## MLS－I2 series

## ［Square Wave／Incremental］

OSmallest in the series：Outside dimensions $23 \times 24 \times 25(\mathrm{H})$
OStroke： 250 mm
－Resolution：Selection from among $0.1 \mathrm{~mm}, 0.04 \mathrm{~mm}$
OLightweight： 60 g

Outside dimensions


Output circuit diagram



｜Specifications

|  | Type name Item |  |
| :---: | :---: | :---: |
|  | Measuring range | 250 mm |
|  | Supply voltage | DC5V $\sim 12 \mathrm{~V}$ 土10\％ |
|  | Current consumption | 40 mA or less（under no load） |
|  | Detection system | Incremental |
|  | Stroke speed mm／sec | 250 |
|  | Wire tensile force | $0.39 \mathrm{~N} \sim 0.78 \mathrm{~N}(40 \sim 80 \mathrm{gf})$ |
| $\begin{aligned} & \text { O } \\ & \text { } \\ & \stackrel{\rightharpoonup}{7} \end{aligned}$ | Output pulse number〔Minimum resolution〕 | $\begin{array}{cc} 600 & 1,500 \\ {[0.1 \mathrm{~mm}]} & {[0.04 \mathrm{~mm}]} \end{array}$ |
|  | Output phase | A，B phase |
|  | Output form | Square wave |
|  | Output capacity | Sink current： 20 mA Residual voltage： 0.5 V or less（at 10 mA ） |
|  | Maximum response frequency （response pulse number） | 50 kHz |
| Working ambient temperature／ humidity |  | $\begin{gathered} 0^{\circ} \mathrm{C} \sim 50^{\circ} \mathrm{C} \\ \text { RH95\% no dewing } \end{gathered}$ |
| Storing ambient temperature |  | $-20^{\circ} \mathrm{C} \sim 80^{\circ} \mathrm{C}$ |
| Vibration resistance |  | Durability 55 Hz ，double amplitude 1.5 mm 2 hours each in $X, Y$ ，and $Z$ directions |
| Impact resistance |  | Durability $500 \mathrm{~m} / \mathrm{s}^{2}$（about 50G） 3 times each in $\mathrm{X}, \mathrm{Y}$ ，and Z directions |
| Cable |  | Outside diameter $\phi 3$ 4－core Insulated shield cable（length 1m） |
| Mass |  | 60 g |

Specifications／micro linear scale（detecting portion＋indicating portion）

| Type name | MLS－12－01－250 | MLS－12－001－250 |
| :---: | :---: | :---: |
| Measuring range mm | 250 |  |
| Output pulse／1mm | 10 | 100 |
| Counter accuracy pulse | $\pm 1$ | $\pm 1$ |
| Minimum reading | 0.1 | 0.01 |
| Power | AC100V $50 / 60 \mathrm{~Hz} 180 \mathrm{~mA}$ max |  |
| Counter mode | 10 Decimal |  |
| Count indication | 0～士999999．9 | 0～$\pm 99999.99$ |
| Reset | Reset switch provided＊External signal resetting possible |  |
| External output | ＊BCD parallel output |  |
| Mass | 700 g |  |
| Power cord | 2 m with plug |  |

## Output waveform

Draw－out direction

## MLS-30 series

[Wire-Type Linear Scale]

Outside dimensions


Detail of hook portion


## Output circuit diagram



A capacitor $(0.1 \mu \mathrm{~F})$ is connected between OV and FG (frame ground).


Specifications/linear scale encoder (detection portion)

| Type name | MLS- $30-450-500$ | MLS- $30-450-1000$ | MLS- $30-4500-500$ | MLS- $30-4500-1000$ |
| :---: | :---: | :---: | :---: | :---: |
| Measuring range mm | 500 | 1,000 | 500 | 1,000 |
| Output pulse/1mm | 5 | 5 | 50 | 50 |
| Stroke speed mm/sec | 1,000 | 1,000 | 1,000 | 1,000 |
| Absolute accuracy mm | $\pm 0.05 / 100 \mathrm{~mm}$ |  |  |  |
| Minimum resolution mm | 0.2 | 0.2 | 0.02 | 0.02 |
| Supply voltage | $\begin{gathered} \mathrm{DC} 5 \sim 12 \\ \mathrm{DC} 24 \mathrm{~V} \pm 1 \end{gathered}$ | $\begin{aligned} & 2 \mathrm{~V} \pm 10 \% \\ & 10 \% \text { (option) } \end{aligned}$ | $\begin{gathered} \text { DC5~12V } \pm 10 \% \\ \text { DC24V } \pm 10 \% \end{gathered}$ |  |
| Current consumption | 60 mA or less (under no load) |  |  |  |
| Output phase | A phase, B phase |  |  |  |
| Output form | Square wave |  |  |  |
| Output capacity | Sink current 20 mA or less, residual voltage 0.5 V or less (at 10 mA ) |  |  |  |
| Response frequency | 50 kHz |  |  |  |
| Output phase | A, B phase difference $90^{\circ} \pm 45^{\circ}$ |  |  |  |
| Waveform rise/fall time | $2 \mu \mathrm{sec}$ or less |  |  |  |
| Wire tensile force | $1.4 \mathrm{~N} \sim 2.9 \mathrm{~N}$ (150~300gf) |  |  |  |
| Working ambient temperature/humidity | $0^{\circ} \mathrm{C} \sim 50^{\circ} \mathrm{C} / \mathrm{RH} 35 \% \sim 90 \%$ |  |  |  |
| Storage ambient temperature | $-20 \sim 80^{\circ} \mathrm{C}$ |  |  |  |
| Vibration resistance | Endurance 10 to 55 Hz Double amplitude 2 hours each in $X, Y$, and $Z$ directions |  |  |  |
| Impact resistance | 50G |  |  |  |
| Cable | Insulated shield wire Outside diameter $\phi 4.24$-core vinyl wire |  |  |  |
| Mass | 185g |  |  |  |

| Specifications/micro linear scale (detecting portion + indicating portion)

| Type name | $\begin{aligned} & \text { MLS- } \\ & 30-01-500 \end{aligned}$ | MLS- $30-01-1000$ | MLS- $30-001-500$ | MLS- $30-001-1000$ |
| :---: | :---: | :---: | :---: | :---: |
| Measuring range mm | 500 | 1,000 | 500 | 1,000 |
| Output pulse/1mm | 10 | 10 | 100 | 100 |
| Counter accuracy pulse | $\pm 1$ | $\pm 1$ | $\pm 1$ | $\pm 1$ |
| Minimum reading | 0.1 | 0.1 | 0.01 | 0.01 |
| Power | AC100V $50 / 60 \mathrm{~Hz} 180 \mathrm{~mA}$ max |  |  |  |
| Counter mode | 10 Decimal |  |  |  |
| Count indication | 0~ $\pm 999999.9$ |  | 0~ $\pm 99999.99$ |  |
| Reset | Reset switch provided *External signal resetting possible |  |  |  |
| External output | *BCD parallel output |  |  |  |
| Mass | 700 g |  |  |  |
| Power cord | 2 m with plug |  |  |  |

Output waveform
Draw-out direction

## MLS-50 series

## [Wire-Type Linear Scale]



Specifications/linear scale encoder (detection portion)

| Type name | $\begin{aligned} & \text { MLS- } \\ & 50-540-2000 \end{aligned}$ | $\begin{aligned} & \text { MLS- } \\ & 50-540-4000 \end{aligned}$ |
| :---: | :---: | :---: |
| Measuring range mm | 2,000 | 4,000 |
| Output pulse/1mm | 2.5 | 2.5 |
| Stroke speed mm/sec | 1,000 | 1,000 |
| Absolute accuracy mm | 2 | 4 |
| Minimum resolution mm | 0.4 | 0.4 |
| Supply voltage | $\begin{gathered} \text { DC5~12V } \pm 10 \% \\ \text { DC } 24 \mathrm{~V} \pm 10 \% \text { (option) } \end{gathered}$ |  |
| Current consumption | 60 mA or less (under no load) |  |
| Output phase | A phase, B phase |  |
| Output form | Square wave |  |
| Output capacity | Sink current 20 mA or less, residual voltage 0.5 V or less (at 10 mA ) |  |
| Response frequency | 100 kHz |  |
| Output phase | A, B phase difference $90^{\circ} \pm 45^{\circ}$ |  |
| Waveform rise/fall time | $2 \mu \mathrm{sec}$ or less |  |
| Wire tensile force | $3.9 \mathrm{~N} \sim 6.8 \mathrm{~N}$ ( $400 \sim 700 \mathrm{gf}$ ) |  |
| Working ambient temperature/humidity | $0^{\circ} \mathrm{C} \sim 50^{\circ} \mathrm{C} / \mathrm{RH} 35 \% \sim 90 \%$ |  |
| Storage ambient temperature | $-20 \sim 80^{\circ} \mathrm{C}$ |  |
| Vibration resistance | Endurance 10 to 55Hz Double amplitude 2 hours each in $X$, $Y$, and Z directions |  |
| Impact resistance | 50G |  |
| Cable | Insulated shield wire Outside diameter $\phi 4.24$-core vinyl wire |  |
| Mass | 850 g |  |

Specifications/micro linear scale (detecting portion + indicating portion)

| Type name | $\begin{aligned} & \text { MLS- } \\ & 50-01-2000 \end{aligned}$ | $\begin{aligned} & \text { MLS- } \\ & 50-01-4000 \end{aligned}$ |
| :---: | :---: | :---: |
| Measuring range mm | 2,000 | 4,000 |
| Output pulse/1mm | 10 | 10 |
| Counter accuracy pulse | $\pm 1$ | $\pm 1$ |
| Minimum reading | 0.1 | 0.1 |
| Power | AC100V 50/60Hz 180mA max |  |
| Counter mode | 10 Decimal |  |
| Count indication | 0~ $\pm 999999.9$ |  |
| Reset | Reset switch provided *External signal resetting possible |  |
| External output | *BCD parallel output |  |
| Mass | 1,350g |  |
| Power cord | 2 m with plug |  |

Output waveform
Draw-out direction

Output circuit diagram

| Voltage output (standard type) |
| :---: |
| Cable color |
|  |
|  |  |
|  |  |
|  |
|  |
|  |



A capacitor $(0.1 \mu \mathrm{~F})$ is connected between OV and FG (frame ground).

