# **MLS-12** series

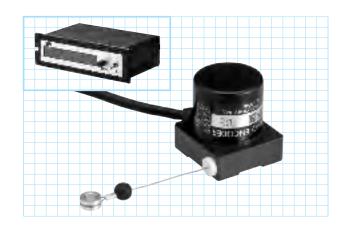
# [Square Wave/Incremental]

Smallest in the series: Outside dimensions 23×24×25 (H)

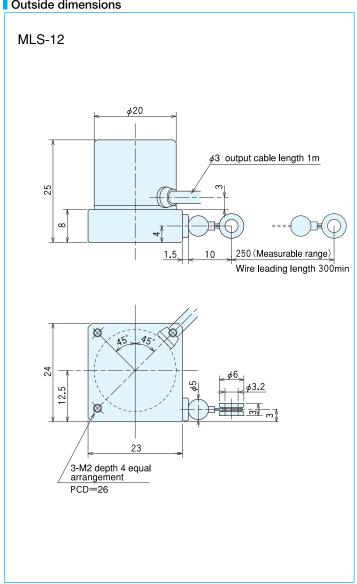
Stroke: 250 mm

Resolution: Selection from among 0.1mm, 0.04 mm

Lightweight: 60 g



#### Outside dimensions



#### Specifications

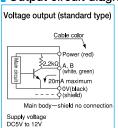
| Type name |   | MLS-12250  |  |  |
|-----------|---|--|--|--|
| ı         | tem   | Pulse number Output circuit  |  |  |
|           | Measuring range                                       | 250mm  |  |  |
|           | Supply voltage  | DC5V~12V ±10%  |  |  |
|           | Current consumption                                   | 40mA or less (under no load)   |  |  |
|           | Detection system                                      | Incremental  |  |  |
|           | Stroke speed mm/sec                                   | 250  |  |  |
| _         | Wire tensile force                                    | 0.39N~0.78N (40~80gf)  |  |  |
|           | Output pulse number (Minimum resolution)              | 600 1,500<br>(0.1mm) (0.04mm)  |  |  |
| 0         | Output phase  | A, B phase   |  |  |
| utp       | Output form   | Square wave  |  |  |
| ¥         | Output capacity                                       | Sink current: 20mA<br>Residual voltage: 0.5V<br>or less (at 10mA)              |  |  |
|           | Maximum response frequency<br>(response pulse number) | 50kHz  |  |  |
|           | Working ambient temperature/<br>humidity              | 0°C∼50°C<br>RH95% no dewing  |  |  |
|           | Storing ambient temperature                           | −20°C~80°C   |  |  |
|           | Vibration resistance                                  | Durability 55Hz, double amplitude 1.5mm 2 hours each in X, Y, and Z directions |  |  |
|           | Impact resistance                                     | Durability 500m/s² (about 50G) 3 times each in X, Y, and Z directions          |  |  |
|           | Cable   | Outside diameter $\phi 3$ 4-core Insulated shield cable (length 1m)            |  |  |
|           | Mass  | 60g  |  |  |

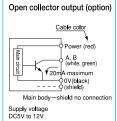
#### Specifications/micro linear scale (detecting portion + indicating portion)

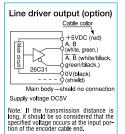
| •                      | , ,   |                |  |
|------------------------|---|----------------|--|
| Type name              | MLS-12-01-250   | MLS-12-001-250 |  |
| Measuring range mm     | 250   |                |  |
| Output pulse/1mm       | 10  | 100            |  |
| Counter accuracy pulse | ±1  | ±1             |  |
| Minimum reading        | 0.1   | 0.01           |  |
| Power                  | AC100V 50/60  | Hz 180mA max   |  |
| Counter mode           | 10 Decimal  |                |  |
| Count indication       | 0~±999999.9   | 0~±99999.99    |  |
| Reset                  | Reset switch provided *External signal resetting possible |                |  |
| External output        | *BCD parallel output                                      |                |  |
| Mass                   | 700g  |                |  |
| Power cord             | 2m with plug  |                |  |
|                        |   |                |  |

Note: For counter specifications, see DC Series. \* indicates option.

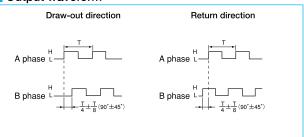
#### Output circuit diagram





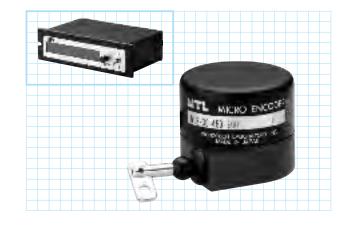


## Output waveform

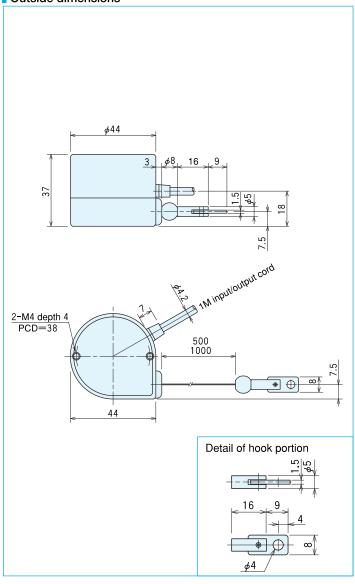


# MLS-30 series

[Wire-Type Linear Scale]



#### Outside dimensions



# Specifications/linear scale encoder (detection portion)

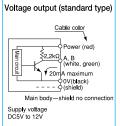
| Type name  | MLS-<br>30-450-500   | MLS-<br>30-450-1000 |       | MLS-<br>30-4500-1000 |
|--|--|---------------------|-------|----------------------|
| Measuring range mm   | 500  | 1,000               | 500   | 1,000                |
| Output pulse/1mm   | 5  | 5                   | 50    | 50                   |
| Stroke speed mm/sec  | 1,000  | 1,000               | 1,000 | 1,000                |
| Absolute accuracy mm   | ±0.05/100mm  |                     |       |                      |
| Minimum resolution mm  | 0.2  | 0.2                 | 0.02  | 0.02                 |
| Supply voltage   | DC5~12V±10% DC5~12V±10% DC24V±10%  |                     |       |                      |
| Current consumption  | 60mA or less (under no load)   |                     |       |                      |
| Output phase   | A phase, B phase   |                     |       |                      |
| Output form  | Square wave  |                     |       |                      |
| Output capacity  | Sink current 20mA or less, residual voltage 0.5V or less (at 10mA)           |                     |       |                      |
| Response frequency   | 50kHz  |                     |       |                      |
| Output phase   | A, B phase difference 90°±45°  |                     |       |                      |
| Waveform rise/fall time  | 2μsec or less  |                     |       |                      |
| Wire tensile force   | 1.4N~2.9N (150~300gf)  |                     | )     |                      |
| Working ambient<br>temperature/humidity  | 0℃~50℃/RH35%~90%   |                     |       |                      |
| Storage ambient temperature  | -20~80°C   |                     |       |                      |
| Vibration resistance   | Endurance 10 to 55Hz Double amplitude 2 hours each in X, Y, and Z directions |                     |       |                      |
| Impact resistance  | 50G  |                     |       |                      |
| Cable  | Insulated shield wire Outside diameter $\phi$ 4.2 4-core vinyl wire          |                     |       |                      |
| Mass   | 185g   |                     |       |                      |
| Note: The output pulse or resolution is possible to 4 multiple with the counter. |  |                     |       |                      |

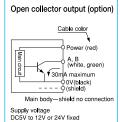
#### Specifications/micro linear scale (detecting portion + indicating portion)

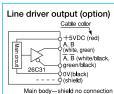
| Type name              | MLS-<br>30-01-500   | MLS-<br>30-01-1000 |                 | MLS-<br>30-001-1000 |
|------------------------|---|--------------------|-----------------|---------------------|
| Measuring range mm     | 500   | 1,000              | 500             | 1,000               |
| Output pulse/1mm       | 10  | 10                 | 100             | 100                 |
| Counter accuracy pulse | ±1  | ±1                 | ±1              | ±1                  |
| Minimum reading        | 0.1   | 0.1                | 0.01            | 0.01                |
| Power                  | AC100V 50/60Hz 180mA max                                  |                    |                 |                     |
| Counter mode           | 10 Decimal  |                    |                 |                     |
| Count indication       | 0~±999999.9   |                    | 0~±99999.99     |                     |
| Reset                  | Reset switch provided *External signal resetting possible |                    | etting possible |                     |
| External output        | *BCD parallel output                                      |                    |                 |                     |
| Mass                   | 700g  |                    |                 |                     |
| Power cord             | 2m with plug  |                    |                 |                     |

Note: For counter specifications, see DC Series. \* indicates option.

# Output circuit diagram



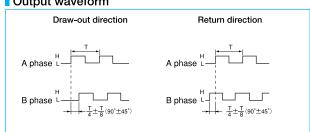




A (Suineta)
Main body—shield no connection
Supply voltage DC5V
Current consumption 150mA or less
Note: If the transmission distance is long,
it should be so considered that the specified voltage occurs at the input portion of
the encoder cable end.

A capacitor  $(0.1 \mu F)$  is connected between 0V and FG (frame ground).

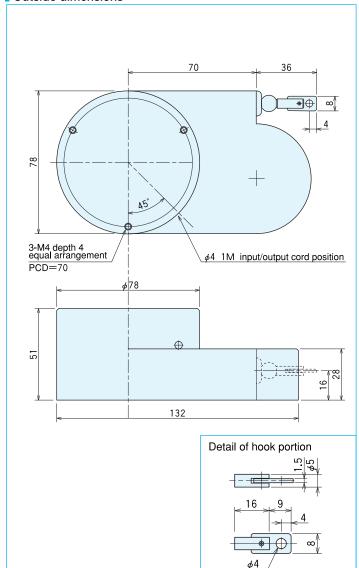
#### Output waveform



# MLS-50 series [Wire-Type Linear Scale]



#### Outside dimensions



#### Specifications/linear scale encoder (detection portion)

| - openioaliene, inical coale encoder (account person) |  |                                       |  |
|---|--|---------------------------------------|--|
| Type name   | MLS-<br>50-540-2000  | MLS-<br>50-540-4000                   |  |
| Measuring range mm                                    | 2,000  | 4,000                                 |  |
| Output pulse/1mm                                      | 2.5  | 2.5                                   |  |
| Stroke speed mm/sec                                   | 1,000  | 1,000                                 |  |
| Absolute accuracy mm                                  | 2  | 4                                     |  |
| Minimum resolution mm                                 | 0.4  | 0.4                                   |  |
| Supply voltage  | DC5~12V±10%<br>DC24V±10%(option)   |                                       |  |
| Current consumption                                   | 60mA or less (under no load)   |                                       |  |
| Output phase  | A phase, B phase   |                                       |  |
| Output form   | Square wave  |                                       |  |
| Output capacity                                       | Sink current 20mA or less, residual voltage 0.5V or less (at 10mA)           |                                       |  |
| Response frequency                                    | 100kHz   |                                       |  |
| Output phase  | A, B phase difference 90°±45°  |                                       |  |
| Waveform rise/fall time                               | 2μsec or less  |                                       |  |
| Wire tensile force                                    | 3.9N~6.8N (400~700gf)  |                                       |  |
| Working ambient temperature/humidity                  | 0℃~50℃/RH35%~90%   |                                       |  |
| Storage ambient temperature                           | -20~80°C   |                                       |  |
| Vibration resistance                                  | Endurance 10 to 55Hz Double amplitude 2 hours each in X, Y, and Z directions |                                       |  |
| Impact resistance                                     | 50G  |                                       |  |
| Cable   | Insulated shield wire Outside  | diameter $\phi$ 4.2 4-core vinyl wire |  |
| Mass  | 850g   |                                       |  |
|   |  |                                       |  |

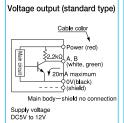
Note: The output pulse or resolution is possible to 4 multiple with the counter.

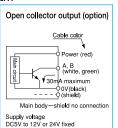
#### Specifications/micro linear scale (detecting portion + indicating portion)

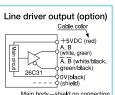
|                        |   | <u> </u>           |  |
|------------------------|---|--------------------|--|
| Type name              | MLS-<br>50-01-2000  | MLS-<br>50-01-4000 |  |
| Measuring range mm     | 2,000   | 4,000              |  |
| Output pulse/1mm       | 10  | 10                 |  |
| Counter accuracy pulse | ±1  | ±1                 |  |
| Minimum reading        | 0.1   | 0.1                |  |
| Power                  | AC100V 50/60Hz 180mA max                                  |                    |  |
| Counter mode           | 10 Decimal  |                    |  |
| Count indication       | 0~±999999.9   |                    |  |
| Reset                  | Reset switch provided *External signal resetting possible |                    |  |
| External output        | *BCD parallel output                                      |                    |  |
| Mass                   | 1,350g  |                    |  |
| Power cord             | 2m with plug  |                    |  |
|                        |   | 500 1 11 11 11 11  |  |

Note: For counter specifications, see DC Series. \* indicates option.

## Output circuit diagram







Main body—shield no connection Supply voltage DC5V Current consumption 150mA or less Note: If the transmission distance is long, it should be so considered that the specified voltage occurs at the input portion of the encoder cable end.

A capacitor  $(0.1 \mu F)$  is connected between 0V and FG (frame ground).

#### Output waveform

