Frameless 31	Frameless 55	HaroMax [®] 15	HaroMax [®] 21	Product
0.25" (6mm)	0.472" (12mm)	0.800" (20mm)					Shaft size/ Max bore size
+/- 15 arcmin	+/- 10 arcmin	+/- 7 arcn					Accuracy (Single Speed Only)
2 to 12	2 to 12	2 to 12	Input Voltage (Vrms)				
Up to 200	Up to 200	Up to 200	L				ating ture (°C)
N/A	N/A	N/A					e Rating
Compact mounting depth	Compact mounting depth	Compact mounting depth	Compact mounting depth	Compact mounting depth	Machine wound stator for high accuracy	Machine wound stator for high accuracy	Key Features
3.41	3.41	3.41	3.41	3.41	3.42	3.43	Page Number

OPTICAL - INCREMENTAL								
EI CO	(T	6	0	Ø			
M53	F10	F14	F15	F18	F21	HC20	Product	
 1/4″ to 1/2″ 6 to 12mm	6mm	1/4", 6mm, 8mm	3/8"	1/4" to 1/2" 6 to 12mm	1/2"	6mm, 8mm hub or hollow, 9mm tapered	Shaft/Bore Sizes	
500 to 2500	1024 to 2048	200 to 5000	1024 to 2048	500 to 1000	1024 to 2048	500 to 2500	Available Resolutions (PPR)	
5 or 12	5	5	5	5	5	5 or 5 to 26	Input Voltage (VDC)	
0 to +120	0 to +120	0 to +120	0 to +120	0 to +120	0 to +120	0 to +120	Operating Temperature (°C)	
NEMA 1/ IP50 (w/cover)	N/A	NEMA 1/ IP40 (w/cover)	N/A	NEMA 1/ IP40 (w/cover)	N/A	IP51	Enclosure Rating	
Up to 2500PPR with commutation tracks	Compact 1.0" diameter servo ring mount	Non-marring hollow shaft	Industry standard size 15 servo mounting	Under 2.0" dia package with high 10,000PPR capability	Industry standard size 21 servo mounting	Economical servomotor feedback	Key Features	
3.26	3.28	3.30	3.32	3.34	3.36	3.38	Page Number	

SERIES AD34

ACURO[™] brand

Single Turn Absolute Encoder

Key Features

- Special Notched Shaft Installs Easily in One Step and Eliminates Coupling Issues
- Up to 19 bits of Singleturn Absolute
 Positioning
- Wide -15° to +120°C Operating Temperature Covers Majority of Servomotor Applications





SPECIFICATIONS

ELECTRICAL

Supply Voltage: 5 VDC -5 %/+10 % or 7 - 30 VDC Max. Current w/o Load: 50 mA Resolution Singleturn: 12 -17 Bit Output Code: Gray Drives: Clock and Data / RS422 Incremental signals: Optional Sinus-Cosinus 1 Vpp Number of Pulses: 2,048 3dB Lmiting Frequency: 500 kHz Absolute Accuracy: ±35" Repeatability: ±7" Alarm Output: Alarm bit (SSI-Option), warning bit and alarm bit (BiSS)

MECHANICAL

Housing Diameter: 37.5 mm (1.48") Shaft Diameter: 6 mm (Notched Shaft) Mounting: Spring Tether Protection Class (EN 60529): IP40 Housing & Shaft Shaft Speed (maximum): 10,000 RPM (continu ous), 12,000 RPM (peak) Torque: 0.01 Ncm Moment of Inertia: approx. 2.5 x 10⁻⁶ kgm² Weight: approx. 80g (2.8 oz.) Connections: Cable, radial; PCB connector, 12 pole

ENVIRONMENTAL

Vibration: 100 m/s² (10 to 2,000 Hz) (DIN EN 60068-2-6) Shock: 1,000 m/s² for 6 msec duration (DIN EN 60068-2-27) Operating Temperature: -15°C to +120°C Storage temperature: -15°C to +85°C (due to packaging)

CONNECTIONS

PIN	1b	2b	3b	4b	5b	Gb
Function	DC 5V /7-30V (U _{p)}	Clock	В -	OV (U _n)	A -	Data
Color	White	Yellow	Gray/Pink	Brown	Brown / Green	Pink
PIN	1a	2a	3a	4a	5a	6a
Function	Data	A +	OV -Sen	B +	Clock	5V Sensor
Color	Gray	White /Green	Black	Red /Blue	Green	Violet

U_p = power Supply

Sensor is connected to Power Supply and OV (Un) Shield connected to case



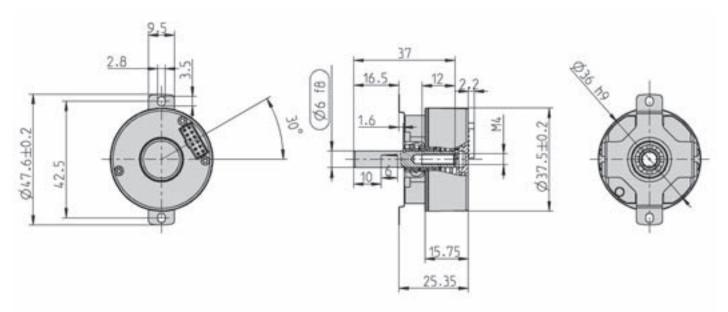


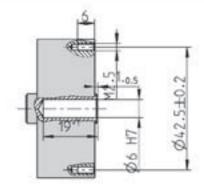
Ordering Information

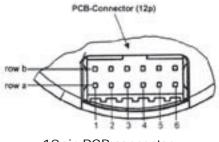
To order, complete the model number with code numbers from the table below:

Code 1: Model	Code 2 Resolution	Code 3 Voltage	Code 4: Flange /Protection/Shaft	Code 5: Output	Code & Connection
AD34					
AD34 ACURO Absolute Encoder	0012 12 Bit ST 0013 13 Bit ST 0014 14 Bit ST 0017 17 Bit ST 0019 19 Bit ST	A 5 VDC* E 7-30 VDC * <u>Note:</u> No inverse polarity protection	U.0N Spring Tether, IP 4Q, Amm Notched Shaft	BI BiSS SG SSI Gray SC SSI Gray (+SinCos 1Vpp)	 PCB Connector, axial, 12 pole PCB Connector, radial, 12 pole PCB Connector, axial, 12 pole, with mating connector and 0.5 m cable PCB Connector, radial, 12 pole, with mating connector and 0.5 m cable

Dimensions (mm)







12 pin PCB connector manufacture Berg, type Mnitek

SERIES AD35

ACURO[™] brand

Single Turn Absolute Encoder

Key Features

- Short Mounting Depth Allows Installation in Tight Motor Endbells
- Up to 10,000RPM Speed Capability for Majority of Servomotor Applications
- 8mm Hubshaft Mount for Easy Installation





SPECIFICATIONS

ELECTRICAL

Supply Voltage: 5 VDC -5 %/+10 % or 10 - 30 VDC
Max. Current w/o Load: 50 mA
Resolution Singleturn: 17 Bit
Output Code: Gray
Lines/Drives: Clock and Data / RS422
Incremental signals: Sine-Cosine 1 Vpp
Number of Increments: 2,048
3dB Lmiting Frequency: 500 kHz
Absolute Accuracy: ±35"
Repeatability: ±7"
Alarm Output: Alarm bit (SSI); Warning bit and alarm bit (BiSS)

MECHANICAL

Housing Diameter: 37.5 mm (1.48") Material Shaft/ Flange/ Housing: Stainless steel/ aluminum/ plastic Shaft Diameter: 6 mm solid shaft (8 mm hub shaft optional) Mounting: Spring Tether (Hub Shaft) Protection Class: IP40 Housing & Shaft Shaft Speed (maximum): 10,000 RPM (continuous), 12,000 RPM (peak) Torque: ≤1 Ncm Moment of Inertia: approx. 25 gcm² Shaft Load (solid-shaft): Axial ≤5 N; Radial ≤10 N Shaft Load (hubshaft): Spring Tether Tolerance: Axial ±0.5mm; Radial ±0.05mm Weight: Aprox. 80g (2.8 oz.) Connections: Cable, PCB connector, 12 pole

ENVIRONMENTAL

Vibration: 100 m/s² (10 to 500 Hz) (IEC 68-2-6) Shock: 1,000 m/s² for 6 msec duration (IEC 68-2-27) Operating Temperature: -15°C to +100°C Storage temperature: -15°C to +85°C (due to packaging)

CONNECTIONS

	PIN	1b	2b	3b	4b	5b	Gb
	Function	DC 5V /7-30V (U _{p)}	Clock	В -	OV (U _n)	A -	Data
ſ	Color	Yellow/Black	White	Red	White Green	Yellow	Black
	PIN	1a	2a	- 3a	4a	5a	6a
	Function	Data	A +	OV -Sen	B +	Clock	5V Sensor
	Color	Violet	Green	Brown / Green	Blue	Brown	Red /Black

 $U_p = power Supply$

Sensor is connected to Power Supply and OV (Un) Shield connected to case



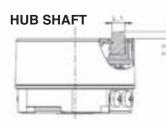
SERIES AD35

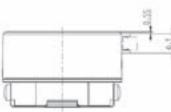
Ordering Information

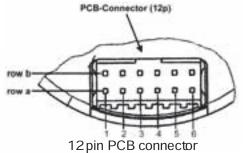
To order, complete the model number with code numbers from the table below.

Code 1: Model	Code 2 Resolution	Code 3: Voltage	Code 4: Flange /Protection/Shaft	Code 5: Output	Code & Connection
AD35					
AD35 ACURO Absolute Encoder	0012 12 Bit ST 0013 13 Bit ST 0014 14 Bit ST 0017 17 Bit ST 0019 19 Bit ST 0022 22 Bit ST	 A 5 VDC* E 7-30 VDC * No Inverse polarity protection 	F.OC Optional, Spring Tether, IP4Q, &mm Hub Shaft	BI BiSS SC SSI Gray +1Vpp	 PCB Connector, 12 pole B Cable Radial, Q5 m

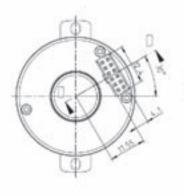
Dimensions (mm)

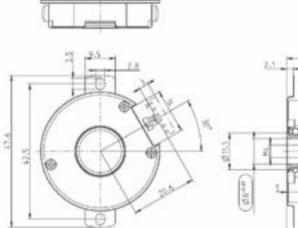


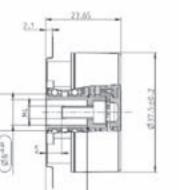




manufacture Berg, type Mnitek







12±0.1

SERIES AD36

ACURO[™] brand

Single- / Multi- Turn Absolute Encoder **NEW!**

Key Features

- Compact Dimensions Compatible with Size 15 Resolvers
- Up to 22 Bit Singleturn and 12 Bit True Multiturn Absolute Positioning
- Optional Sinewave 1Vp-p Output for Easy Integration Into Older Controls





SPECIFICATIONS

ELECTRICAL

Supply Voltage: 5 VDC -5 %/+10 % or 10 - 30 VDC Max. Current w/o Load: Single-Turn: 50 mA; Multi-Turn: 100 mA Resolution Singleturn: SSI: 13 Bit; Biss: 19 Bit Output Code: Gray Lines/Drives: Clock and Data / RS422 Incremental Signals: Sine-Cosine 1 Vpp Number of Increments: 2,048 3dB Lmiting Frequency: 500 kHz Absolute Accuracy: ±35" Repeatability: ±7" Alarm Output: Alarm bit (SSI); Warning bit and alarm bit (BiSS)

MECHANICAL

Housing Diameter: 37.5 mm (1.48") Material Shaft/ Flange/ Housing: Stainless steel/ aluminum/ plastic Shaft Diameter: 8 mm solid shaft Mounting: Spring Tether (Hollow Shaft) Protection Class: IP40 Housing & Shaft Shaft Speed (maximum): 10,000 RPM (continu ous), 12,000 RPM (peak) Torque: 0.01 Ncm Moment of Inertia: approx. 25 gcm² Shaft Load (solid-shaft): Axial ≤5 N; Radial ≤10 N Shaft Load (hollowshaft): Spring Tether Tolerance: Axial ±0.5mm; Radial ±0.05mm Weight ST/MT: 80g (2.8 oz.) / 130g (4.6 oz.) Connections: Cable, PCB connector, 12 pole

ENVIRONMENTAL

Vibration: 100 m/s² (10 to 500 Hz) (IEC 68-2-6) Shock: 1,000 m/s² for 6 msec duration (IEC 68-2-27) Operating Temperature: -15°C to +120°C Storage temperature: -15°C to +85°C (due to packaging)

CONNECTIONS

PIN	1b	2b	3b	4b	5b	Gb
Function	DC 5V /7-30V (U _{p)}	Clock	В -	OV (U _n)	A -	Data
Color	Yellow/Black	White	Red	White Green	Yellow	Black
PIN	1a	2a	- 3a	4a	5a	6a
Function	Data	A +	OV -Sen	B +	Clock	5V Sensor
Color	Violet	Green	Brown /Green	Blue	Brown	Red /Black

Up = power Supply

Sensor is connected to Power Supply and OV (Un) Shield connected to case



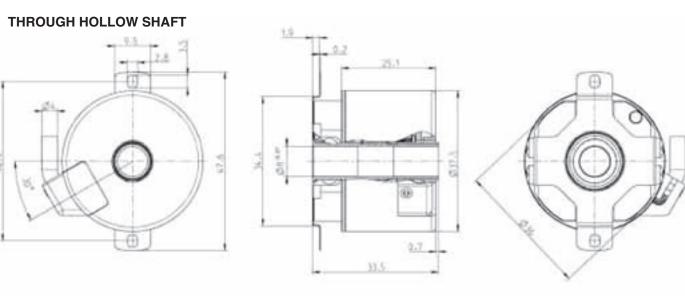


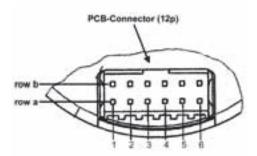
Ordering Information

To order, complete the model number with code numbers from the table below:

Code 1: Model	Code 2 Resolution	Code 3: Voltage	Code 4: Flange Protection Shaft	Code 5 Output	Code & Connection
AD36			0.00		
AD36 ACURO Absolute Encoder	0012 12 Bit ST 0013 13 Bit ST 0014 14 Bit ST 0017 17 Bit ST 0019 19Bit ST (Biss) 0022 22 Bit ST 1213 12 Bit MT+13 Bit ST 1217 12 Bit MT+17 Bit ST 1219 12 Bit MT+19Bit ST (Biss) 1222 12 Bit MT+22 Bit ST	 A 5 VDC* E 7-30 VDC * No Inverse polarity protection 	 F.OC Optional, Spring Tether, IP4Q, 8mm Through Hollow Shaft F.OR Spring Tether, IP4Q, 8mm Hub Shaft 	BI BISS (1 Vss redundant, optional) SC SSI Gray +1Vpp	0 PCB Connector, 12 pole Β Cable Radial, 0.5 m

Dimensions (mm)





12 pin PCB connector manufacture Berg, type Mnitek

SERIES AD25

ACURO[™] brand

Single- / Multi- Turn Absolute Encoder

Key Features

- Special Conical Shaft for Concentric Motor Mounting
- Up to 22 Bits of Singleturn Absolute Positioning for Smooth Low Speed Motor Performance
- Integrated On-Board Diagnostics to Monitor Encoder Health





SPECIFICATIONS

STANDARD OPERATING CHARACTERISTICS

Supply Voltage: 5 VDC, +10% / -5% Current Consumption (w/o output current): Single-turn: £ 45 mA (at 5V) Multi-turn: £ 85 mA (at 5V) Absolute Accuracy: ± 0.01° mechanical (36 arc-sec.) Repeatability: ±0.002° mechanical (7.2 arc-sec.) Connection: 1 ft. Cable (30 cm) Incremental Signals (SSI models only) Resolution: 2048 Format: A, B Quadrature,1 Vpp Sine wave SSI Interface **Resolution:** Single-turn: 13 Bits Multi-turn resolution: 12 Bits Interface: Number of lines: 4 unidirectional (2 for clock; 2 for data) Electrical Interface: RS 422 Transmission speed: 70 kHz to 2 MHz per SSI definition

BiSS Interface Resolution: Single-turn resolution: 22 Bits Multi-turn resolution: 12 Bits Interface: Signals: Clock unidirectional (from master to encoder); Data unidirectional (from encoder to master) Electrical Interface: RS 422 Number of lines: 4 unidirectional (2 for clock and 2 for data) Transmission speed: 70 kHz - 10 MHz Transmission security: 1 start bit, 1 stop bit, 6 Bit CRC Diagnostic functions: possible failure modes are constantly checked with the following functions LED current sensing: Pollution, condensation, overtemperature Single-step check: Disk pollution or damage, condensation, mechanical overload Temperature monitoring: Warning message if the user-

defined limits have been reached/exceeded

For further information on the BiSS interface please consult: http://www.biss-ic.de/

MECHANICAL

Shaft Size: Tapered solid shaft: 10 mm diameter; Cone 1:10 Tapered hub shaft: 10 mm diameter; Cone 1:10 Shaft Loading: 5 lb axial, 20 lb radial Shaft Speed: 10,000 RPM (continuous), 12,000 RPM (peak-ST only) Starting Torque: < 1.4 in-oz Weight: 6.2 oz. Diameter: 2.28" Length: 1.85"

ENVIRONMENTAL

Operating Temperature: -15 to +120° C Storage Temperature: -25 to +85° C (due to packaging) Enclosure Rating: IP40 Shock: 100 g's for 6 msec duration Vibration: 10 g's (10 to 2000 Hz)

CONNECTIONS

1	PIN	1b	2b	3b	4b	5b	6b
	Name	Power Supply (U_p)	Clock	В -	OV (U _n)	A -	Data
]	Color	Gray/Pink	White	Red	White /Green	Yellow	Black
	PIN	1a	2a	<u>3</u> a	4a	5a	6a
	Name	Data	A +	OV -Sen	B +	Clock	U _p Sensor
	Color	Violet	Green	Brown / Green	Blue	Brown	Blue Red

 $U_p = power Supply$

Sensor is connected to Power Supply and OV (U_n) Shield connected to case



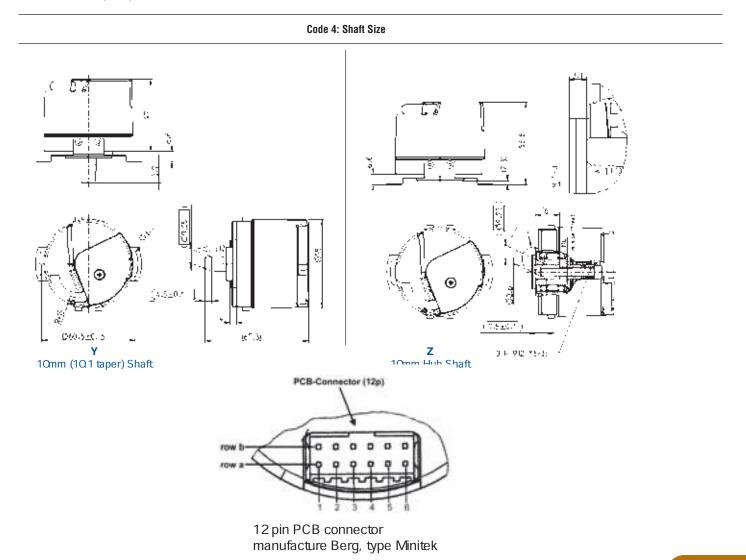


Ordering Information

To order, complete the model number with code numbers from the table below:

Code 1: Model	Code 2 Bits	Code 3: Mounting	Code 4: Shaft Size	Code 5: Protocol	Code & Electrical	Code 7: Connector
AD25						
AD25 Size 25 Acuro Absolute Encoder	Single-Turn 0013 13 Bit 0022 22 Bit Multi-Turn 1213 12 Bit Multi- Turn, 13 Bit Single-Turn 1222 12 Bit Multi- Turn, 22 Bit Single-Turn	4 Spring Tether	 Y 10mm Shaft (101 Taper) Z 10mm Hub Shaft (101 Taper) 	Available when Code 2 is 0022 or 1222 A BISS Available when Code 2 is 0013 or 1213 F SSI-Gray Code, + 1Vpp	0 5VDC	M Drive cable, 1 foot (30 cm)

Dimensions (mm)



SERIES M602 & M832

Kit Encoder

Key Features

- Compact Size for Easy Integration
- Advanced Phased-Array Sensor Technology with Digital or Analog Output
- Available with Unbreakable Plastic or Stainless Code Discs
- Commutation Tracks Available for Brushless Motor Commutation
- Line Driver Output Board Available



Dynapar[™] brand

NEW!



SPECIFICATIONS

ELECTRICAL

Code: Incremental Resolution: See ordering information for standard resolutions Supply Voltage: 5Vdc + 10% at 60mA maximum Output Format: Dual channel quadrature Output Format Options: Index and commutation. *ComTracks available on Digital version only* Output Type – Digital: Square wave, TTL and CMOS compatible, 10mA sink Output Type – Analog: Current Source Frequency Response: 125 kHz (data and index)

MECHANICAL

Dimensions: See module outline dimensions Weight: <0.25 ounces Termination: .025 sqr. discrete pins <u>Materials</u> Module: Molded PPS 40% glass (R-4) Pins: gold plated Disc: mylar or etched metal Hub: aluminum <u>Disc Interface</u> Runout: 0.005 inches TIR Endplay: + 0.010 inches Optical Radius (data): 0.602 or 0.832 inches <u>Motor Interface</u> Mounting Holes: See recommended mounting Connector Interface Molex Connector: P/N 50-57-9005 Molex Socket: P/N 16-02-0069 AMP Connector: P/N 87499-9 AMP Socket: P/N 87667-3

ENVIRONMENTAL CONDITIONS

Operating Temperature: -40° to 100°C (noncondensing) Storage Temperature: -40° to 100°C Enclosure: Unsealed housing

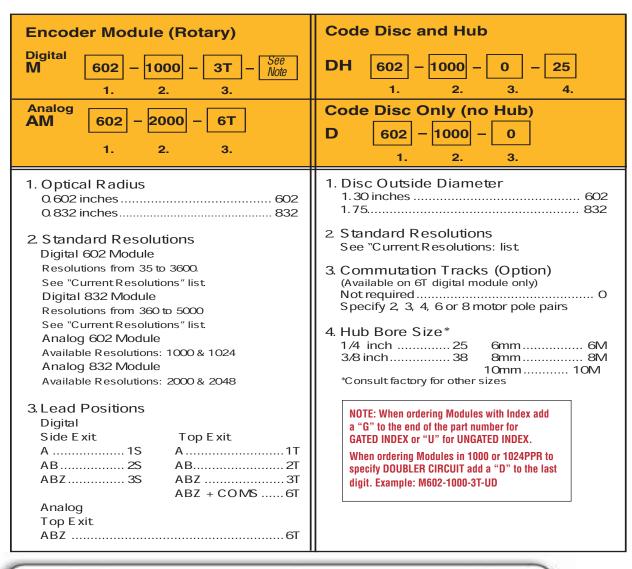
(1	Analog Output Wave Fo	orms)
Data A		\sim	
Data B			
Index	\wedge		
		1	
Output s	signal shown after analog sig	gnal processing	9
⊠ Vcc ≩ 10K	Digital Output Form		TION TRACKS 1 Cycle = 360°/ Mech
∭ Outpur -€ -∭ Gnd	t Data B J J J J J J J J J J J J J J J J J J		
	A leads B, cw	2/3 Cycle	1/2 Cycle



SERIES M602 & M832

ORDERING INFORMATION

To order, complete the model number with code numbers from the table below.



RESOLUTIONS

M602 Digital Modules

1, 24, 25, 35, 40, 60, 100, 120, 192, 200, 240, 250, 256, 300, 360, 500, 512, 600, 625, 720, 1000*, 1024*

- * Available as direct read or doubler
- **Doubler:** 1000, 1024, 1200, 1250, 1440, 2000, 2048, 2500, 2540, 2600 3600
- With Commutation for Brushless Motors:
 - CPR Pole Pairs
 - 500 5 or 6
 - 512 3 or 6

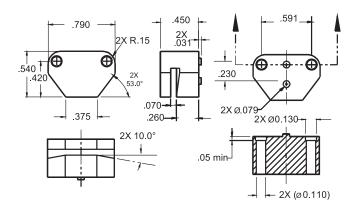
M832 Digital Modules **Direct Read:** 360, 1000, 1024 Doubler: 2000, 2048, 3600, 4096, 5000 With Commutation for Brushless Motors: CPR **Pole Pairs** 1000 2, 3, 4, 6 or 8 1024 6 AM602/AM832 Analog Modules AM602 AM832 1024 2000, 2048 1000, Analog Modules available in -6T configuration only

For new Disc resolutions or radii please consult factory for availability and NRE. We are constantly adding new resolutions so if the one you require is not listed please call the factory for availability

SERIES M602 & M832

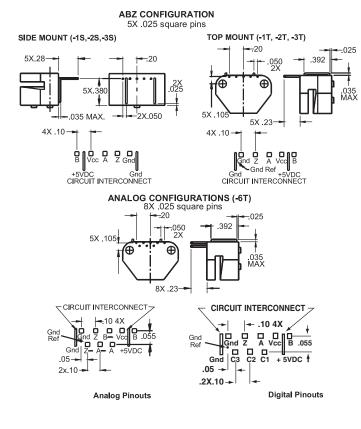


Module Outline Dimensions



Pin Layouts

The Optical Encoder Modules come standard in either top mount or s mount with A,B, and Index Channels. Commutation Channels are optionally available for Digital modules in top-mounted configurations only.



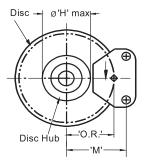
Module Interface

Module 602

'O.R.' – Optical Radius 0.602 in. 'M' – Mounting dimension ...0.756 in. \varnothing 'H' – Hub Maximum O.D. ...061 in.

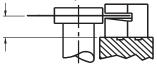
Module 832

'O.R. – Optical Radius 0.832. in.
 'M' – Mounting dimension... 0.986 in.
 ∅ 'H' – Hub maximum O.D... 1.07 in.

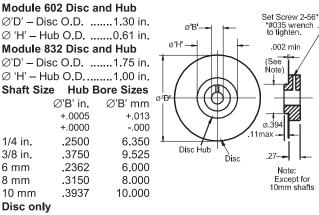


DISC MOUNTING

.30 same for rotary disc or linear scale

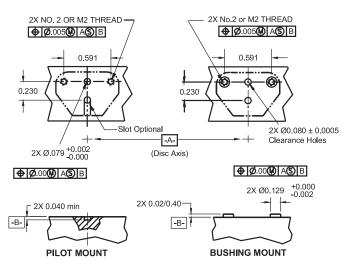


Disc and Hub Dimensions



.3942 I.D. x .002 min. thick

Recommended Mounting Configurations



SERIES LM & LAM

Dynapar[™] brand

Kit Encoder

Key Features

- Compact Size for Easy Integration
- Advanced Phased-Array Sensor Technology with Digital or Analog Output
- Rugged Plastic or Metal Scale Material





SPECIFICATIONS

ELECTRICAL

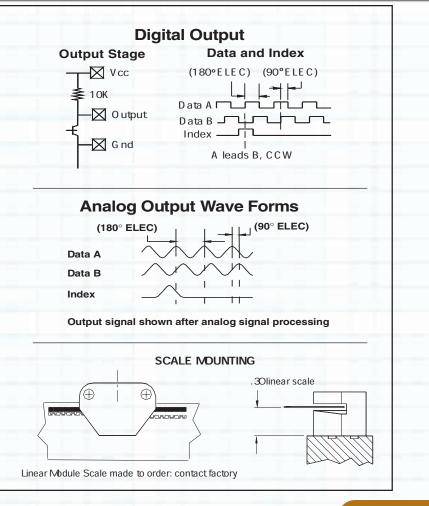
Code: Incremental Resolution: See ordering information for standard resolutions Supply Voltage: 5Vdc + 10% at 60mA maximum Output Format: Dual channel quadrature Output Format Options: Index Output Type – Digital: Square wave, TTL and CMOS compatible, 10mA sink Output Type – Analog: Output from diode array Frequency Response: 125 kHz (data and index)

MECHANICAL

Dimensions: See module outline dimensions Weight: <0.25 ounces Termination: .025 sqr. discrete pins <u>Materials</u> Module: Molded PPS 40% glass (R-4) Pins: gold plated Scale: Mylar or etched metal

ENVIRONMENTAL CONDITIONS

Operating Temperature: -40° to 100°C (noncondensing) Storage Temperature: -40° to 100°C Enclosure: Unsealed housing



SERIES LM & LAM

ORDERING INFORMATION

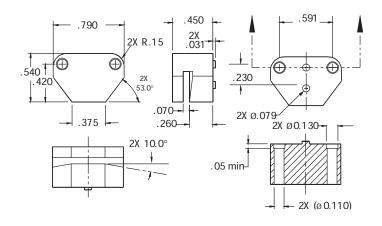
To order, complete the model number with code numbers from the table below.

Encoder Module (Linear)	Scale Characteristics
Digital LM 720CPI – 3T – See Note	Standard Resolution - Digital after 4x edge multiplication.
1. 3.	12 cycles/mm = 0.0008 Inch Available S cale Length: 1.5 inches
LAM 500CPI 6T 2. 3.	25 cycles/mm = 0.01mm A vailable S cale L ength: U p to 600mm
1.Linear Digital Module (LM) 12CPMM12 cycles/mm 25CPMM25 cycles/mm	720 cycles per inch = 0.00035 inch Available S cale Length: 0.75, 1.0, 1.26, 1.70, 2.03, 3.255 or 4.8 inches
720C P1720 cycles /inch S ee "C urrent R esolutions List" for S cale Lengths.	Standard Resolution – Analog Available in custom lengths to 6 feet C onsult factory.
2. Linear Analog Module (LAM) 250C PI250 cycles <i>i</i> nch 500 cycles <i>i</i> nch500C PI S ee "C urrent R esolutions List" for S cale	250 cycles per inch = 1.6 microns after1 6x interpolate and 4x edge multiplication.
Lengths. 3.Lead Positions Digital	500 cycles per inch = .8 microns after1 6X interpolate and 4x edge multiplication.
S ide E xit Top E xit A1S A1T AB2S AB2T ABZ3S ABZ3T	Length & Index Positioning Per customer requirement Consult factory for availability, part numbers and pricing.
Analog Top E xit ABZ6T	
Note: When ordering Modules with a Gated Index, add a "G". For Ungated Index, add a "U".	

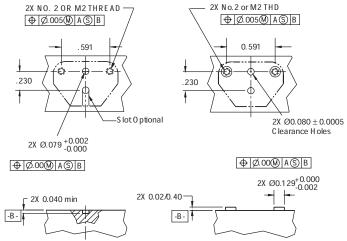


SERIES LM & LA

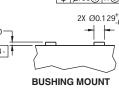
Module Outline Dimensions



Recommended Mounting Configurations

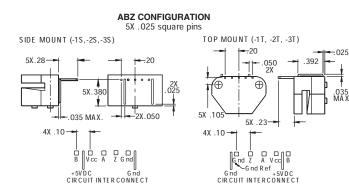


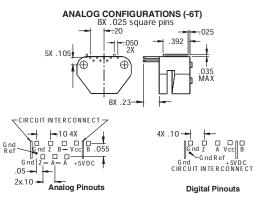
PILOT MOUNT



Pin Layouts

The Optical Encoder Modules come standard in either top mount or side mount with A, B, and Index C hannels.





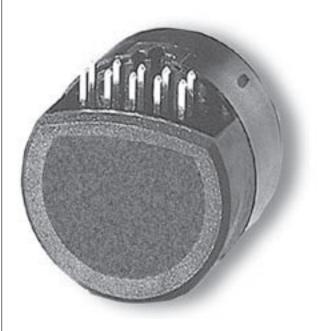
SERIES E9



Miniature Encoder

Key Features

- Super-Compact Modular Encoder for Small Servo and Stepper Motor Feedback
- Differential Outputs Available
- Low-Power Standby Mode is Ideal for Battery Powered Applications





SPECIFICATIONS

STANDARD OPERATING CHARACTERISTICS

Code: Incremental, Optical Resolution: Incremental pulses per revolution; 100 to 512 Phasing: 90° ±18° electrical degrees Symmetry: 180° ±18° electrical Index Pulse Width: 90° ±36° electrical

ELECTRICAL

Supply Voltage: $5 \text{ VDC } \pm 10\%$ Supply Current: 10 mA, typ. Standby Current: 50μ A, max. Output Signals: 2.5 V min. high (V_{0H}); 0.5 V max. low (V_{0L}). 3 mA sink/source (25°C), 2 mA (100°C)

Frequency Response: 200 kHz Termination: 10 pin header (accessory connector/ 12" ribbon cable, part no. CA0040012)

Reccomended Mating Connector: Thomas & Betts part number 622-1030

MECHANICAL

Weight: 0.18 oz (5.07 g) Moment of Inertia: 0.28 x 10⁻⁵ oz-in-sec² (0.20 gm-cm²) Hub Bore: 1.5, 2.0, 2.5, 3.0, 4.0 mm; 0.125, 0.156 inch Hub Dia. Tolerance: +0.0004"/-0.0000" (+0.010 mm/-0.000 mm)

Mating Shaft Length: See table Mating Shaft Runout: 0.001 TIR

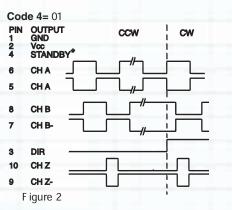
Mating Shaft Endplay: >256 ppr: ±0.003" (±0.076mm); 250, 256 ppr: +0.005/-0.003" (+0.127/-0.076mm); <250 ppr: +0.007/-0.003" (+0.178/-0.076mm)

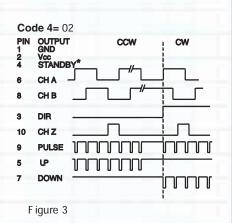
ENVIRONMENTAL

Operating Temperature: -20° to 100°C Storage Temperature: -50° to 125°C Relative Humidity: 90% non-condensing

OUTPUT WAVEFORMS & CONNECTIONS (direction viewing encoder cover)

Co	de 4= 00		
PIN 1	OUTPUT GND	ccw	l cw
1 2 4	Vcc STANDBY*	_/_	
6	снѧ		
5	СНА	لربا	
8	СН В		
7	снв-		ĻĒ.
3	DIR —		_
	Figure 1		



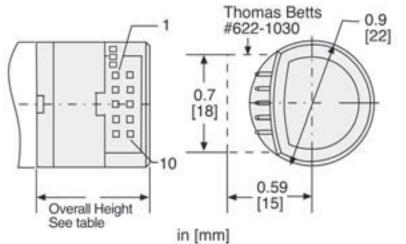


* F or operation, connect **STANDBY (4)** to **Vcc (2)**



SERIES E9

DIMENSIONS/INSTALLATION



Base (Code 3)	Overall Height inch (MM)	Motor Shaft L inch (MM) Max.	.ength Min
A	0.795 (20.20)	0.479 (12.16)	0.467 (11.86)
C, D, E	0.929 (23.60)	0.613 (15.56)	0.581 (14.76)

Bases C and D provide clearance for motor-bosses with maximum dimensions of 0.5 in, Dia. x 0.15 in. high. Base E provides clearance for motor-bosses with maximum dimensions of 1.0 in. x 0.15 in. high

ORDERING INFORMATION

To order, complete the model number with code numbers from the table below.

Coo	de 1: Model	Code 2: PPR	Code 3: Hub Bore	Description		Code 4: Output Description	Code	5: Mounting Description
	E9							
				Ordering Inf	orma	tion		
E9	0.9" Diameter	0100	1.5	1.5 mm	00	See Figure 1	0	No mounting base
	Incremental	0144	2.0	2.0 mm	01	See Figure 2	Α	4x M1.6 on 0.728" BC
	Modular	0200	2.5	2.5 mm	02	See Figure 3	C	2x #2-56 on 0.75" BC
	Encoder	0256	3.0	3.0 mm			D	3x #0-80 on 0.823" BC
		0300	4.0	4.0 mm			E	2x #2-56 0n 1.812" BC
		0360	125	0.125 in				
		0500	156	0.156 in				
		0512						

IMPORTANT : To properly install Series E 9, a specialized mounting kit must be purchased. Only one kit is required to install any number of encoders with the same hub bore size.						
K it P art N umber. MK E 9 C C ode 3 (from Models Table, above) designating Hub B ore requirement						
E xample: K it for installing encoders with 3.0 mm hub B ore= <i>MK E9 3.0</i>						

SERIES M9



Miniature Encoder

Key Features

- Super-Compact Modular Encoder for Small Servo and Stepper Motor Feedback
- Integrated ASIC for Enhanced Reliability and Accuracy
- Up to 512 PPR Resolution





SPECIFICATIONS

STANDARD OPERATING CHARACTERISTICS

Code: Incremental, Optical Resolution: Incremental pulses per revolution; 100 to 512 Phasing: 90° ±18° electrical Symmetry: 180° ±18° electrical Index Pulse Width: 90° ±36° electrical

ELECTRICAL

Frequency Response: 200 kHz

Termination: 5 pin header (accessory 12" wires w/connector, part no. CA0050012) or flying leads Recommended Mating Connector: AMP part number 103675-4

MECHANICAL

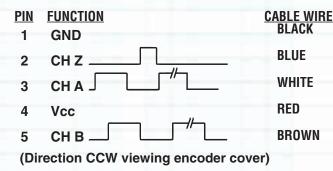
Weight: 0.15 oz (4.14 g) Moment of Inertia: 0.15 x 10⁻⁵ oz-in-sec² (0.11 gm-cm²) Hub Bore: 1.5, 2.0, 2.5, 3.0, 4.0 mm; 0.125, 0.156 inch Hub Dia. Tolerance: +0.0004"/-0.0000" (+0.010 mm/-0.000 mm) Mating Shaft Length: See table Mating Shaft Runout: 0.001 TIR

Mating Shaft Endplay: >256 ppr: ±0.003" (±0.076mm); 250, 256 ppr: +0.005/-0.003" (+0.127/-0.076mm); <250 ppr: +0.007/-0.003" (+0.178/-0.076mm)

ENVIRONMENTAL

Operating Temperature: -20° to 100°C Storage Temperature: -50° to 125°C Relative Humidity: 90% non-condensing

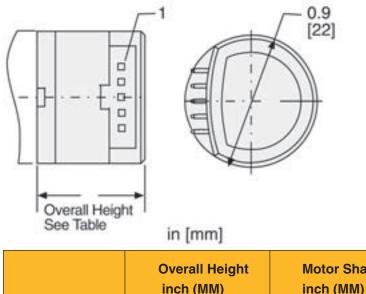
OUTPUT WAVEFORMS & CONNECTIONS





SERIES M9

DIMENSIONS/INSTALLATION



	Overall Height inch (MM)	Motor Shaft Length inch (MM)						
Base (Code 3)		Max.	Min					
A C, D, E	0.583 (14.80) 0.717 (18.20)	0.437 (11.10) 0.571 (14.50)	0.377 (9.57) 0.511 (12.97)					
Bases C and D provide clearance for motor-bosses with maximum dimensions of 0.5 in, D ia. x 0.15 in. high. Base E provides clearance for motor-bosses with maximum dimensions of 1.0 in. x 0.15 in. high								

ORDERING INFORMATION

To order, complete the model number with code numbers from the table below.

Coo	le 1: Model	Code 2: PPR	Code	3: Mounting Description	Code 4: H	lub Bore Description	Code	5: Termination Descriptio	
	M9								
Ordering Information									
M9	0.9" Diameter	0100/0	0	No mounting base	1.5	1.5 mm	1	5 pin header	
	Incremental	0144/0	A	4x M1.6 on 0.728" BC,	2.0	2.0 mm	2	flying leads	
	Modular Encoder	0200/0	C	2x #2-56 on 0.75" BC	2.5	2.5 mm			
	LIICOUEI	0256/0	D	3x #0-80 on 0.823" BC	3.0	3.0 mm			
		0300/0	E	2x #2-56 On 1.812" BC	4.0	4.0 mm			
		0360/0			125	0.125 in			
		0500/0			156	0.156 in			
		0512/0							
IMPORTANT: To properly install Series M9, a specialized mounting kit must be purchased. Only one kit is required to install any number of encoders with the same hub bore size.									
K it P art N umber: MK M9 C C ode 4 (from Models Table, above) designating Hub B ore requirement									
	E xample: K it	t for installing encod	ers with	3.0 mm hub Bore= A	IK M9 3.	0			

SERIES M14

Dynapar[™] brand

Miniature Encoder

Key Features

- Ideal Economical Choice for Stepper and Servo Motor Feedback
- Short .678" Mounting Depth and 1.5"
 Diameter
- Up to 1024PPR Resolution with Index





SPECIFICATIONS

STANDARD OPERATING CHARACTERISTICS

Code: Incremental, Optical Resolution: Incremental pulses per revolution; 200 to 1024 Phasing: 90° ±18° electrical Symmetry: 180° ±18° electrical Index Pulse Width: 90° ±36° electrical

ELECTRICAL

Supply Voltage: 5 VDC ±10%

Supply Current: 10 mA, typ. Output Signals: 2.5 V min. high (V_{OH}) ; 0.5 V max. low (V_{OL}) . 6 mA sink/source (25°C), 4 mA (100°C)

Frequency Response: 200 kHz Termination: 5 pin connector (accessory connector w/12" wires, part no. CA0060012)

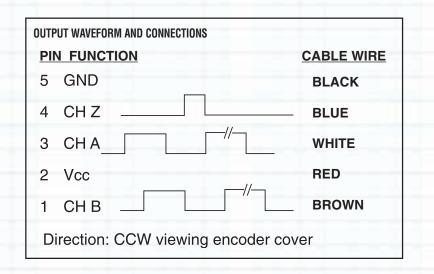
Recommended Mating Connector: Amp Part Number 103969-4

MECHANICAL

Weight: 0.22 oz (6.2 g) Moment of Inertia: 0.16 x 10⁻⁵ oz-in-sec² (0.13 gm-cm²) Hub Bore: 3.0, to 8.0 mm; 0.125, to 0.375 inch Hub Dia. Tolerance: +0.0004"/-0.0000" (+0.010 mm/-0.000 mm) Mating Shaft Length: 0.525" (13.3 mm) max.; 0.436" (11.07 mm) min. Mating Shaft Runout: 0.001 TIR Mating Shaft Endplay: >512 ppr: ±0.003" (±0.076mm); 500, 512 ppr: +0.005/-0.003" (+0.127/-0.076mm); <500 ppr: +0.007/ -0.003" (+0.178/-0.076mm)

ENVIRONMENTAL

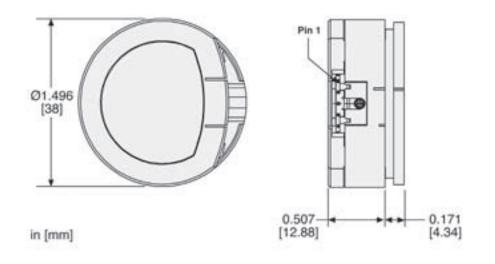
Operating Temperature: -20° to 100°C Storage Temperature: -50° to 125°C Relative Humidity: 90% non-condensing





SERIES M14

Dimensions/Installation



Ordering Information

To order, complete the model number with code numbers from the table below.

Code 1: Model Code 2: PPR		Code	3: Mounting Description	Code 4: Hub Bore Description						
	M14]				
	Ordering Information									
M14	1.5" Diameter Incremental Modular Encoder	0200/0 0400/0 0500/0 0512/0 1000/0 1024/0	O A B C	No mounting base 2x #2-56 on1.28" BC 3x #0-80 on 0.823" BC 2x #2-56 on 0.75" BC	3.0 4.0 5.0 6.0 8.0 125 187 249 250 312 374 375	3.0 mm 4.0 mm 5.0 mm 6.0 mm 0.1248 in 0.1248 in 0.2498 in 0.2498 in 0.2501 in 0.3123 in 0.3748 in 0.3750 in				
on	IMPORTANT: To properly install Series M14, a specialized mounting kit must be purchased. O nly one kit is required to install any number of encoders with the same hub bore size. K it P art N umber: MK M14 C ode 4 (from Models Table, above) designating Hub B ore requirement E xample: K it for installing encoders with 0.1248" hub B ore = MK M14 125									

SERIES M15

Dynapar[™] brand

For Stepper & Small Servo Motors

Key Features

- Modular Encoder with Easy Installation Requiring No Special Gapping Tools or Parts
- Phased Array Sensor Technology Allowing .030" Axial Shaft Play
- Wide -20 to 120C Operating Temperature Range



SPECIFICATIONS

STANDARD OPERATING CHARACTERISTICS

Code: Incremental

Resolution: (pulses/revolution) Incremental: 200 to 1024 PPR; Commutation: 4, 6, or 8 pole

Accuracy:

Incremental: ± 5 arc-mins. max. edge to edge; Commutation: ± 6 arc-mins. max.

Sense: (viewing encoder mounting surface) Incremental: A leads B by 90° for CCW rotation of motor shaft:

Commutation: U leads V, V leads W by 120° for CW rotation of motor shaft

Phasing:

Incremental: 90° ±18° electrical Commutation: 8 Pole: 30°; 6 Pole: 40°; 4 Pole: 60°

mechanical

Index to U Channel: $\pm 1\,^{\circ}$ mechanical - Index center to U channel edge

Symmetry:

Incremental: $180^{\circ} \pm 18^{\circ}$ electrical Commutation: 8 Pole: 45° ; 6 Pole: 60° ; 4 Pole: 90° mechanical

Index Pulse Width: $180^{\circ} \pm 36^{\circ}$ electrical (Gated with B low) standard

ELECTRICAL

Input Power Requirements:

Incremental: 5 or 12 VDC \pm 10% at 100 mA max. (excluding output load);

Incremental w/Commutation: 5 or 12 VDC ±10% at 120 mA max. (excluding output load)

Output Signals:

7272 Line Driver: 40 mA sink/source max.; Open Collector w/2.0 kΩ pull-ups: 16 mA sink max.

Frequency Response: 200 kHz min.

Termination:

Connector: PCB mounted dual row head with 0.1" x 0.1" pin spacing, 10 pins (incremental only), 14 pins (w/commutation);

Cable: conductors - 28 AWG, stranded (7/36), insulation - black, PVC; Shield: aluminum/polyester foil plus tinned, copper drain wire (28 AWG, 7/36)

Noise Immunity: Conforms to EN50082-1 Light Industrial for Electro-Static Discharge, Radio Frequency Interference, Electrical Fast Transients, and Magnetic Fields (for models or applications with shielded cable)

MECHANICAL

Weight:

Connector: 0.8 oz. (23 gm) typ. Connector w/cover: 1.0 oz. (28 gm) typ. Cable: 1.3 oz (37 gm) typ. Cable w/cover: 1.5 oz. (43 gm) typ.

Dimensions:

Outside Diameter: 1.60" (40.7 mm) max. w/cover, 1.50" (38.2 mm) max. without cover; Height: 1.27" (32.3 mm) max. (w/cover, excluding connector);

Emitter to Detector Gap: 0.070" (1.8 mm) min. Material:

Base, Housing, & Cover: high temperature, glass filled polymer; Hub: Aluminum: Disk: 0.030" thick glass

iud: Aluminum; Disk: 0.030° thick glass

Finish:

Base & Housing: black; Cover: RAL 7010 (dark grey)



Hub Diameters: 1/8", 1/4", 3/8", 3/16", 6 mm, 8 mm, 10 mm nominal

Hub Dia. Tolerance: +0.001"/-0.000" (+0.026 mm/ -0.000 mm)

Mating Shaft Length: 0.45" (12 mm) min.; 0.85" (22 mm) max. inside cover

Mating Shaft Runout: 0.002" (0.05 mm) max. (Includes shaft perpendicularity to mounting surface)

Mating Shaft Endplay: +0.015"/-0.015" (+0.38 mm/-0.38 mm) nominal ("+" indicates away from mounting face)

Mounting:

cm²)

Base: (2) #4-40 (M2.5) #1 Phillips fillister head cap screw on 1.812" (46 mm) B.C., or (2) #2-56 (M2.0) hex socket cap screw on 1.28" (32.5 mm) B.C.; 0.01" (0.254 mm) true position to shaft. Shaft: split hub w/collar clamp, #2-56 hex socket cap screw (5/64" hex wrench included)

Electrical/Mechanical Alignment Range: ±15° mechanical

Acceleration: 100,000 rad/sec.² max. Velocity: 12,000 RPM max.

ENVIRONMENTAL

Operating Temperature: 0° to 120°C Storage Temperature: -40° to 85°C Shock: 50 G's for 11 msec duration Vibration: 2.5 G's at 5 to 2000 Hz Relative Humidity: 90% non-condensing Enclosure Rating: NEMA 1 / IP40 dirt-tight (for models with cover)

1.10" (27.9 mm)

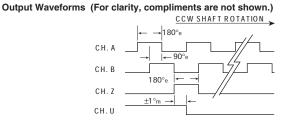


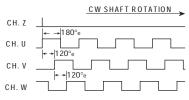
SERIES M15

Dimensions/Installation 0.95" (24.1 mm) 2 x 0.125" DIA. (3.2 mm) on 1.81" DIA. B.C. (46 mm). TABS MAY BE REMOVED IF UNUSED MOUNTING HOLE #1 PHILLIPS ALIG NMENT SCREW INDEX SENSOR ALIGN INDEX MARK HUB WITH SY MBOL (PCB TO PROPERLY ORIENT HUB CLAM SCREW TO HEX KE ACCESS HOLE THR SIDE OF HOUSING (O N 1.50" DIA. (38.2 mm) 2.09" (53.1 mm) CCW SHAFT ROTATION (KEY Thru INDEX MARK ON HUB -— 5/64" Hexkey 2 x 0.100" DIA (2.5 mm) on 1.28" DIA. B.C (32.5 mm) 0.36" (9.1 mm) 5/64" HEXKE

Installation Instructions: Incremental only models: D rawing #200638-0001

Commutation models: Drawing #200638-0002





A-H: Shielded Cable 0: Pin Header 1-8: R ibbon C able Wire Color 14 Pin 10 Pin Pin 0.C. L.D Incr. & Ø Function Incr. Only Comm. Vcc 1 А _ 0.85" (21.6 mm) V cc com RED/WHT 2 Vсс Vсс U 0.40" -(10.2 mm) RED RED V cc Inc 3 GND U ' GND ŧ GND Inc BLK BLK 4 V GND com BLK /WHT 1.60" (40.7 mm) 5 Α' ٧' in # P in #2 RED/BLK BLU /BLK A 6 W А Β' А GRN BLU 7 W GRN/BLK В В WHT/BLK 8 В Α' MOUNTING HOLE AXIS В ORN GRN 9 А Ζ 10 Pin Header 28 BLU Ζ VIO /BLK 10 В Ζ 7 WHT Ζ V10 11 Β' BRN/BLK U ' 12 7 0.40" (10.2 mm) BRN U 13 GND GRY/BLK V _ 14 Z' 14 Pin Header V G R Y Mating Cable Assembly: W _ WHT/BLK 10 pin, 109524-000x W WHT 14 pin, 110527-000x x= length in feet SP. 76° 1.27" (32.3 mm) _P in #1 1.10" (27.9 mm) 88 Ш 1 0 1.60" DIA. (40.7 mm)

Code 6: Terminations (Not all signals present on all models)

Ordering Information

To order, complete the model number with code numbers from the table below.

Co	ode 1: Model	Code 2: PPR, Poles	Code 3: Cover	Code 4: Electrical	Code 5: Hub	Code 6: Termination
	M15					
			Orde	ering Information		
M15	Size 15 Commutating Modular	Incremental channels only 0200/0 1000/0 0400/0 1024/0 0500/0 Incremental plus Commutation channels 0500/6 1024/4 1000/4 1024/6 1000/6 1024/8 1000/8	 0 No cover 1 Enclosed, end-of-shaft mount 2 Through shaft 	 0 5V in, open collector out incremental only 1 12V in, open collector out incremental only 3 5V in, line driver out incremental only 3 5V in, line driver out incremental only Available when Code 2 is XXXX/4, XXXX/6, or XXXX/8 6 5V in, line driver out incr.; 5V in, open collector out comm. 7 5V in, line driver out incr.; 12V in, open collector out comm. 9 5V in, line driver out incr.; 5V in, line driver out incr.; 5V in, line driver out comm. 	0 1/4 in. 1 3/8 in. 4 6 mm 5 8 mm 6 10 mm 8 3/16 in. 9 1/8 in.	Available when Code 4= 0,1,3,6 or 9 0 Pin Header 1-8 Mating ribbon cable included; 1=1 ft., 2=2 ft., etc. Available when Code 4= 0 - 9 A-H Shielded cable; A=1 ft., B=2 ft., etc.

SERIES M53



For Stepper & Small Servo Motors

Key Features

- 2.0" Diameter Modular Encoder with Easy Installation Requiring No Special Gapping Tools or Parts
- Phased Array Sensor Technology Allowing .020" Axial Shaft Play
- Up to 2048 PPR with Commutation Tracks



SPECIFICATIONS

STANDARD OPERATING CHARACTERISTICS

Code: Incremental

Resolution: (pulses/revolution) Incremental: 500 to 2048 PPR Commutation: 4, 6 or 8 pole

Accuracy:

Incremental: ±5 arc-mins. max. edge to edge; Sense: (viewing encoder mounting surface) Incremental: A leads B by 90° for CCW rotation of motor shaft;

Commutation: U leads V, V leads W by 120° for CW rotation of motor shaft

Phasing:

Incremental: $90^{\circ} \pm 18^{\circ}$ electrical Commutation: 8 Pole: 30° ; 6 Pole: 40° ; 4 Pole: 60° mechanical Index to U Channel: $\pm 1^{\circ}$ mechanical - Index center to U channel edge

Symmetry:

Incremental: 180° ±18° electrical Commutation: 8 Pole: 45°; 6 Pole: 60°; 4 Pole: 90° mechanical Index Pulse Width: 90° ±36° electrical (Gated

with A and B high

ELECTRICAL

Input Power Requirements:

Incremental: 5 VDC or 12 VDC ±10% at 100 mA max. (excluding output load); Commutation: 5 VDC or 12 VDC ±10% at 75 mA max. (excluding output load)

Output Signals:

7272 Line Driver: 40 mA sink/source max.; Open Collector w/2.0 k Ω pull-ups: 16 mA sink max.

Frequency Response: 200 kHz min. Termination:

Connector: PCB mounted dual row head with 0.1" x 0.1" pin spacing, 10 pins (incremental only), 16 pins (w/commutation); Cable: conductors - 28 AWG, stranded (7/36), insulation - black, PVC; Shield: aluminum/polyester foil plus tinned, copper drain wire (28 AWG, 7/36)

Noise Immunity: Conforms to EN50082-1 Light Industrial for Electro-Static Discharge, Radio Frequency Interference, Electrical Fast Transients, Conducted Interference, and Magnetic Fields (for models or applications with shielded cable)

MECHANICAL

Weight:

Connector: 1 oz. (28 gm) typ. Connector w/cover: 1.5 oz. (43 gm) typ. Cable: 2.5 oz (71 gm) typ. Cable w/cover: 3 oz. (85 gm) typ.

Dimensions:

Outside Diameter: 2.1" (53 mm) max. w/cover, 2.0" (51 mm) max. without cover; Height: 0.8" (20.3 mm) (w/cover, excluding connector); Emitter to Detector Gap: 0.070" (1.8 mm) min.

Material:

Base, Housing, & Cover: high temperature, glass filled polymer; Hub: Aluminum; Disk: 0.030" thick glass **Finish:** Base & Housing: black:

Cover: RAL 7010 (dark grey)

Moment of Inertia: 6.64×10^{-5} in-oz sec.² (4.7 gm-cm²)

Hub Diameters: 1/4", 3/8", 7/16", 1/2", 6 mm, 8 mm, 10 mm, 12 mm nominal

Hub Dia. Tolerance: +0.001"/-0.000" (+0.026 mm/-0.000 mm)

Mating Shaft Length: 0.45" (12 mm) min. blind hub clamp screw, 0.65" (16.5 mm) exposed hub clamp screw; 0.75" (19 mm) max. inside cover

Mating Shaft Runout: 0.002" (0.05 mm) max. (Includes shaft perpendicularity to mounting surface)

Mating Shaft Endplay: +0.011"/-0.008" (+0.30 mm/-0.21 mm) nominal ("+" indicates away from mounting face)

Mounting:

Base: (2) #4-40 (M2.5) #1 Phillips fillister head cap screw on 1.812" (46 mm) B.C., 0.01" (0.254 mm) true position to shaft; Shaft: split hub w/ collar clamp, #2-56 hex socket cap screw (5/64" hex wrench included)

Electrical/Mechanical Alignment Range: $\pm 15^\circ$ mechanical

Acceleration: 100,000 rad/sec.² max. Velocity: 12,000 RPM max.

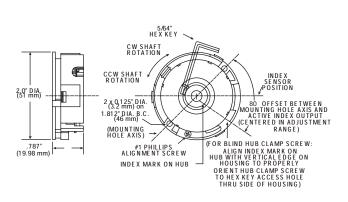
ENVIRONMENTAL

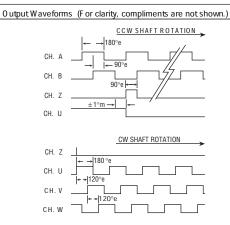
Operating Temperature: 0° to 120°C Storage Temperature: -40° to 85°C Shock: 50 G's for 11 msec duration Vibration: 2.5 G's at 5 to 2000 Hz Relative Humidity: 90% non-condensing Enclosure Rating: NEMA 1 / IP50 dirt-tight (for models with cover)





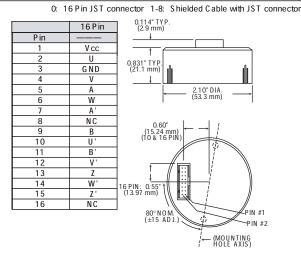
SERIES M53





Code 6: Terminations (Notall signals present on all models)

F



		A-H: Shi	elded C able
	Wire	Color	
unction V cc	Incr. Only RED	Incr. & Comm. RED	0.25" TYP. ↓ (6.4 mm)
GND	BLK	BLK	0.65" TYP. (22.9 mm) (16.5 mm)
A	GRN	BLU	↓ (16.5 mm)
Α'	RED/BLK	BLU /BLK	2.10" DIA (53.3 mm)
В	ORN	GRN	(53.3 mm)
Β'	WHT/BLK	GRN/BLK	
Z	WHT	V10	
Ζ'	BLU	VIO/BLK	
U	-	BRN	
U'	-	BRN/BLK	(MOUNTING HOLE AXIS)
V	-	GRY	
V'	-	GRY/BLK	-*
W	-	WHT	
W'	-	WHT/BLK	
			115°NOM. (±5°ADJ.)

Ordering Information

To order, complete the model number with code numbers from the table below.

Code 1: Model	Code 2: PPR, Poles	Code3:Cover	Code 4: Electrical	Code5:Hub	Code6:Termination
M53					
		Orde	ering Information		
M53 Size 20 Commutating Modular	Incremental channels only 0500/0 1024/0 0512/0 2000/0 1000/0 2048/0 Incremental plus Commutation channels 0500/4 1024/4 0500/6 1024/6 0500/8 1024/8 0512/8 2000/4 2000/6 1000/4 2000/8 1000/6 2004/8 2008/8 2048/8 2048/8	 No cover Radial exit cover(for shielded cable) Axial exit(for shielded cable with JST connector) 	 0 5V in, open collector out incremental only 1 12V in, open collector out incremental only 3 5V in, line driver out incremental only 3 5V in, line driver out incremental only A 12V in, 5V line driver out incremental only B 12V in, 12V line driver out incremental only B 12V in, 12V line driver out incremental only A 12V in, 12V line driver out incremental only B 12V in, 12V line driver out incremental only A vailable when Code 2 is XXXX/4, XXXX/6, or XXXX/8 6 5V in, line driver out incremental onlector out Comm 9 5V in, line driver out comm C 12V in, 5V line driver out incremental, open collector D 12V in, 5V line driver out incremental, popen collector E 12V in, 5V line driver out comm out Comm out Comm out Comm F 12V in, 12V line driver out incremental, 12V line driver out comm 	Exposed hub clamp screw: A 1/4 in. B 3/8 in. C 7/16 in. D 1/2 in. E 6 mm F 8 mm G 10 mm H 12 mm	 0 JST connector 1-8 Shielded cable with connector; 1=1 ft., 2=2 ft., etc. Available when Code 4 is 3 or higher: A-H Shielded cable; A=1 ft., B=2 ft., etc.

SERIES F10



For Stepper & Small Servo Motors

Key Features

- Digital Encoder Replaces size 10 Pancake Resolver
- Up to 2048PPR with Commutation Tracks
- Up to 120C Temperature Range Doesn't Limit Motor Performance





SPECIFICATIONS

STANDARD OPERATING CHARACTERISTICS

Code: Incremental with commutation option, Optical

Resolution: 1024 or 2048 PPR incremental with 6 pole commutation channels

Accuracy: Incremental: ±2.5 arc-mins. max.

edge to any edge; Commutation: ± 6 arc-mins. max. **Phasing for CCW rotation of motor shaft** :

A leads B by 90° and U leads V leads W by 120 °.

Minimum edge separation A to B is 45°. Index to U channel: +/- 1 °mech. index pulse center to U channel edge.

Index Pulse Width: 90° gated A and B high

ELECTRICAL

Input Power Requirements: 5±10% VDC at 100 mA max (incremental and commutation), excluding output load

Output Signals:

Incremental: 26LS31 Differential Line Driver, sink / source 40 mA max.

<u>Commutation</u>: Open Collector w/2.0 k Ω pull-ups, 8 mA sink max.; or 26LS31 Differential Line Driver, sink / source 40 mA max.

Frequency Response: 300 kHz, max.

Termination: Flying leads, stranded 26 AWG, twisted pair, PVC insulation, 6.5" length ± 0.5 "

MECHANICAL

Weight: 1.6 oz. (45 gm) typ.

Dimensions: Outside Diameter : 1.25" (31.7mm), max.; Height: 0.89" (24.1mm), max. Material: Housing: cast-aluminum; Servo Ring: glass reinforced engineering resin;

Hub: Brass; Disk: 0.030" (0.76mm) thick glass **Moment of Inertia:** 2.22X10⁻⁵ in-oz-sec.² (1.6 gm-cm²)

Bore Diameter: 6mm

Bore Dia. Tolerance: +0.001"/-0.000" (+0.025 mm/ -0.000 mm)

Mating Shaft Runout: 0.002" (0.05 mm) max. (Includes shaft perpendicularity to mounting surface)

Mating Shaft Axial movement: $\pm 0.010^{"}$ (± 0.25 mm)

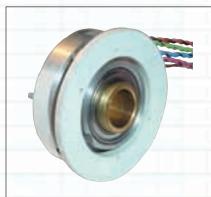
Mounting: 1.030" (26.16mm) servo ring with integral flexure (size 10 pancake resolver equivalent)

Acceleration: 100,000 rad/sec.² max. Velocity: 5,000 RPM continuous; 12,000 RPM peak

Bearing Life:[(3.6 X 10⁹) / RPM] Hours ; e.g. 605,000 hours @6,000 RPM

ENVIRONMENTAL

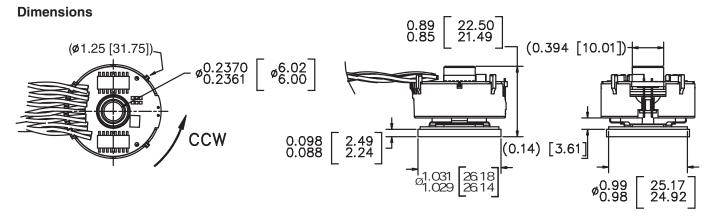
Operating Temperature: 0° to +120°C Storage Temperature: 0° to +120°C Shock: 50 Gs for 6 msec duration Vibration: 2.5 Gs at 5 to 2000 Hz Relative Humidity: 90% non-condensing



Servo ring mounting with integral flexure is size 10 pancake resolver equivalent

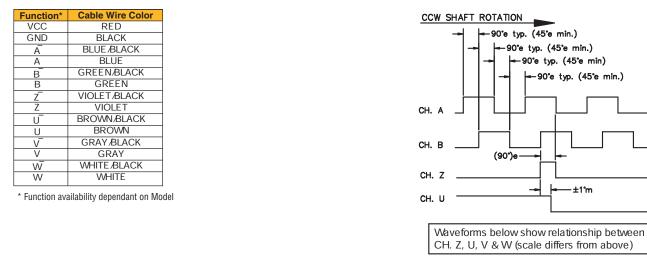


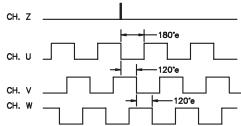
SERIES F10



Connections

Waveforms





Ordering Information

		To order, complete	the model num	ber with code numbers from th	e table below:	
Co	Code 1: Model Code 2: PPR, Poles		Code 3: Mount	Code 4: Electrical	Code 5: Shaft/Bore	Code 6: Termination
	F10		0		4	0
			Orde	ring Information		
F10	Size 10 Commutating Encoder	Incremental channels only 1024/0 2048/0	0 Servo mount 1.030 Diameter x .095 thick	Available when Code 2 is XXXX/0 3 5V in, line driver out incremental only Available when Code 2 is XXXX/6	4 6mm thru bore	0 6.5" ±0.5" Twisted Pair Flying Leads
		Incremental plus Commutation channels 1024/6 2048/6		 5V in, line driver out for incremental; 5V in, open collector out for commutation 5V in, line driver out for incremental; 5V in, line driver out for commutation 		

SERIES F14



For Stepper & Small Servo Motors

Key Features

- Easy to install non-marring hollowshaft design with flex tether
- Up to 5000PPR for smooth low-speed motor control
- Up to 120C temperature range doesn't limit motor performance



SPECIFICATIONS

STANDARD OPERATING CHARACTERISTICS

Code: Incremental with commutation option, Optical

Resolution: 200, 400, 500, 1000, 1024, 2000, 2048, 2500, 4096, 5000 PPR incremental with 4, 6 and 8 pole commutation channels

Accuracy: Incremental: ±2.5 arc-mins. max.

edge to any edge; Commutation: ± 6 arc-mins. max. **Phasing for CCW rotation of motor shaft** (viewing encoder cover): A leads B by 90° and U leads V leads W by 120°.

Minimum edge separation A to B is 45°.

Index to U channel: +/- 1 °mech. index pulse center to U channel edge.

Index Pulse Width: 90° gated A and B high; (180° gated B high gating options available - consult factory)

ELECTRICAL

Input Power Requirements: 5±10% VDC at 150 mA max (incremental only); 175 mA max. (incremental and commutation), excluding output load

Output Signals:

Line Driver: sink / source 40 mA max., Open Collector Incremental (\leq 1024 PPR): 16 mA sink max.

Open Collector Commutation: 30 mA sink max. (2.0 $k\Omega$ pull-ups in encoder)

Frequency Response:

 $\begin{array}{ll} \mathsf{PPR} &\leq 1024: 250 \; \mathsf{kHz}; \; \mathsf{PPR} > 1024: 500 \; \mathsf{kHz} \\ \textbf{Termination:} \; 16 \; \mathsf{pin}, \; \mathsf{fully shielded}, \; \mathsf{2mm pitch}, \\ \mathsf{double \; row \; header. \; Accessory \; mating \; cable} \\ \mathsf{assembly \; available: \; 26 \; AWG \; twisted \; \mathsf{pair}, \; \mathsf{jacketed} \\ \mathsf{and \; shielded \; with \; copper \; drain \; wire} \end{array}$

MECHANICAL

Weight: 1.6 oz. (45gm) typ.

Dimensions: Outside Diameter with cover: 1.55" (39.8mm), without cover 1.45" (36.8mm); Outside collar height 1.36" (34.6mm), inside collar height 1.28" (32.4mm)

Material: Bearing housing: aluminum; Cover: high temperature, glass filled polymer; Hub: Brass; Disk: 0.030" thick glass

Finish: Cover: RAL 7010 (dark grey)

Moment of Inertia: 8.2X10⁻⁵ in-oz sec.² (5.8 gmcm²)

Hub Diameters: 1/4", 6mm, 8mm standard Bore Dia. Tolerance: +0.001"/-0.000" (+0.025 mm/ -0.000 mm)

Mating Shaft Length: 1.35" (34.3 mm) minimum for outside shaft collar. 0.50 inch minimum for inside shaft collar

Mating Shaft Runout: 0.002" (0.05 mm) max. (Includes shaft perpendicularity to mounting surface)

Mating Shaft Axial movement: ±0.060" (±1.52 mm) **Mounting:** Two standard configurations are available for tethers. A choice of U.S. or Metric screws are included. Mounting holes should be 0.01" (0.254 mm) true position to shaft for best encoder operation.

Shaft clamp: 2 #6-32 set screws in collar around hub shaft (will not mar shaft)

Electrical/Mechanical Alignment Range:

 $\pm 15^{\circ}$ mechanical typical (see tether options) Acceleration: 100.000 rad/sec.² max.

Max. Velocity: RPM= (Frequency / PPR)x 60; or 12,000 RPM, whichever is less;

Bearing Life: [(1.4 X 10⁹) / RPM] Hours ; e.g. 230,000 hours @6,000 RPM

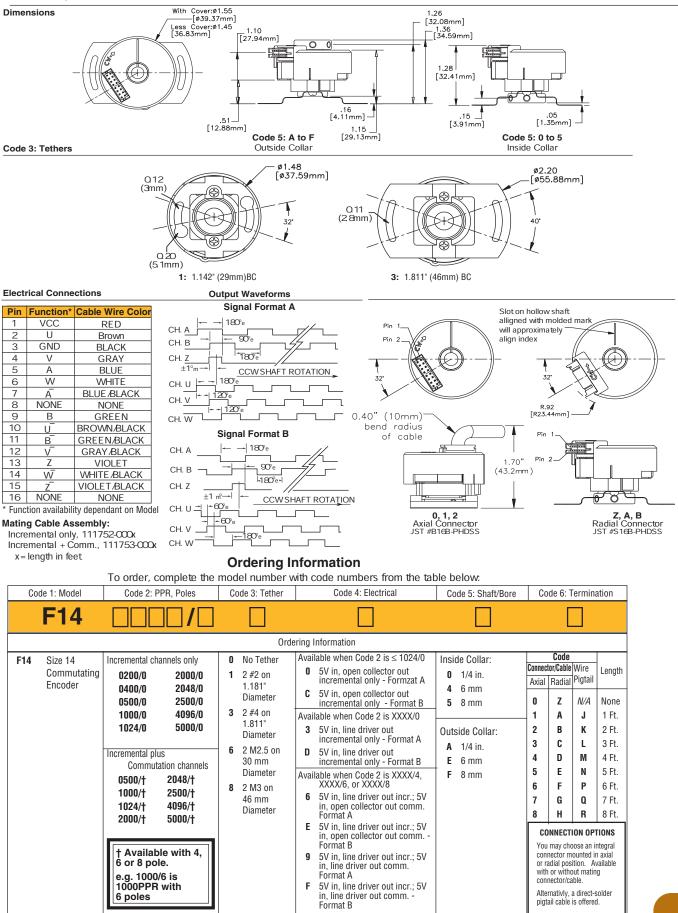
(Based on bearing manufacturer's suggested calculation for 6801ZZ with 44N equivalent dynamic load - including preload and tether reaction loads - at 6000 RPM continuous with adequate lubrication)

ENVIRONMENTAL

Operating Temperature: 0° to +120°C Storage Temperature: -40° to +120°C Shock: 100 Gs for 6 msec duration Vibration: 2.5 Gs at 5 to 2000 Hz Relative Humidity: 90% non-condensing Enclosure Rating: NEMA 1 / IP40 (for models with cover)



SERIES F14



SERIES F15



For Stepper & Small Servo Motors

Key Features

- Digital Encoder with Flex Servo Ring Easily Replaces Size 15 Resolver
- Short 0.88" Mounting Depth with Jam Nut Shaft Fixing Makes Installation Easy
- Superior +/-2.5° Arc-Min Accuracy





SPECIFICATIONS

STANDARD OPERATING CHARACTERISTICS

Code: Incremental with commutation option, Optical

Resolution: 1024 or 2048 PPR incremental with 6 or 8 pole commutation channels

Accuracy: Incremental: ±2.5 arc-mins. max. edge to any edge; Commutation: ±6 arc-mins. max.

Phasing for CCW rotation of motor shaft : A leads B by 90° and U leads V leads W by 120° .

Minimum edge separation A to B is 45°. Index to U channel: +/- 1 °mech. index pulse

center to U channel edge. Index Pulse Width: 90° gated A and B high

ELECTRICAL

Input Power Requirements: 5±10% VDC at 100 mA max (incremental and commutation), excluding output load

Output Signals:

Incremental: 26LS31 Differential Line Driver, sink / source 40 mA max.

 $\label{eq:commutation} \begin{array}{l} \mbox{Commutation}: \mbox{Open Collector w/2.0 k} \Omega \mbox{ pullups, 8 mA sink max.; or 26LS31 Differential Line Driver, sink / source 40 mA max. \end{array}$

Frequency Response: 300 kHz, max.

Termination: Flying leads, stranded 26 AWG, twisted pair, PVC insulation, 6.5" length ± 0.5 "

MECHANICAL

Weight: 1.6 oz. (45 gm) typ.

Dimensions: Outside Diameter : 1.45" (36.8mm), max.; Height: 0.87" (22.1mm), max. Material: Housing: cast-aluminum;

Servo Ring: glass reinforced engineering resin; Hub: Brass; Disk: 0.030" (0.76mm) thick glass Moment of Inertia: 3.59X10⁻⁵ in-oz-sec.²

(2.5 gm-cm²)

Bore Diameter: 0.375" (9.53mm) Bore Dia. Tolerance: +0.001"/-0.000" (+0.025

mm/-0.000 mm) **Mating Shaft Runout:** 0.002" (0.05 mm) max. (Includes shaft perpendicularity to mounting surface)

Mating Shaft Axial movement: $\pm 0.010^{"}$ (± 0.25 mm), max.

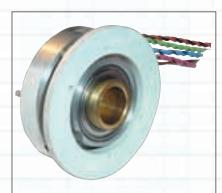
Mounting: 1.435" (36.45mm) servo ring with integral flexure (size 15 pancake resolver equivalent)

Acceleration: 100,000 rad/sec.² max. Velocity: 5,000 RPM continuous; 12,000 RPM peak

Bearing Life:[(3.6 X 10⁹) / RPM] Hours ; e.g. 605,000 hours @6,000 RPM

ENVIRONMENTAL

Operating Temperature: 0° to +120°C Storage Temperature: 0° to +120°C Shock: 50 Gs for 6 msec duration Vibration: 2.5 Gs at 5 to 2000 Hz Relative Humidity: 90% non-condensing

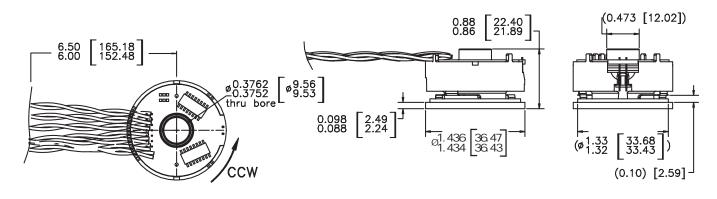


Servo ring mounting with integral flexure is size 15 pancake resolver



SERIES F15

Dimensions

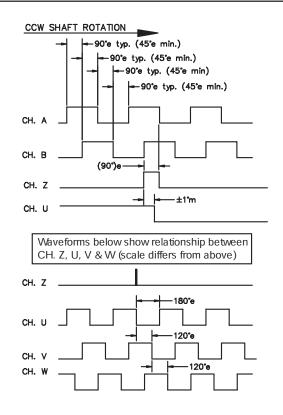


Connections

Function*	Cable Wire Color
VCC	RED
GND	BLACK
Ā	BLUE /BLACK
A	BLUE
B	GREEN/BLACK
В	GREEN
z	VIOLET /BLACK
Z	VIOLET
U	BROWN/BLACK
U	BROWN
V	GRAY /BLACK
V	GRAY
Ŵ	WHITE /BLACK
W	WHITE

* Function availability dependant on Model

Waveforms



Ordering Information

To order, complete the model number with code numbers from the table below:

Co	de 1: Model	Code 2: PPR, Poles	Code 3: Mount	Code 4: Electrical	Code 5: Shaft/Bore	Code 6: Termination
	F15/_		0		1	O
			Orde	ering Information		
F15	Size 15 Commutating Encoder	Incremental channels only 1024/0 2048/0	1.435 Diameter x .095 thick	Available when Code 2 is XXXX/0 3 5V in, line driver out incremental only Available when Code 2 is XXXX/6 or 8	1 3/8 in. thru bore	0 6.5" ±Q.5" Twisted Pair Flying Leads
		Incremental plus Commutation channels 1024/6 2048/6 Consult factory 1024/8 for other 2048/8		 6 5V in, line driver out for incremental; 5V in, open collector out for commutation 9 5V in, line driver out for incremental; 5V in, line driver out for commutation 		

SERIES F18

Dynapar[™] brand

For Stepper & Small Servo Motors

Key Features

- Under 2.0" Diameter Package with High 10,000PPR Capability
- Easy to Install Hollowshaft and Spring Tether Design
- Up to 120°C Temperature Range Doesn't Limit Motor Performance





SPECIFICATIONS

STANDARD OPERATING CHARACTERISTICS

Code: Incremental with commutation option, Optical

Resolution: 500, 512, 1000, 1024, 2000, 2048, 2500, 4096, 5000, 8192, 10,000 PPR incremental with 4, 6, 8 or 12 pole commutation channels

Accuracy: Incremental: ±2.5 arc-mins. max.

edge to any edge; Commutation: $\pm 6 \mbox{ arc-mins.}$ max.

Phasing for CCW rotation of motor shaft

(viewing encoder cover): A leads B by 90° and U leads V leads W by 120 °.

Minimum edge separation A to B is 45°.

Index to U channel: +/- 1 °mech. index pulse center to U channel edge.

Index Pulse Width: 90° gated A and B high; (180° gated B high gating options available consult factory)

ELECTRICAL

Input Power Requirements: 5±10% VDC at 150 mA max (incremental only); 175 mA max. (incremental and commutation), excluding output load

Output Signals:

Line Driver: sink / source 40 mA max., Open Collector Incremental (\leq 2048 PPR): 16 mA sink max.

Open Collector Commutation: 30 mA sink max. (2.0 $k\Omega$ pull-ups in encoder)

Frequency Response:

PPR ≤ 2048: 250 kHz; PPR > 2048: 500 kHz

Termination: 16 pin, fully shielded, 2mm pitch, double row header. Accessory mating cable assembly available: 26 AWG twisted pair, jacketed and shielded with copper drain wire

MECHANICAL

Weight: 4 oz. (110 gm) typ.

Dimensions: Outside Diameter with cover: 1.96" (49.8mm), without cover 1.85" (47.0mm); Outside collar height 1.71" (43.4mm), inside collar height 1.50" (38.1mm)

Material: Bearing housing: aluminum; Cover: high temperature, glass filled polymer; Hub: Brass; Disk: 0.030" thick glass

Finish: Cover: RAL 7010 (dark grey)

Moment of Inertia: 5.3X10⁻⁴ in-oz sec.² (37.3 gmcm²)

Hub Diameters: 1/4", 3/8", 7/16", 1/2", 6mm, 8mm,10mm ,12mm standard

Bore Dia. Tolerance: +0.001"/-0.000" (+0.025 mm/ -0.000 mm)

Mating Shaft Length: 1.62" (41 mm) minimum for outside shaft collar. 0.50 inch minimum for inside shaft collar

Mating Shaft Runout: 0.002" (0.05 mm) max. (Includes shaft perpendicularity to mounting surface)

Mating Shaft Axial movement: ±0.060"

(±1.52 mm)

Mounting: Four standard configurations are available for tethers. A choice of U.S. and Metric screws are included. Mounting holes should be 0.01" (0.254 mm) true position to shaft for best encoder operation.

Shaft clamp: 2 #6-32 set screws in collar

around hub shaft (will not mar shaft) Electrical/Mechanical Alignment Range:

 $\pm 15^{\circ}$ mechanical typical (see tether options)

Acceleration: 100,000 rad/sec.² max.

Max. Velocity: RPM= (Frequency / PPR)x 60; or 12,000 RPM, whichever is less;

Bearing Life:[(3.6 X 10⁹) / RPM] Hours ; e.g. 605,000 hours @6,000 RPM

(Based on bearing manufacturer's suggested calculation for 6803ZZ with 37N equivalent dynamic load - including preload and tether reaction loads - at 6000 RPM continuous with adequate lubrication)

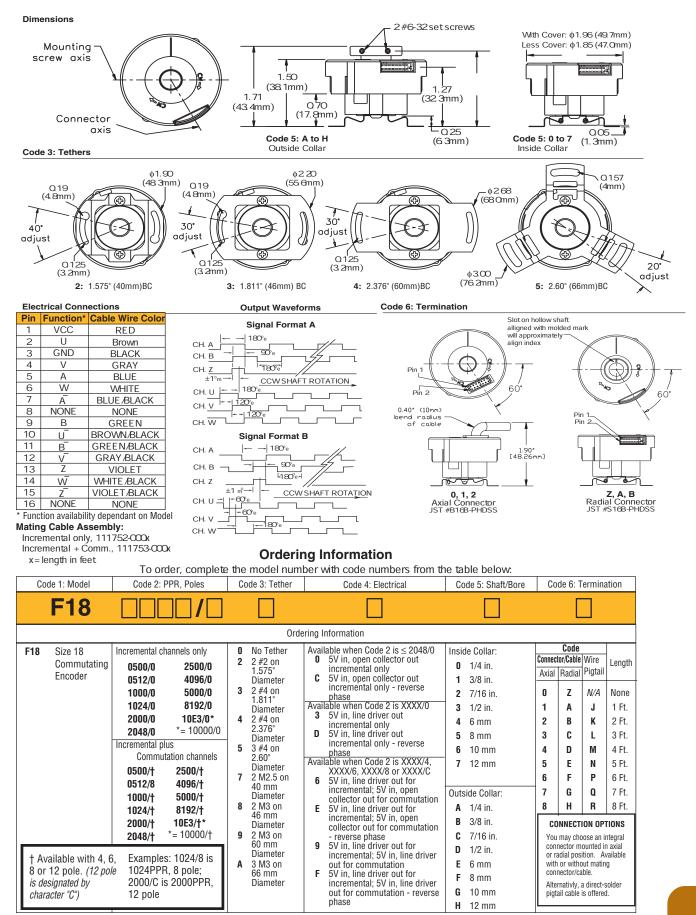
ENVIRONMENTAL

Operating Temperature: 0° to +120°C Storage Temperature: -40° to +120°C Shock: 100 Gs for 6 msec duration Vibration: 2.5 Gs at 5 to 2000 Hz

Relative Humidity: 90% non-condensing Enclosure Rating: NEMA 1 / IP40 (for models with cover)



SERIES F18



SERIES F21



For Stepper & Small Servo Motors

Key Features

- Digital Encoder with Flex Servo Ring easily Replaces Size 21 Resolver
- Short Mounting Depth with Jam Nut Shaft Fixing makes Installation Easy
- Up to 2048PPR with Commutation Channels



SPECIFICATIONS

STANDARD OPERATING CHARACTERISTICS

Code: Incremental with commutation option, Optical

Resolution: 1024 or 2048 PPR incremental with 8 or 10 pole commutation channels

Accuracy: Incremental: ±2.5 arc-mins. max. edge to any edge; Commutation: ±6 arc-mins. max.

Phasing for CCW rotation of motor shaft : A leads B by 90° and U leads V leads W by 120° .

Minimum edge separation A to B is 45°.

Index to U channel: +/- 1° mech. index pulse center to U channel rising edge.

Index Pulse Width: 90° gated A and B high

ELECTRICAL

Input Power Requirements: 5±10% VDC at 100 mA max (incremental and commutation), excluding output load

Output Signals:

Incremental: 26LS31 Differential Line Driver, sink / source 40 mA max.

 $\label{eq:commutation} \begin{array}{l} \hline \textbf{Commutation} : \mbox{Open Collector w/2.0 k} \Omega \mbox{ pull-ups, 8 mA sink max.; or 26LS31 Differential Line Driver, sink / source 40 mA max. \end{array}$

Frequency Response: 300 kHz, max.

Termination: Flying leads, stranded 26 AWG, twisted pair, PVC insulation, 6.5" length ± 0.5 "

MECHANICAL

Weight: 3.5 oz. (90 gm) typ.

Dimensions: Outside Diameter : 2.062" (52.4mm), max.; Height: 1.01" (25.65mm), max. Material: Housing: cast-aluminum;

Servo Ring: glass reinforced engineering resin; Hub: Brass; Disk: 0.030" (0.76mm) thick glass

Moment of Inertia: 2.66X10⁻⁴ in-oz-sec.² (18.8 gm-cm²)

Bore Diameter: 0.50" (12.7mm)

Bore Dia. Tolerance: +0.001"/-0.000" (+0.025 mm/-0.000 mm)

Mating Shaft Runout: 0.002" (0.05 mm) max. (Includes shaft perpendicularity to mounting surface)

Mating Shaft Axial movement: $\pm 0.010"~(\pm 0.25$ mm), max.

Mounting: 2.047" (51.99mm) servo ring with integral flexure (size 21 pancake resolver equivalent)

Acceleration: 100,000 rad/sec.² max.

Velocity: 5,000 RPM continuous; 12,000 RPM peak

Bearing Life:[(3.6 X 10⁹) / RPM] Hours ; e.g. 605,000 hours @6,000 RPM



Operating Temperature: 0° to +120°C Storage Temperature: 0° to +120°C Shock: 50 Gs for 6 msec duration Vibration: 2.5 Gs at 5 to 2000 Hz Relative Humidity: 90% non-condensing

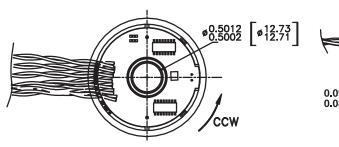


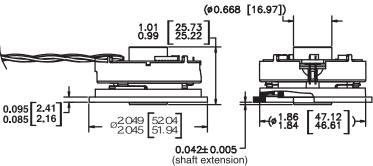
Servo ring mounting with integral flexure is size 21 pancake resolver equivalent



SERIES F21

Dimensions



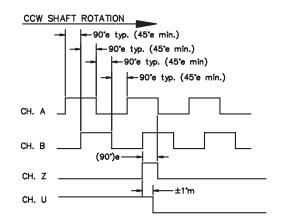


Connections

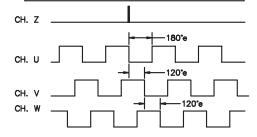
Function*	Cable Wire Color
VCC	RED
GND	BLACK
Ā	BLUE /BLACK
A	BLUE
B	GREEN/BLACK
В	GREEN
Z	VIOLET /BLACK
Z	VIOLET
U	BROWN/BLACK
U	BROWN
V	GRAY /BLACK
V	GRAY
Ŵ	WHITE /BLACK
W	WHITE

* Function availability dependant on Model

Waveforms



Waveforms below show relationship between CH. Z, U, V & W (scale differs from above)



Ordering Information

		To order, complete	the model num	ber with code numbers from the	e table below:	
Co	Code 1: Model Code 2: PPR, Poles		Code 3: Mount	Code 4: Electrical	Code 5: Shaft/Bore	Code 6: Termination
	F21		0		3	0
			Orde	ering Information		
F21	Size 21 Commutating Encoder	Incremental channels only 1024/0 2048/0	0 Servo mount 2.047 Diameter x.090 thick	Available when Code 2 is XXXX/0 3 5V in, line driver out incremental only	3 1/2 in. thru bore	0 6.5" ±Q.5" Twisted Pair Flying Leads
		Incremental plus Commutation channels 1024/8 Note: "C" = 10 poles. 2048/8 Consult factory for 1024/C other configurations 2048/C		 Available when Code 2 is XXXX/8 or C 5 V in, line driver out for incremental; 5V in, open collector out for commutation 9 5V in, line driver out for incremental; 5V in, line driver out for commutation 		

SERIES HC20



For Stepper & Small Servo Motors

Key Features

- Economical Servomotor Feedback with New Phased Array ASIC
- High 120°C Operating Temperature Won't Limit Motor Performance
- Up to 2500PPR Direct-Read with Commutation Channels



NEW!

SPECIFICATIONS

STANDARD OPERATING CHARACTERISTICS

Code: Incremental

Resolution: 500 to 2500 PPR

Commutation: 4/6/8 pole

Format: Two channel quadrature (AB) with optional Index (Z) and complementary outputs **Phase Sense:** Phasing for CCW rotation of motor shaft (viewing from encoder cover side): A leads B by $90^{\circ} \pm 22.5^{\circ}$ electrical, and U leads V leads W by 120°

Accuracy:

Incremental: 40 arc-sec. max. edge to any edge;
Commutation: ±6 arc minutes max.

Index: 90° electrical (gated A and B high)

Waveforms: Squarewave with rise and fall times less than 1 microsecond into a load capacitance of 1000 pf

Connection:

ection.		
Pin	Signal	Color
1	Vcc	Red
2	U	Brown
3	GND	Black
4	V	Gray
5	A	Blue
6	W	White
7	Ā	Blue/Black
8	N.C.	—
9	В	Green
10	Ū	Brown/Black
11	B	Green/Black
12	V	Gray/Black
13	Z	Violet
14	W	White/Black
15	Z	Violet/Black
16	N.C.	-

ELECTRICAL

Supply Voltage: DC 5V ±10% (SELV)

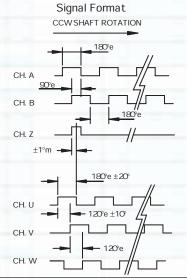
Max. Current (w/o load):

- Incremental: 150mA
- Incremental + Commutation: 175mA
- Max. Output Frequency:
- 250 kHz (up to1024 ppr)
- 500 kHz (> 1024 ppr)

Signal Level:

NPN: Open Collector
Differential Line Driver: RS 422
Output Current: RS422: ±40 mA (26LS31); NPN 0.C.: 16mA (2k. int. pull up)

Connection: Axial or Raidal cable available



MECHANICAL

Weight: 120g typical

Dimensions:

- Outside Diameter with Cover: 50 mm
- Mounting Depth: 36mm

Material:

- Bearing Housing: Aluminium;
- · Cover: Aluminium;
- Shaft: Brass: 699477-0001

Shaft Style (dependant on model):

• Blind Hole Shaft: 8.00mm dia; 20mm depth

• Hollow Shaft: 6.00 or 8.00mm dia

• Taper Shaft: 9.00mm dia. nominal; 2.8624°+0.2289/- 0 Taper

Mating Shaft Runout: ±0.2mm max. (Includes shaft perpendicularity to mounting surface)

Mating Shaft Axial Movement: max. ±0.8mm.

Max. Velocity: RPM= (Frequency/PPR) x 60 or 2000 min⁻¹, whichever is less

ENVIRONMENTAL

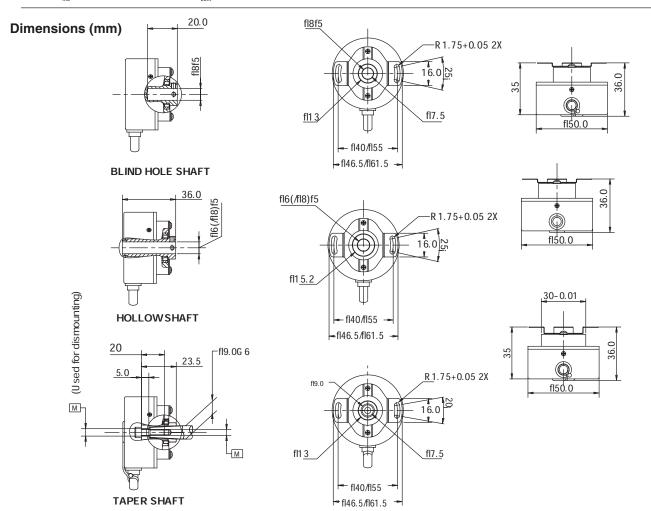
Operating Temperature: 0...+120°C Storage Temperature: -40...+120°C Shock Resistance: 1000 m/s² (6 ms) Vibration Resistance: 25 m/s² (5...2000 Hz) Protection Class: IP51(cable must be oriented downwards)



SERIES HC20

		-	To orde	er, cor	nplete		ring Information	rs from the table below:		
Code 1: Mod	Code 2: F		Code 3 Comm			Code 4: Mounting	Code 5: Electrical ¹	Code 6: Shaft	Code 7: Connect	ion
HC20 Compact Hollowsha Encoder	Available Corr Incremental PPR 0500 0512 1024	148 500 nbinat	0 Non 4 4 Po 6 6 Po 8 8 Po tions (P hber of 4 x	ile ile ile PR/Po		0 No tether Tether 1 1.575" (40mm) TK 2 2.166" (55mm) TK	incremental only without commutation 2 U _{inc} = DC 5-26V; output _{inc} = RS 422 3 U _{inc} = DC 5V; output _{inc} = RS 422 incremental plus commutation signals 6 U _{inc} = DC 5V;	 0 Taper shaft(Ø9,1:10) 1 Blind vertical shaft Ø6 2 Blind vertical shaft Ø8 3 Hollow shaft Ø6 4 Hollow shaft Ø8 	Axial plug 1 1 Ft. cable 2 2 Ft. cable 3 3 Ft. cable 4 4 Ft. cable 5 5 Ft. cable 6 6 Ft. cable 7 7 Ft. cable 8 8 Ft. cable	Radial plugA1 Ft. cableB2 Ft. cableC3 Ft. cableD4 Ft. cableE5 Ft. cableF6 Ft. cableG7 Ft. cableH8 Ft. cable
	1000 1024 2000 2048 2500	X X X X X X	X X X X X X	X X X X X X	X X X X X X	-	$\label{eq:comparameters} \begin{array}{l} & output_{\text{inc}} = \text{RS 422} \\ & U_{\text{com}} = \text{DC 5V}; \\ & output_{\text{com}} = \text{NPN-O.C.} \end{array} \\ \textbf{9} U_{\text{inc}} = \text{DC 5V}; \\ & output_{\text{inc}} = \text{RS 422} \\ & U_{\text{com}} = \text{DC 5V}; \\ & output_{\text{com}} = \text{RS 422} \end{array}$			

1 U_{inc}: Supply voltage incremental, U_{com}: Supply voltage commutation (only if commutation is selected); 2 See available combinations (pulses/poles)



SERIES 11/R11

Harowe[™] brand

Heavy Duty Brushless Resolvers

Key Features

- Brushless Construction is Ideal for Brushless Servo Motors
- Shortest Mounting Depth in the Industry for Easy Mounting
- Up to 125°C Temperature Range
- Radiation Hardened Models Available



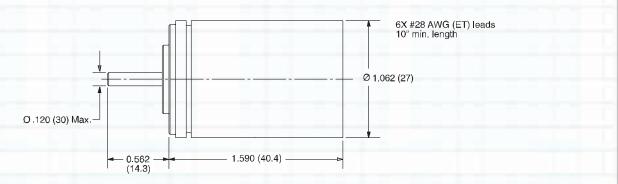




SPECIFICATIONS

Family Model	Speed*	Primary Winding	Accuracy ± Arc-Min	Input Voltage (Vrms)	F requency (Hz)	Maximum Input Current (mA)	Transformation Ratio (V out /V in) \pm 10%	Phase Shift (degrees)	Total Null Voltage (mV)
11BR W -300-B	1	Stator	10	12.0	400	10.9	1.75	12	30
11BR W -300-F	1	Stator	7	12.0	2,500	3.1	0.50	-2	30
11BR W -300-M	1	Stator	7	10.0	5,000	8.3	0.50	-5	30
1BRCT -300-F	2	Stator	10	12.0	2,500	8.3	0.50	0	15
1BRCT -300-M	2	Stator	10	11.8	2,500	70.0	1.02	-1	30
1BRCT -300-T	4	Stator	5	12.0	2,500	6.0	0.53	-2	15
1BRCT -300-P	5	Stator	4	12.0	2,500	1.4	0.39	-7	15
11BRCX-300-A	1	Rotor	7	7.5	4,000	13.5	0.54	-2	20
1BRCX-300-B	1	Rotor	7	7.5	4,000	40.0	1.07	-2	15
1BRCX-300-C	1	Rotor	7	6.0	1,000	15	0.45	4	15
11BRCX-300-G	1	Rotor	7	26.0	400	40.0	0.45	12	30
1BRCX-300-J	1	Rotor	7	7.0	5,000	10.9	0.95	-6	15
11BRCX-300-N	1	Rotor	7	8.5	1,000	14.0	1.00	3	30
1BRCX-300-M	2	Rotor	7	7.0	5,000	10.9	0.95	-2	30
11BRCX-300-T	4	Rotor	7	7.0	5,000	11.0	0.84	7	20
1BRCX-300-P	5	Rotor	6	10.0	5,000	5.0	0.55	-3	20
R11-S01F-1A	1	Rotor	20	1.88	2,250	21.0	1.40	11	15
R11-S01F-1B	1	Rotor	20	6.00	2,000	12.0	0.454	8.5	15
R11-S01F-1A	1	Rotor	6	1.88	2.250	21.0	1.40	11	15

*Speeds are defined as follows: 1 = single speed; 2 = 2-speed; etc.



FRAMELESS SERIES Harowe[™] brand

Heavy Duty Brushless Resolvers

Key Features

- Wide Range of Sizes from 10 to 55
- Multi-Speed Available
- Up to 200°C Temperature Range
- Radiation-Hardened Models Available



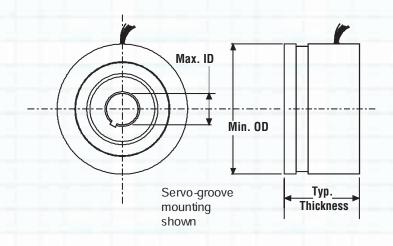




SPECIFICATIONS

Model*	Typical Thickness in (mm)	Minimum OD in (mm)	Maximum ID in (mm)	
10BRCX	.65 (16 5)	1.05 (26 5)	.237 (60)	
15BRCX	1.00 (25.4)	1.45 (368)	. 472 (120)	
21BRCX	1.25 (31.8)	2.06 (52.4)	.8007 (20.34)	
31BRCX	1.25 (31.8)	3.05 (77.5)	1.5763 (40.04)	
55BRCX	1.25 (31.8)	5.50 (139.7)	3 6515 (92 75)	

*Available as transmitter and control transformer types.



HaroMax Series 15

Heavy Duty Brushless Resolvers

Key Features

- Frameless size 15 Servo Mounting
- Anodized Aluminum Housing with Low Mass
- Machine Wound Stator for High Accuracy





Harowe[™] brand

SPECIFICATIONS Transfer Input Input **Part Number** Volts Khz Ratio Speed Mounting Bore Connections 15BRX700-B04AB 5.0 10.0 0.42 1 Servo 3/8 in 40 in leads 15BRX700-B10AA 2.0 10.0 0.98 1 Servo 3/8 in 2 in leads 15BRX700-B10AA 2.0 6.0 0.90 1 Servo 3/8 in 2 in leads 15BRX700-D10AA 8.0 1 8.0 0.50 Servo 3/8 in 12 in leads 15BRX700-D10AA 4.0 5.0 0.50 1 Servo 3/8 in 12 in leads 15BRX700-D10AA 7.0 10.0 0.48 1 Servo 3/8 in 12 in leads 15BRX700-D10AC 8.0 21 in cable 8.0 0.50 1 Servo 3/8 in 15BRX700-D10AD 8.0 8.0 0.50 1 Servo 3/8 in 4.25 in leads 15BRX700-D10AE 0.50 1 8.0 8.0 Servo 3/8 in 18 in cable 15BRX700-F10AA 1 4.0 5.0 0.50 Servo 3/8 in 12 in leads

Harowe[™] brand

HaroMax Series 21

Heavy Duty Brushless Resolvers

Key Features

- Frameless size 21 Servo Mounting
- Anodized Aluminum Housing with Low Mass
- Machine Wound Stator for High Accuracy





SPECIFICATIONS	(1.1.).		ER SIOLA			_	
Part Number	Input Volts	Input Khz	Transfer Ratio	Speed	Mounting	Bore	Connections
21BRX700-B42AA	2.0	10.0	1.00	1	Servo	1/2 in	6.5 in leads
21BRX700-B42AA	2.0	6.0	1.00	1	Servo	1/2 in	6.5 in leads
21BRX700-B42AA	3.5	10.0	1.03	1	Servo	1/2 in	6.5 in leads
21BRX700-D11AC	11.3	8.0	0.52	1	Servo	17 mm	12 in leads
21BRX700-D42AA	8.0	8.0	0.50	1	Servo	1/2 in	6.5 in leads
21BRX700-D42AA	10.0	10.0	0.50	1	Servo	1/2 in	6.5 in leads
21BRX700-D42AA	4.0	4.0	0.50	1	Servo	1/2 in	6.5 in leads
21BRX708-H06AA	4.0	4.0	0.45	1	Flange	16 mm	12 in leads
21BRX708-H06AA	6.0	6.0	0.45	1	Flange	16 mm	12 in leads
21BRX709-E03AA	6.0	6.0	0.31	1	Flange	8 mm	9 in leads