



***Can-Stack  
Linear  
Actuators***

**Haydon™ linear actuators provide both a broader range and, for a given size, significantly higher thrust**

The basic motors incorporate a threaded rotor in conjunction with a (lead-screw) shaft to provide rapid linear movement in two directions (inward and outward). Available step increments vary with the motor frame sizes and are dependent on the step angle of the motor and the lead screw pitch. A captive or non-captive shaft (lead-screw) option can be supplied for every basic size. Most of the basic sizes also offer an external linear option. The captive shaft configuration features a built-in “anti-rotation” design whereas the non-captive shaft requires the customer to provide external anti-rotation. Both unipolar and bipolar coil configurations are available.

Unique features impart ruggedness and reliability that assure long life and consistent performance. Rare earth magnets are available for even higher thrust. All basic frame sizes are built with dual ball bearings for greater motion control, precise step accuracy and long life. Most of the Haydon™ brand motors can also be electronically micro-stepped for tighter controls.

Applications include medical instrumentation, office equipment, machinery automation, robotics, sophisticated pumping systems and other automated devices which require precise remote controlled linear movement in a broad range of temperature environments.

**G4 Series**

The G4 Can-Stack Series represents advanced motion control with the industry’s most robust and most powerful linear actuators.

The series features:

- Enhanced teeth geometry
- High energy neodymium magnets
- Optimized magnetic circuit design
- High-tech engineered polymers
- Oversized spline (captive)
- Larger ball bearings

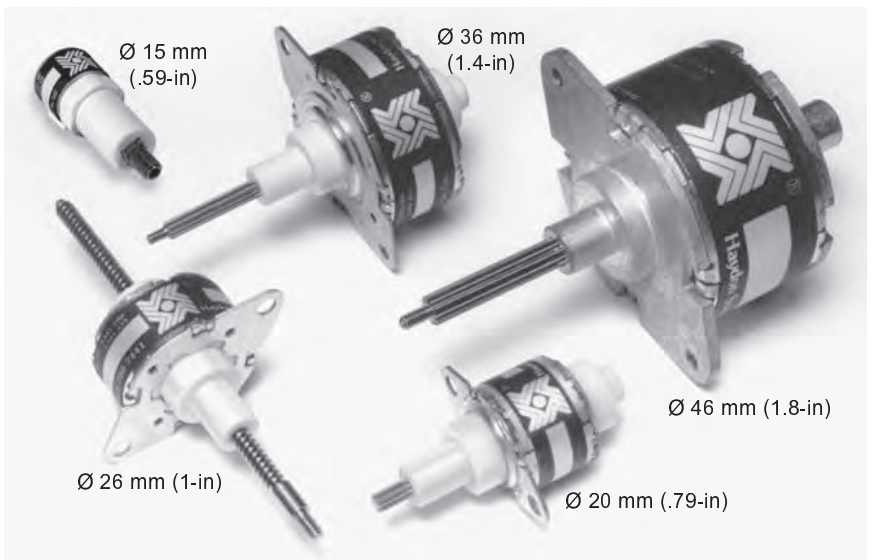
Available body-width diameters include Ø 20 mm (.79-in), Ø 26 mm (1-in), Ø 36 mm (1.4-in).



**Can-Stack Series**

Four basic frame sizes are available – Ø 20 mm (.79-in), Ø 26 mm (1-in), Ø 36 mm (1.4-in) and Ø 46 mm (1.8-in) – as well as an extremely compact, Ø 15 mm (.59-in) motor (captive shaft only).

For finer steps, the High Resolution 26000 and 36000 Series features the smallest step capability in permanent magnet can-stack linear actuators.



CAN-STACK LINEAR ACTUATOR MOTORS

## Identifying the part number codes when ordering Can-Stack linear actuators



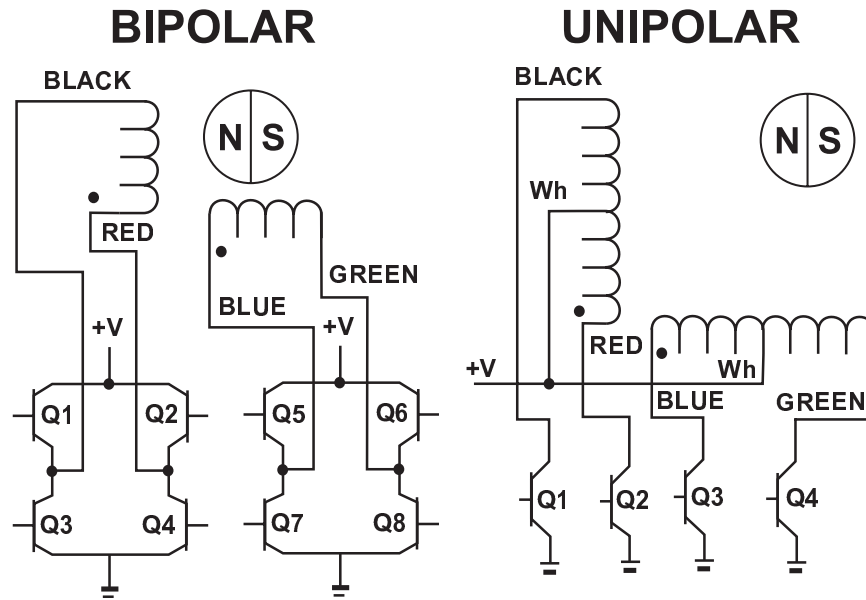
Immediate availability of a standard selection of parts.

<b>E</b>	<b>26</b>	<b>4</b>	<b>4</b>	<b>2</b>	<b>05</b>	<b>900</b>
<b>Prefix</b> (only when using the following)	<b>Series number designation:</b> <b>26 = 26000</b>	<b>Style</b>	<b>Coils</b>	<b>Code ID Resolution Travel/Step</b>	<b>Voltage</b>	<b>Suffix:</b>
<b>E</b> = External <b>P</b> = Proximity Sensor <b>S</b> = Home Switch <b>T</b> = High Temp. <b>N</b> = Nema Flange (46000 Series only) <b>R</b> = Rare Earth Magnet	Available Series: <b>19000</b> <b>20000</b> <b>25000</b> <b>26000</b> <b>36000</b> <b>37000</b> <b>46000</b>  (Series numbers represent approximate diameters of motor body)  15000 Series: See page	<b>1</b> = 3.75° non-captive <b>2</b> = 3.75° captive <b>3</b> = 7.5° non-captive <b>4</b> = 7.5° captive <b>4</b> = 7.5° cap. Use "E" prefix for "External" <b>5</b> = 15° captive <b>5</b> = 15° cap. Use "E" prefix for "External" <b>8</b> = 15° non-captive	<b>4</b> = Bipolar (4 wire) <b>6</b> = Unipolar (6 wire)	(Example: 2 = travels .002-in per step)  (Refer to travel /step chart found on each Series product page.)	(Example: 05 = 5 VDC; 12 = 12 VDC) Custom V available	<b>Stroke</b> Example: -900 = external linear with grease & flanged nut  <b>Suffix also represents:</b>  -XXX = Special or custom (Special part numbers for custom screw lengths and design options will require an issued 3 digit suffix number. Please contact our sales or applications engineering department for assistance.)

### EXAMPLE:

**E26442-05-900** = External linear actuator, 26000 series (Ø26 mm, 1-in), 7.5°, bipolar coils, .002-in travel per step, 5 VDC, with grease and flanged nut.

**Screw Length Options:** For non-captive and external linear shaft motors various screw lengths are available to accommodate almost any travel requirement.



**Can-Stack Linear Actuator: Stepping Sequence**

	Bipolar	Q2-Q3	Q1-Q4	Q6-Q7	Q5-Q8
	Unipolar	Q1	Q2	Q3	Q4
Step					
1		ON	OFF	ON	OFF
2		OFF	ON	ON	OFF
3		OFF	ON	OFF	ON
4		ON	OFF	OFF	ON
5		ON	OFF	ON	OFF

Extend
Retract

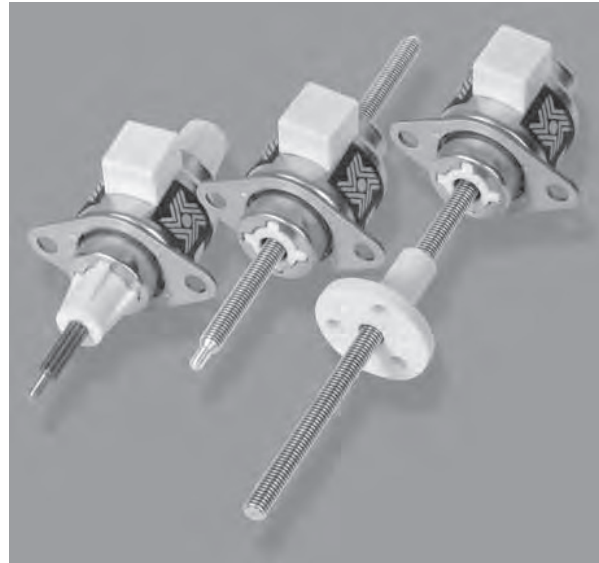
**Note:** Half stepping is accomplished by inserting an off state between transitioning phases.

**19000 G4 Series generates the highest force of any similar size linear actuator stepper motor.**

Utilizing high energy rare earth (neodymium) magnets, the G4 Series linear actuators consistently deliver exceptional performance. All units are built with dual ball bearings.

**Salient Characteristics**

Ø 20 mm (.79-in) motor					
Wiring		Bipolar			
Part No.	Captive	1944X-V	1954X-V		
	Non-captive	1934X-V	1984X-V		
	External	E1944X-V	E1954X-V		
Step angle		7.5°		15°	
Winding voltage		5 VDC	12 VDC	5 VDC	12 VDC
Current/phase		350 mA	160 mA	338 mA	140 mA
Resistance/phase		14.0 Ω	74.5 Ω	14.8 Ω	85.5 Ω
Inductance/phase		6.24 mH	31.2 mH	6.84 mH	37.8 mH
Rotor inertia		1.052 gcm <sup>2</sup>		.548 gcm <sup>2</sup>	
Power consumption		3.38 W			
Temperature rise		135°F Rise (75°C Rise)			
Weight		1.24 oz (35 g)			
Insulation resistance		20 MΩ			



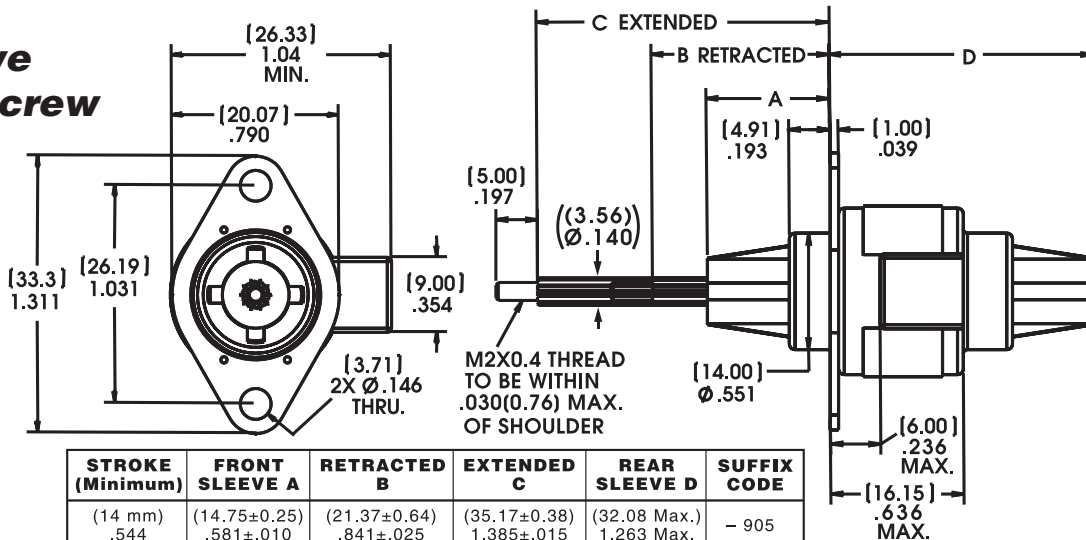
Step	Linear Travel/Step		Order Code I.D.
	inches	mm	
<b>7.5° Angle</b>	0.0005	0.013	3
<b>15° Angle</b>	0.001	0.0254	1
	0.002	0.051	2
	0.004	0.102	4

Special drive considerations may be necessary when leaving shaft fully extended or fully retracted.

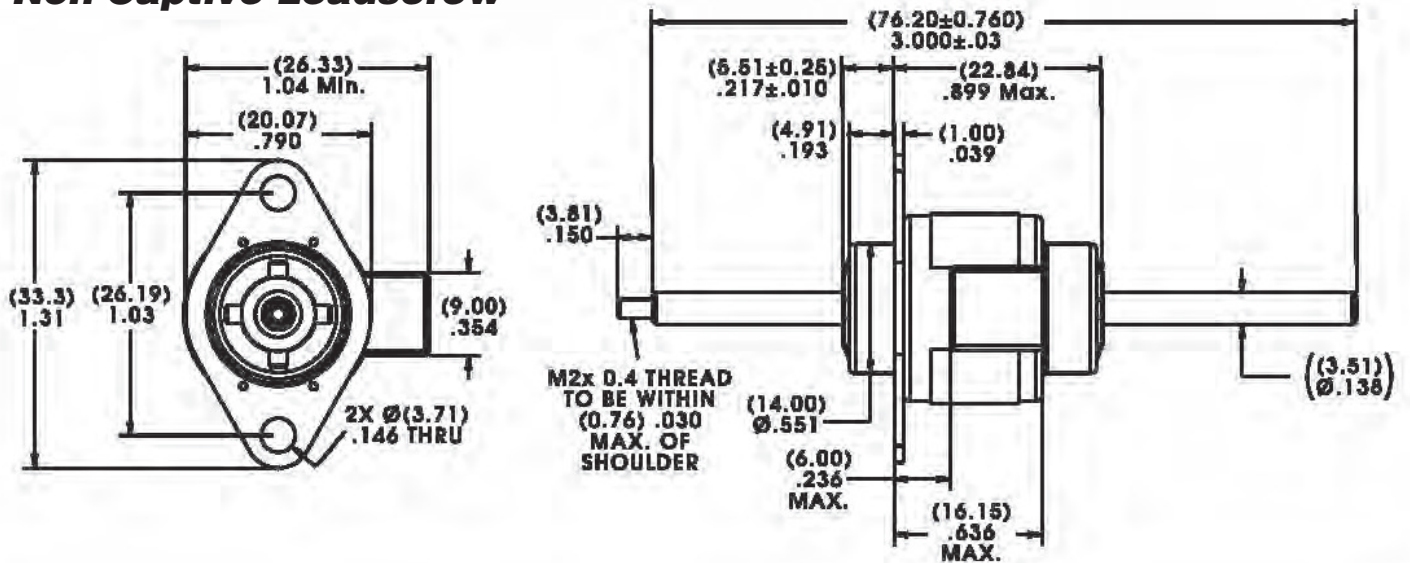
Standard motors are Class B rated for maximum temperature of 130° C (266° F).

CAN-STACK LINEAR ACTUATOR MOTORS

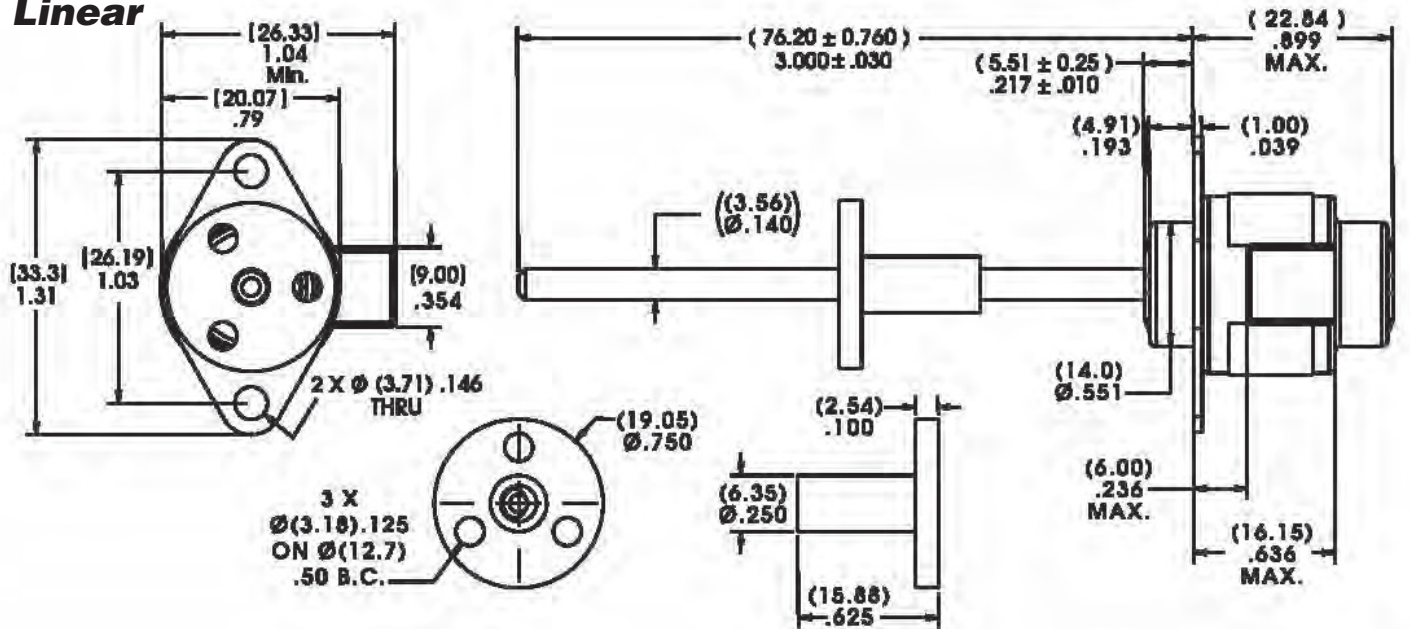
**Captive Leadscrew**



**Non-Captive Leadscrew**

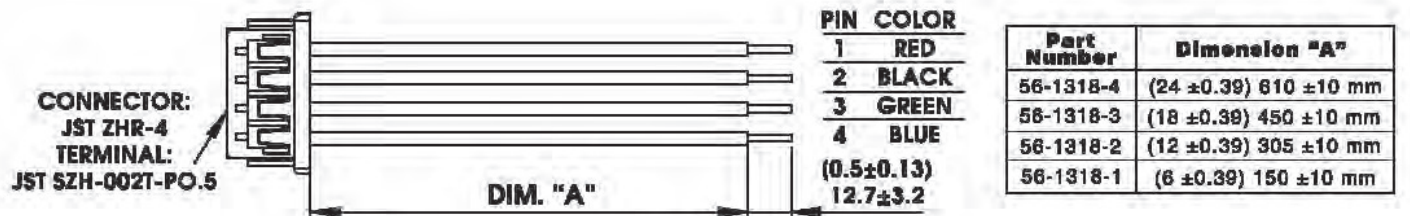


**External Linear**



CAN-STACK LINEAR ACTUATOR MOTORS

**Connector**



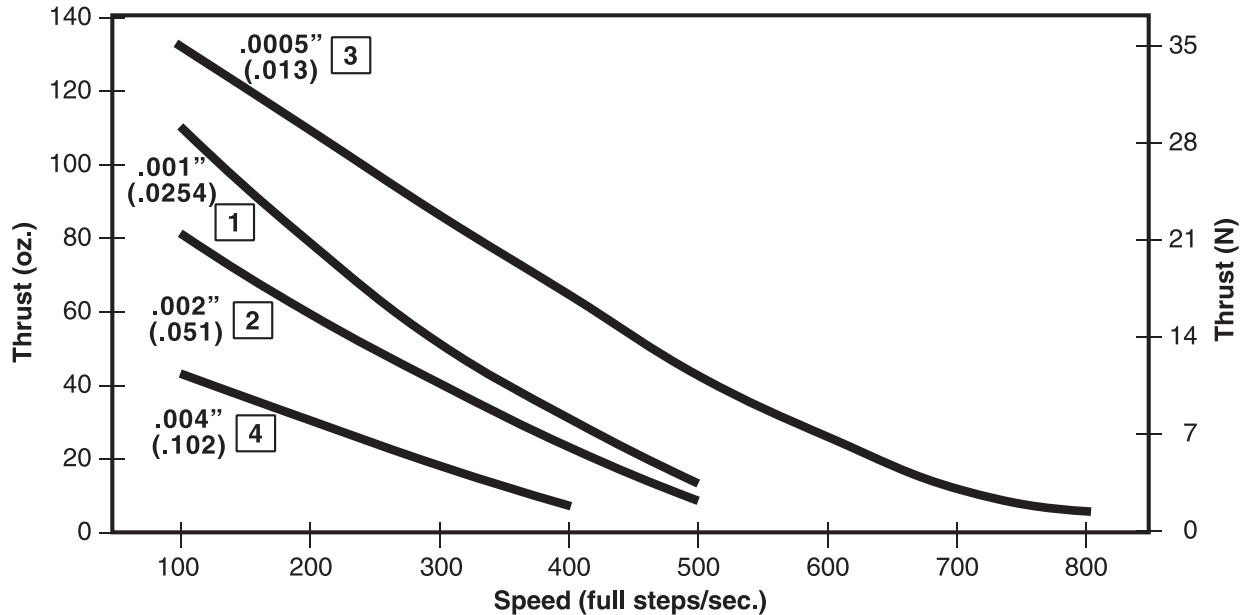
# 19000 G4 Series: Ø 20 mm (.79-in) Can-Stack Performance Curves



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## THRUST vs. FULL STEPS/SECOND

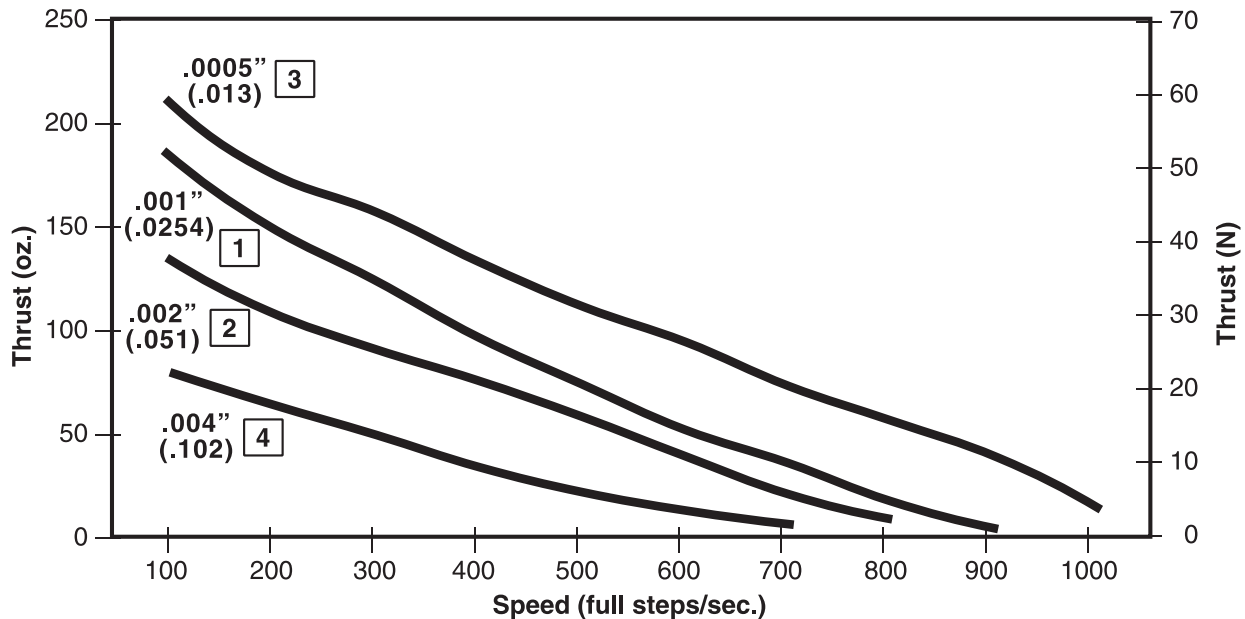
L/R Drive • Bipolar • 100% Duty Cycle



## THRUST vs. FULL STEPS/SECOND

L/R Drive • Bipolar • 25% Duty Cycle

25% duty cycle is obtained by a special winding or by running a standard motor at double the rated voltage.

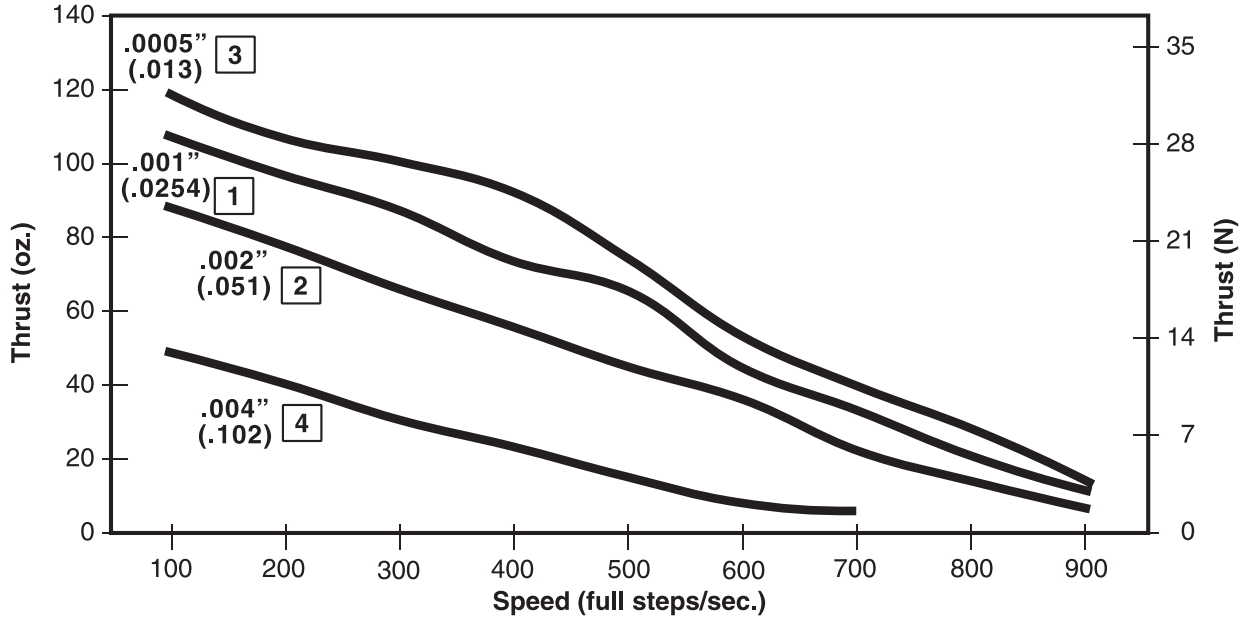


**NOTE:** Ramping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.

CAN-STACK LINEAR ACTUATOR MOTORS

**THRUST vs. FULL STEPS/SECOND**

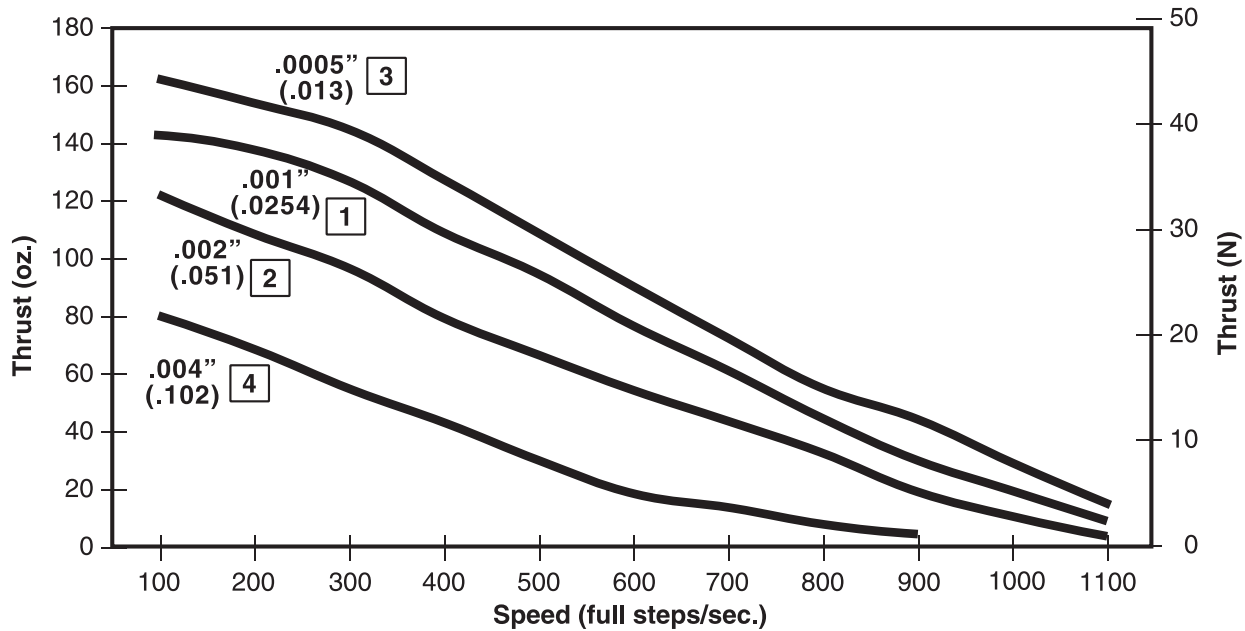
**Chopper Drive • Bipolar • 100% Duty Cycle**



**THRUST vs. FULL STEPS/SECOND**

**Chopper Drive • Bipolar • 25% Duty Cycle**

25% duty cycle is obtained by a special winding or by running a standard motor at double the rated current.



CAN-STACK LINEAR ACTUATOR MOTORS

**NOTE:** All chopper drive curves were created with a 5 Volt motor and a 40 Volt power supply.

Ramping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.



## The robust and powerful 25000 G4 Series generates higher force than all other competitors.

The 25000 G4 Series linear actuators offer high durability and exceptional performance. All units are built with high energy neodymium magnets and dual ball bearings.

### Salient Characteristics

Ø 25 mm (1-in) motor					
Wiring		Bipolar			
Part No.	Captive	2544X-V	2554X-V		
	Non-captive	2534X-V	2584X-V		
	External	E2544X-V	E2554X-V		
Step angle		7.5°		15°	
Winding voltage		5 VDC	12 VDC	5 VDC	12 VDC
Current/phase		385 mA	160 mA	385 mA	160 mA
Resistance/phase		13 Ω	72 Ω	13 Ω	72 Ω
Inductance/phase		10.8 mH	60 mH	8.08 mH	48 mH
Power consumption		3.85 W			
Rotor inertia		1.07 gcm <sup>2</sup>			
Temperature rise		135°F Rise (75°C Rise)			
Weight		1.74 oz (49 g)			
Insulation resistance		20 MΩ			

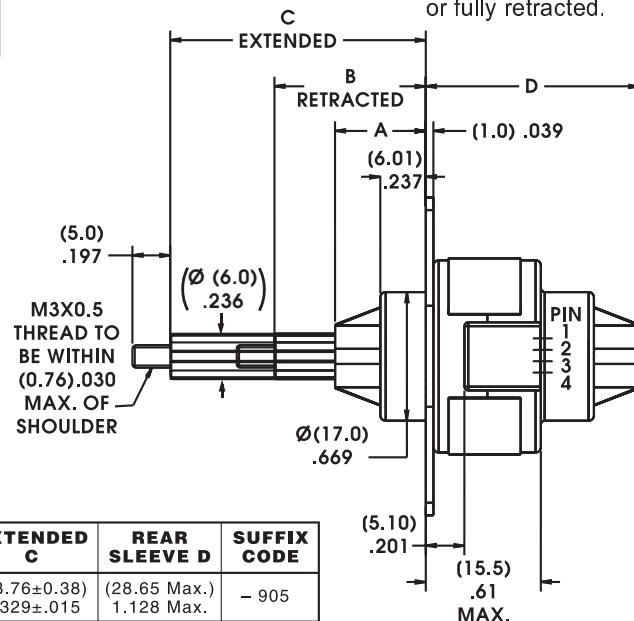
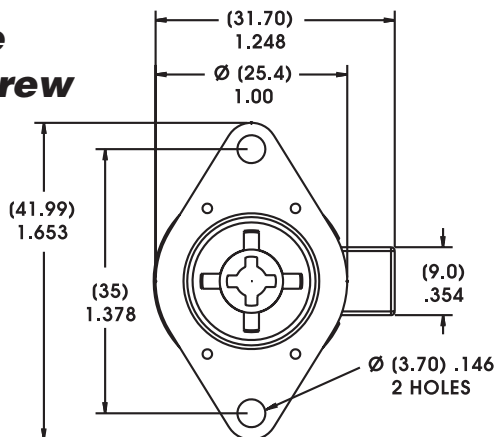


Step	Linear Travel/Step		Order Code I.D.
	inches	mm	
7.5° Angle	0.0005	0.013	3
	0.001	0.0254	1
	0.002	0.051	2
15° Angle	0.001	0.0254	1
	0.002	0.051	2
	0.004	0.102	4

Standard motors are Class B rated for maximum temperature of 130° C (266° F).

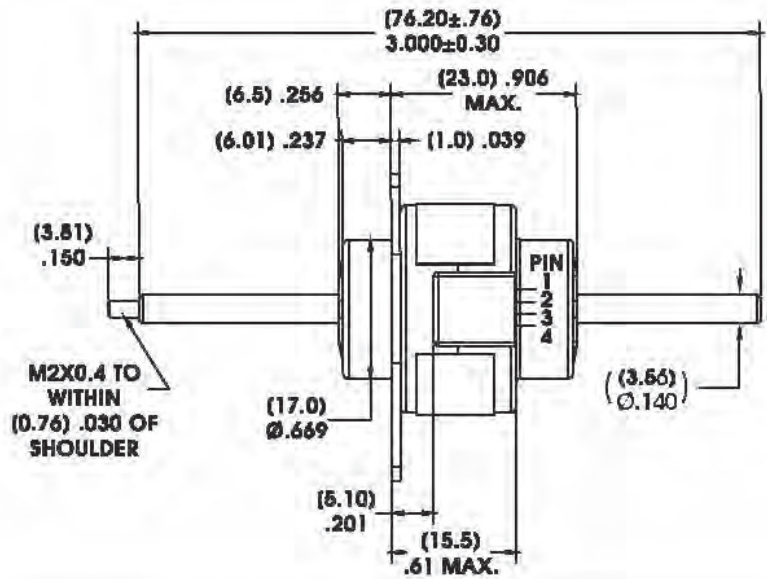
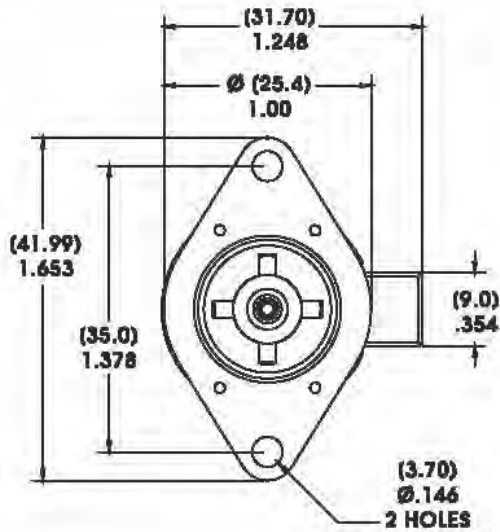
Special drive considerations may be necessary when leaving shaft fully extended or fully retracted.

### Captive Leadscrew

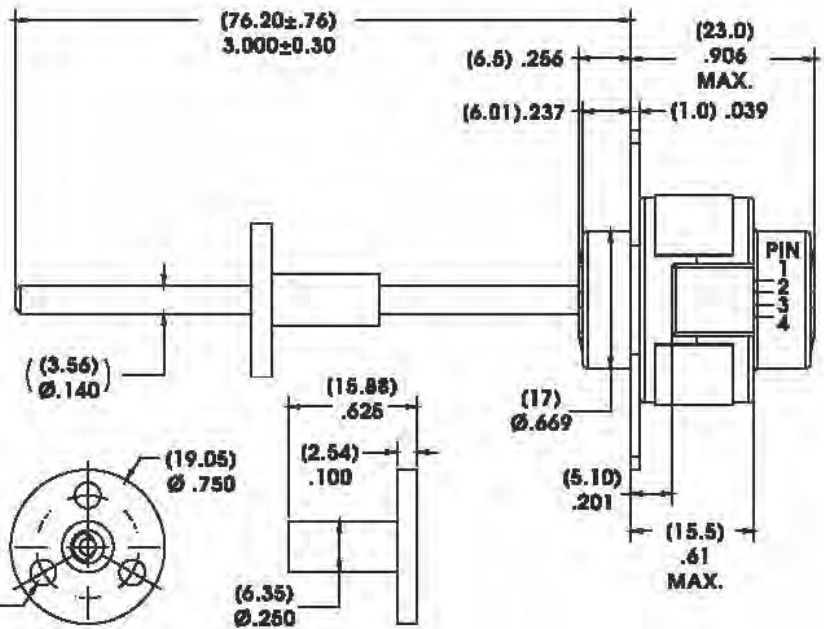
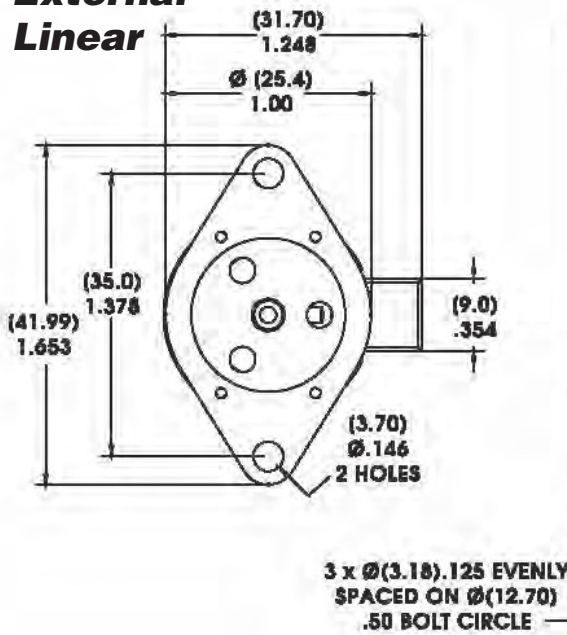


STROKE (Minimum)	FRONT SLEEVE A	RETRACTED B	EXTENDED C	REAR SLEEVE D	SUFFIX CODE
(13 mm) .517	(11.99±0.25) .472±.010	(19.99±0.64) .787±.025	(33.76±0.38) 1.329±.015	(28.65 Max.) 1.128 Max.	- 905
(18 mm) .708	(17.28±0.25) .680±.010	(25.25±0.64) .994±.025	(44.27±0.38) 1.743±.015	(33.94 Max.) 1.336 Max.	- 907
(25 mm) .984	(24.26±0.25) .955±.010	(32.23±0.64) 1.269±.025	(58.24±0.38) 2.293±.015	(40.92 Max.) 1.611 Max.	- 910
(31 mm) 1.22	(30.25±0.25) 1.191±.010	(38.23±0.64) 1.505±.025	(70.23±0.38) 2.765±.015	(46.91 Max.) 1.847 Max.	- 912

**Non-Captive Leadscrew**

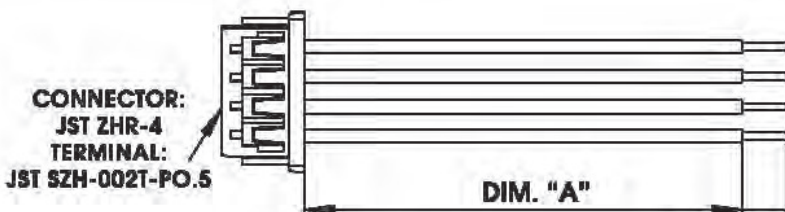


**External Linear**



CAN-STACK LINEAR ACTUATOR MOTORS

**Connector**



**PIN COLOR**

1	RED
2	BLACK
3	GREEN
4	BLUE

(0.5±0.13)  
12.7±3.2

Part Number	Dimension "A"
56-1318-4	(24 ±0.39) 810 ±10 mm
56-1318-3	(18 ±0.39) 450 ±10 mm
56-1318-2	(12 ±0.39) 305 ±10 mm
56-1318-1	(6 ±0.39) 150 ±10 mm

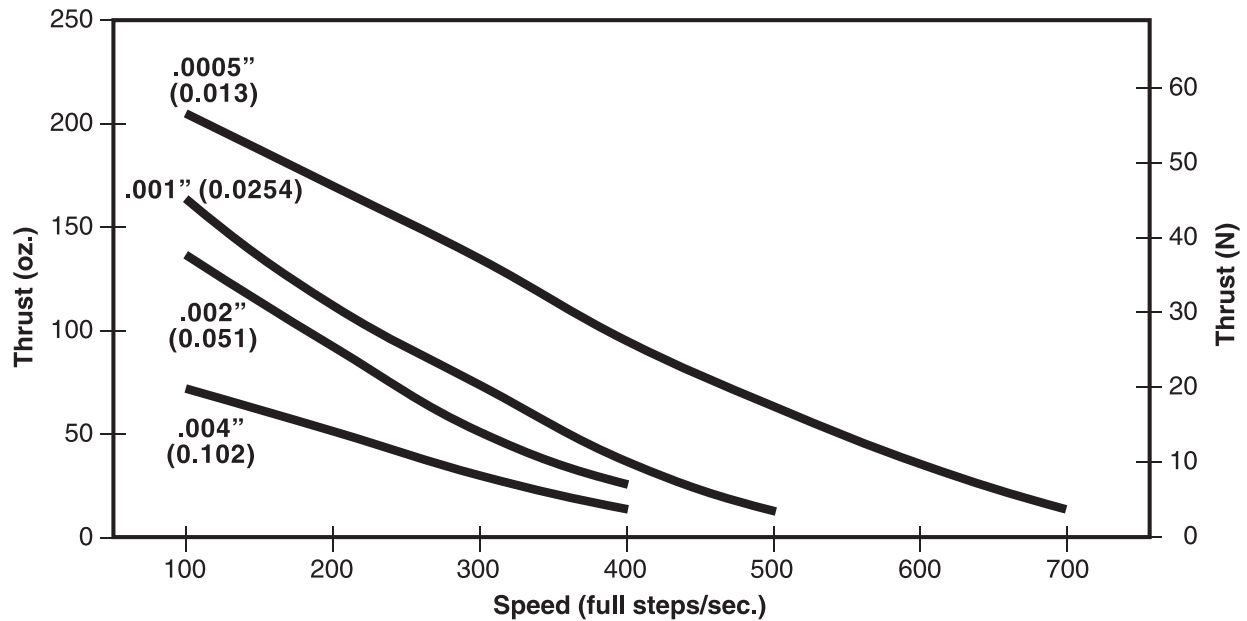
# 25000 G4 Series: Ø 25 mm (1.0-in) Can-Stack Performance Curves



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## THRUST vs. FULL STEPS/SECOND

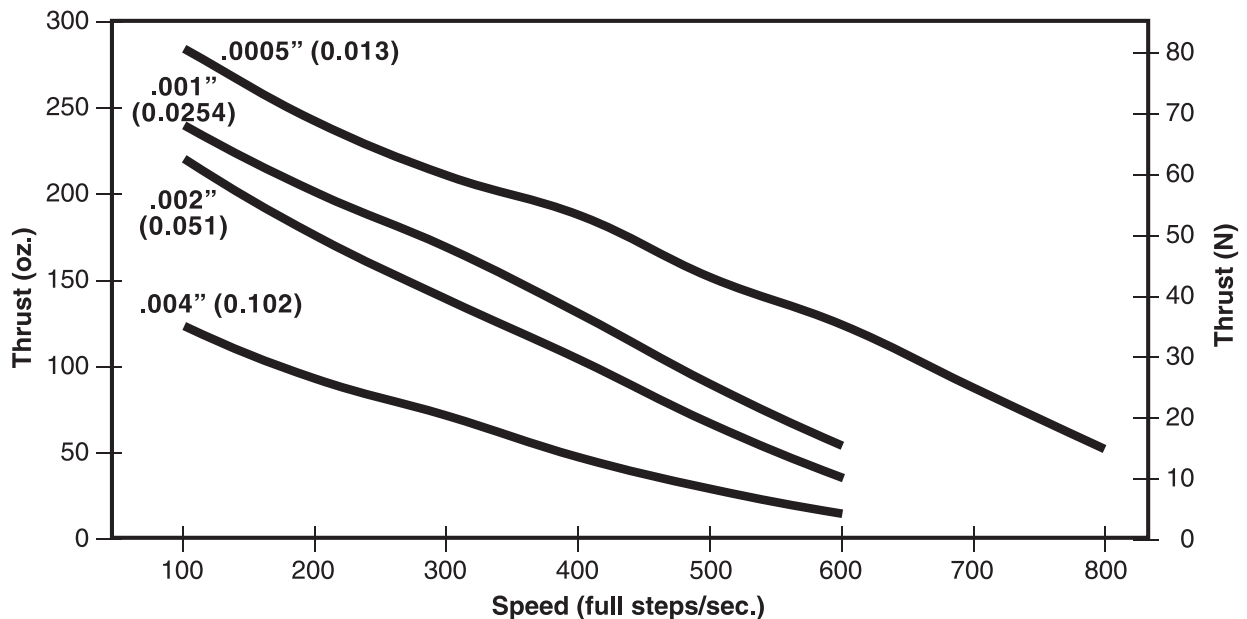
L/R Drive • Bipolar • 100% Duty Cycle



## THRUST vs. FULL STEPS/SECOND

L/R Drive • Bipolar • 25% Duty Cycle

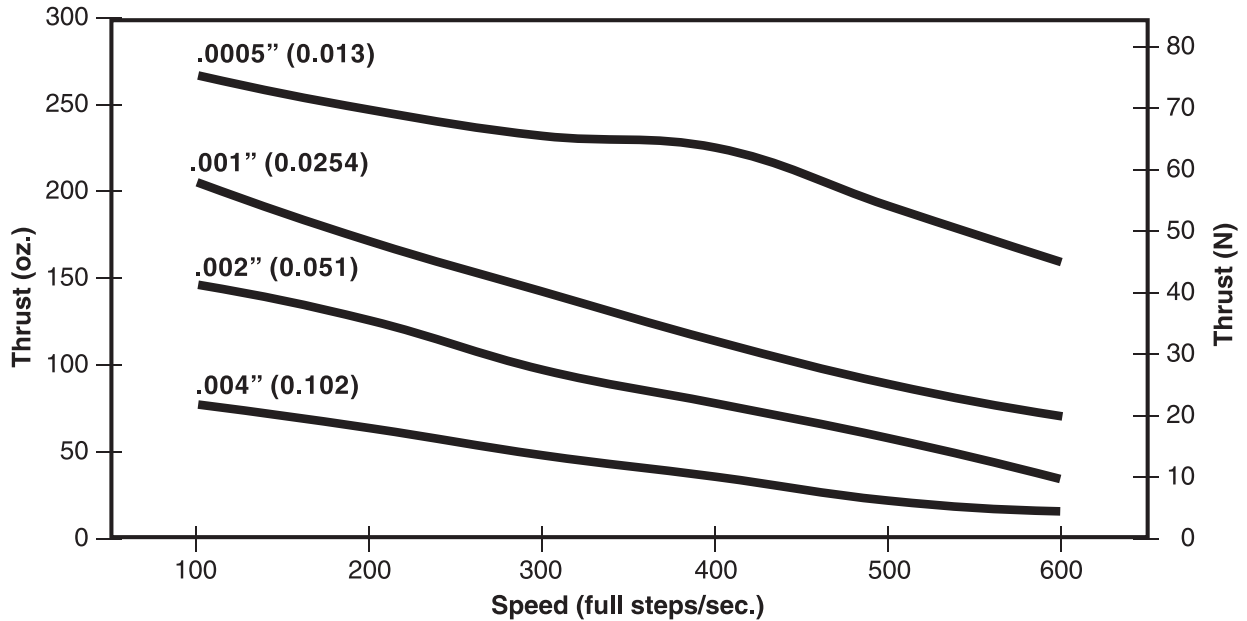
25% duty cycle is obtained by a special winding or by running a standard motor at double the rated voltage.



**NOTE:** Ramping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.

**THRUST vs. FULL STEPS/SECOND**

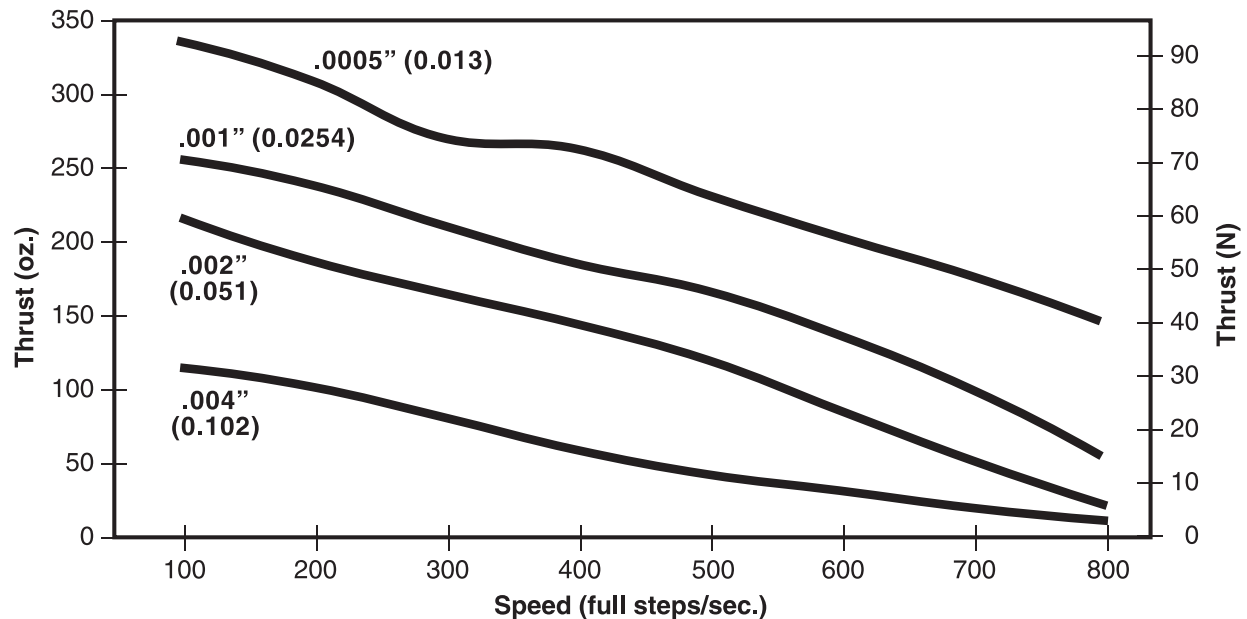
**Chopper Drive • Bipolar • 100% Duty Cycle**



**THRUST vs. FULL STEPS/SECOND**

**Chopper Drive • Bipolar • 25% Duty Cycle**

25% duty cycle is obtained by a special winding or by running a standard motor at double the rated current.



CAN-STACK LINEAR ACTUATOR MOTORS

**NOTE:** All chopper drive curves were created with a 5 Volt motor and a 40 Volt power supply.

Ramping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.

## Exceptionally high linear force-to-size ratio ideal for precision motion.

The 37000 G4 Series linear actuators provide outstanding durability and high performance. The G4 Series features high energy neodymium magnets and dual ball bearings.

### Salient Characteristics

Ø 36 mm (1.4-in) motor					
Wiring		Bipolar			
Part No.	Captive	3744X-V	3754X-V		
	Non-captive	3734X-V	3784X-V		
	External	E3744X-V	E3754X-V		
Step angle		7.5°		15°	
Winding voltage		5 VDC	12 VDC	5 VDC	12 VDC
Current/phase		561 mA	230 mA	561 mA	160 mA
Resistance/phase		8.9 Ω	52 Ω	8.9 Ω	52 Ω
Inductance/phase		11.6 mH	65 mH	8.5 mH	46 mH
Power consumption		5.6 W			
Rotor inertia		8.5 gcm <sup>2</sup>			
Temperature rise		135°F Rise (75°C Rise)			
Weight		4.2 oz (49 g)			
Insulation resistance		20 MΩ			



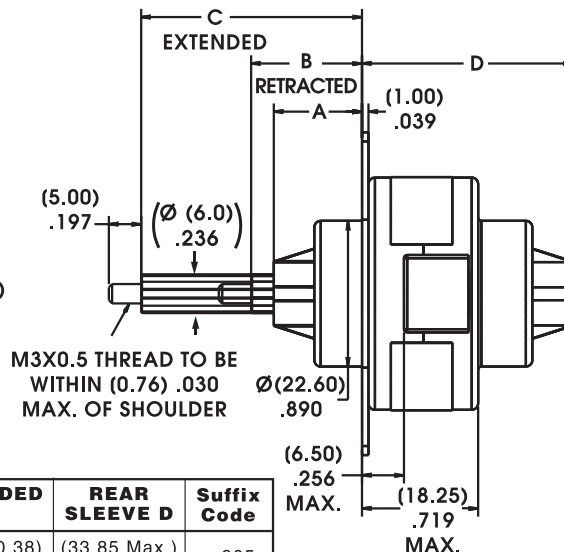
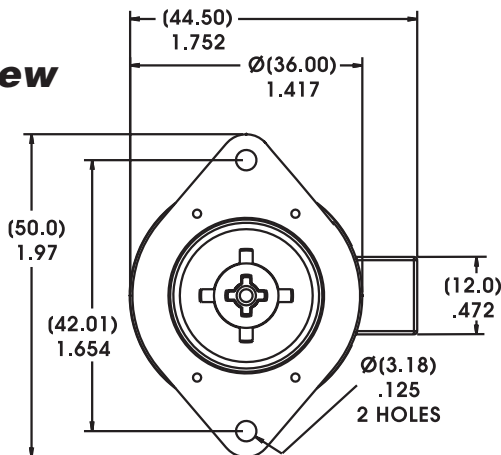
Step	Linear Travel/Step		Order Code I.D.
	inches	mm	
7.5° Angle	0.0005	0.013	3
	0.001	0.0254	1
	0.002	0.051	2
15° Angle	0.001	0.0254	1
	0.002	0.051	2
	0.004	0.102	4

Standard motors are Class B rated for maximum temperature of 130° C (266° F).

Special drive considerations may be necessary when leaving shaft fully extended or fully retracted.

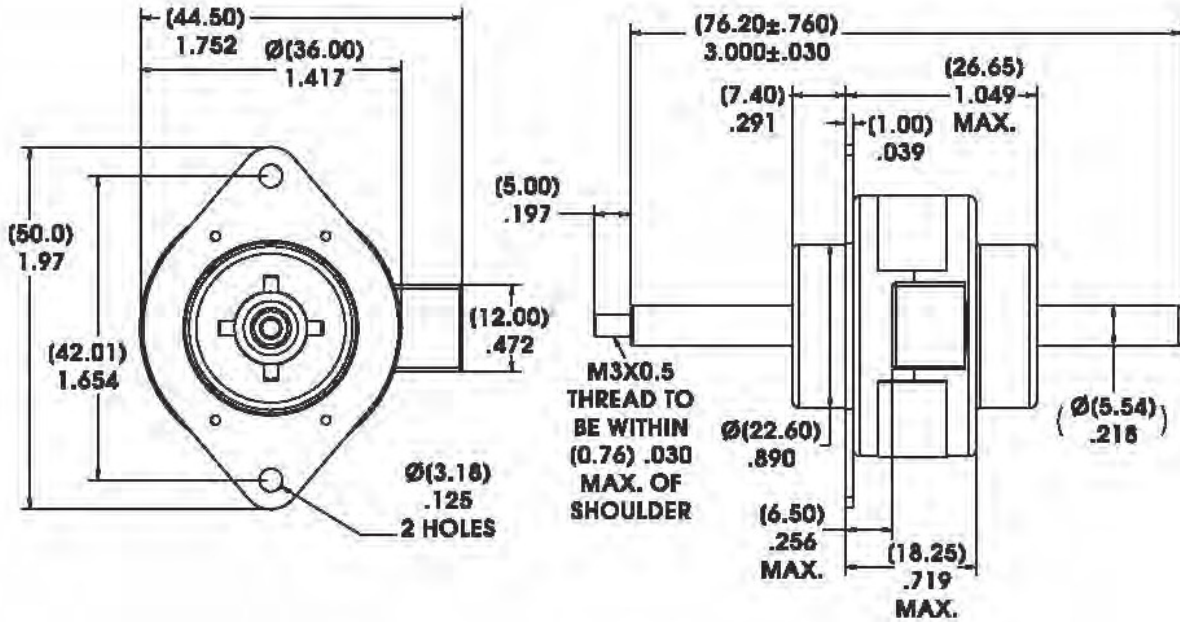
CAN-STACK LINEAR ACTUATOR MOTORS

### Captive Leadscrew

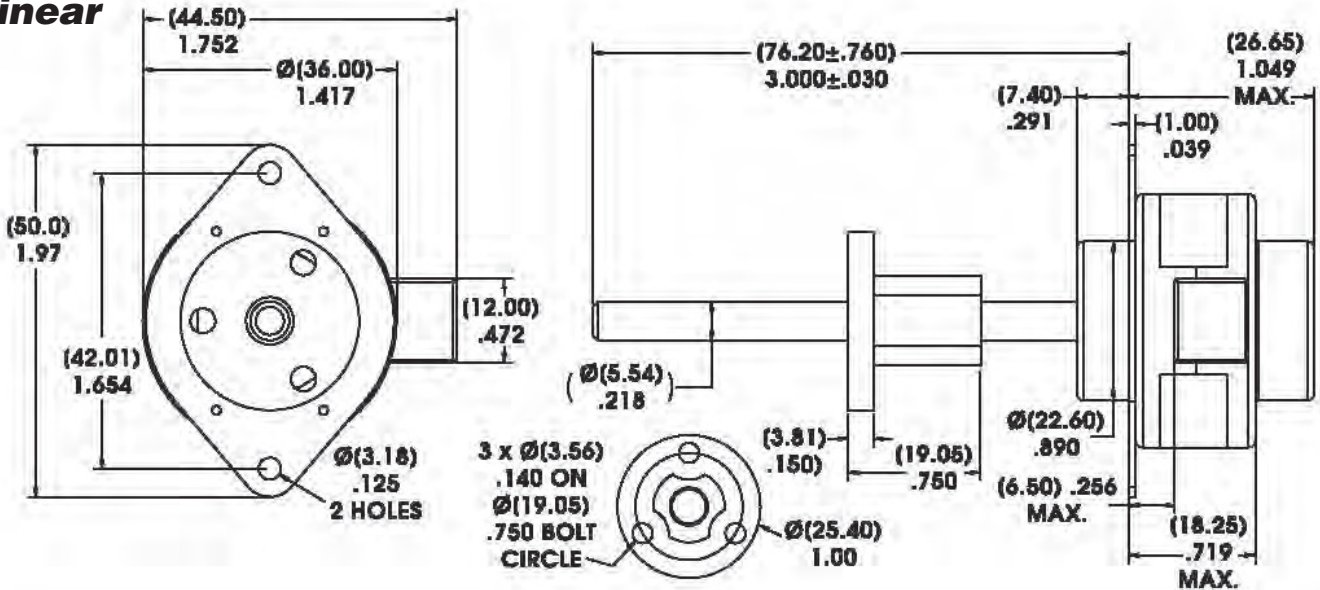


STROKE (Minimum)	FRONT SLEEVE A	RETRACTED B	EXTENDED C	REAR SLEEVE D	Suffix Code
(16.0 mm) 0.631	(13.67±0.25) .538±.010	(17.19±0.64) .677±.025	(34.24±0.38) 1.348±.015	(33.85 Max.) 1.333 Max.	- 905
(25.4 mm) 1.00	(26.37±0.25) 1.038±.010	(29.89±0.64) 1.177±.025	(56.94±0.38) 2.348±.015	(46.55 Max.) 1.833 Max.	- 910
(38.1 mm) 1.50	(39.07±0.25) 1.538±.010	(42.59±0.64) 1.677±.025	(85.04±0.38) 3.348±.015	(59.25 Max.) 2.333 Max.	- 915

**Non-Captive Leadscrew**



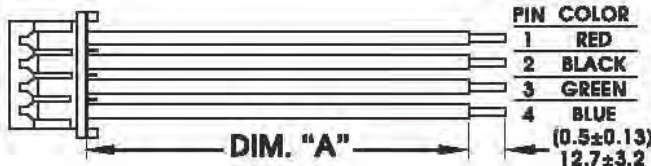
**External Linear**



CAN-STACK LINEAR ACTUATOR MOTORS

**Connector**

CONNECTOR:  
JST PHR-4  
TERMINAL: JST  
SPH-002T-PO.5S



Part Number	Dimension "A"
56-1436-2	(24 ±0.39) 810 ±10 mm
56-1436-1	(12 ±0.39) 305 ±10 mm

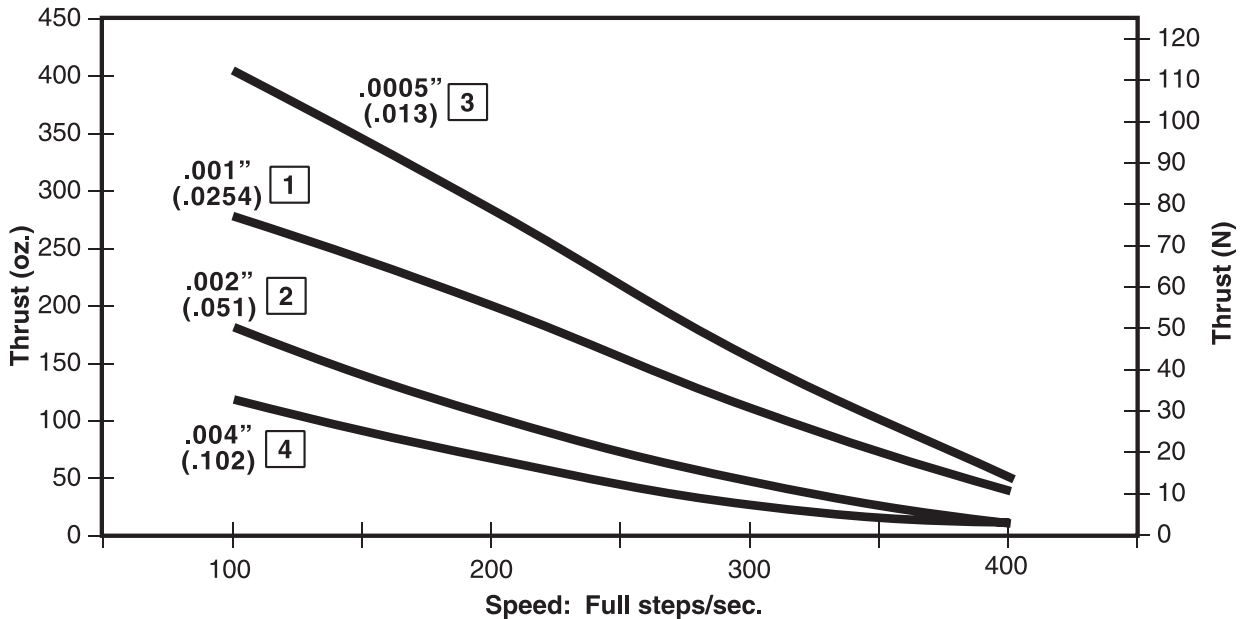
# 37000 G4 Series: Ø 36 mm (1.4-in) Can-Stack Performance Curves



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## THRUST vs. FULL STEPS/SECOND

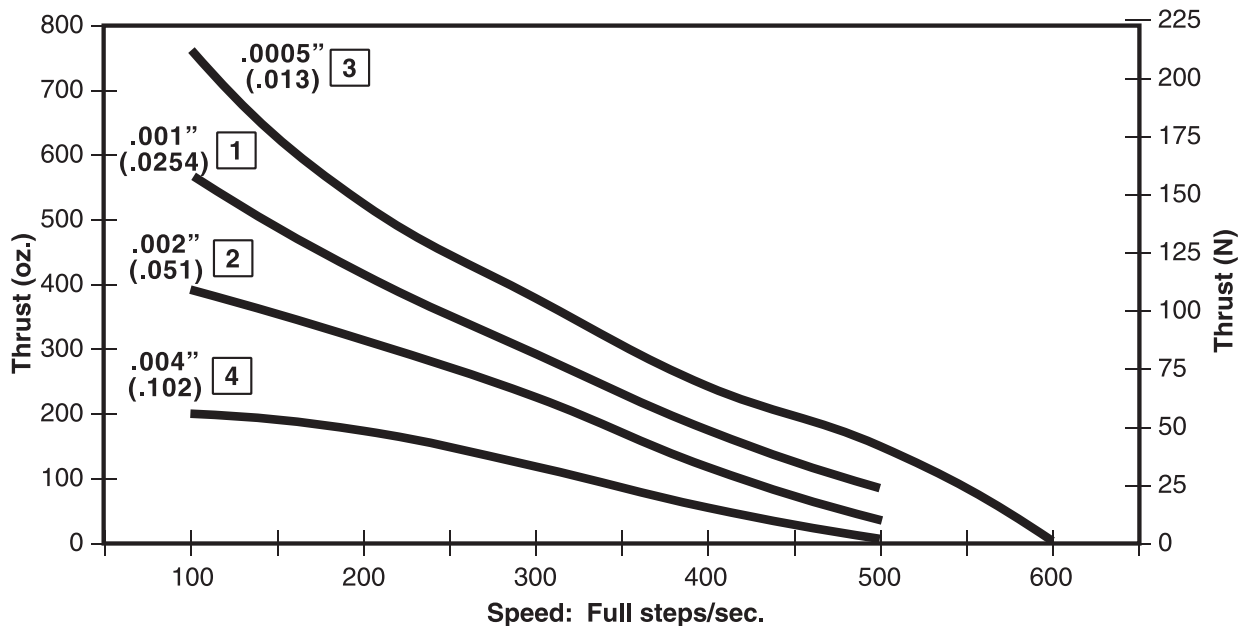
L/R Drive • Bipolar • 100% Duty Cycle



## THRUST vs. FULL STEPS/SECOND

L/R Drive • Bipolar • 25% Duty Cycle

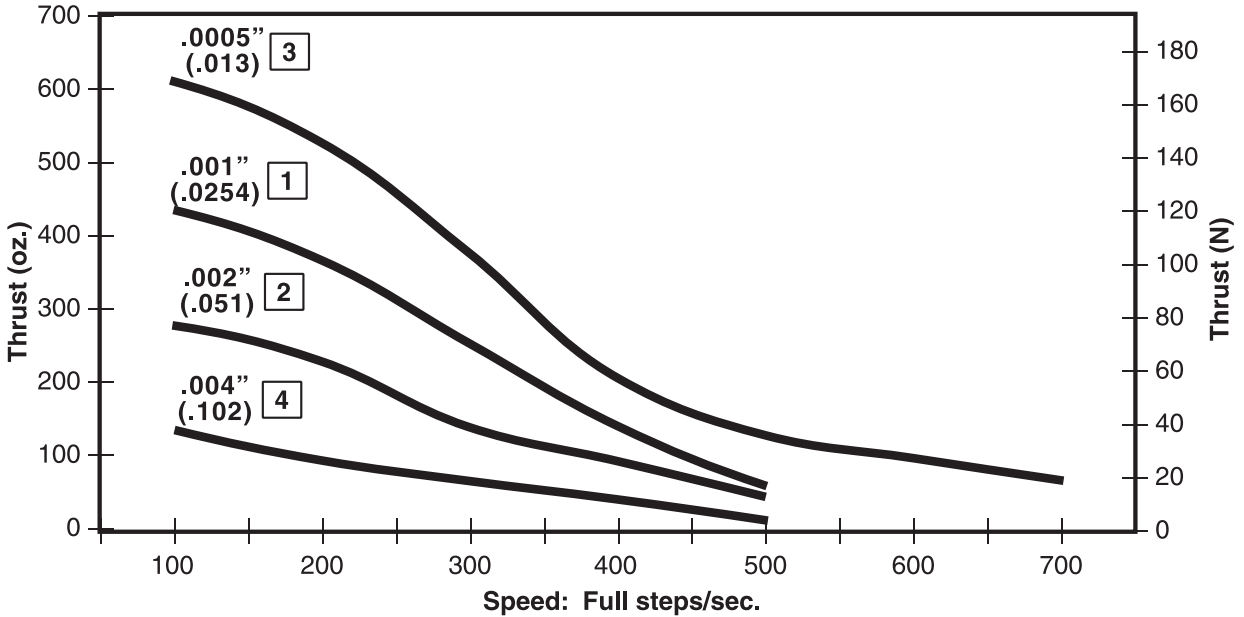
25% duty cycle is obtained by a special winding or by running a standard motor at double the rated voltage.



**NOTE:** Ramping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.

**THRUST vs. FULL STEPS/SECOND**

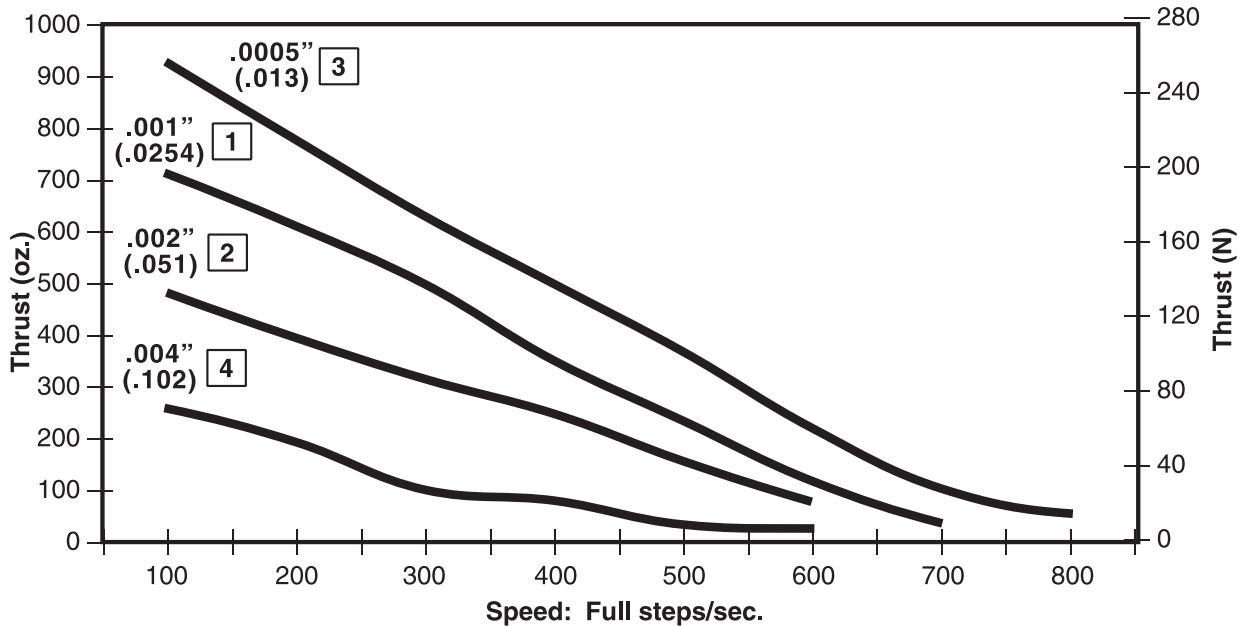
**Chopper Drive • Bipolar • 100% Duty Cycle**



**THRUST vs. FULL STEPS/SECOND**

**Chopper Drive • Bipolar • 25% Duty Cycle**

25% duty cycle is obtained by a special winding or by running a standard motor at double the rated current.



CAN-STACK LINEAR ACTUATOR MOTORS

**NOTE:** All chopper drive curves were created with a 5 Volt motor and a 40 Volt power supply.

Ramping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.





## Haydon 15000 Series is the world's smallest commercial linear stepper motor.

The motor features bi-directional travel, ball bearings and a light weight. Available with captive leadscrew only.

Contact Haydon Kerk Motion Solutions, Inc. if external linear version is required.

NOTE: The 15000 Series utilizes a unique PART NUMBER CODE. Please indicate the Winding Voltage "V" with 04, 05 or 12.

### Salient Characteristics

Ø 15 mm (.59-in) motor			
Wiring		Bipolar	
Part No.	Captive	LC1574W-V	
Step angle		18°	
Winding voltage	4 VDC	5 VDC	12 VDC
Current/phase	0.2 A	0.16 A	0.07 A
Resistance/phase	20 Ω	31 Ω	180 Ω
Inductance/phase	5.6 mH	8.7 mH	48.8 mH
Power consumption	1.6 W		
Temperature rise	135°F Rise (75°C Rise)		
Weight	1 oz (28 g)		
Insulation resistance	100 MΩ		
Stroke	0.5-in. (12.7 mm)		

Linear Travel / Step	Order Code I.D.
Screw Ø.197"(5.0 mm)	
inches	mm
.00079	.02
	W

### Connectors for Series 15000

Standard Connectors Available	JST PHR-4
	12" (304.8 mm) flying leads
	Molex 51021-0400
Other Compatible Connectors	Molex 50-57-9404
	Molex 50-57-9404

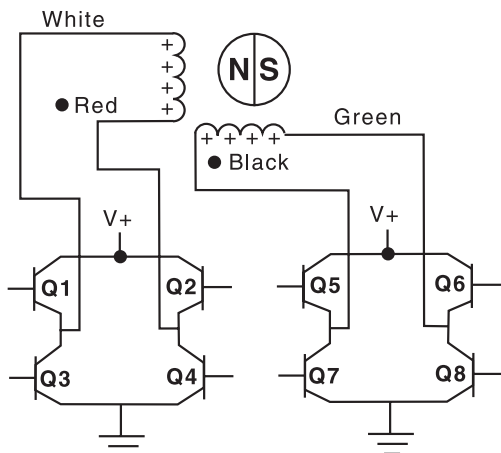
### Flying Leads

Length		Order Code I.D.
inches	mm	(add to end on I.D.)
12.0	304.8	- 999

Special drive considerations may be necessary when leaving shaft fully extended or fully retracted.

Standard motors are Class B rated for maximum temperature of 130° C (266° F).

### Wiring Diagram

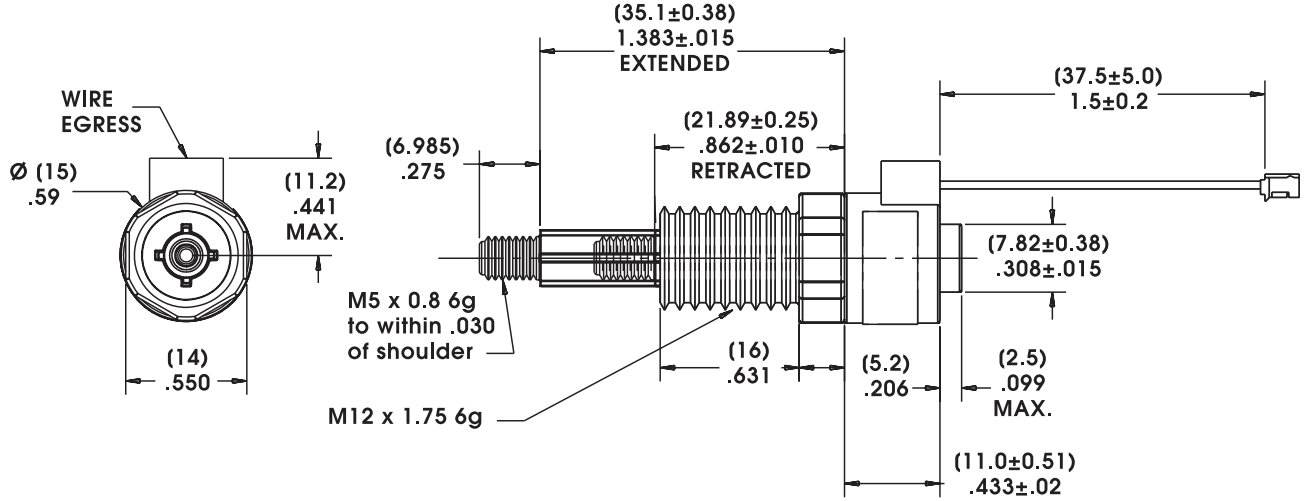


### Stepping Sequence

Bipolar Step	Q2-Q3	Q1-Q4	Q6-Q7	Q5-Q8
1	ON	OFF	ON	OFF
2	OFF	ON	ON	OFF
3	OFF	ON	OFF	ON
4	ON	OFF	OFF	ON

Extend ▼      ▲ Retract

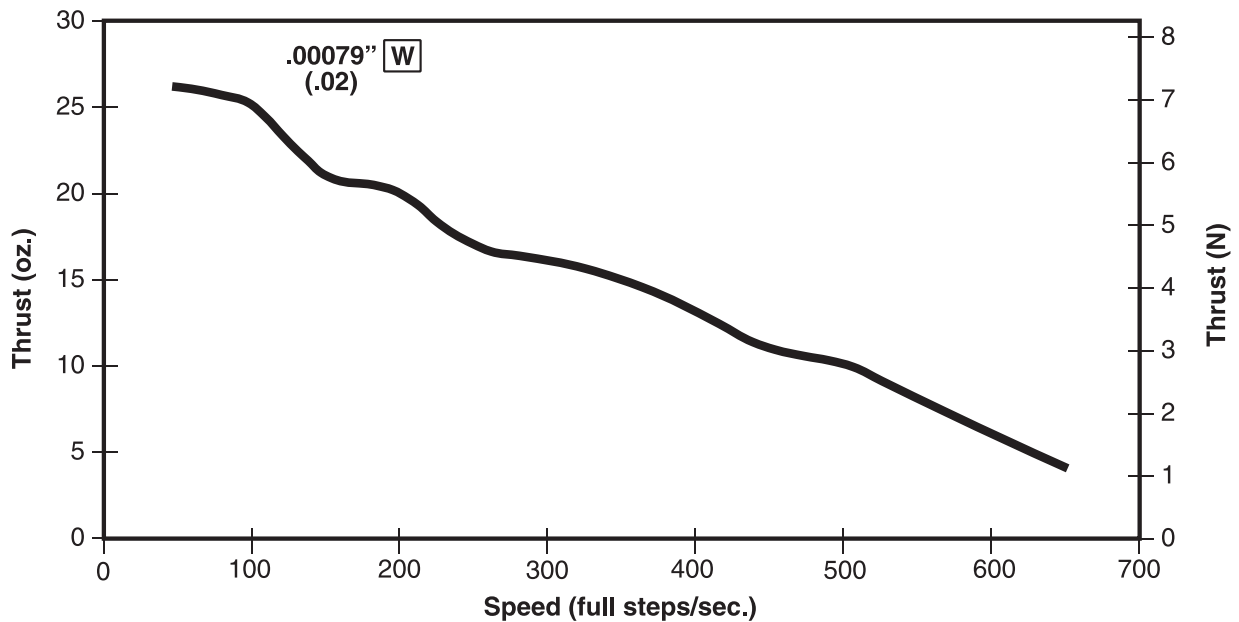
**Captive Shaft (only)**



**15000 Series: Can-Stack Performance Curves**

**THRUST vs. FULL STEPS/SECOND**

L/R Drive • Bipolar • 100% Duty Cycle



CAN-STACK LINEAR ACTUATOR MOTORS

# 20000 Series: Ø 20 mm (.79-in) Can-Stack



Haydon Kerk Motion Solutions, Inc. • www.HaydonKerk.com • Phone: 800.243.2715 • International: 203.756.7441

## 20000 Series Ø 20 mm (.79-in)

Engineered with unique features reliable long life and performance.



Other basic styles available...

- Teflon® lead-screw
- High Temperature Option

### Salient Characteristics

Ø 20 mm (.79") motor		
Wiring		Bipolar
Part No.	Captive	2054X-V
	Non-captive	2084X-V
Step angle		15°
Winding voltage		5 VDC   12 VDC
Current/phase		270 mA   113 mA
Resistance/phase		18.5 Ω   106 Ω
Inductance/phase		5.5 mH   32 mH
Power consumption		2.7 W
Rotor inertia		0.5 gcm <sup>2</sup>
Temperature rise		135°F Rise (75°C Rise)
Weight		1 oz (28 g)
Insulation resistance		20 MΩ

Linear Travel / Step		Order Code I.D.
inches	mm	
0.001	0.0254	1
0.002	0.051	2
0.004	0.102	4

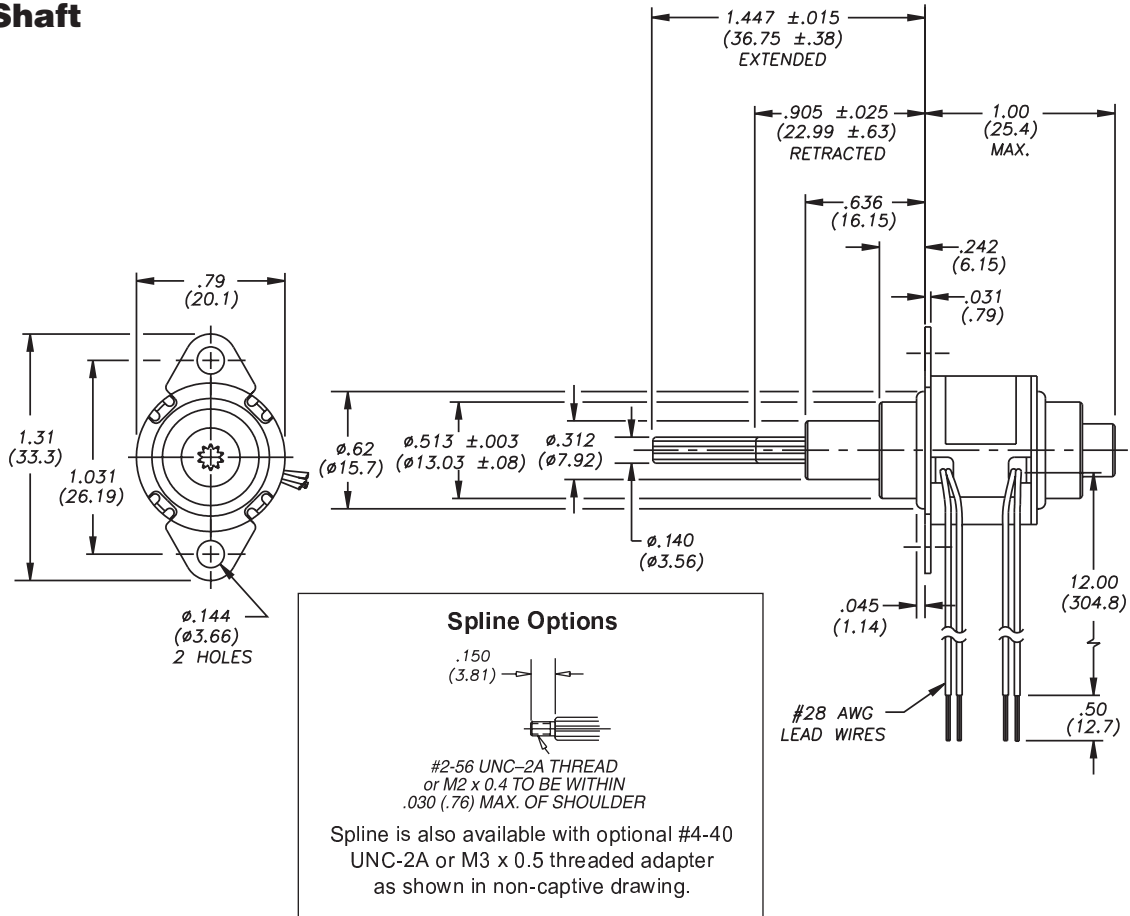
Special drive considerations may be necessary when leaving shaft fully extended or fully retracted.

Standard motors are Class B rated for maximum temperature of 130° C (266° F).

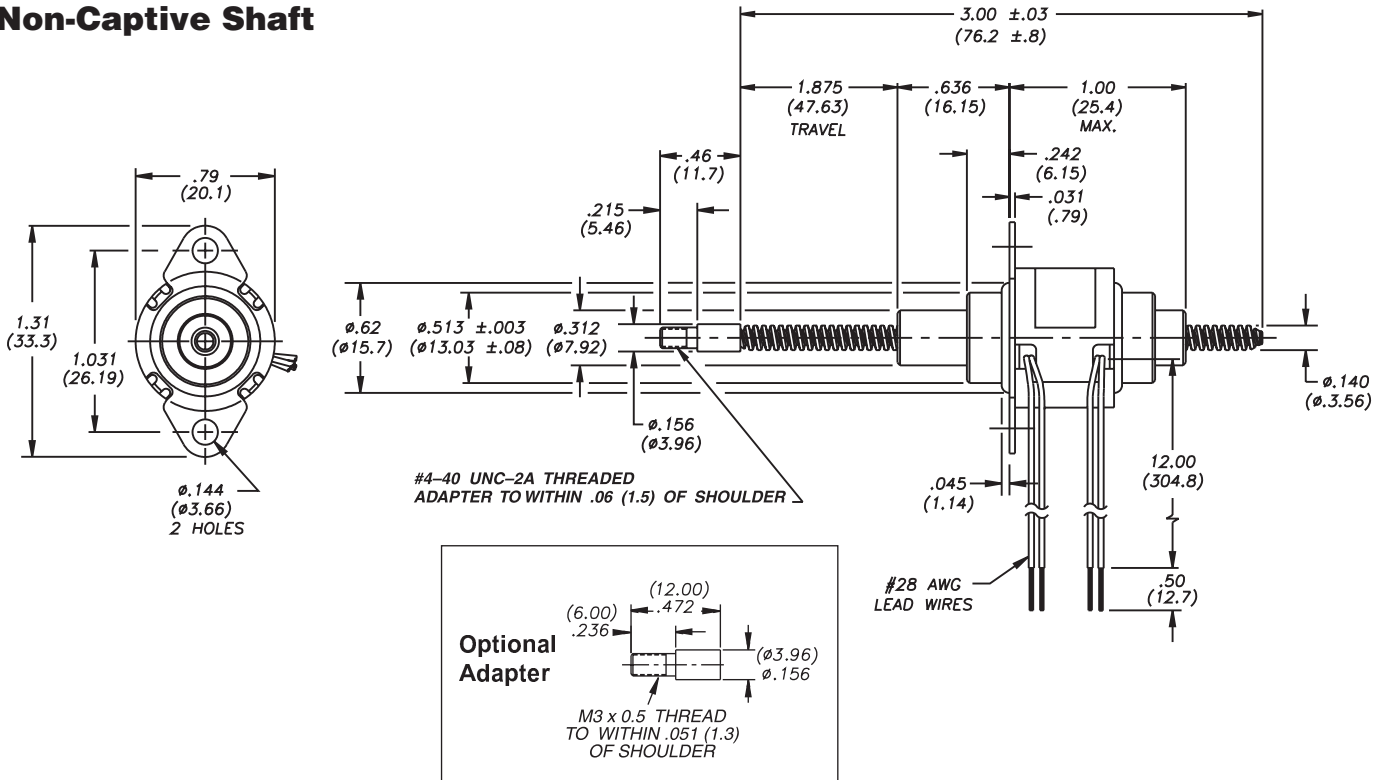
NOTE: External Linear not available

CAN-STACK LINEAR ACTUATOR MOTORS

**Captive Shaft**



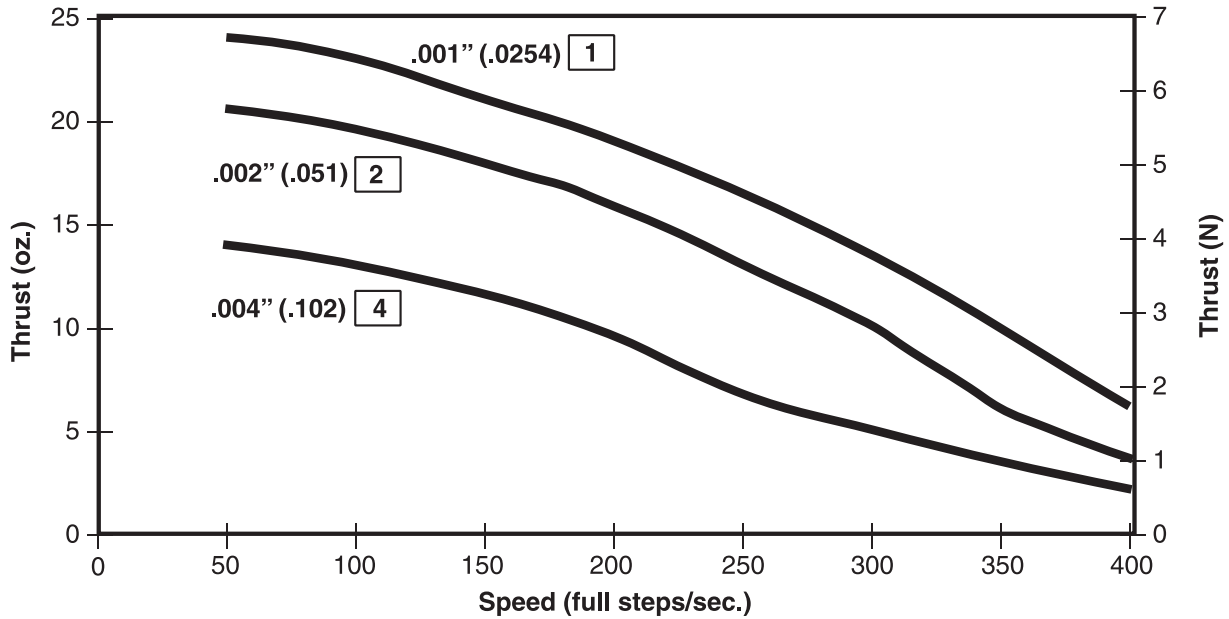
**Non-Captive Shaft**



CAN-STACK LINEAR ACTUATOR MOTORS

**THRUST vs. FULL STEPS/SECOND**

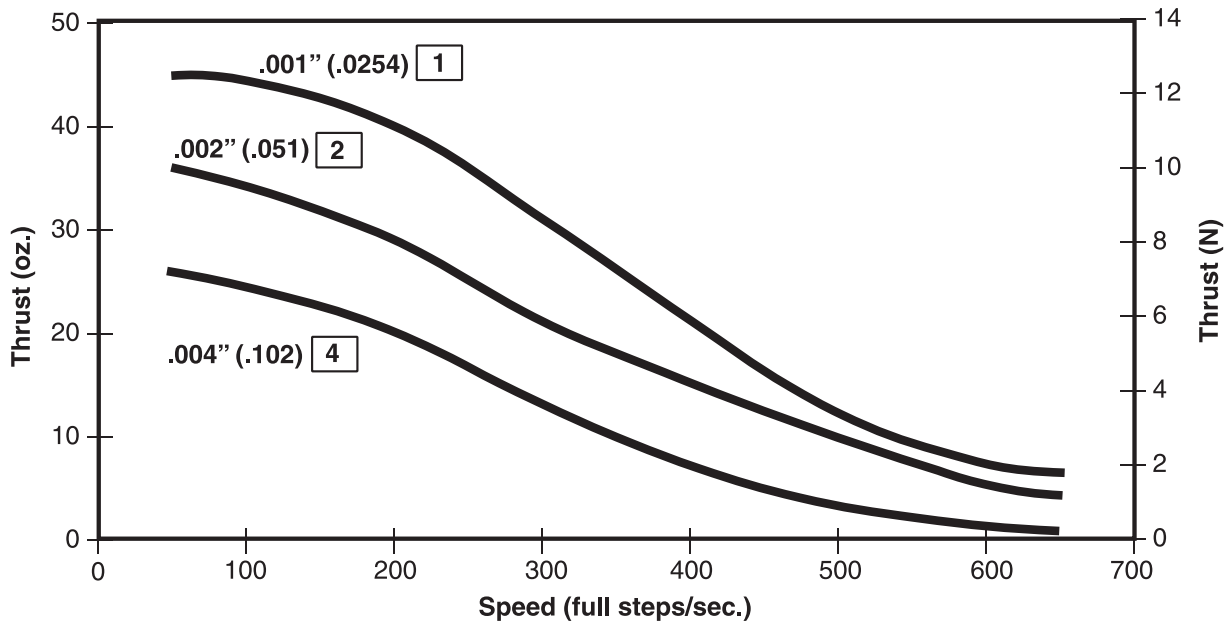
**L/R Drive • Bipolar • 100% Duty Cycle**



**THRUST vs. FULL STEPS/SECOND**

**L/R Drive • Bipolar • 25% Duty Cycle**

25% duty cycle is obtained by a special winding or by running a standard motor at double the rated voltage.

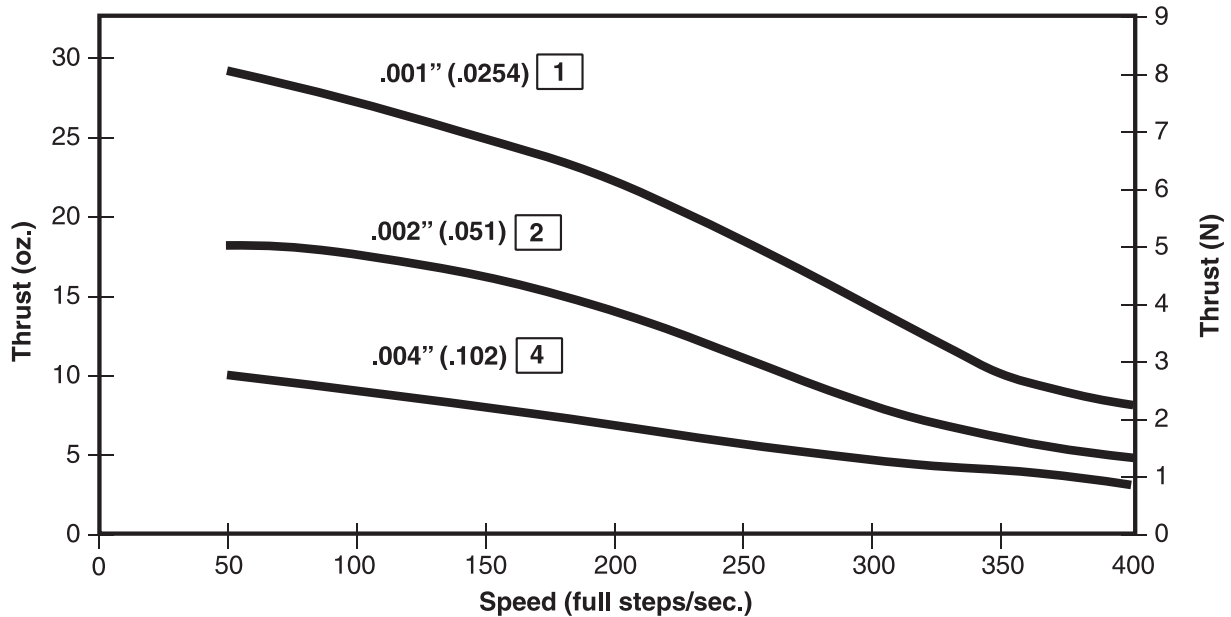


CAN-STACK LINEAR ACTUATOR MOTORS

**NOTE:** Ramping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.

**THRUST vs. FULL STEPS/SECOND**

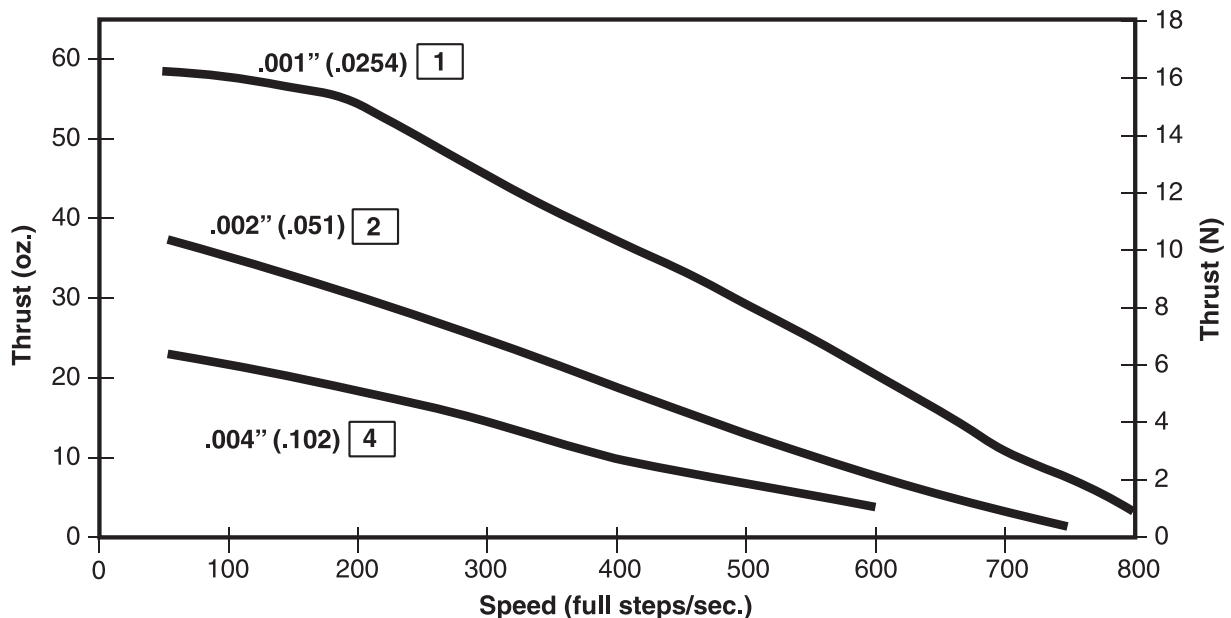
**Chopper Drive • Bipolar • 100% Duty Cycle**



**THRUST vs. FULL STEPS/SECOND**

**Chopper Drive • Bipolar • 25% Duty Cycle**

25% duty cycle is obtained by a special winding or by running a standard motor at double the rated current.



CAN-STACK LINEAR  
ACTUATOR MOTORS

**NOTE:** All chopper drive curves were created with a 5 Volt motor and a 40 Volt power supply.

Ramping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.

## Z20000 Series economical stepper motors for high volume, applications.

Utilizing rare earth (neodymium) magnets, the Haydon™ Z-Series linear actuators consistently deliver exceptional performance at an economical price. Also available in a special “earless” configuration without a mounting flange, which is ideal for space constrained applications.

Three motors are available... captive, non-captive and external linear. All units are built with reliable dual ball bearings.

### Salient Characteristics

Ø 20 mm (.79-in) Z-Series motor		
Wiring		Bipolar
Part No.	Captive	Z2054X-V
	Non-captive	Z2084X-V
	External*	Z2054X-V*
Step angle		15°
Winding voltage		5 VDC   12 VDC
Current/phase		250 mA   100 mA
Resistance/phase		20 Ω   118 Ω
Inductance/phase		5.4 mH   27 mH
Power consumption		2.5 W
Rotor inertia		1.13 gcm <sup>2</sup>
Temperature rise		135°F Rise (75°C Rise)
Weight		.85 oz. (24.1 g)
Insulation resistance		20 M Ω

Linear Travel / Step		Order Code I.D.
15° Step Angle inches	mm	
0.001	0.0254	1
0.002	0.051	2
0.004	0.102	4

Special drive considerations may be necessary when leaving shaft fully extended or fully retracted.

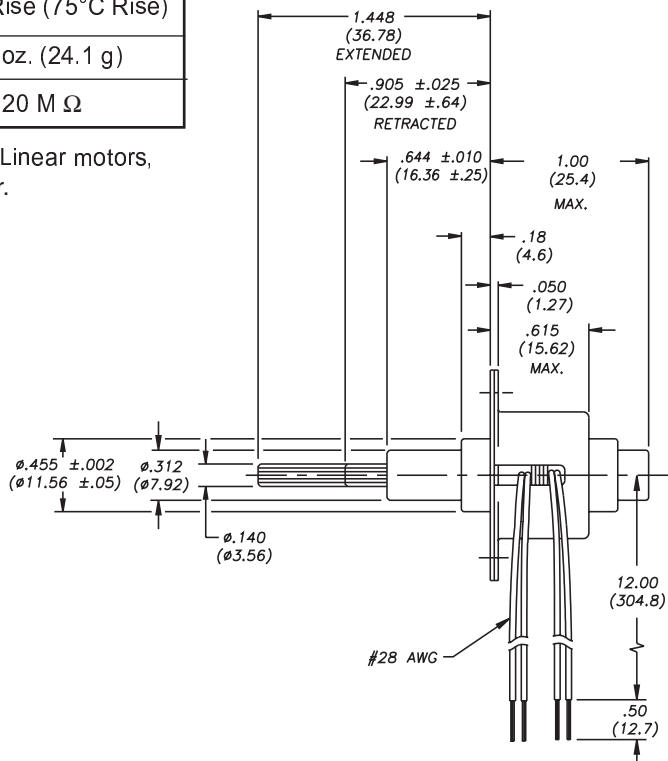
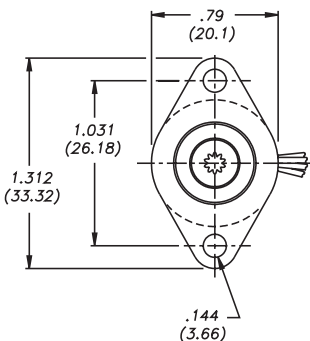
Standard motors are Class B rated for maximum temperature of 130° C (266° F).



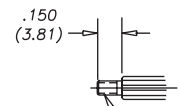
Earless Z20000 Series Actuator

\* When ordering Z-Series External Linear motors, add -900 to end of the Part Number.

### Captive Shaft



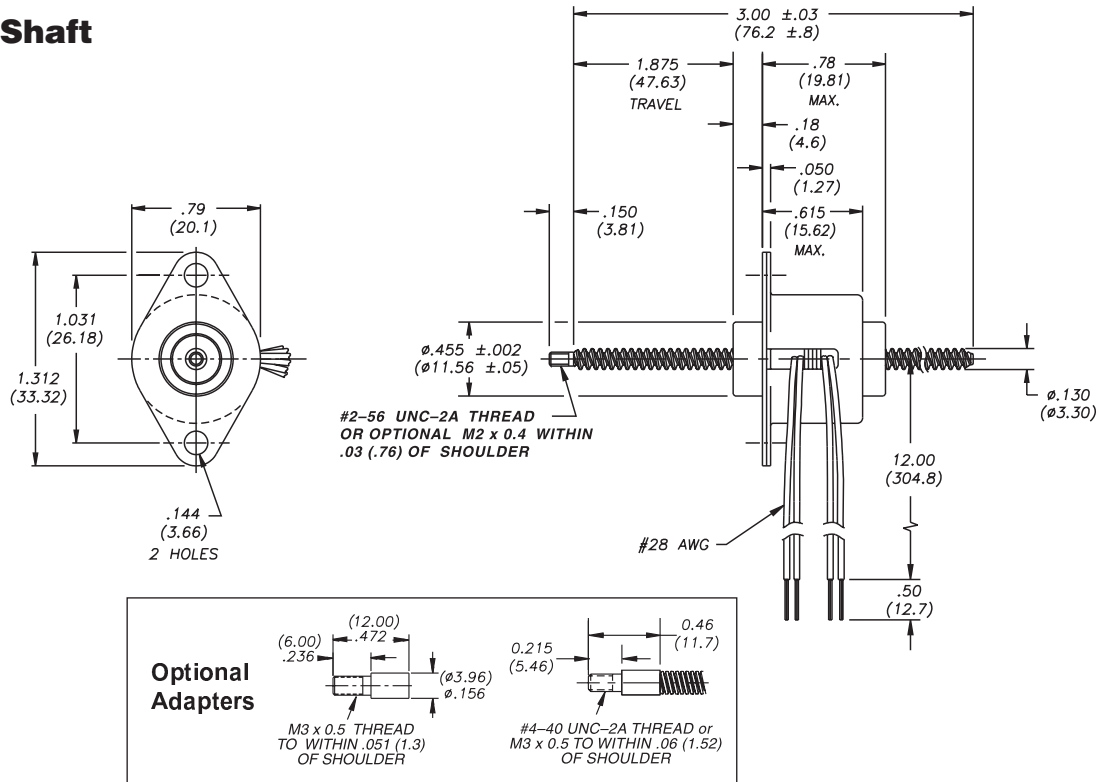
### Spline Options



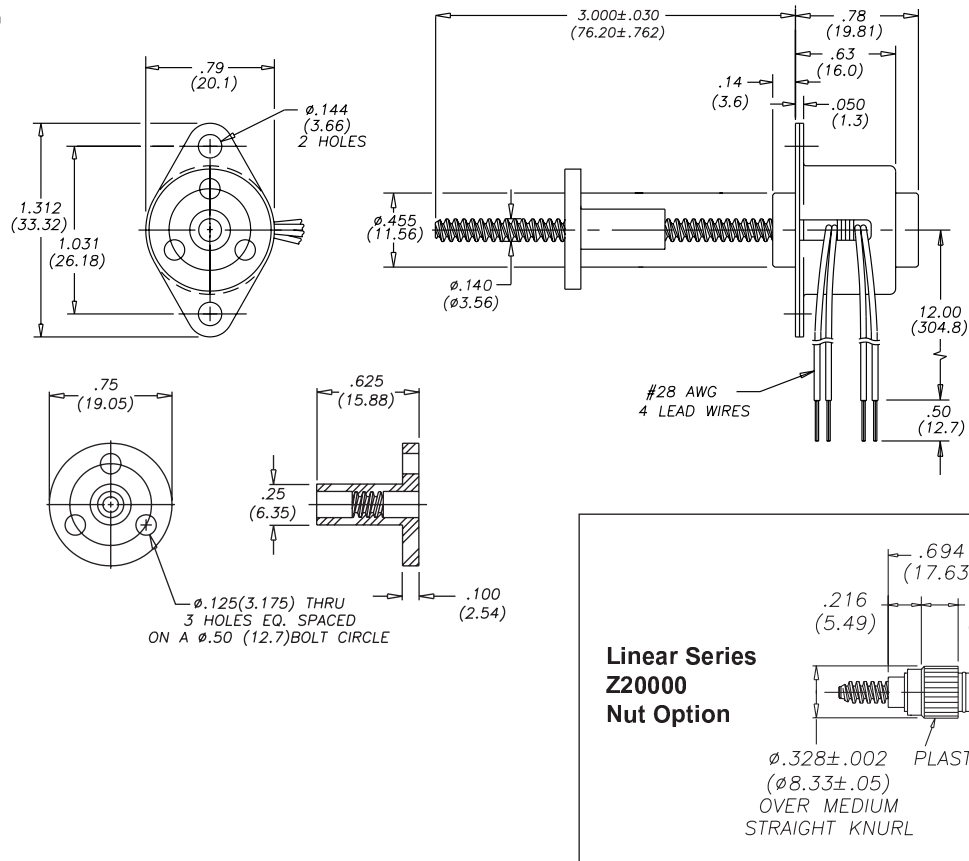
#2-56 UNC-2A THREAD or M2 x 0.4 TO BE WITHIN .030 (.76) MAX. OF SHOULDER

Spline is also available with optional #4-40 UNC-2A or M3 x 0.5 threaded adapter as shown in non-captive drawing.

**Non-Captive Shaft**



**External Linear**

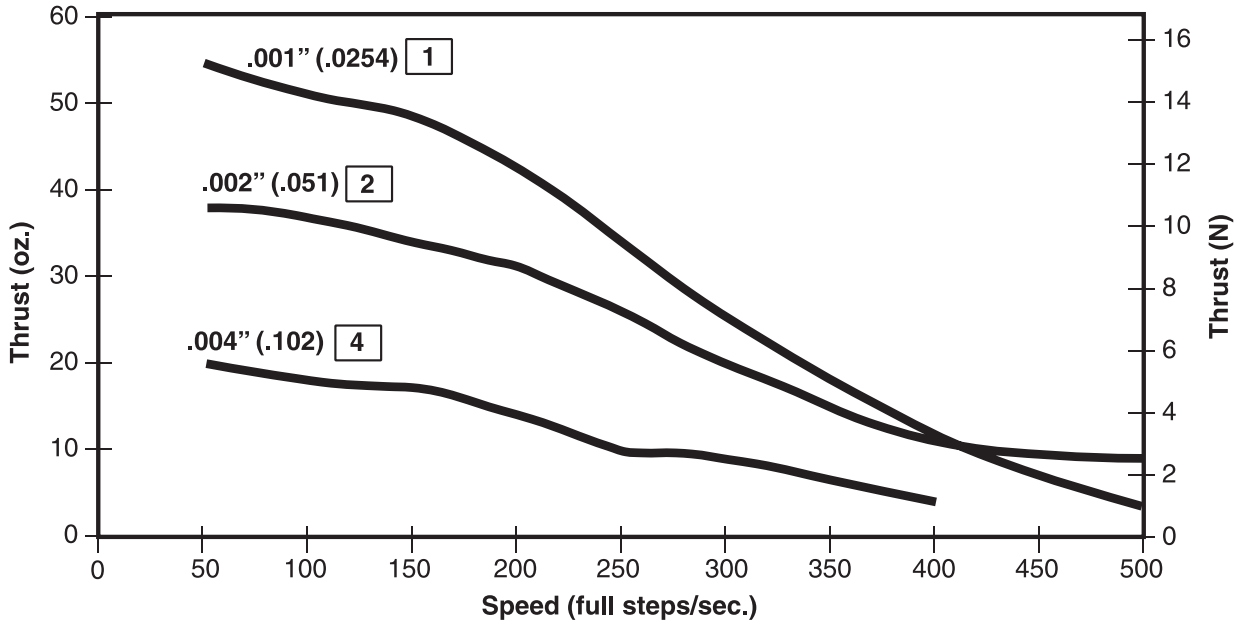


CAN-STACK LINEAR ACTUATOR MOTORS



**THRUST vs. FULL STEPS/SECOND**

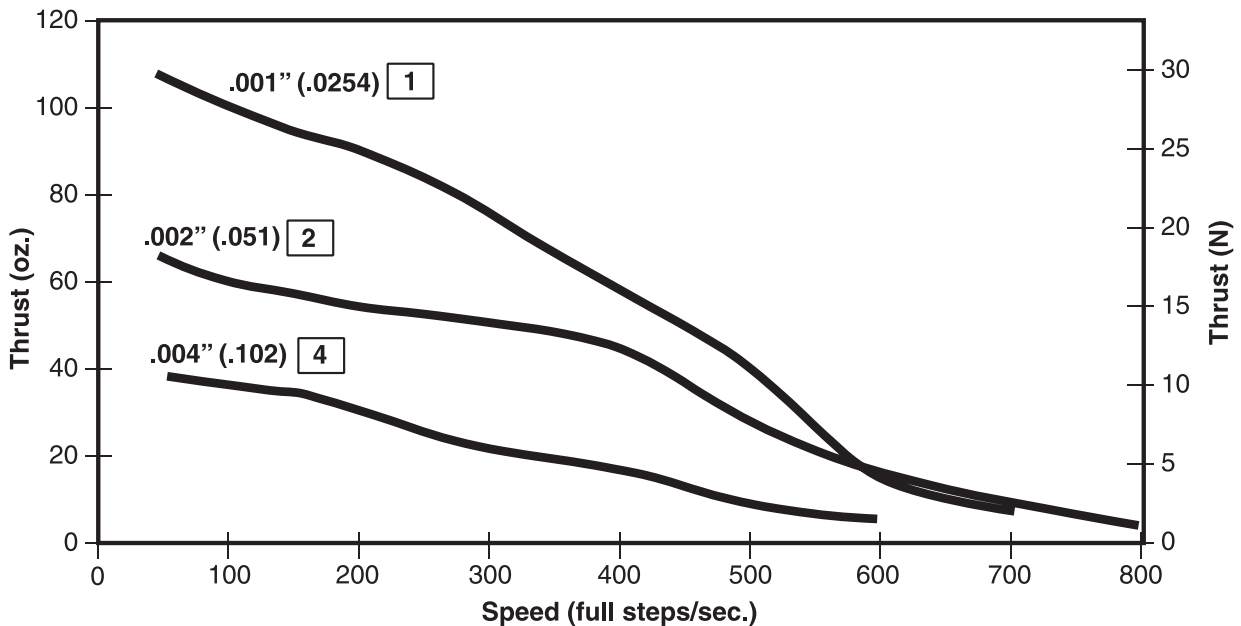
**L/R Drive • Bipolar • 100% Duty Cycle**



**THRUST vs. FULL STEPS/SECOND**

**L/R Drive • Bipolar • 25% Duty Cycle**

25% duty cycle is obtained by a special winding or by running a standard motor at double the rated voltage.

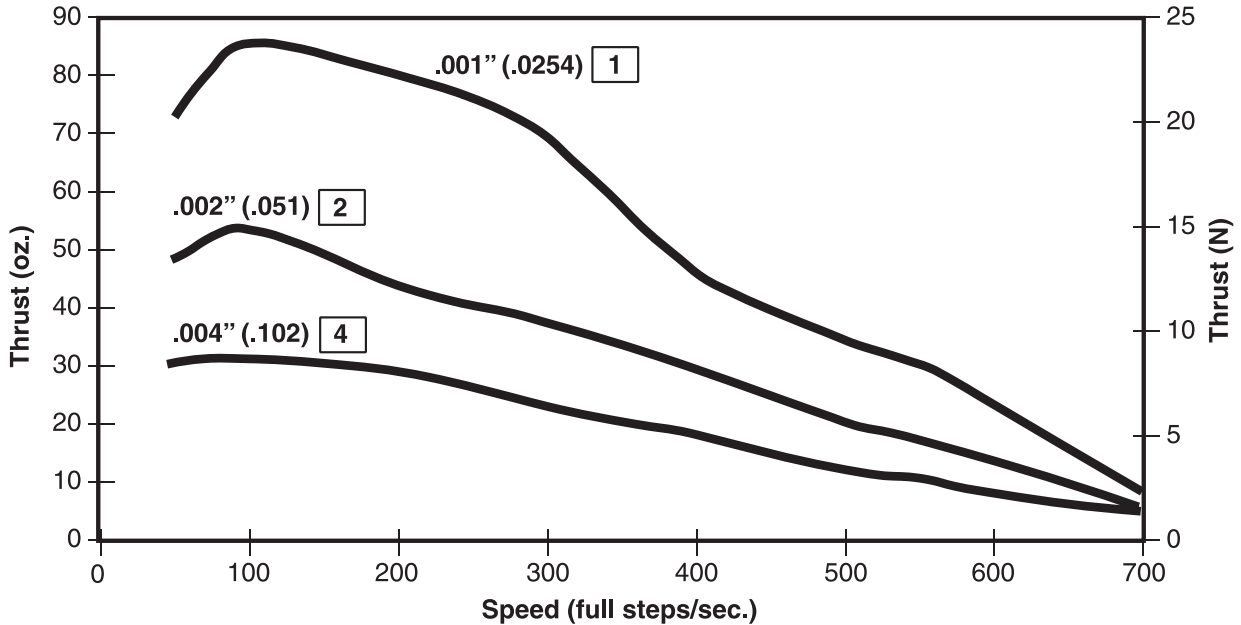


**NOTE:** Ramping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.

CAN-STACK LINEAR ACTUATOR MOTORS

**THRUST vs. FULL STEPS/SECOND**

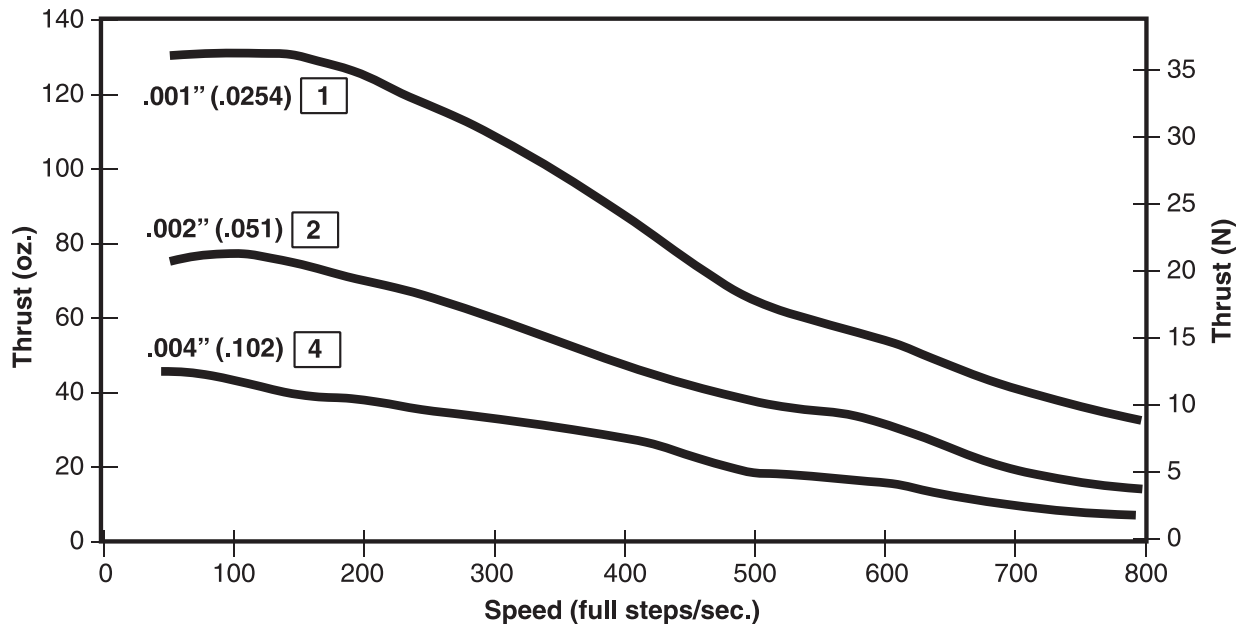
**Chopper Drive • Bipolar • 100% Duty Cycle**



**THRUST vs. FULL STEPS/SECOND**

**Chopper Drive • Bipolar • 25% Duty Cycle**

25% duty cycle is obtained by a special winding or by running a standard motor at double the rated current.



CAN-STACK LINEAR ACTUATOR MOTORS

**NOTE:** All chopper drive curves were created with a 5 Volt motor and a 40 Volt power supply.

Ramping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.

**An industry standard...  
high versatility, robust performance.**

### Salient Characteristics

Ø 26 mm (1-in) motor					
Wiring		Bipolar			
Part No.	Captive	2644X-V	2654X-V		
	Non-captive	2634X-V	2684X-V		
	External	E2644X-V	E2654X-V		
Step angle		7.5°		15°	
Winding voltage		5 VDC	12 VDC	5 VDC	12 VDC
Current/phase		340 mA	140 mA	340 mA	140 mA
Resistance/phase		14.7 Ω	84 Ω	14.7 Ω	84 Ω
Inductance/phase		8.5 mH	55 mH	6.7 mH	44 mH
Power consumption		3.4 W			
Rotor inertia		1.2 gcm <sup>2</sup>			
Temperature rise		135°F Rise (75°C Rise)			
Weight		1.2 oz (35 g)			
Insulation resistance		20 MΩ			

Ø 26 mm (1-in) motor					
Wiring		Unipolar**			
Part No.	Captive	2646X-V	2656X-V		
	Non-captive	2636X-V	2686X-V		
	External	E2646X-V	E2656X-V		
Step angle		7.5°		15°	
Winding voltage		5 VDC	12 VDC	5 VDC	12 VDC
Current/phase		340 mA	140 mA	340 mA	140 mA
Resistance/phase		14.7 Ω	84 Ω	14.7 Ω	84 Ω
Inductance/phase		4.3 mH	24 mH	3.4 mH	19 mH
Power consumption		3.4 W			
Rotor inertia		1.2 gcm <sup>2</sup>			
Temperature rise		135°F Rise (75°C Rise)			
Weight		1.2 oz (35 g)			
Insulation resistance		20 MΩ			

\* Unipolar drive gives approximately 30% less thrust than bipolar drive.



Other 260000 Series styles available...

- Z-Series
- High Resolution Series
- Long-Stroke Metric Series
- Teflon® lead-screw
- High Temperature Option

Step	Linear Travel/Step		Order Code I.D.
	inches	mm	
7.5° Angle	0.0005	0.013	3
	0.001	0.0254	1
	0.002	0.051	2
15° Angle	0.001	0.0254	1
	0.002	0.051	2
	0.004	0.102	4

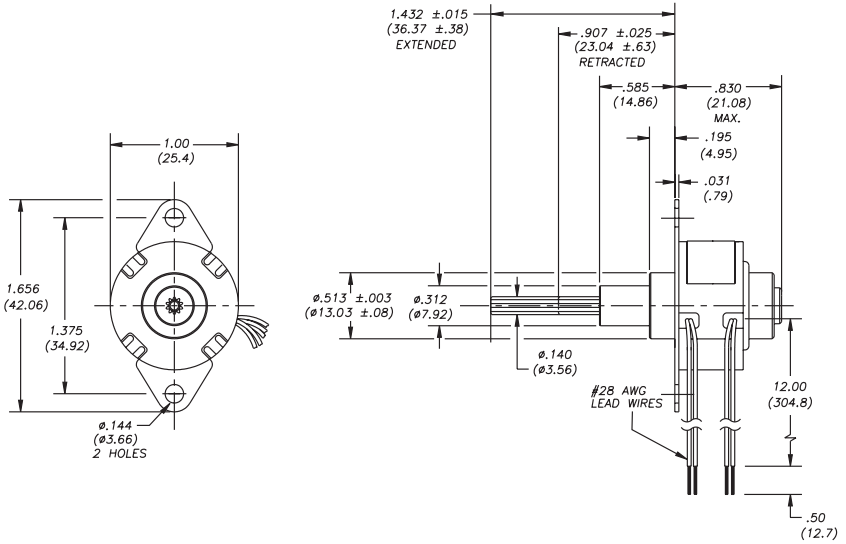
Special drive considerations may be necessary when leaving shaft fully extended or fully retracted.

Standard motors are Class B rated for maximum temperature of 130° C (266° F).

### Captive Leadscrew

**Spline Options**

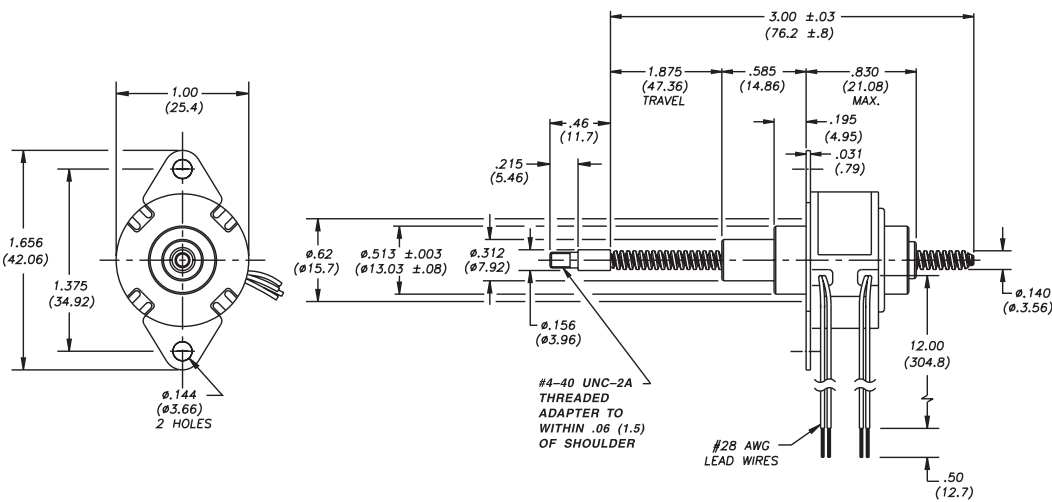
Spline is also available with optional #4-40 UNC-2A or M3 x 0.5 threaded adapter as shown in non-captive drawing.



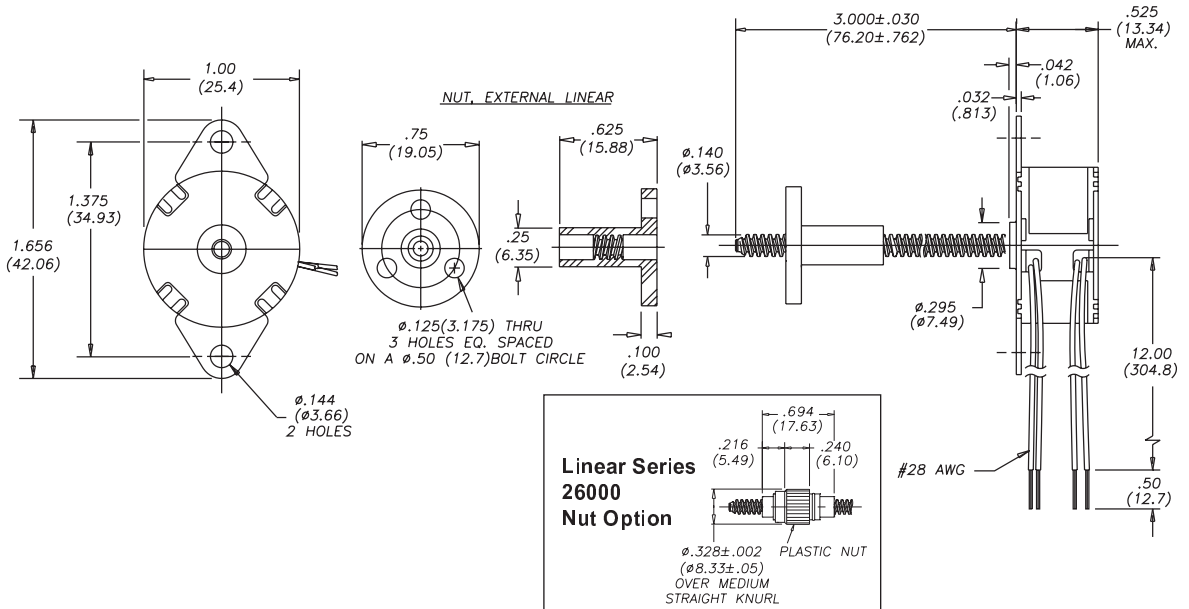
### Non-Captive Leadscrew

**Optional Adapter**

M3 x 0.5 THREAD TO WITHIN .051 (1.3) OF SHOULDER

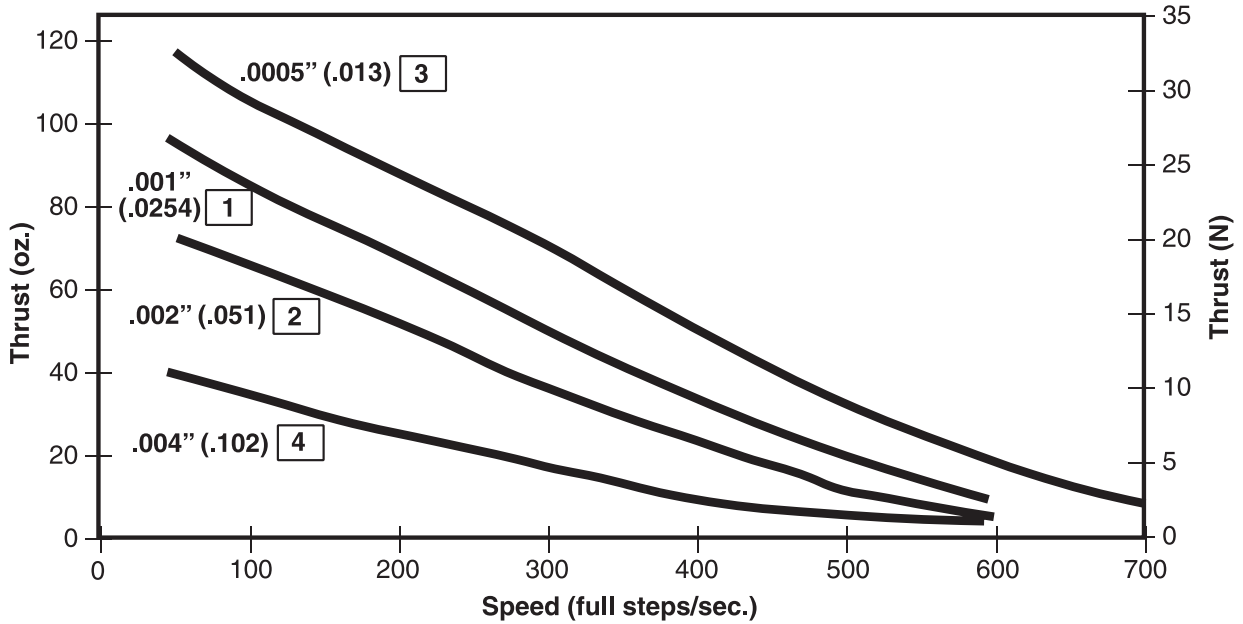


### External Linear



## THRUST vs. FULL STEPS/SECOND

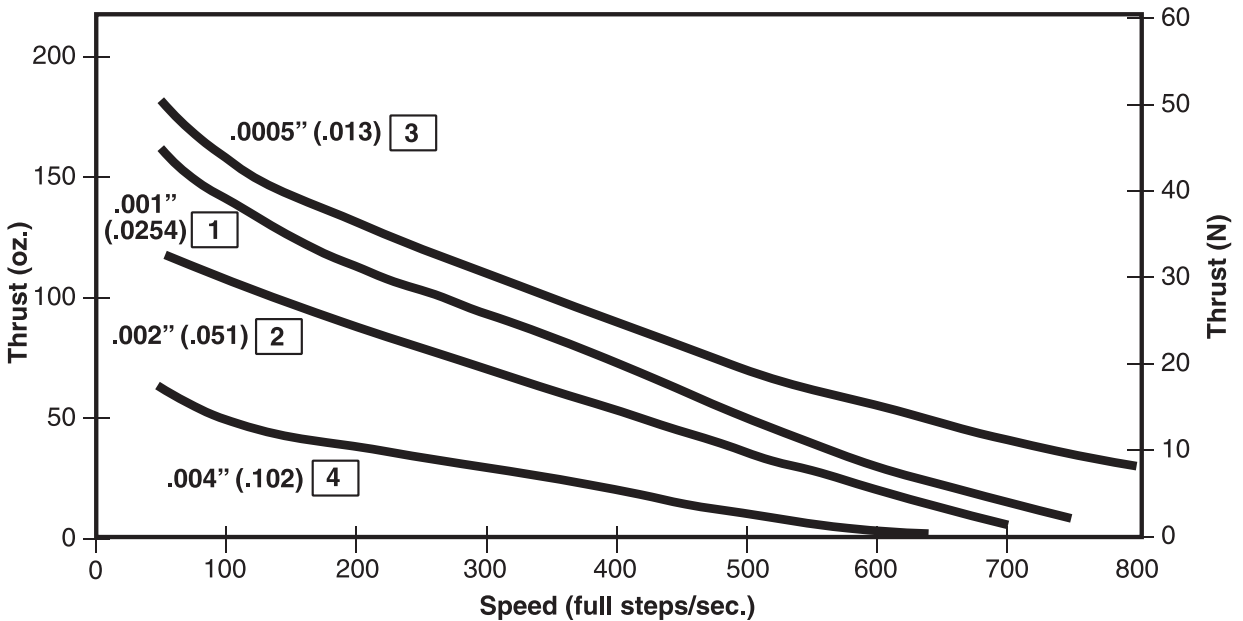
L/R Drive • Bipolar • 100% Duty Cycle



## THRUST vs. FULL STEPS/SECOND

L/R Drive • Bipolar • 25% Duty Cycle

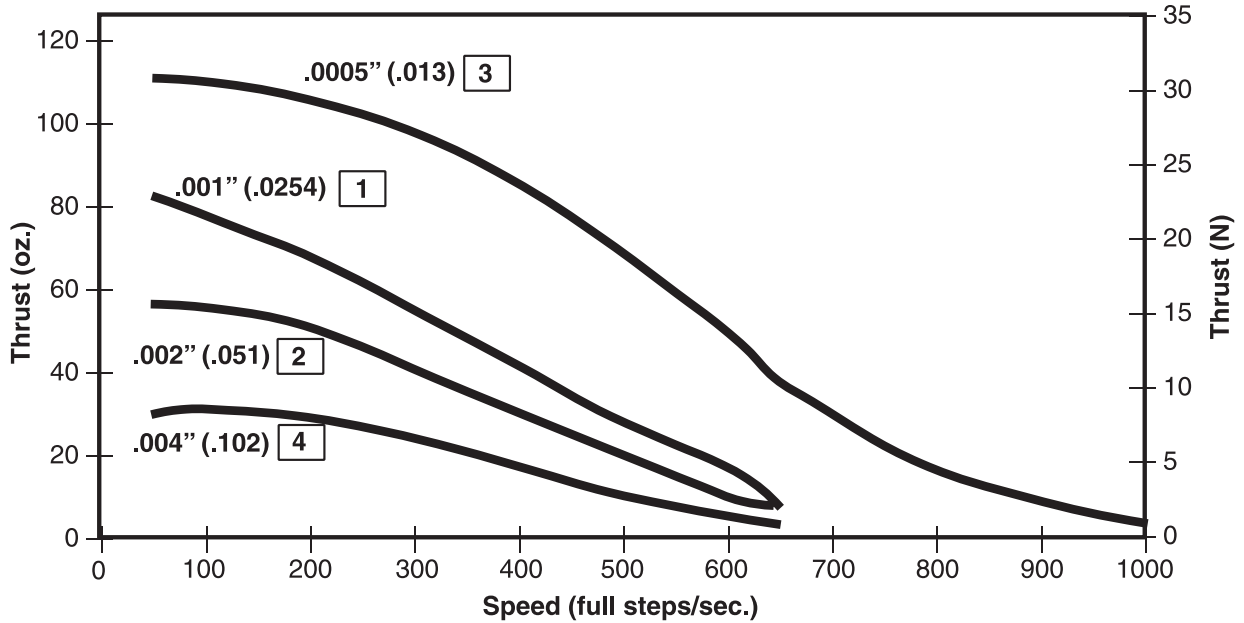
25% duty cycle is obtained by a special winding or by running a standard motor at double the rated voltage.



**NOTE:** Ramping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.

**THRUST vs. FULL STEPS/SECOND**

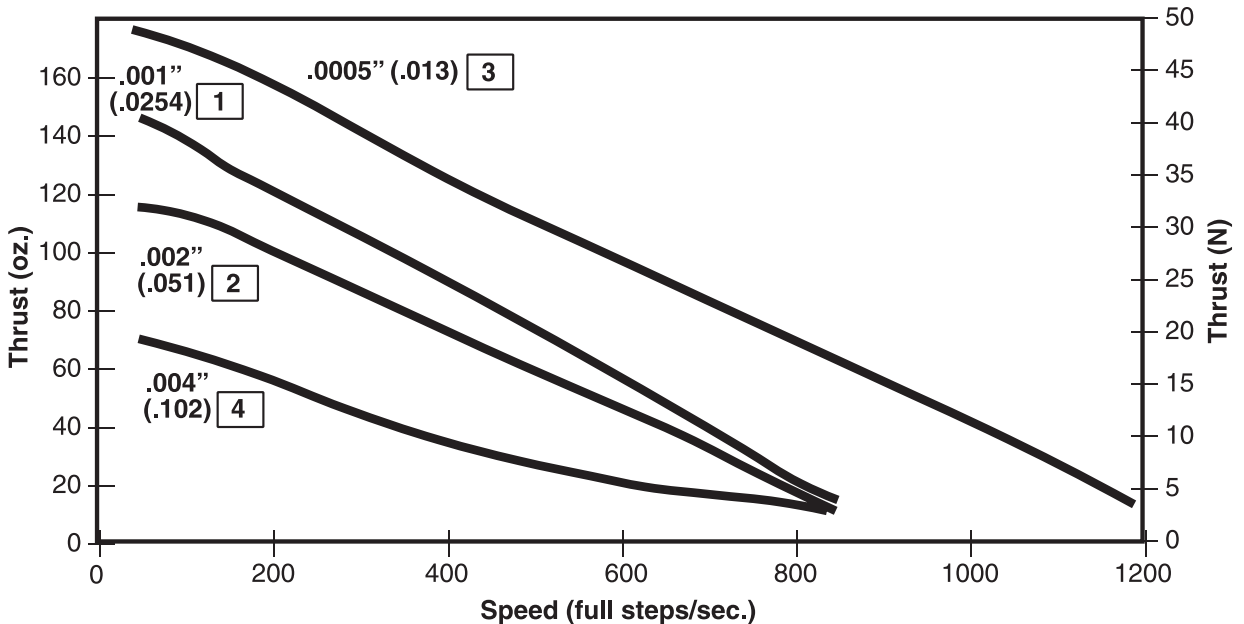
**Chopper Drive • Bipolar • 100% Duty Cycle**



**THRUST vs. FULL STEPS/SECOND**

**Chopper Drive • Bipolar • 25% Duty Cycle**

25% duty cycle is obtained by a special winding or by running a standard motor at double the rated current.



CAN-STACK LINEAR ACTUATOR MOTORS

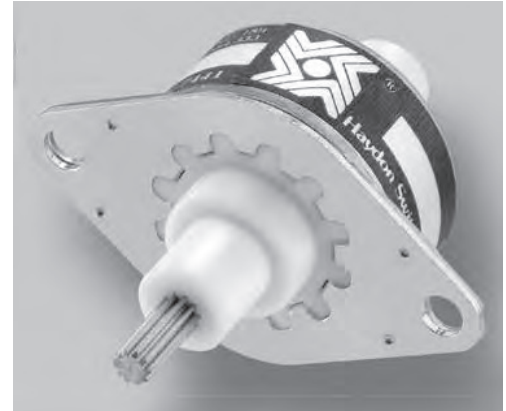
**NOTE:** All chopper drive curves were created with a 5 Volt motor and a 40 Volt power supply.

Ramping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.

## Exceptional performance at an economical price.

### Salient Characteristics

Ø 26 mm (1-in) Z-Series motor					
Wiring		Bipolar			
Part No.	Captive	Z2644X-V	Z2654X-V		
	Non-captive	Z2634X-V	Z2684X-V		
	External**	Z2644X-V**	Z2654X-V**		
Step angle		7.5°		15°	
Winding voltage		5 VDC	12 VDC	5 VDC	12 VDC
Current/phase		340 mA	140 mA	340 mA	140 mA
Resistance/phase		14.7 Ω	84 Ω	14.7 Ω	84 Ω
Inductance/phase		8.5 mH	55 mH	6.7 mH	44 mH
Power consumption		3.4 W			
Rotor inertia		1.4 gcm <sup>2</sup>			
Temperature rise		135°F Rise (75°C Rise)			
Weight		1.2 oz (34 g)			
Insulation resistance		20 MΩ			



The Z26000 Series motors are ideal for high volume. Utilizing rare earth (neodymium) magnets. Also, available in a special "earless" configuration without a mounting flange.

All units are built with reliable dual ball bearings.

Ø 26 mm (1-in) Z-Series motor					
Wiring		Unipolar*			
Part No.	Captive	Z2646X-V	Z2656X-V		
	Non-captive	Z2636X-V	Z2686X-V		
	External**	Z2646X-V**	Z2656X-V**		
Step angle		7.5°		15°	
Winding voltage		5 VDC	12 VDC	5 VDC	12 VDC
Current/phase		340 mA	140 mA	340 mA	140 mA
Resistance/phase		14.7 Ω	84 Ω	14.7 Ω	84 Ω
Inductance/phase		4.3 mH	24 mH	3.4 mH	19 mH
Power consumption		3.4 W			
Rotor inertia		1.4 gcm <sup>2</sup>			
Temperature rise		135°F Rise (75°C Rise)			
Weight		1.2 oz (34 g)			
Insulation resistance		20 MΩ			

Step	Linear Travel/Step		Order Code I.D.
	inches	mm	
7.5° Angle	0.0005	0.013	3
	0.001	0.0254	1
	0.002	0.051	2
15° Angle	0.00164	0.04166	AS
	0.002	0.051	2
	0.004	0.102	4

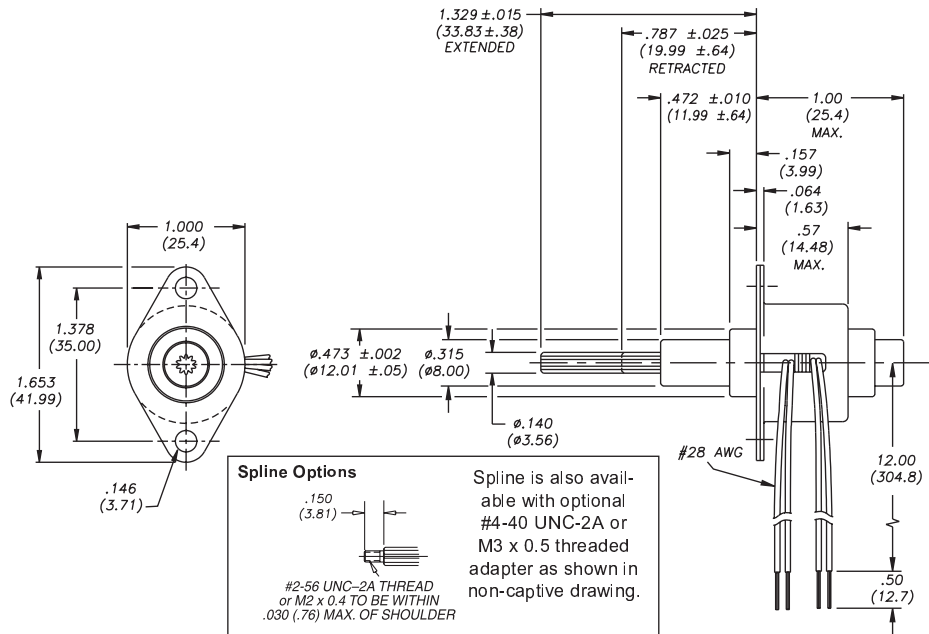
Special drive considerations may be necessary when leaving shaft fully extended or fully retracted.

Standard motors are Class B rated for maximum temperature of 130° C (266° F).

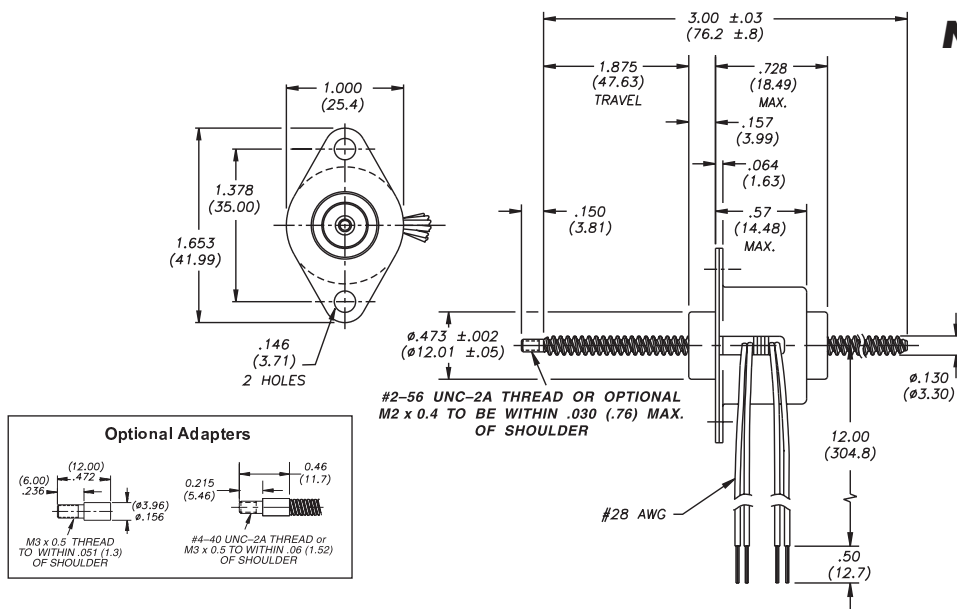
\* Unipolar drive gives approximately 40% less thrust vs. bipolar drive.

\*\* When ordering Z-Series External Linear motors, add -900 to end of the Part Number.

## Captive Leadscrew

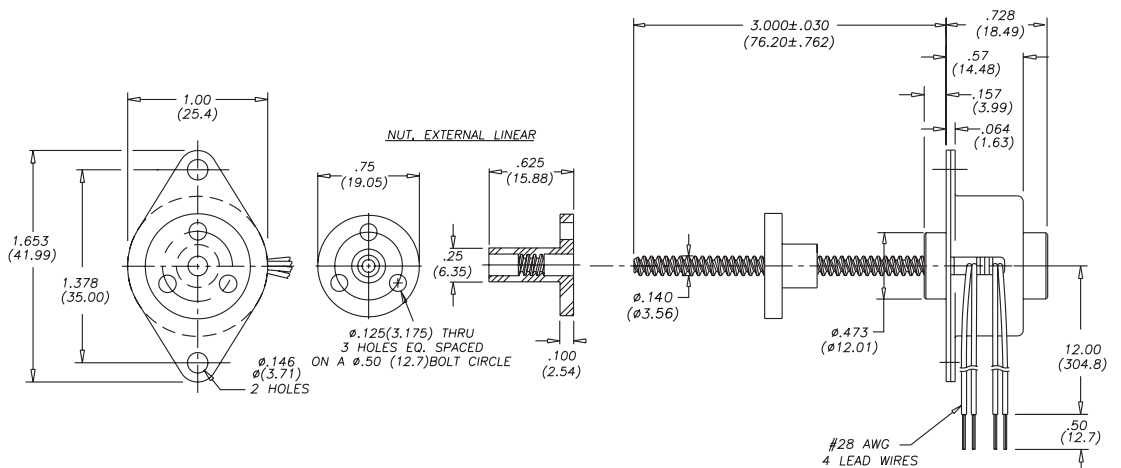
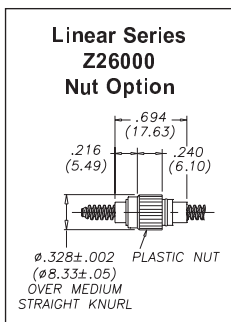


## Non-Captive Leadscrew



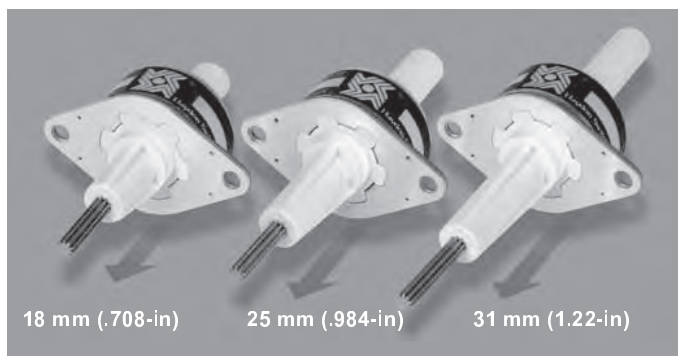
CAN-STACK LINEAR ACTUATOR MOTORS

## External Linear





**Specially engineered Z26000 (Ø 26 mm, 1-in) linear actuators that extend captive leadscrew travel beyond 12.7 mm (1/2-in).**



### Salient Characteristics

Ø 26 mm (1-in) Z-Series motor					
Wiring		Bipolar			
Part No.	Captive	Z2644X-V		Z2654X-V	
Step angle		7.5°		15°	
Winding voltage		5 VDC	12 VDC	5 VDC	12 VDC
Current/phase		340 mA	140 mA	340 mA	140 mA
Resistance/phase		14.7 Ω	84 Ω	14.7 Ω	84 Ω
Inductance/phase		8.5 mH	55 mH	6.7 mH	44 mH
Power consumption		3.4 W			
Rotor inertia		1.4 gcm <sup>2</sup>			
Temperature rise		135°F Rise (75°C Rise)			
Weight		1.2 oz (34 g)			
Insulation resistance		20 MΩ			

Step	Linear Travel/Step		Order Code I.D.
	inches	mm	
7.5° Angle	0.0005	0.013	3
	0.001	0.0254	1
	0.002	0.051	2
15° Angle	0.00164	0.04166	AS
	0.002	0.051	2
	0.004	0.102	4

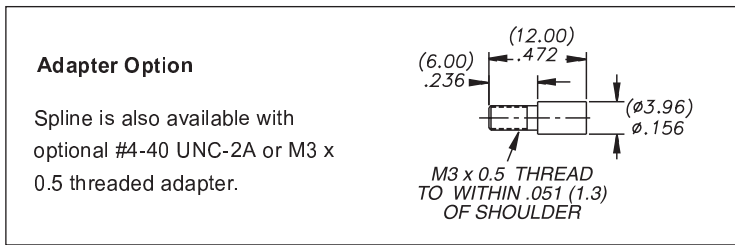
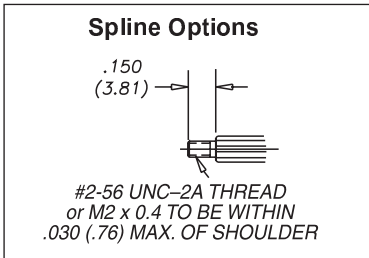
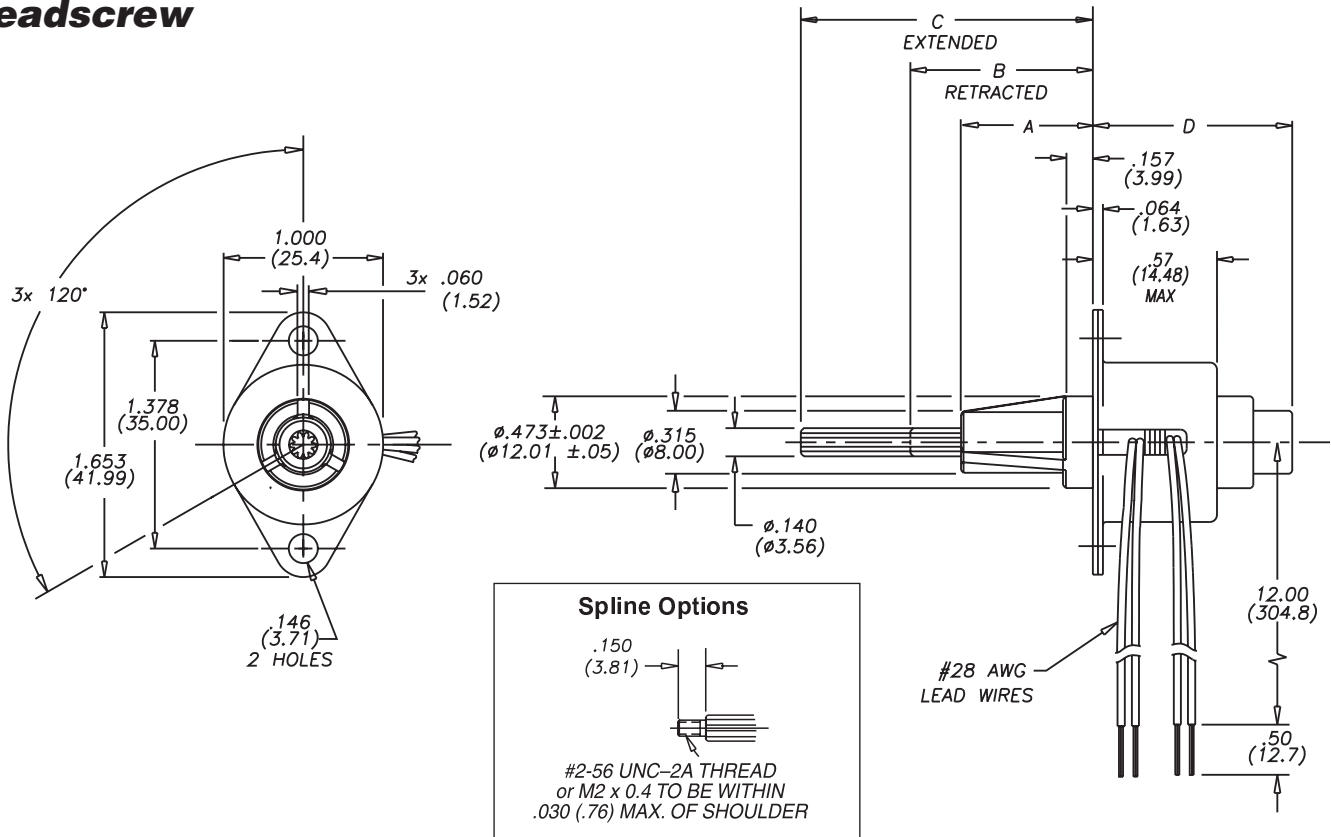
Standard motors are Class B rated for maximum temperature of 130° C (266° F).

CAN-STACK LINEAR ACTUATOR MOTORS

Ø 26 mm (1-in) Z-Series motor					
Wiring		Unipolar*			
Part No.	Captive	Z2646X-V		Z2656X-V	
Step angle		7.5°		15°	
Winding voltage		5 VDC	12 VDC	5 VDC	12 VDC
Current/phase		340 mA	140 mA	340 mA	140 mA
Resistance/phase		14.7 Ω	84 Ω	14.7 Ω	84 Ω
Inductance/phase		4.3 mH	24 mH	3.4 mH	19 mH
Power consumption		3.4 W			
Rotor inertia		1.4 gcm <sup>2</sup>			
Temperature rise		135°F Rise (75°C Rise)			
Weight		1.2 oz (34 g)			
Insulation resistance		20 MΩ			

\* Unipolar drive gives approximately 40% less thrust vs. bipolar drive.

**Captive  
Leadscrew**

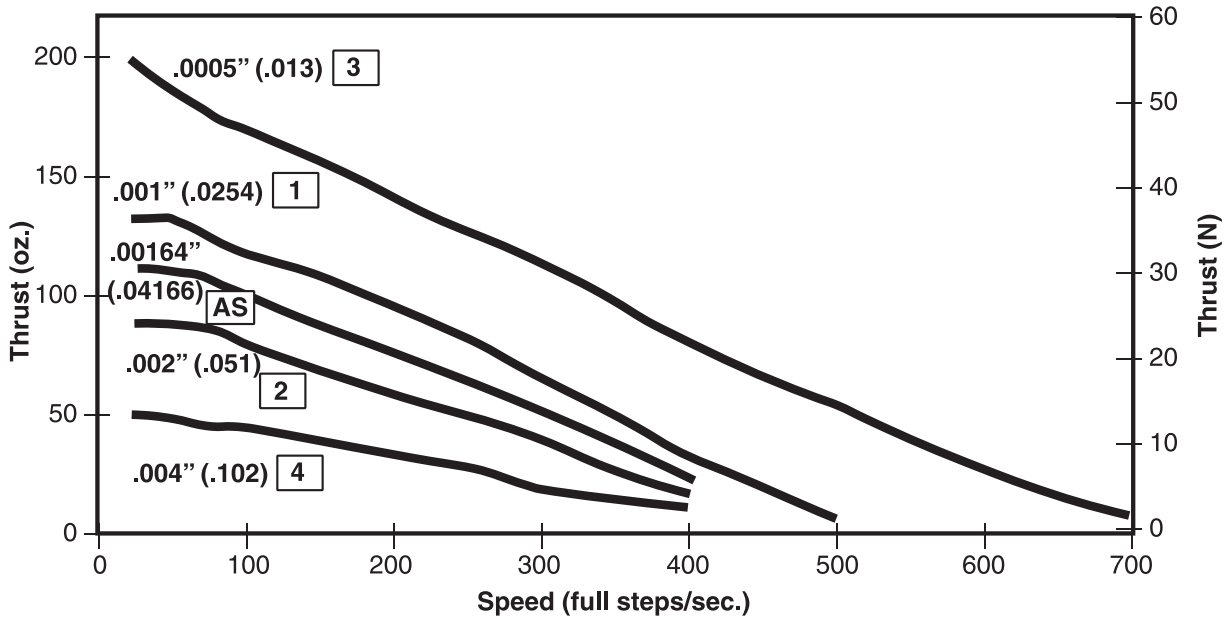


Stroke (min.)	Front Sleeve A	Retracted B	Extended C	Rear Sleeve D	Suffix Code
.708 (18 mm)	.679±.010 (17.25±.25)	.994±.025 (25.25±.64)	1.743±.015 (44.27±.38)	1.21 max. (30.7 max.)	- 907
.984 (25 mm)	.955±.010 (24.26±.25)	1.269±.025 (32.23±.64)	2.293±.015 (58.24±.38)	1.48 max. (37.6 max.)	- 910
1.22 (31 mm)	1.191±.010 (30.25±.25)	1.505±.025 (38.23±.64)	2.765±.015 (70.23±.38)	1.72 max. (43.7 max.)	- 912

CAN-STACK LINEAR ACTUATOR MOTORS

**THRUST vs. FULL STEPS/SECOND**

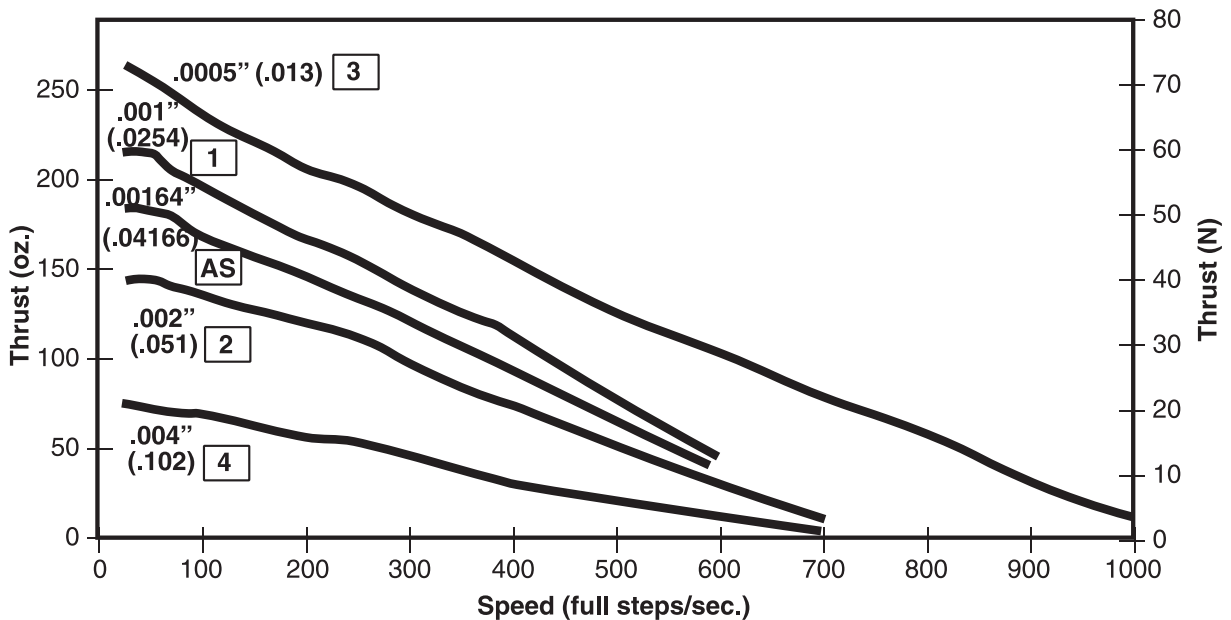
**L/R Drive • Bipolar • 100% Duty Cycle**



**THRUST vs. FULL STEPS/SECOND**

**L/R Drive • Bipolar • 25% Duty Cycle**

25% duty cycle is obtained by a special winding or by running a standard motor at double the rated voltage.

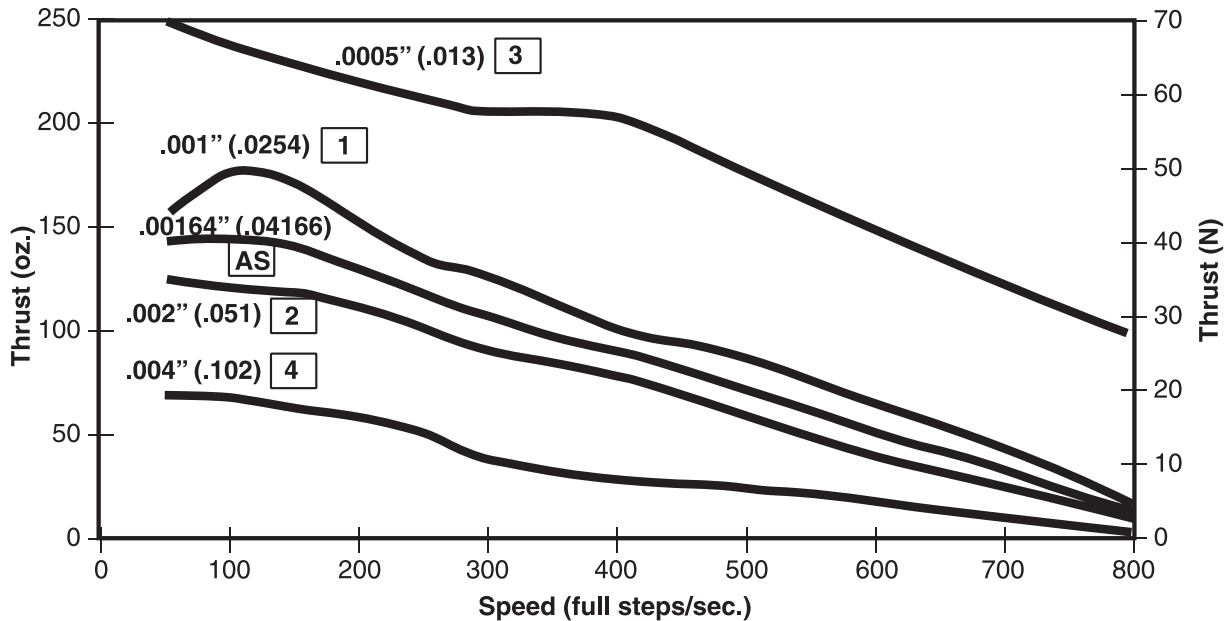


**NOTE:** Ramping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.

CAN-STACK LINEAR ACTUATOR MOTORS

**THRUST vs. FULL STEPS/SECOND**

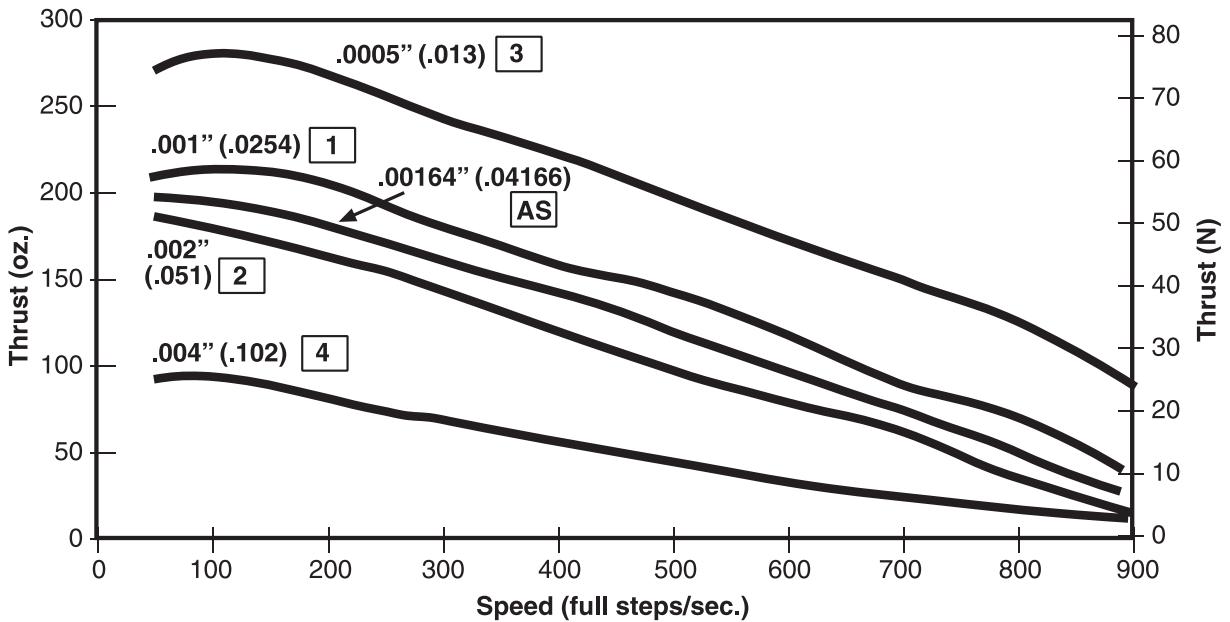
**Chopper Drive • Bipolar • 100% Duty Cycle**



**THRUST vs. FULL STEPS/SECOND**

**Chopper Drive • Bipolar • 25% Duty Cycle**

25% duty cycle is obtained by a special winding or by running a standard motor at double the rated current.



CAN-STACK LINEAR ACTUATOR MOTORS

**NOTE:** All chopper drive curves were created with a 5 Volt motor and a 40 Volt power supply.

Ramping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.

## High resolution steppers for applications requiring fine step increments down to 0.00025-in (0.0064 mm).

The Haydon™ High Resolution 26000 Series features the smallest capability in a permanent magnet linear actuator. Motors can also be electronically micro-stepped.



### Salient Characteristics

Ø 26 mm (1-in) High Resolution Motor					
Wiring		Bipolar		Unipolar*	
Part No.	Captive	26449-V		26469-V	
	Non-captive	26349-V		26369-V	
	External	E26449-V		E26469-V	
Step angle		7.5°			
Winding voltage		5 VDC	12 VDC	5 VDC	12 VDC
Current/phase		340 mA	140 mA	340 mA	140 mA
Resistance/phase		14.7 Ω	84 Ω	14.7 Ω	84 Ω
Inductance/phase		8.5 mH	55 mH	4.3 mH	24 mH
Power consumption		3.4 W			
Rotor inertia		1.2 gcm <sup>2</sup>			
Temperature rise		135°F Rise (75°C Rise)			
Weight		1.2 oz (35 g)			
Insulation resistance		20 MΩ			

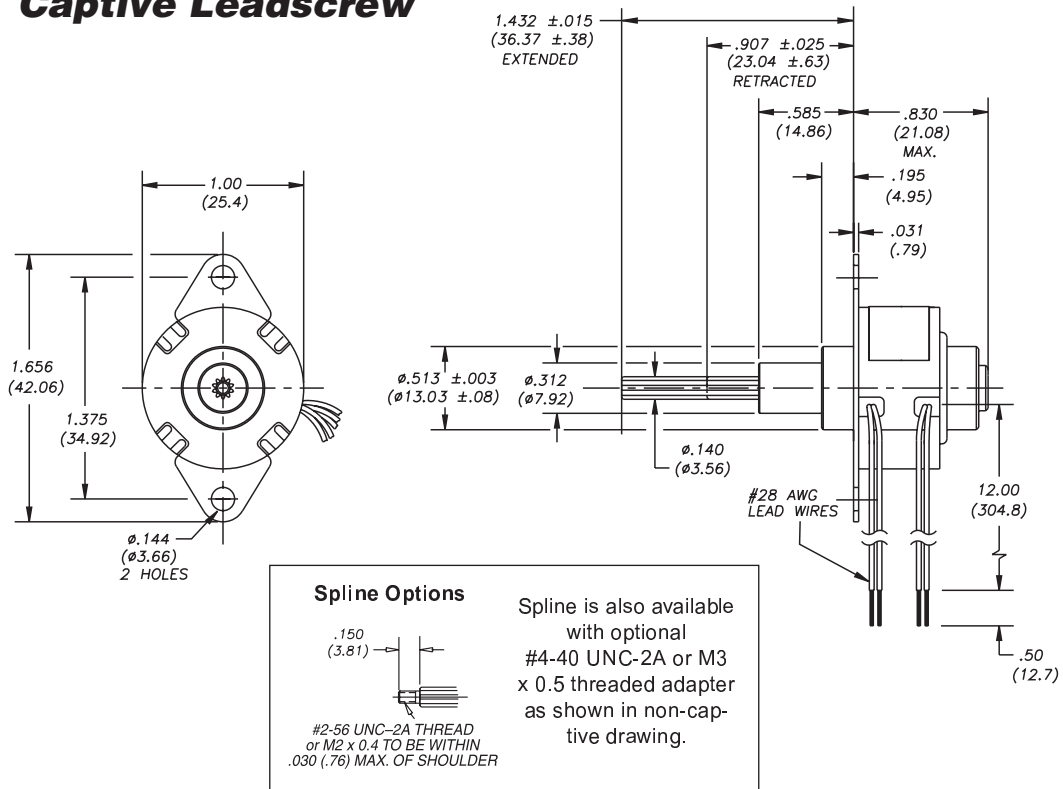
Linear Travel/Step: Bipolar & Unipolar			Order Code I.D.
Step	inches	mm	
7.5° Angle	0.00025	0.00643	9

Special drive considerations may be necessary when leaving shaft fully extended or fully retracted.

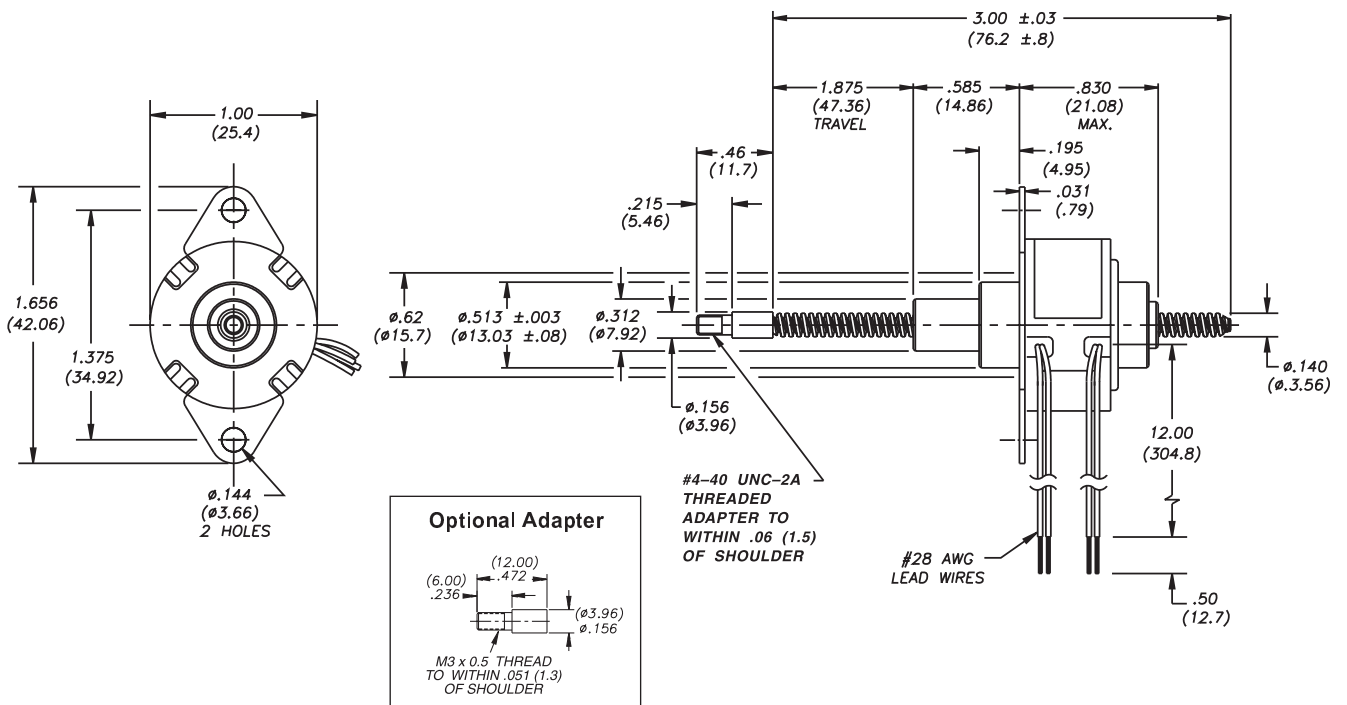
Standard motors are Class B rated for maximum temperature of 130° C (266° F).

\* Unipolar drive gives approximately 30% less thrust vs. bipolar drive.

**Captive Leadscrew**



**Non-Captive Leadscrew**



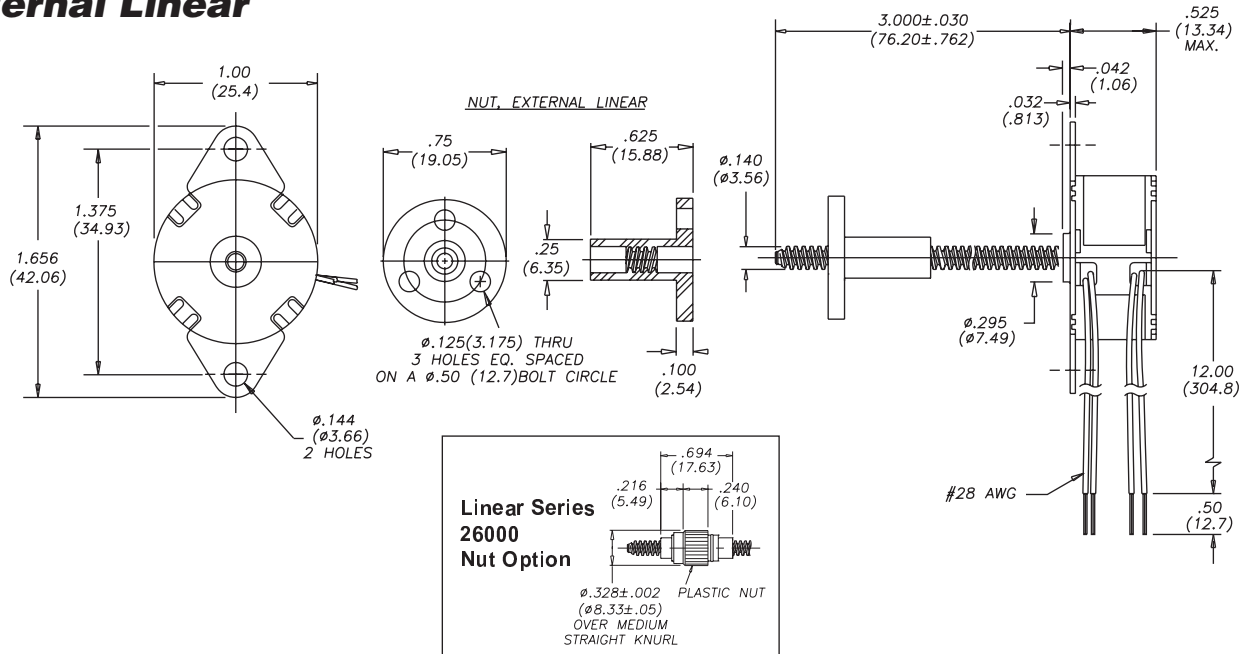
CAN-STACK LINEAR ACTUATOR MOTORS

# 26000 Series: Can-Stack High Resolution Dimensional Drawings



Haydon Kerk Motion Solutions, Inc. • www.HaydonKerk.com • Phone: 800.243.2715 • International: 203.756.7441

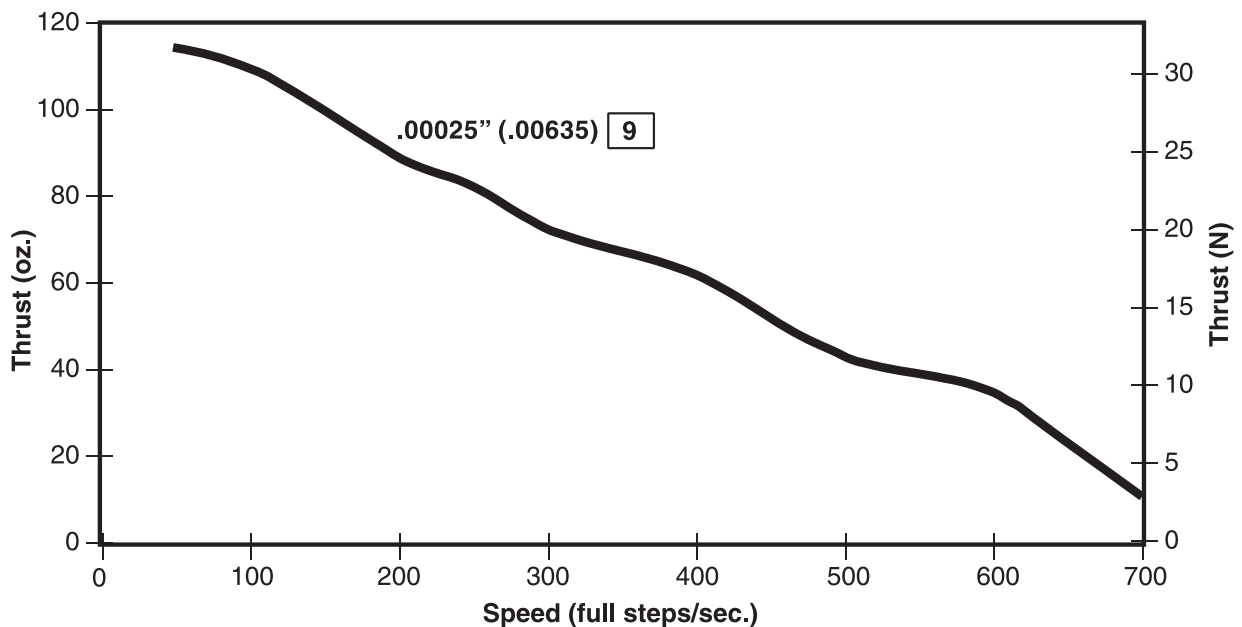
## External Linear



## 26000 Series: Can-Stack High Resolution Performance Curve

### THRUST vs. FULL STEPS/SECOND

L/R Drive • Bipolar • 100% Duty Cycle



**NOTE:** Ramping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.

## Higher thrust... more versatility and greater durability.

### Salient Characteristics

Ø 36 mm (1.4-in) motor					
Wiring		Bipolar			
Part No.	Captive	3644X-V	3654X-V		
	Non-captive	3634X-V	3684X-V		
	External	E3644X-V	E3654X-V		
Step angle		7.5°		15°	
Winding voltage		5 VDC	12 VDC	5 VDC	12 VDC
Current/phase		460 mA	190 mA	460 mA	190 mA
Resistance/phase		11 Ω	63 Ω	11 Ω	63 Ω
Inductance/phase		7.2 mH	45 mH	5.5 mH	35 mH
Power consumption		4.6 W			
Rotor inertia		10.5 gcm <sup>2</sup>			
Temperature rise		135°F Rise (75°C Rise)			
Weight		3 oz (86 g)			
Insulation resistance		20 MΩ			

Ø 36 mm (1.4-in) motor					
Wiring		Unipolar*			
Part No.	Captive	3646X-V	3656X-V		
	Non-captive	3636X-V	3686X-V		
	External	E3646X-V	E3656X-V		
Step angle		7.5°		15°	
Winding voltage		5 VDC	12 VDC	5 VDC	12 VDC
Current/phase		460 mA	190 mA	460 mA	190 mA
Resistance/phase		11 Ω	63 Ω	11 Ω	63 Ω
Inductance/phase		3.8 mH	19 mH	3 mH	15 mH
Power consumption		4.6 W			
Rotor inertia		10.5 gcm <sup>2</sup>			
Temperature rise		135°F Rise (75°C Rise)			
Weight		3 oz (86 g)			
Insulation resistance		20 MΩ			

\* Unipolar drive gives approximately 30% less thrust vs. bipolar drive.



Other styles available...

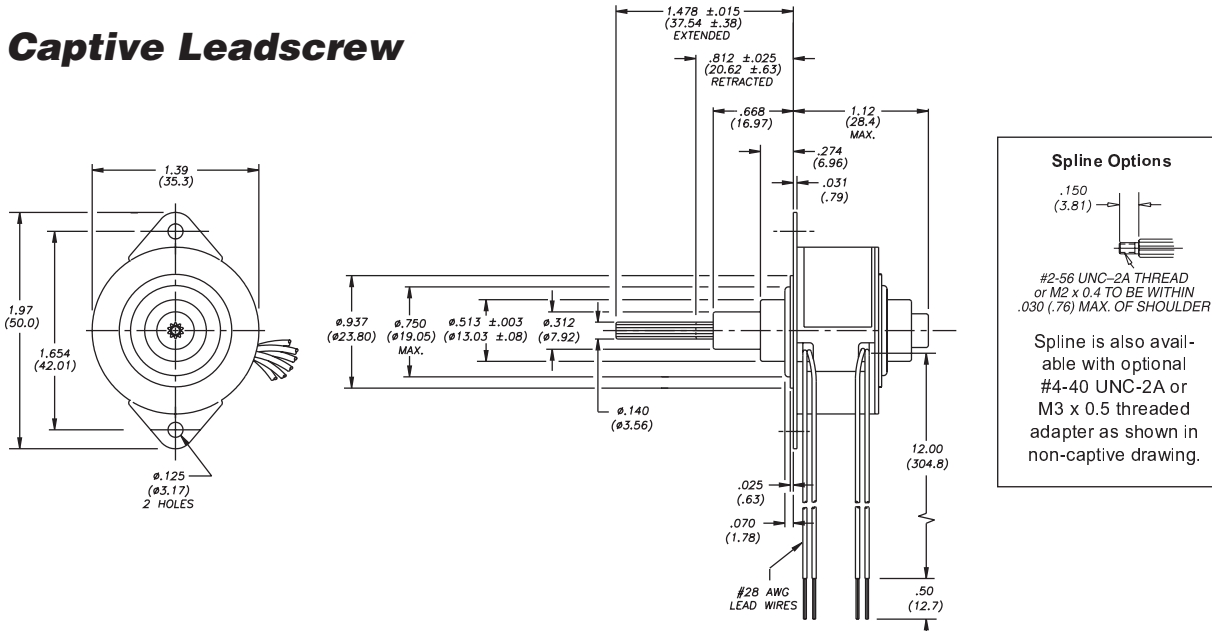
- High Resolution Series
- Teflon® lead-screw
- High Temperature Option

Step	Linear Travel/Step		Order Code I.D.
	inches	mm	
7.5° Angle	0.0005	0.013	3
	0.001	0.0254	1
	0.002	0.051	2
15° Angle	0.002	0.051	2
	0.004	0.102	4

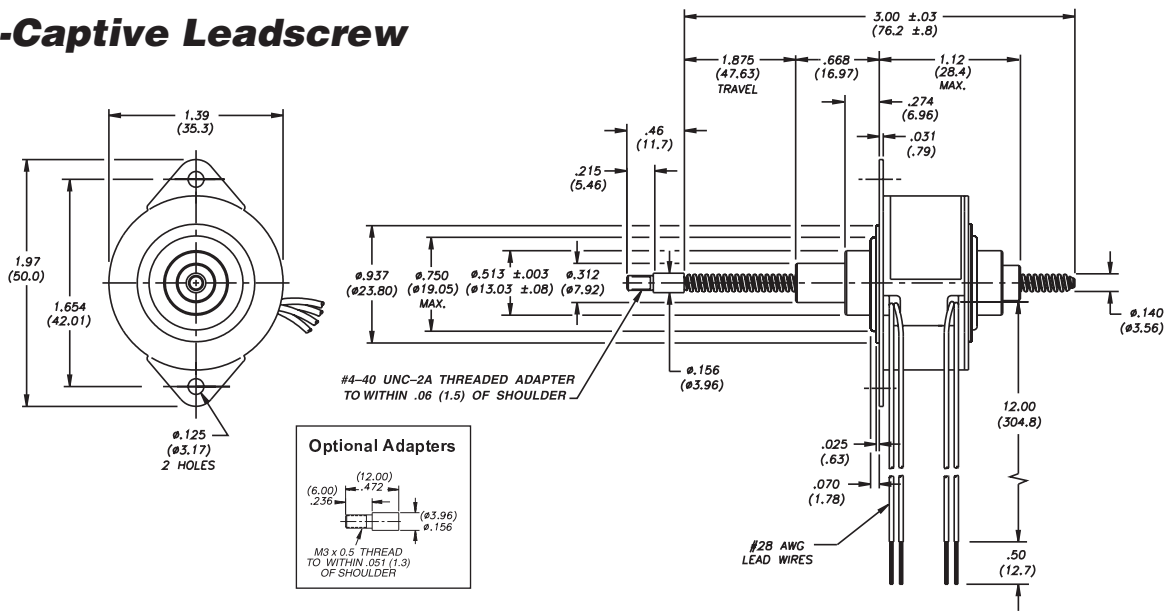
Standard motors are Class B rated for maximum temperature of 130° C (266° F).



## Captive Leadscrew

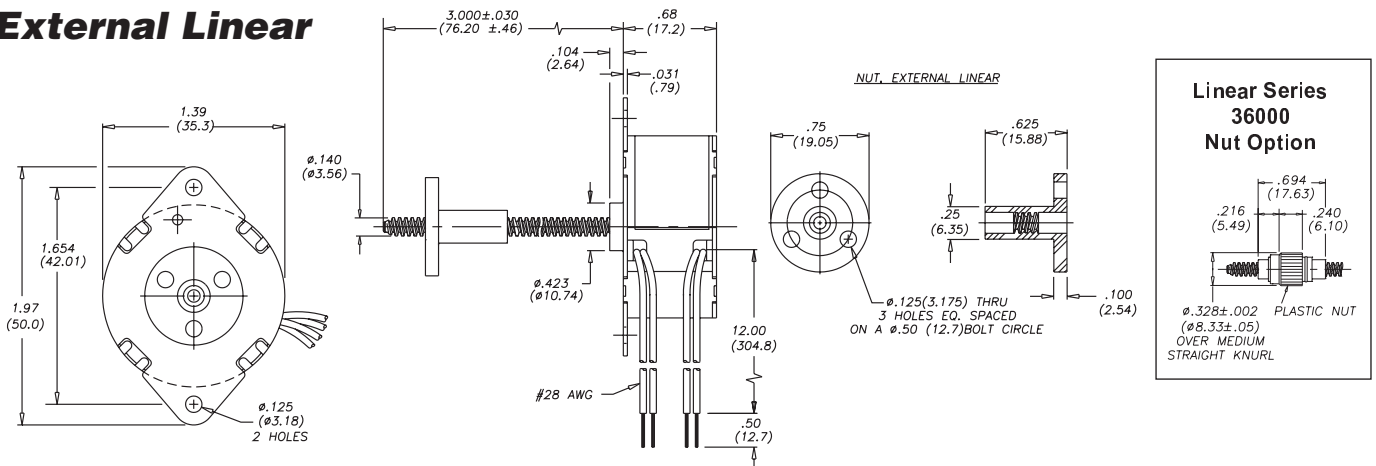


## Non-Captive Leadscrew



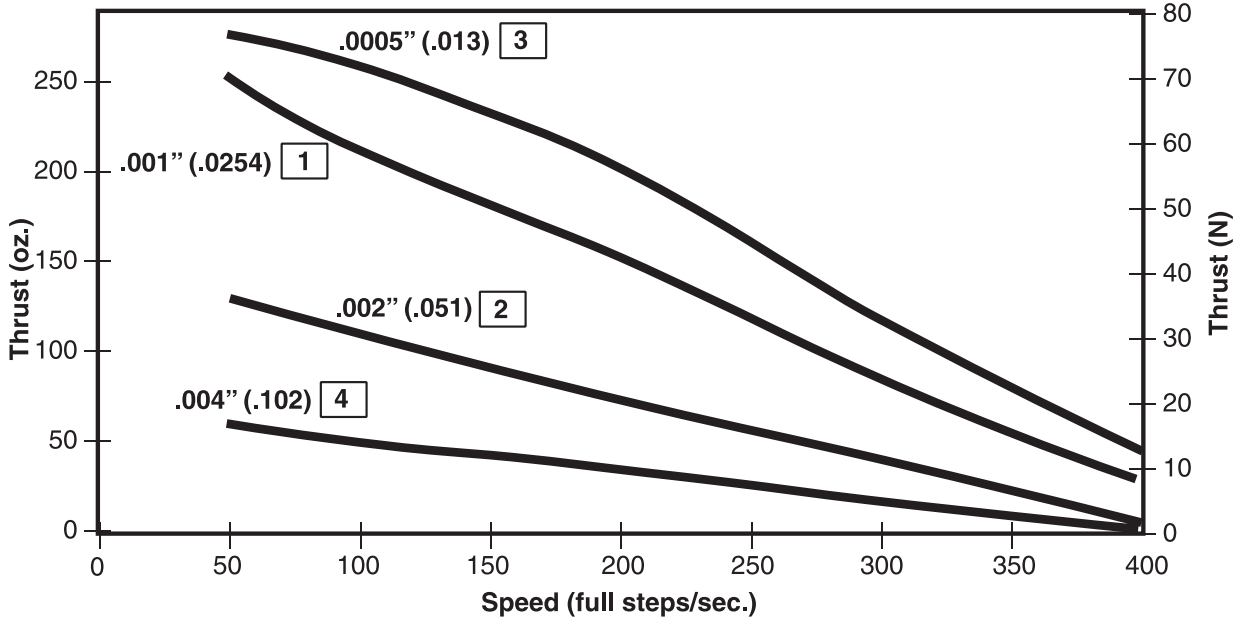
CAN-STACK LINEAR ACTUATOR MOTORS

## External Linear



**THRUST vs. FULL STEPS/SECOND**

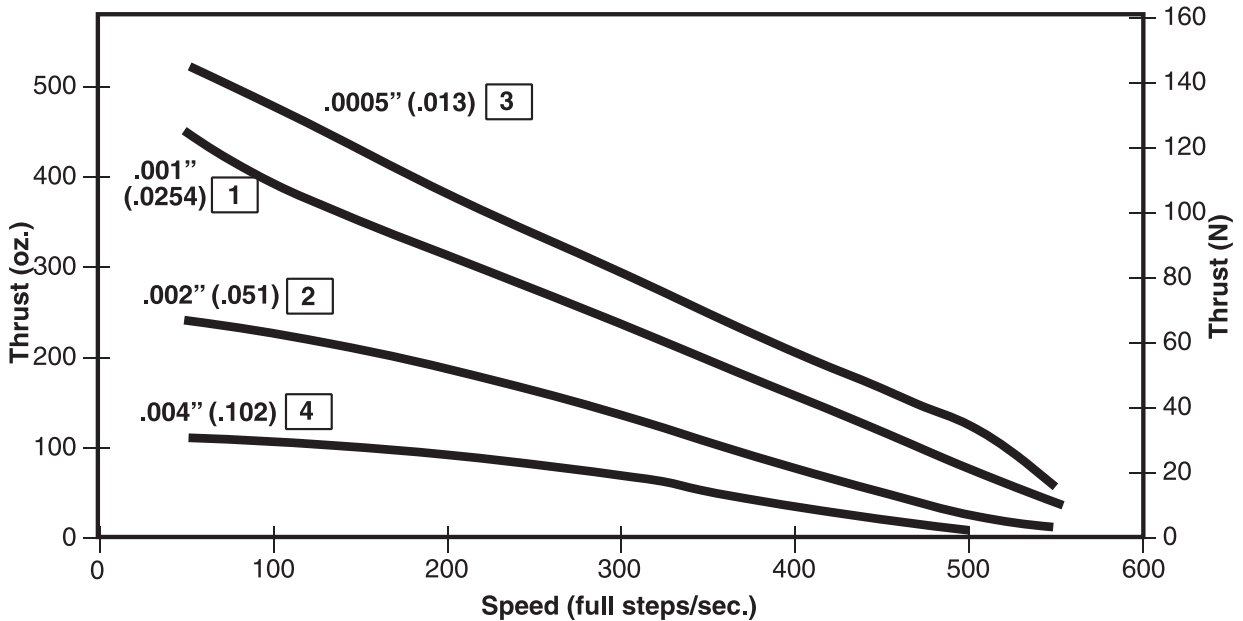
**L/R Drive • Bipolar • 100% Duty Cycle**



**THRUST vs. FULL STEPS/SECOND**

**L/R Drive • Bipolar • 25% Duty Cycle**

25% duty cycle is obtained by a special winding or by running a standard motor at double the rated voltage.

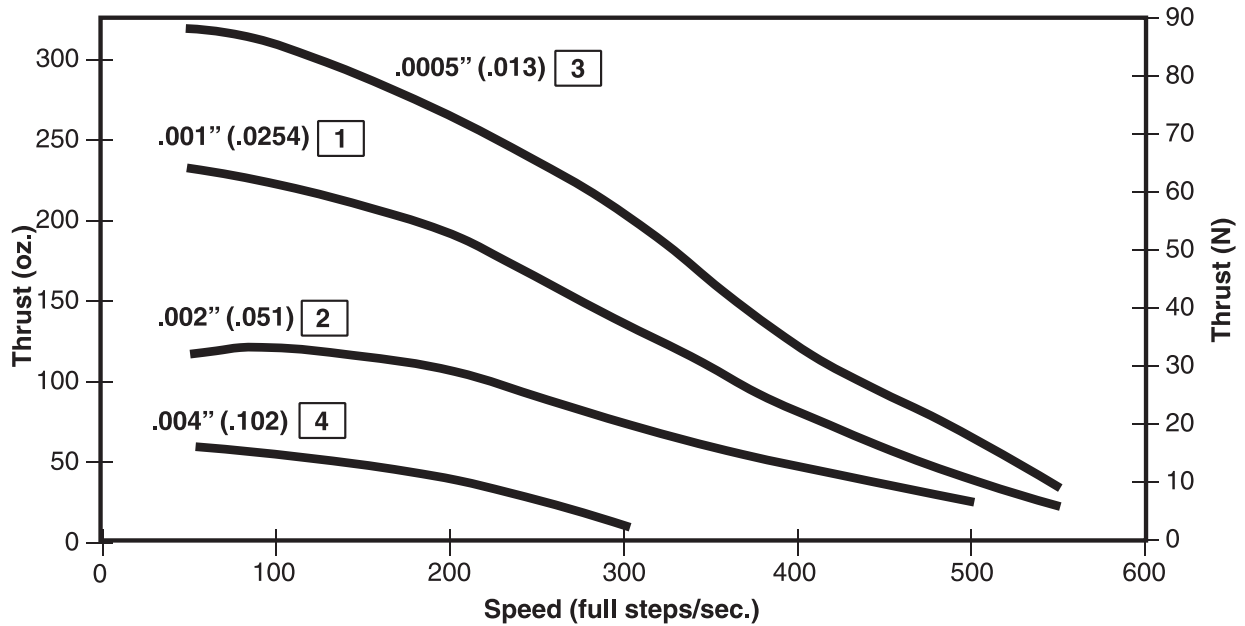


CAN-STACK LINEAR ACTUATOR MOTORS

**NOTE:** Ramping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.

## THRUST vs. FULL STEPS/SECOND

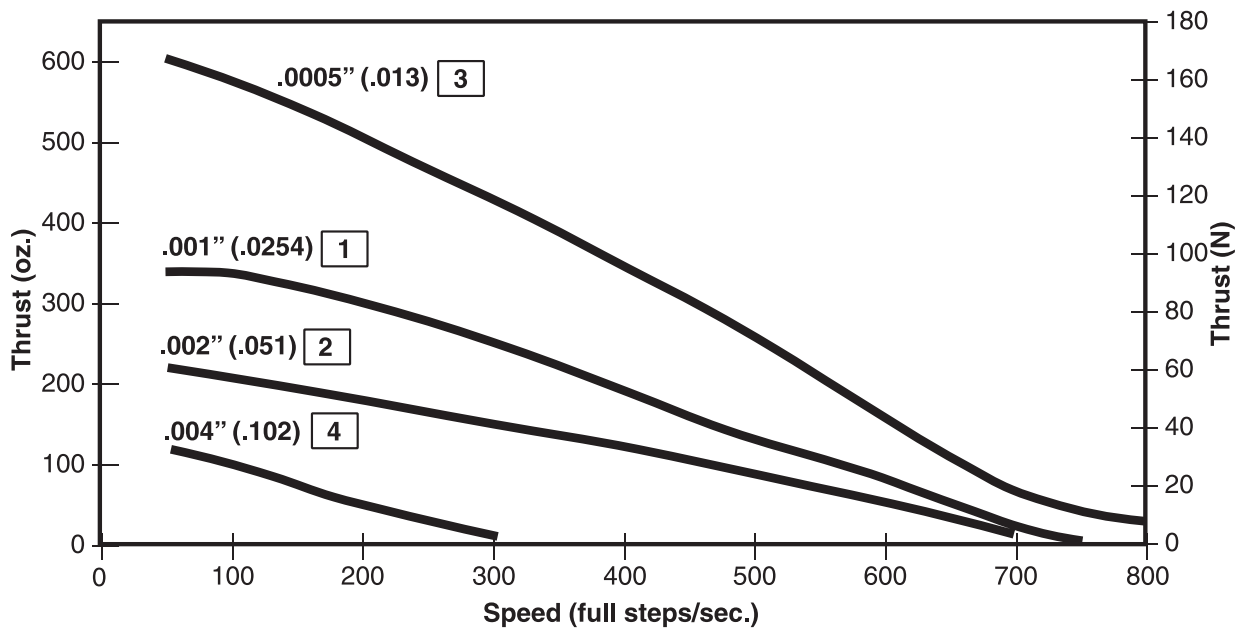
Chopper Drive • Bipolar • 100% Duty Cycle



## THRUST vs. FULL STEPS/SECOND

Chopper Drive • Bipolar • 25% Duty Cycle

25% duty cycle is obtained by a special winding or by running a standard motor at double the rated current.



**NOTE:** All chopper drive curves were created with a 5 Volt motor and a 40 Volt power supply.

Ramping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.



**Precise linear motion control down to 0.000125-in (0.0032 mm)**

The Haydon™ High Resolution 36000 Series features a choice of two extremely small step increments, 0.000125-in (0.0032 mm) and 0.00025-in (0.0064 mm). Motors can also be electronically micro-stepped.

**Salient Characteristics**

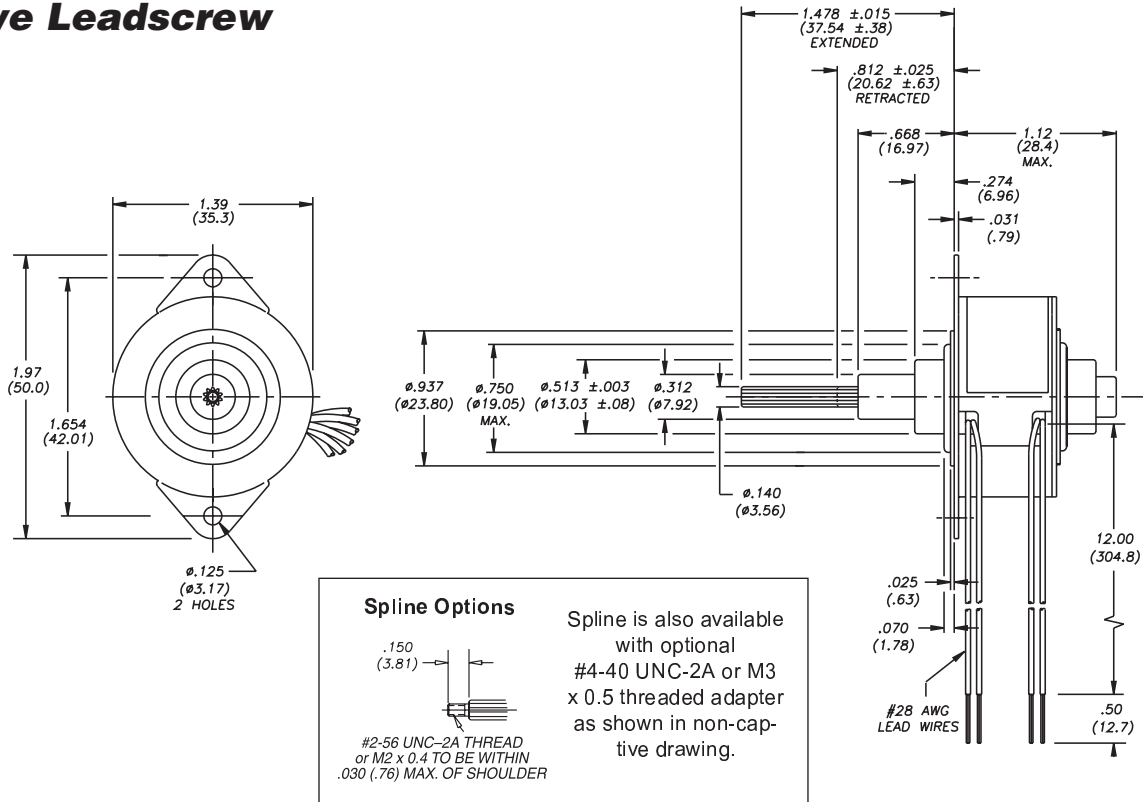
Ø 36 mm (1.4") High Resolution Motor				
Wiring		Bipolar		Unipolar*
Part No.	Captive	3624X-V		3626X-V
	Non-captive	3614X-V		3616X-V
	External	E3624X-V		3626X-V
Step angle		3.75°		
Winding voltage		5 VDC	12 VDC	5 VDC 12 VDC
Current/phase		460 mA	190 mA	460 mA 190 mA
Resistance/phase		11 Ω	63 Ω	11 Ω 63 Ω
Inductance/phase		9.2 mH	53 mH	4.6 mH 26 mH
Power consumption		4.6 W		
Rotor inertia		10.5 gcm <sup>2</sup>		
Temperature rise		135°F Rise (75°C Rise)		
Weight		3 oz (86 g)		
Insulation resistance		20 MΩ		

Step Angle	Linear Travel/Step: Bipolar & Unipolar		Order Code I.D.
	inches	mm	
3.75°	0.000125	0.0032	7
	0.00025	0.0064	9

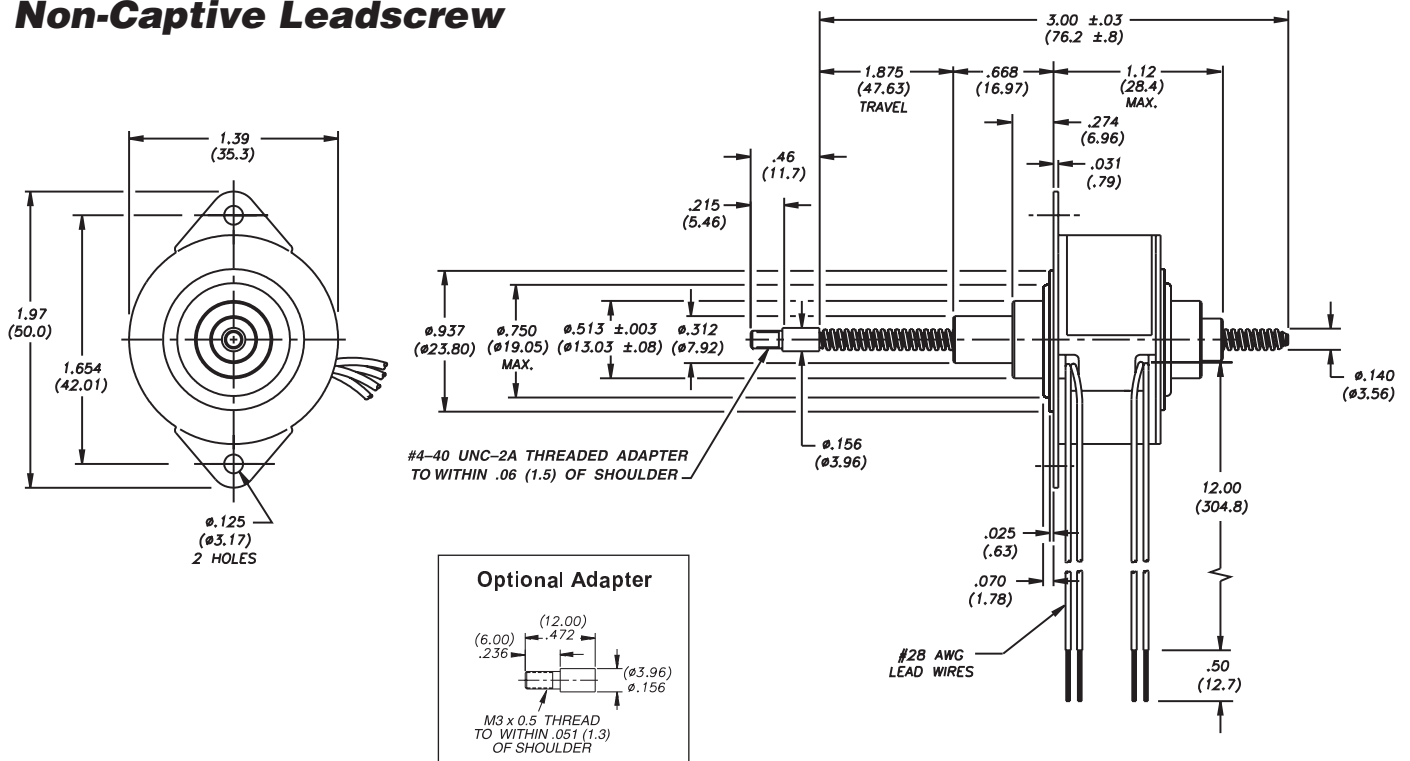
Standard motors are Class B rated for maximum temperature of 130° C (266° F).

\* Unipolar drive gives approximately 30% less thrust vs. bipolar drive.

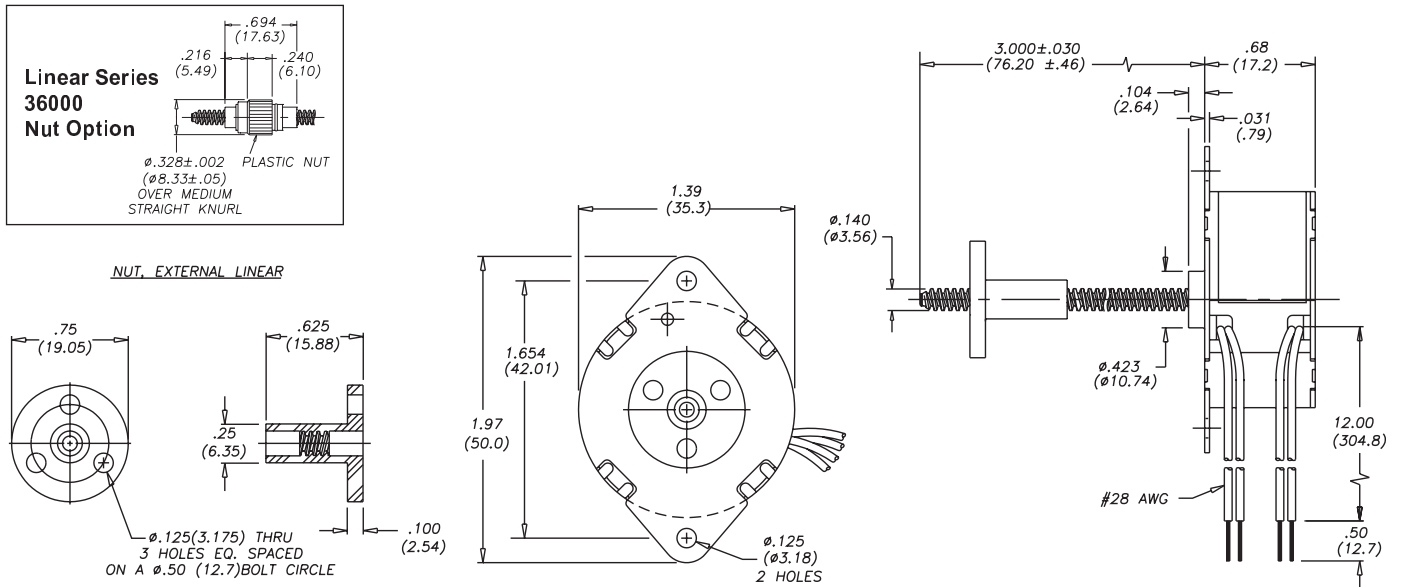
## Captive Leadscrew



## Non-Captive Leadscrew



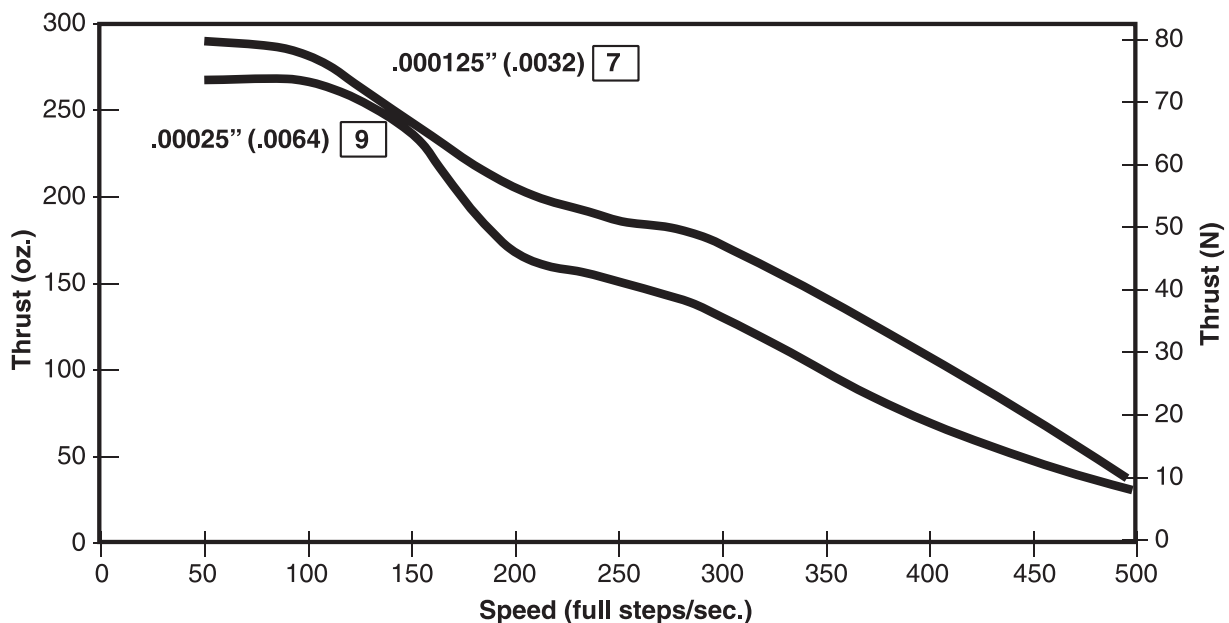
**External Linear**



**36000 Series: Can-Stack High Resolution Performance Curves**

**THRUST vs. FULL STEPS/SECOND**

L/R Drive • Bipolar • 100% Duty Cycle



CAN-STACK LINEAR ACTUATOR MOTORS

**NOTE:** Ramping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.

## Heavy-duty... power, versatility, size and long-lasting durability.

### Salient Characteristics

Ø 46 mm (1.8-in) motor					
Wiring		Bipolar			
Part No.	Captive	4644X-V		4654X-V	
	Non-captive	4634X-V		4684X-V	
	External	E4644X-V		E4654X-V	
Step angle		7.5°		15°	
Winding voltage		5 VDC	12 VDC	5 VDC	12 VDC
Current/phase		1.0 A	.41 A	1.0 A	.41 A
Resistance/phase		5 Ω	29 Ω	5 Ω	29 Ω
Inductance/phase		9 mH	52 mH	7.1 mH	39 mH
Power consumption		10 W			
Rotor inertia		25.0 gcm <sup>2</sup>			
Temperature rise		135°F Rise (75°C Rise)			
Weight		9.0 oz (255 g)			
Insulation resistance		20 MΩ			

Ø 46 mm (1.8-in) motor					
Wiring		Unipolar*			
Part No.	Captive	4646X-V		4656X-V	
	Non-captive	4636X-V		4686X-V	
	External	E4646X-V		E4656X-V	
Step angle		7.5°		15°	
Winding voltage		5 VDC	12 VDC	5 VDC	12 VDC
Current/phase		1.0 A	.41 A	1.0 A	.41 A
Resistance/phase		5 Ω	29 Ω	5 Ω	29 Ω
Inductance/phase		4.5 mH	26 mH	3.5 mH	20 mH
Power consumption		10 W			
Rotor inertia		25.0 gcm <sup>2</sup>			
Temperature rise		135°F Rise (75°C Rise)			
Weight		9.0 oz (255 g)			
Insulation resistance		20 MΩ			



Other styles available...

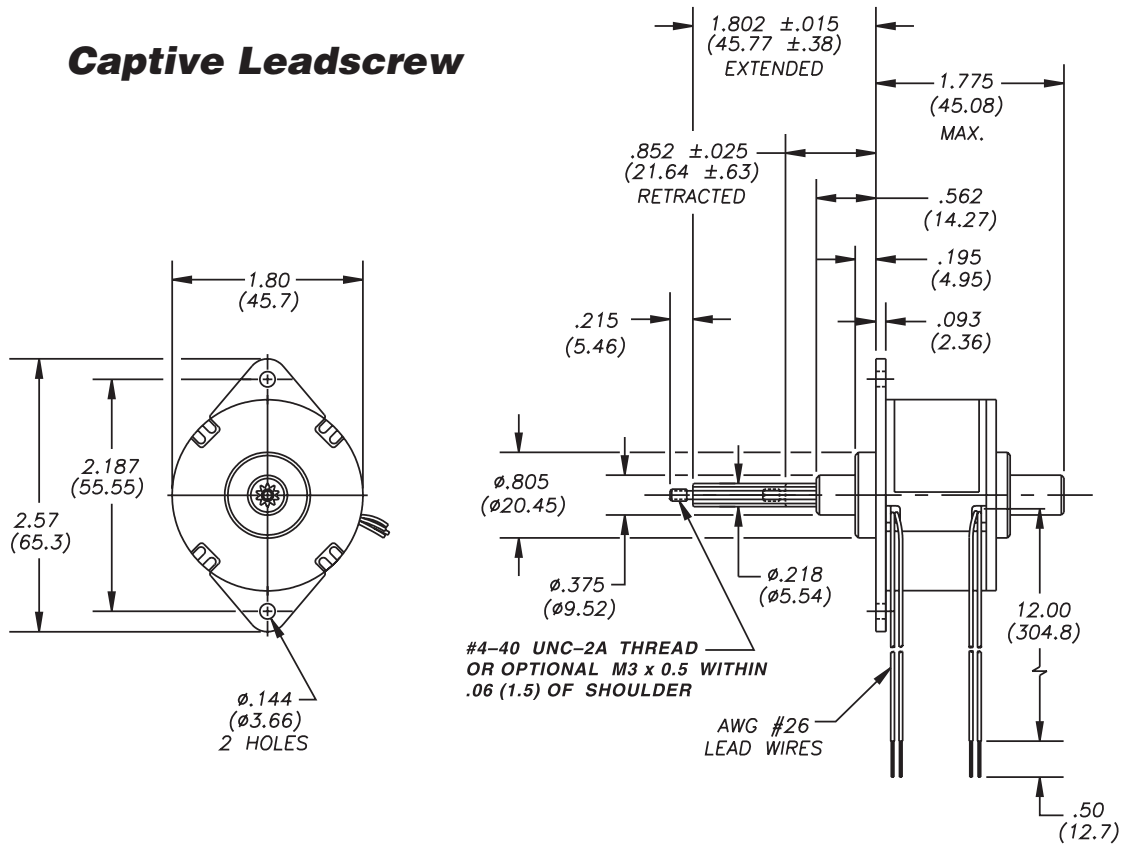
- Teflon® lead-screw
- High Temperature Option

	Linear Travel/Step		Order Code I.D.
	Step	inches	
7.5° Angle	0.0005	0.013	3
	0.001	0.0254	1
	0.002	0.051	2
	0.004	0.102	4
	0.008	0.203	8
15° Angle	0.004	0.102	4
	0.008	0.203	8
	0.016	0.406	G

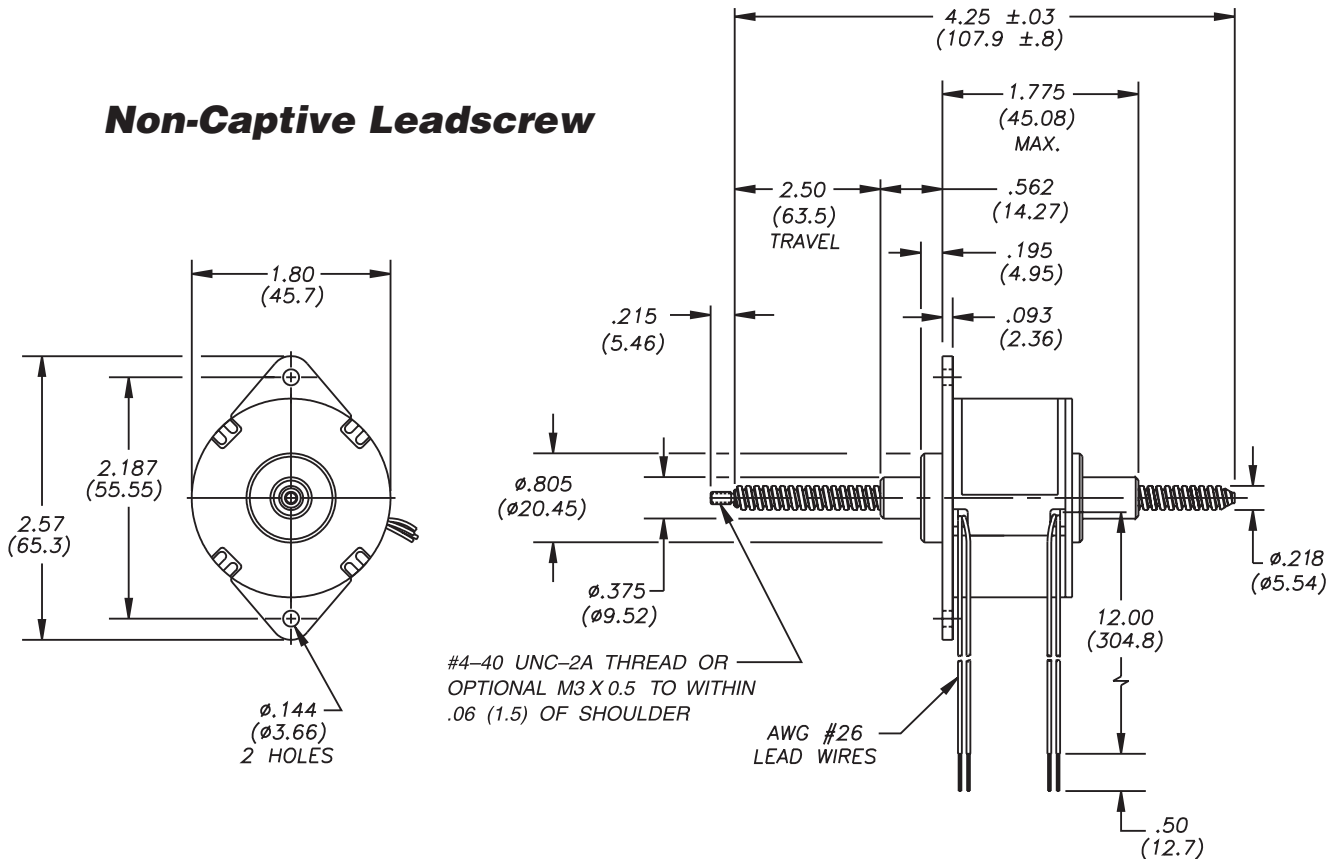
Standard motors are Class B rated for maximum temperature of 130° C (266° F).

\* Unipolar drive gives approximately 30% less thrust than bipolar drive.

**Captive Leadscrew**

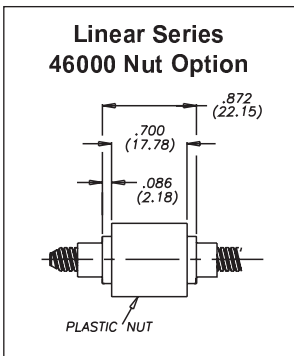
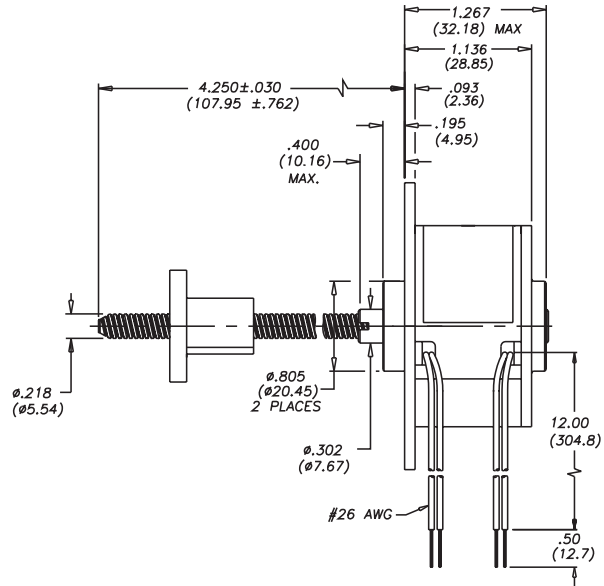
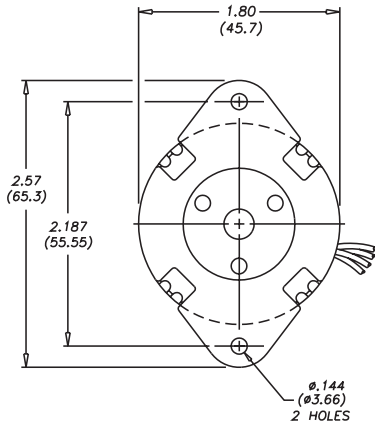


**Non-Captive Leadscrew**

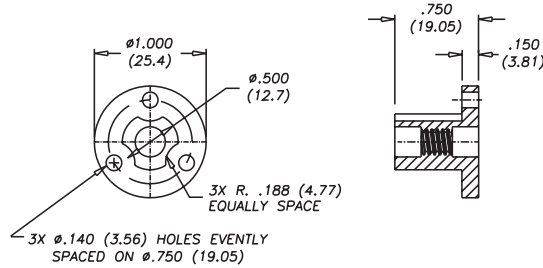




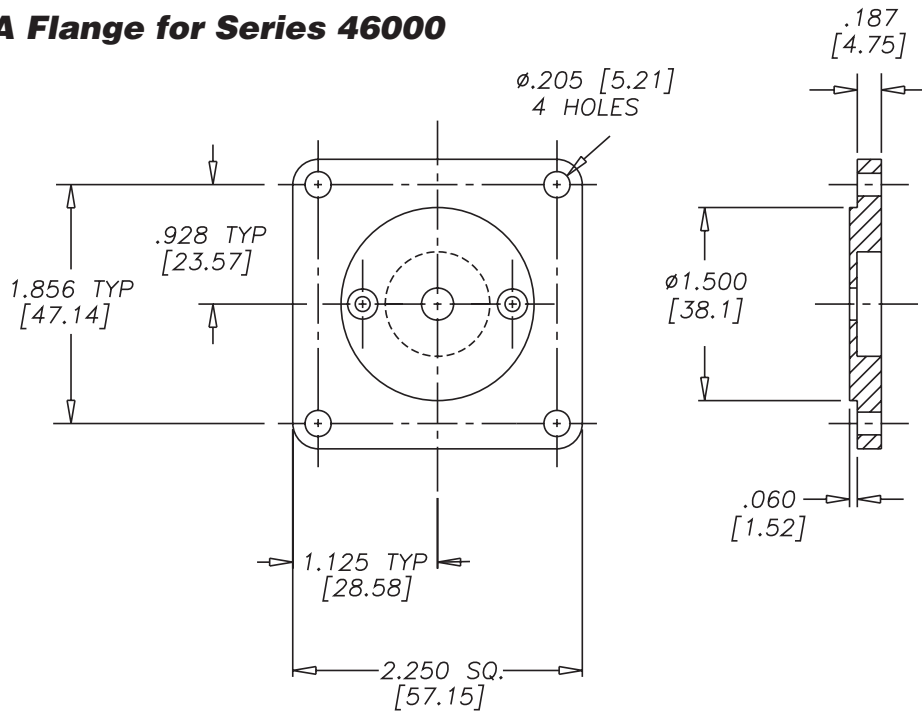
## External Linear



NUT, EXTERNAL LINEAR

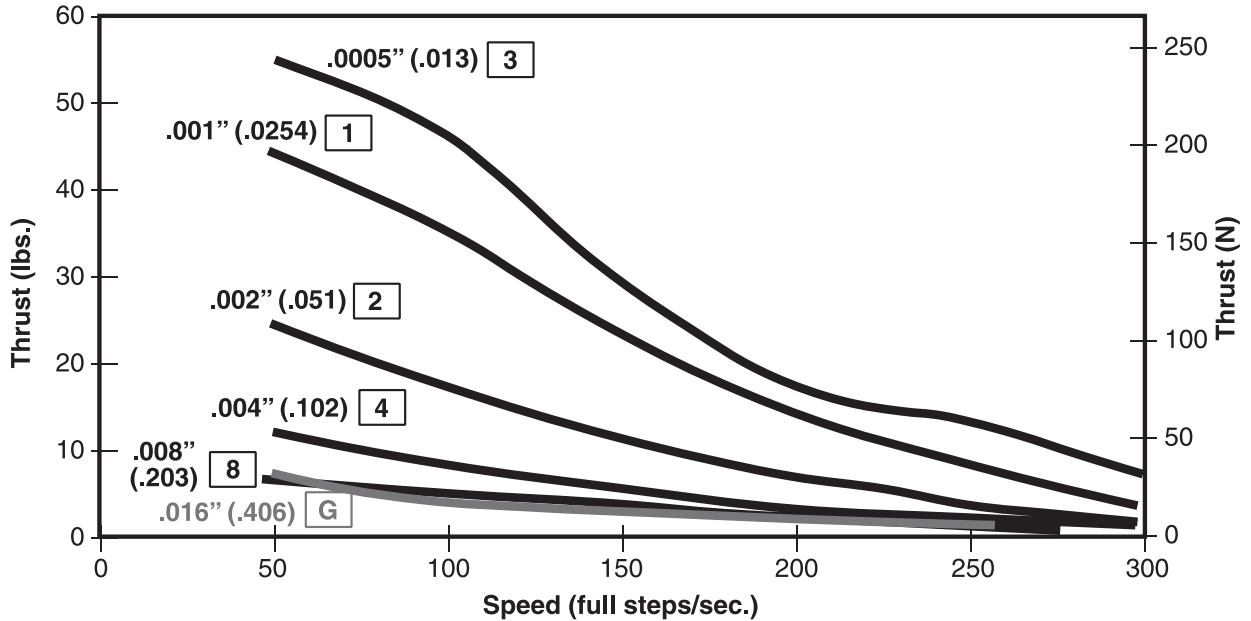


## Optional NEMA Flange for Series 46000



**THRUST vs. FULL STEPS/SECOND**

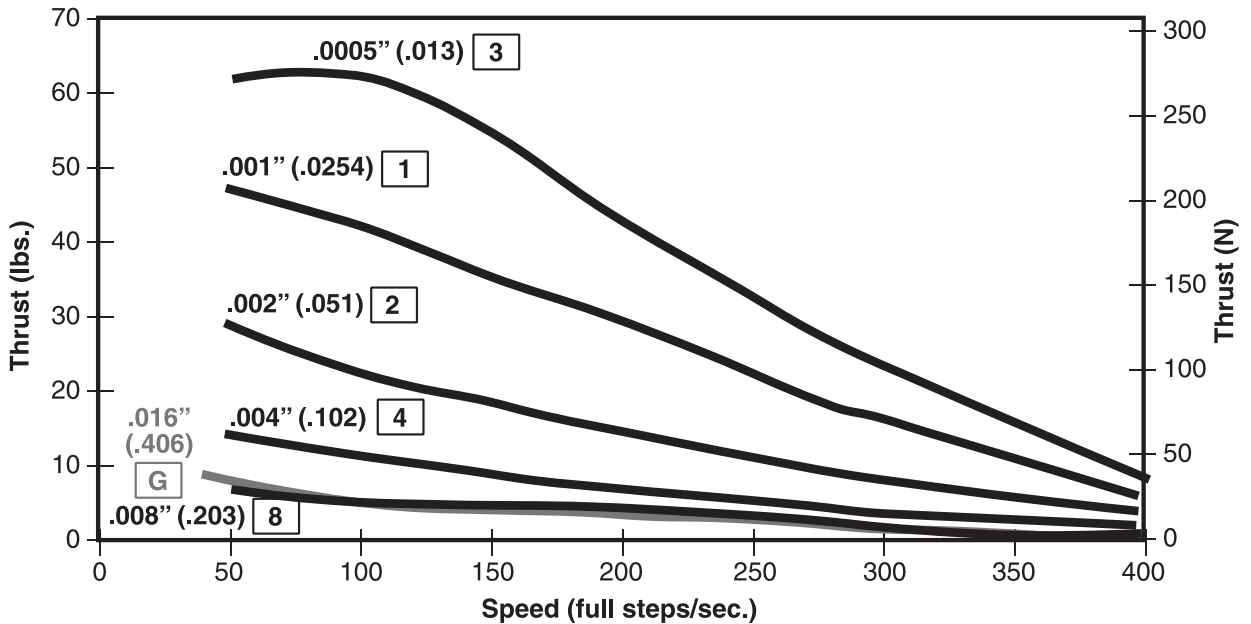
**L/R Drive • Bipolar • 100% Duty Cycle**



**THRUST vs. FULL STEPS/SECOND**

**L/R Drive • Bipolar • 25% Duty Cycle**

25% duty cycle is obtained by a special winding or by running a standard motor at double the rated voltage.

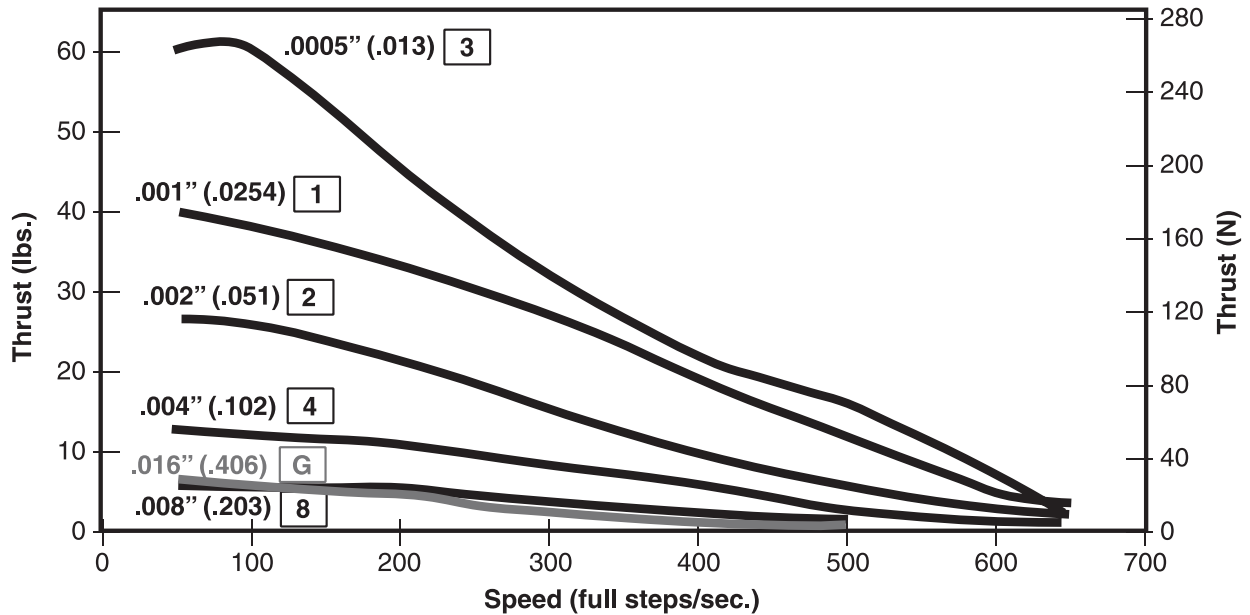


CAN-STACK LINEAR ACTUATOR MOTORS

**NOTE:** Ramping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.

## THRUST vs. FULL STEPS/SECOND

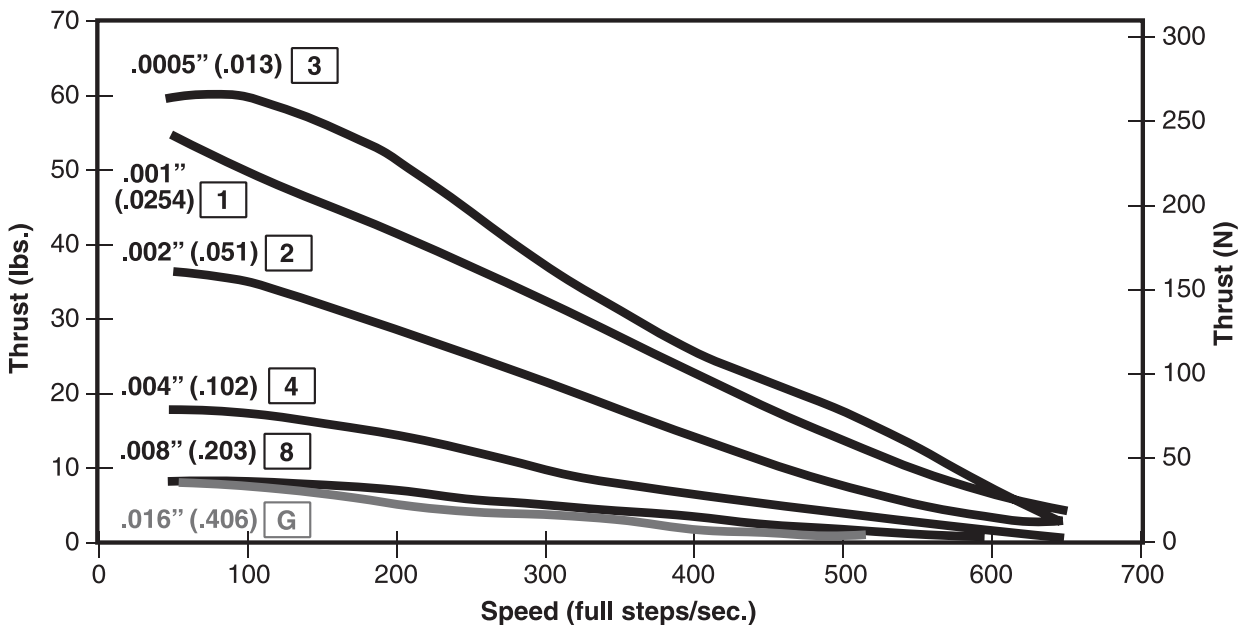
Chopper Drive • Bipolar • 100% Duty Cycle



## THRUST vs. FULL STEPS/SECOND

Chopper Drive • Bipolar • 25% Duty Cycle

25% duty cycle is obtained by a special winding or by running a standard motor at double the rated current.



**NOTE:** All chopper drive curves were created with a 5 Volt motor and a 40 Volt power supply.

Ramping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.

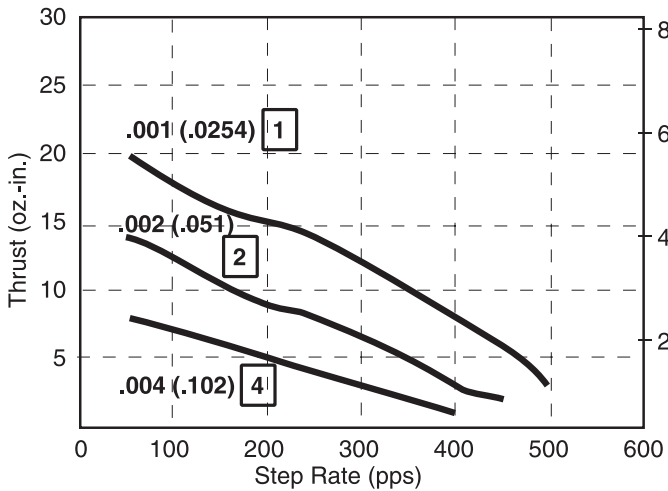


**Specially engineered can-stack linear actuators made with technology capable of temperatures beyond 155° C (311° F).**

Haydon Kerk Motion Solutions, Inc. offers a line of stepping motors specially designed for high temperature environments. The motors are constructed using the proven techniques employed for Haydon™ motors. Special materials which meet IEEE class F temperature ratings of 155° C (311° F) are used in construction. Specialized components include high temperature bobbins, coils, lead wires, lubricant and adhesives. If your application requirements exceed 155°C contact our applications group for a customized solution.

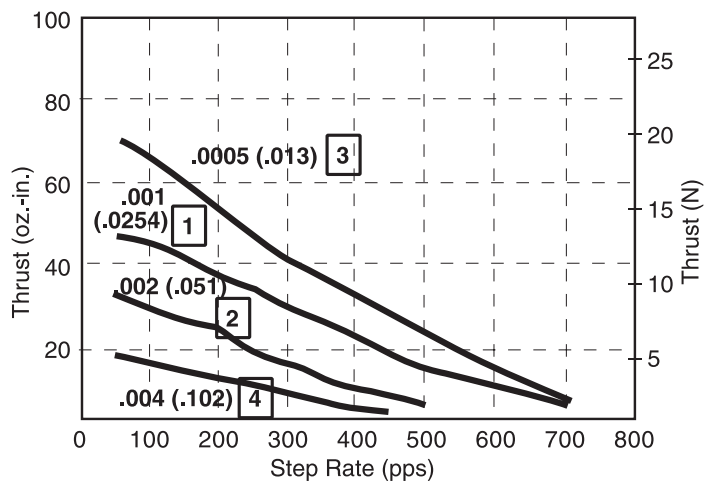
**20000 Series High Temperature**

L/R Drive, 100% Duty Cycle



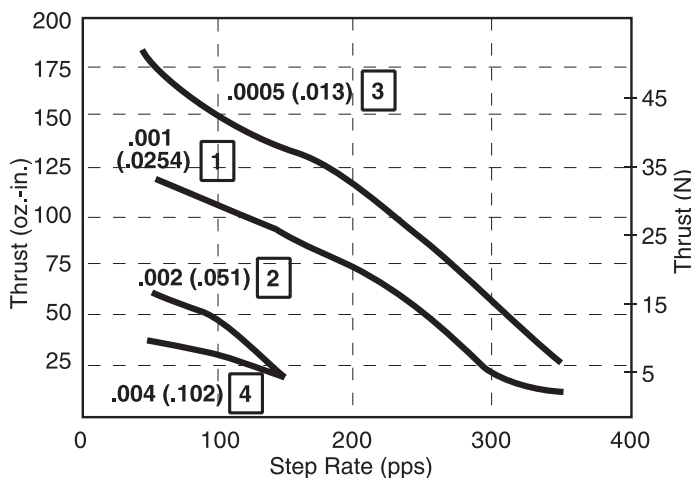
**26000 Series High Temperature**

L/R Drive, 100% Duty Cycle



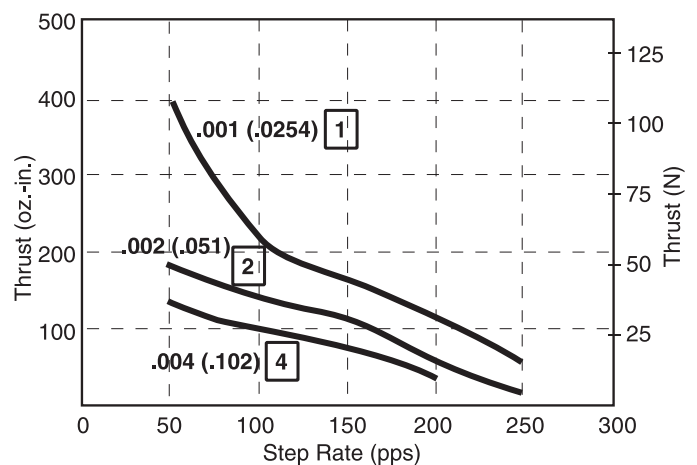
**36000 Series High Temperature**

L/R Drive, 100% Duty Cycle



**46000 Series High Temperature**

L/R Drive, 100% Duty Cycle



CAN-STACK LINEAR ACTUATOR MOTORS

All data was taken at 155°C motor winding temperature (ambient temperature plus motor heat rise).



20000 Series, non-captive



26000 Series, non-captive



36000 Series, non-captive



46000 Series, non-captive

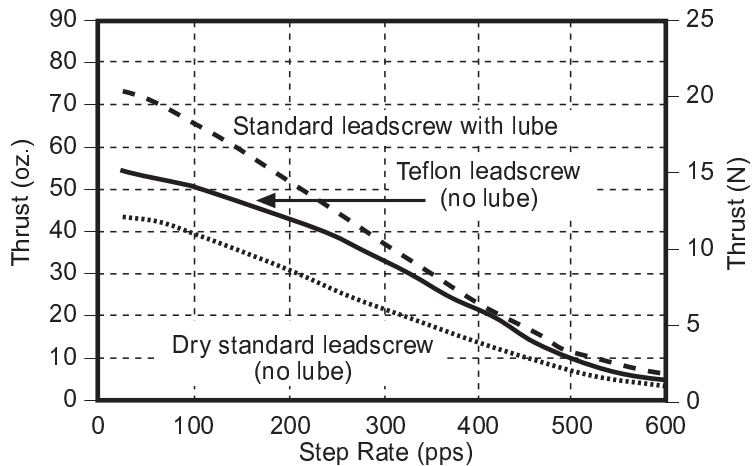
**Teflon® coated leadscrews for applications that require a permanent, dry lubricant**

Haydon Kerk Motion Solutions, Inc. offers a Teflon® coated leadscrew option for its Can-Stack Series linear actuators. The use of a Teflon coated lead-screw allows for a “greaseless” screw and nut interface. This lead-screw option is ideal for applications where conventional oils and greases can not be used for lead-screw lubrication.

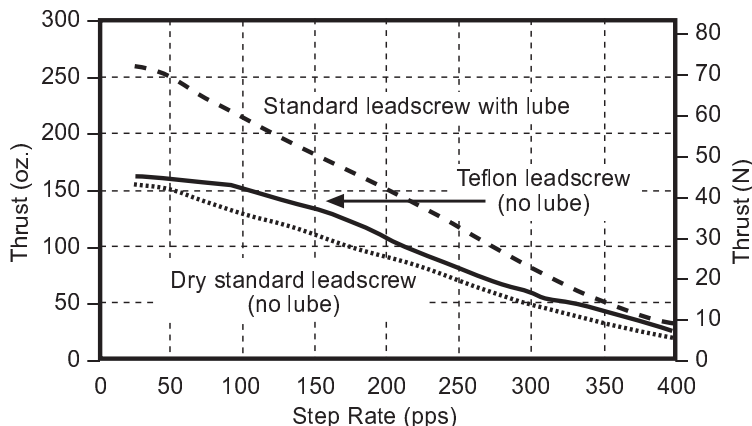
A non-lubricated Teflon coated lead-screw provides improved performance in both life and thrust as compared to a “dry” stainless steel lead-screw. Teflon can be applied to a wide variety of lead-screw pitches and is available for the Haydon™ captive, non-captive and external linear actuators.

The Teflon coated lead-screw is typically used for applications where contamination from grease or lubricants must be avoided, such as silicon wafer handling and clean room applications. Other applications include medical equipment, laboratory instrumentation or anywhere precise linear motion is required.

**Teflon® 26000 Series**  
P/N T26542 • L/R Drive • 100% Duty Cycle



**Teflon® 36000 Series**  
P/N T36441 • L/R Drive • 100% Duty Cycle

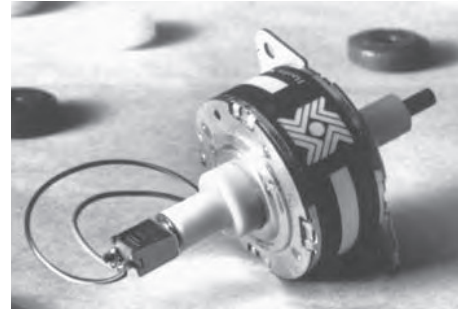


Teflon is a registered trademark of DuPont

## Home Position Switch

A miniature electronic home position switch capable of monitoring the home positions of linear actuators. The switch mounts on the rear sleeve of captive linear motors and allows the user to identify start, stop or home positions. Depending on your preference, contacts can be normally open or normally closed. The contact closure is repeatable to within one step position, identifying linear movements as low as 0.0005-in (0.0013 cm) per step. Multiple contact switches are also available.

The switch allows device manufacturers the ability to monitor movements more precisely for greater control and improved Q.C. When ordering motors with the home position switch, the part number should be preceded by an "S".



### Technical Data

Contact Ratings (Standard): 1.00 AMP @ 120 VAC  
1.00 AMP @ 28 VDC  
Operating Temperature: -30°C to +55°C (-22°F to 131°F)  
Contact Resistance: < 20 milliohms typ. initial at 2-4 V DC, 100 mA  
Electrical Life: Tested to 60,000 make-and-break cycles at full load  
Schematic:



Multiple contact options available.

## End of Stroke Proximity Sensor

The sensor incorporates a hall effect device, which is activated by a rare earth magnet embedded in the end of the internal screw. The compact profile of the sensor allows for installation in limited space applications.

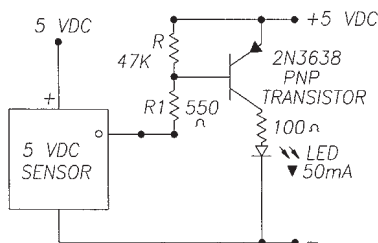
The sensor has virtually unlimited cycle life. Special cabling and connectors can also be provided.



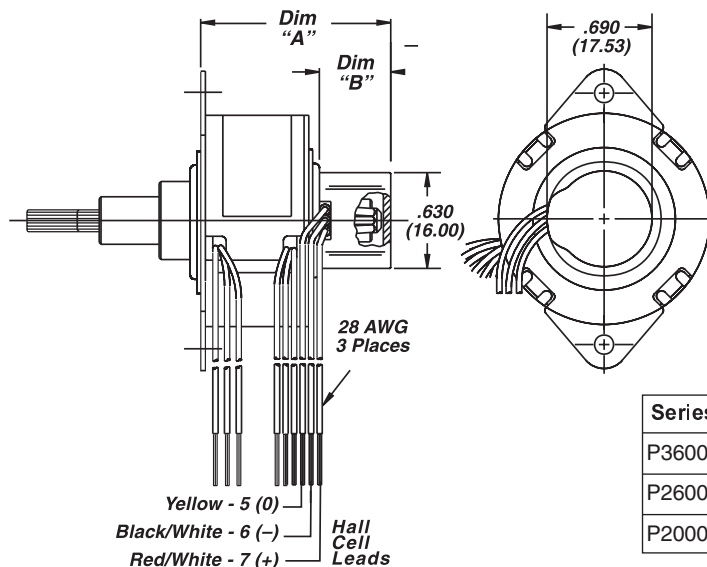
36000 series with end of stroke proximity sensor (without protective cap).

### Technical Data

Supply Voltage (VDC): 3.8 min. to 24 max.  
Current consumption: 10 mA max.  
Output voltage (operated): 0.15 typ., 0.40 max.; Sinking 20 mA max.  
Output current: 20 mA max.  
Output leakage current (released): 10µA max. @  $V_{out} = 24$  VDC;  $V_{cc} = 24$  VDC  
Output switching time  
Rise, 10 to 90%: .05 µs typ., 1.5 µs max. @  $V_{cc} = 12$  V,  $R_L = 1.6$  KOhm  
Fall, 90 to 10%: .15 µs typ., 1.5 µs max. @  $C_L = 20$  pF



Note: Sensor is category 2 ESD sensitive per DOD-STD-1686A. Assembly operations should be performed at workstations with conductive tops and operators grounded.



Series	Dim. "A"	Dim. "B"
P36000	1.220 (31.0)	.470 (12.0)
P26000	0.950 (24.13)	.370 (9.4)
P20000	1.120 (28.45)	.470 (12.0)