









Servo Cables



Servo Cable Selection

Chainflex® cable	Jacket	Shield	Class	Bending radius moving (factor x d)	Temperature moving from/to °F (°C)	Oil-resistant	V max. ft/s (m/s) unsupported	V max. ft/s (m/s) gliding	a max. ft/s ² (m/s ²)	Approvals and standards
Servo cables										
CF210	PVC	✓	4.1.2	10	+23/+158°F (-5/+70°C)	✓	32.81 ft/s (10 m/s)		164.0 ft/s ² (50 m/s ²)	CE, UL, 
CF21	PVC	✓	5.3.2	7.5	+23/+158°F (-5/+70°C)	✓	32.81 ft/s (10 m/s)	16.41 ft/s (5 m/s)	262.4 ft/s ² (80 m/s ²)	CE, UL, 
CF270	PUR	✓	4.1.3	10	-4/+176°F (-20/+80°C)	✓	32.81 ft/s (10 m/s)		164.0 ft/s ² (50 m/s ²)	CE, UL,   
CF27	PUR	✓	6.3.3	7.5	-4/+176°F (-20/+80°C)	✓	32.81 ft/s (10 m/s)	16.41 ft/s (5 m/s)	262.4 ft/s ² (80 m/s ²)	CE, UL,   

CF210



PVC Servo Cable

Chainflex® CF210

PVC Energy Chain® cable, shielded, oil-resistant, flame-resistant

CLASS
4.1.2

Price Index



Conductor
Highly flexible
special
conductor

Pair shield
Extremely highly
flexible braided
copper shield

Core
Power conductors
with signal pair
elements
stranded around
high tensile center
core

Overall shield
Highly flexible
braided copper
shield

Outer jacket
Pressure extruded,
oil-proof PVC
blend



Construction

Power conductor: Finely stranded bare copper wires according to EN 60228

Conductor insulation: Mechanically high quality PE blend

Signal pair insulation: Mechanically high quality PE

Conductor twisting: Power conductors with signal pairs twisted with short pitch around high tensile center core

Power conductor color/numbering: Black with white numbers, one conductor green-yellow.

1. U / L1 / C / L+
2. V / L2
3. W / L3 / D / L-
4. green / yellow

Conductor identification 1 signal pair: black with white numerals

1. #4
2. #5

Conductor identification 2 signal pairs: black with white numerals

1. #5
2. #6
3. #7
4. #8

Signal pair shield: Tinned copper braid, 80% optical coverage, over aluminum/polyester film.

Outer shielding: Tinned copper braid, 80% optical coverage

Outer jacket: PVC-based, low-adhesion blend, adapted to the requirements of the Energy Chain®. Silicon-free in compliance with PV 3.10.7 - status 1992. **Color:** Orange (RAL 2003).

Technical Data

Minimum bending radius, moving: 10 x outer cable diameter

Minimum bending radius, fixed: 5 x outer cable diameter

Permissible temperature, moving: +23°F to +158°F (-5°C to +70°C)

Permissible temperature, fixed: -4°F to +158°F (-20°C to +70°C)

Voltage: 1000V

Testing Voltage: 4000V

Oil resistance: Medium

UV resistance: Medium

Regulations: RU AWM style 2570 80°C 1000V, CE: CEI 20-20, RoHS: 2002/95/EC; Please reference the Design Section (Chapter 1) for more information.

Cleanroom: According to ISO class 2. Tested by IPA according to standard 14644-1. Test cable Cf5-10-07

Typical Applications

- for medium mechanical load requirements
- preferably indoor applications, outdoor is acceptable for temperatures greater than +41°F (+5°C)
- especially for unsupported travel distances
- Wood/stone processing, packaging industry, supply system, handling, adjusting equipment

Clean-
Room

10.134

No Minimum Order • No Cut Charges on up to 10 cuts of the same part number

PVC Servo Cable



CF210

Chainflex® CF210

PVC Energy Chain® cable, shielded, oil-resistant, flame-resistant

Price Index



CLASS
4.1.2

Part No.	Power AWG	Signal AWG	No. of Conductors and Rated Cross-Section in mm²	Outer Diameter (approx.) in. (mm)	Copper Index		Weight	
					lbs/mft	(kg/km)	lbs/mft	(kg/km)
1 Control Pair Shielded								
CF210-UL-15-15-02-01	16		4 C x 1.5					
		16	1 STP x 1.5	.47 (12)	101.4	(149)	170.1	(250)
CF210-UL-25-15-02-01	14		4 C x 2.5					
		16	1 STP x 1.5	.53 (13.5)	138.1	(203)	217.7	(320)
CF210-UL-40-15-02-01	12		4 C X 4.0					
		16	1 STP X 1.5	.59 (15)	185.0	(272)	280.2	(412)

2 Control Pairs Shielded

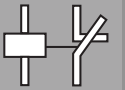
CF210-UL-15-07-02-02	16		4C x 1.5					
		18	2 STP x 0.75	.53 (13.5)	115.0	(169)	197.3	(290)
CF210-UL-25-15-02-02	14		4 C x 2.5					
		16	2 STP x 1.5	.61 (15.5)	176.9	(260)	228.0	(408)
CF210-UL-40-15-02-02	12		4 C x 4.0					
		16	2 STP x 1.5	.67 (17.0)	224.5	(330)	344.2	(506)

STP = Individually shielded pair

C = Single Conductor

NOTE: The mentioned external diameters are maximum values.

Internet: <http://www.igus.com>
 email: sales@igus.com
 QuickSpec/RFQ: <http://www.igus.com/quickspec>



No Minimum Order • No Cut Charges on up to 10 cuts of the same part number

10.135

CF21

PVC Servo Cable

Chainflex® CF21

PVC Energy Chain® cable, shielded, oil-resistant, flame-resistant

CLASS
5.3.2

Price Index



Conductor

Highly flexible special conductor

Core

Power conductors with signal pair elements stranded around high tensile center core

Pair shield

Extremely highly flexible braided copper shield

Inner jacket

gusset filled, pressure extruded

Overall shield

Highly flexible braided copper shield

Outer jacket

Pressure extruded, oil-proof PVC blend



Construction

Power conductor: Finely stranded bare copper wires according to EN 60228

Conductor insulation: Mechanically high quality TPE blend

Signal pair insulation: TPE, thin-walled version

Conductor twisting: Power conductors with signal pairs twisted with short pitch around high tensile center core

Power conductor color/numbering: Black with white numbers, one conductor green-yellow.

1. U / L1 / C / L+
2. V / L2
3. W / L3 / D / L-
4. green / yellow

Conductor identification 1 signal pair: black with white numerals

1. #4
2. #5

Conductor identification 2 signal pairs: black with white numerals

1. #5
2. #6
3. #7
4. #8

Signal pair shield: Tinned copper braid, 90% optical coverage, over aluminum/polyester film.

Intermediate jacket: PVC-based blend, adapted to the requirements of the Energy Chain®.

Outer shielding: Tinned copper braid, 90% optical coverage

Outer jacket: PVC-based, low-adhesion blend, adapted to the requirements of the Energy Chain®. Silicon-free in compliance with PV 3.10.7 - status 1992. **Color:** green (RAL 6005).

Technical Data

Minimum bending radius, moving: 7.5 x outer cable diameter

Minimum bending radius, fixed: 4 x outer cable diameter

Permissible temperature, moving: +23°F to +158°F (-5°C to +70°C)

Permissible temperature, fixed: -4°F to +158°F (-20°C to +70°C)

Voltage: 1000V

Testing Voltage: 4000V

Oil resistance: Medium

UV resistance: Medium

Regulations: cRUus: **UL AWM** style for USA & Canada: 2570 80°C 1000V, **Flame Resistance:** FT1, **CE:** CEI 20-20, **RoHS:** 2002/95/EC; Please reference the Design Section (Chapter 1) for more information.

Cleanroom: According to ISO class 2. Tested by IPA according to standard 14644-1. Test cable Cf5-10-07

Typical Applications

- for high mechanical load requirements
- preferably indoor applications, outdoor is acceptable for temperatures greater than +41°F (+5°C)
- designed for AC motors with variable frequency drive (VFD)
- especially for unsupported travel distances and gliding travel up to 328 ft (100m)
- storage and retrieval units for high-bay warehouses, machining tools, packaging machines, quick handling, indoor cranes



10.136

No Minimum Order • No Cut Charges on up to 10 cuts of the same part number

PVC Servo Cable



CF21

Chainflex® CF21

PVC Energy Chain® cable, shielded, oil-resistant, flame-resistant

Price Index



CLASS
5.3.2

Part No.	Power AWG	Signal AWG	No. of Conductors and Rated Cross-Section in mm ²	Outer Diameter (approx.) in. (mm)	Copper Index		Weight	
					lbs/mft	(kg/km)	lbs/mft	(kg/km)
1 Control Pair Shielded								
CF21-07-05-02-01-UL	18		4 C x 0.75					
		20	1 STP x 0.5	.43 (11)	64.6 (95)	117.0 (172)		
CF21-15-15-02-01-UL	16		4 C x 1.5					
		16	1 STP x 1.5	.51 (13)	95.0 (140)	190.5 (280)		
CF21-25-15-02-01-UL	14		4 C x 2.5					
		16	1 STP x 1.5	.55 (14)	123.8 (182)	212.2 (312)		
CF21-40-15-02-01-UL	12		4 C x 4.0					
		17	1 STP x 1.5	.63 (16)	164.0 (241)	265.3 (390)		
CF21-100-15-02-01-UL	8		4 C x 10.0					
		16	1 STP x 1.5	.89 (22.5)	367.4 (540)	629.3 (925)		
CF21-160-10-02-01-UL	6		4 C X 16.0					
		17	1 STP X 1.0	.96 (24.5)	476.0 (700)	714.0 (1050)		

2 Control Pairs Shielded

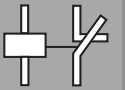
CF21-07-03-02-02-UL	18		4 C x 0.75					
		22	2 STP x 0.3	.49 (12.5)	76.8 (113)	142.8 (210)		
CF21-10-07-02-02-UL	17		4 C x 1.0					
		18	2 STP x 0.75	.53 (13.5)	99.3 (146)	180.9 (266)		
CF21-15-07-02-02-UL	16		4 C x 1.5					
		18	2 STP x 0.75	.57 (14.5)	119.0 (175)	210.8 (310)		
CF21-25-15-02-02-UL	14		4 C x 2.5					
		16	2 STP x 1.5	.67 (17)	180.2 (265)	251.6 (370)		
CF21-40-15-02-02-UL	12		4 C x 4.0					
		16	2 STP x 1.5	.73 (18.5)	206.7 (304)	295.8 (435)		
CF21-60-15-02-02-UL	10		4 C x 6.0					
		16	2 STP x 1.5	.81 (20.5)	270 (397)	474 (697)		
CF21-100-15-02-02-UL	8		4 C x 10.0					
		16	2 STP x 1.5	.95 (24)	381 (560)	697 (1025)		
CF21-160-15-02-02-UL	6		4 C x 16.0					
		16	2 STP x 1.5	1.06 (27)	537.2 (790)	863.6 (1270)		
CF21-250-15-02-02-UL	4		4 C x 25.0					
		16	2 STP x 1.5	1.22 (31)	776 (1140)	1299 (1910)		

STP = Individually shielded pair

C = Single Conductor

NOTE: The mentioned external diameters are maximum values.

Internet: <http://www.igus.com>
 email: sales@igus.com
 QuickSpec/RFQ: <http://www.igus.com/quickspec>



No Minimum Order • No Cut Charges on up to 10 cuts of the same part number

CF270



PUR Servo Cable

Chainflex® CF270

PUR Energy Chain® cable, shielded, oil and coolant-resistant, cut-resistant, flame-retardant, hydrolysis-resistant, microbe-resistant, PVC-free/halogen-free

CLASS
4.1.3

Price Index



Conductor

Highly flexible special conductor

Pair shield

Extremely highly flexible braided pair copper shield

Core

Power conductors with signal pair elements stranded around high-tensile strength core

Overall shield

Highly flexible braided copper shield

Outer jacket

Pressure extruded, halogen-free PUR blend



10.138

Construction

Power conductor: Finely stranded bare copper wires according to EN 60228

Conductor insulation: Mechanically high quality PE blend

Conductor twisting: Power conductors with signal pairs twisted with short pitch around a high-tensile-strength center core.

Power conductor color/numbering: Black with white numbers, one conductor green-yellow.

1. U / L1 / C / L+
2. V / L2
3. W / L3 / D / L-
4. green / yellow

Conductor identification 1 signal pair: black with white numerals

1. #4
2. #5

Conductor identification 2 signal pairs: black with white numerals

1. #5
2. #6
3. #7
4. #8

Signal pair shield: Tinned copper braid, 80% optical coverage, over aluminum/polyester film.

Overall shielding: Tinned copper braid, 80% optical coverage. Aluminum/polyester film located under braided shield

Outer jacket Low-adhesion PUR blend, adapted to the requirements of the Energy Chain®. Silicon-free in compliance with PV 3.10.7 - status 1992. **Color:** orange (RAL 2003).

Technical Data

Minimum bending radius, moving: 10 x outer cable diameter

Minimum bending radius, fixed: 5 x outer cable diameter

Permissible temperature, moving: -4°F to +176°F (-20°C to +80°C)

Permissible temperature, fixed: -40°F to +176°F (-40°C to +80°C)

Voltage: 1000V

Testing voltage: 4000V

Oil resistance: High

UV resistance: Medium

Regulations: cRUUs: UL AWM style for USA & Canada: 21223 80°C 1000V **Flame Resistance:** FT1, DESINA, CE, RoHS: 2002/95/EC; Please reference the Design Section (Chapter 1) for more information.

Cleanroom: According to ISO class 1. Tested by IPA according to standard 14644-1.

Typical Applications

- for medium mechanical load requirements
- indoor and outdoor applications, no direct sunlight
- especially for unsupported travel distances
- machine tools, quick handling, cleanroom, low temperature applications

No Minimum Order • No Cut Charges on up to 10 cuts of the same part number

PUR Servo Cable



CF270

Chainflex® CF270

PUR Energy Chain® cable, shielded, oil and coolant-resistant, cut-resistant, flame-retardant, hydrolysis-resistant, microbe-resistant, PVC-free/halogen-free

Price Index



CLASS
4.1.3

Part No.	Power AWG	Signal AWG	No. of Conductors and Rated Cross-Section in mm ²	Outer Diameter (approx.)		Copper Index		Weight	
				in.	(mm)	lbs/mft	(kg/km)	lbs/mft	(kg/km)
1 Control Pair Shielded									
CF270-UL-15-15-02-01-D	16		4 C x 1.5						
		16	1 STP x 1.5	.47	(12.0)	101.4	(149)	167.3	(246)
CF270-UL-25-15-02-01-D	14		4 C x 2.5						
		16	1 STP x 1.5	.53	(13.5)	138.1	(203)	215.6	(317)
CF270-UL-40-15-02-01-D	12		4 C x 4.0						
		16	1 STP x 1.5	.59	(15.0)	185.0	(272)	277.6	(408)
CF270-UL-100-15-02-01-D	8		4 C x 10.0						
		16	1 STP x 1.5	.81	(20.5)	396.0	(582)	572.1	(841)
CF270-UL-160-15-02-01-D	6		4 C x 16.0						
		16	1 STP x 1.5	.94	(24.0)	581.6	(855)	833.3	(1225)

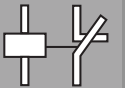
2 Control Pairs Shielded									
CF270-UL-10-07-02-02-D	17		4 C x 1.0						
		18	2 STP x 0.75	.51	(13.0)	97.3	(143)	170.8	(251)
CF270-UL-15-07-02-02-D	16		4 C x 1.5						
		18	2 STP x 0.75	.53	(13.5)	115.0	(169)	197.3	(290)
CF270-UL-25-15-02-02-D	14		4 C x 2.5						
		16	2 STP x 1.5	.61	(15.5)	176.9	(260)	277.6	(408)
CF270-UL-40-15-02-02-D	12		4 C x 4.0						
		16	2 STP x 1.5	.73	(18.5)	224.5	(330)	344.2	(506)
CF270-UL-100-15-02-02-D	8		4 C x 10.0						
		16	2 STP x 1.5	.87	(22.0)	429.9	(632)	639.5	(940)
CF270-UL-250-15-02-02-D	4		4C x 25.0						
		16	2 STP x 1.5	1.10	(28)	928.6	(1365)	1256.5	(1847)

No Signal Pair									
CF270-UL-15-04-D	16		4 C x 1.5	.35	(9.0)	55.8	(82)	100	(147)
CF270-UL-25-04-D	14		4 C x 2.5	.43	(11.0)	95.9	(141)	152.4	(224)
CF270-UL-40-04-D	12		4 C x 4.0	.49	(12.5)	143.5	(211)	210.2	(309)
CF270-UL-60-04-D	10		4 C x 6.0	.57	(14.5)	208.2	(306)	295.2	(434)
CF270-UL-100-04-D	8		4 C x 10.0	.71	(18.0)	337.4	(496)	474.8	(698)
CF270-UL-160-04-D	6		4 C x 16.0	.85	(21.5)	532.0	(782)	715.6	(1052)
CF270-UL-350-04-D	2		4 C x 35.0	1.30	(33.0)	1153.1	(1695)	15.0	(2312)

STP = Individually shielded pair
C = Single Conductor

NOTE: The mentioned external diameters are maximum values.

Internet: <http://www.igus.com>
email: sales@igus.com
QuickSpec/RFQ: <http://www.igus.com/quickspec>



No Minimum Order • No Cut Charges on up to 10 cuts of the same part number

10.139

CF27



PUR Servo Cable

Chainflex® CF27

PUR Energy Chain® cable, shielded, oil and coolant-resistant, cut-resistant, flame-retardant, hydrolysis-resistant, microbe-resistant, PVC-free/halogen-free

CLASS
6.3.3

Price Index



Conductor
Highly flexible special conductor

Core
Power conductors with signal pair elements stranded around high-tensile strength core

Pair shield
Extremely highly flexible braided pair copper shield

Inner jacket
gusset filled, pressure extruded

Overall shield
Highly flexible braided copper shield

Outer jacket
Pressure extruded, halogen-free PUR blend



Construction

Power conductor: Finely stranded bare copper wires according to EN 60228

Conductor insulation: Mechanically high quality TPE blend

Conductor twisting: Power conductors with signal pairs twisted with short pitch around a high-tensile-strength center core.

Power conductor color/numbering: Black with white numbers, one conductor green-yellow.

1. U / L1 / C / L+ 2. V / L2 3. W / L3 / D / L- 4. green / yellow

Conductor identification 1 signal pair: black with white numerals

1. #4 2. #5

Conductor identification 2 signal pairs: black with white numerals

1. #5 2. #6 3. #7 4. #8

Signal pair shield: Tinned copper braid, 90% optical coverage, over aluminum/polyester film.

Intermediate jacket: TPE-based blend, adapted to the requirements of the Energy Chain®.

Overall shielding: Tinned copper braid, 90% optical coverage,

Outer jacket Low-adhesion PUR blend, adapted to the requirements of the Energy Chain®. Silicon-free in compliance with PV 3.10.7 - status 1992. **Color:** orange (RAL 2003).

Technical Data

Minimum bending radius, moving: 7.5 x outer cable diameter

Minimum bending radius, fixed: 4 x outer cable diameter

Permissible temperature, moving: -4°F to +176°F (-20°C to +80°C)

Permissible temperature, fixed: -40°F to +176°F (-40°C to +80°C)

Voltage: 1000V

Testing voltage: 4000V

Oil resistance: High

UV resistance: Medium

Regulations: cRUus: UL AWM style for USA & Canada: 20234 80°C 1000V **Flame Resistance:** FT1, **DESINA, CE, RoHS: 2002/95/EC;** Please reference the Design Section (Chapter 1) for more information.

Cleanroom: According to ISO class 1. Tested by IPA according to standard 14644-1.

Typical Applications

- for maximum mechanical load requirements
- indoor and outdoor applications, UV-resistant
- designed for AC motors with variable frequency drive (VFD)
- especially for unsupported travel distances and gliding travel up to 328 ft (100m)
- storage and retrieval units for high-bay warehouses, machine tools, quick handling, cleanroom, semiconductor insertion, outdoor cranes, low temperature applications

Part No.	Power AWG	Signal AWG	No. of Conductors and Rated Cross-Section in mm ²	Outer Diameter (approx.)		Copper Index		Weight	
				in.	(mm)	lbs/mft	(kg/km)	lbs/mft	(kg/km)

1 Control Pair Shielded

CF27-07-05-02-01-D	18		4 C x 0.75						
		20	1 STP x 0.5	.45	(11.5)	64.6	(95)	116.3	(171)
CF27-15-10-02-01-D	16		4 C x 1.5						
		17	1 STP x 1.0	.49	(12.5)	92.5	(136)	149.6	(220)
CF27-15-15-02-01-D	16		4C x .5						
		16	1 STP x 1.5	.49	(12.5)	95.2	(140)	176.9	(260)
CF27-25-10-02-01-D	14		4 C x 2.5						
		17	1 STP x 1.0	.53	(13.5)	120.0	(177)	195.0	(286)
CF27-25-15-02-01-D	14		4C x 2.5						
		16	1 STP x 1.5	.55	(14.0)	123.8	(182)	204.1	(300)
CF27-40-10-02-01-D	12		4 C x 4.0						
		17	1 STP x 1.0	.63	(16.0)	158.0	(232)	242.0	(356)



10.140

PUR Servo Cable



CF27

Chainflex® CF27

PUR Energy Chain® cable, shielded, oil and coolant-resistant, cut-resistant, flame-retardant, hydrolysis-resistant, microbe-resistant, PVC-free/halogen-free

Price Index



CLASS
6.3.3

Part No.	Power AWG	Signal AWG	No. of Conductors and Rated Cross-Section in mm²	Outer Diameter (approx.)		Copper Index		Weight	
				in.	(mm)	lbs/mft	(kg/km)	lbs/mft	(kg/km)
1 Control Pair Shielded									
CF27-40-15-02-01-D	12		4 C x 4.0						
		16	1 STP x 1.5	.63	(16.0)	164.0	(241)	255.1	(375)
CF27-60-10-02-01-D	10		4 C x 6.0						
		17	1 STP x 1.0	.69	(17.5)	223.0	(327)	327.0	(481)
CF27-60-15-02-01-D	10		4 C x 6.0						
		16	1 STP x 1.5	.69	(17.5)	242.9	(357)	395.0	(580)
CF27-100-10-02-01-D	8		4 C x 10.0						
		17	1 STP x 1.0	.81	(20.5)	361.0	(530)	503.0	(740)
CF27-100-15-02-01-D	8		4 C x 10.0						
		16	1 STP x 1.5	.85	(21.5)	367.4	(540)	612.2	(900)
CF27-160-10-02-01-D	6		4 C x 16.0						
		17	1 STP x 1.0	.91	(23.0)	476.0	(700)	696.0	(1023)
CF27-160-15-02-01-D	4		4 C x 16.0						
		16	1 STP x 1.5	.97	(24.5)	487.1	(716)	782.3	(1150)
CF27-250-15-02-01-D	4		4 C x 25.0						
		16	1 STP x 1.5	1.12	(28.5)	718.0	(1056)	976.0	(1435)
CF27-350-15-02-01-D	2		4 C x 35.0						
		16	1 STP x 1.5	1.28	(32.5)	1057.0	(1553)	1414.0	(2079)

2 Control Pairs Shielded

CF27-07-03-02-02-D	18		4 C x 0.75						
		22	2 STP x 0.34	.49	(12.5)	69.4	(102)	132.7	(195)
CF27-10-07-02-02-D	17		4 C x 1.0						
		18	2 STP x 0.75	.53	(13.5)	97.2	(143)	170.7	(251)
CF27-15-07-02-02-D	16		4 C x 1.5						
		18	2 STP x 0.75	.57	(14.5)	119.0	(175)	200.6	(295)
CF27-25-15-02-02-D	14		4 C x 2.5						
		16	2 STP x 1.5	.65	(16.5)	180.2	(265)	237.3	(349)
CF27-40-15-02-02-D	12		4 C x 4.0						
		16	2 STP x 1.5	.71	(18)	206.0	(303)	275.4	(405)
CF27-60-15-02-02-D	10		4 C x 6.0						
		16	2 STP x 1.5	.77	(19.5)	270.0	(397)	437.2	(643)
CF27-100-15-02-02-D	8		4 C x 1.0						
		16	2 STP x 1.5	.92	(23.5)	380.8	(560)	680.0	(1000)
CF27-160-15-02-02-D	6		4 C x 16.0						
		16	2 STP x 1.5	1.02	(26)	537.2	(790)	850.0	(1250)
CF27-250-15-02-02-D	4		4 C x 25.0						
		16	2 STP x 1.5	1.18	(30.0)	775.2	(1140)	1285.2	(1890)

1 Star Quad Shielded

CF27-15-05-04-D	16		4 C x 1.5						
		20	(4 x 0.5)SHLD	.57	(14.5)	95.6	(142)	210.9	(310)
CF27-25-05-04-D	14		4 C x 2.5						
		20	(4 x 0.5)SHLD	.59	(15.0)	135.4	(199)	221.1	(325)
CF27-40-05-04-D	12		4 C x 4.0						
		20	(4 x 0.5)SHLD	.67	(17.0)	174.2	(256)	326.5	(480)

Without Control Pair

CF27-15-04-D	16		4 C x 1.5	.41	(10.5)	59	(86)	109	(160)
CF27-25-04-D	14		4 C x 2.5	.47	(12.0)	95	(140)	177	(260)
CF27-500-04-D	1		4 C x 50.0	1.48	(37.5)	1517	(2230)	2177	(3200)

NOTE: The mentioned external diameters are maximum values.

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