







With over thirty years of experience manufacturing precision ball screws, Nook Industries has expanded the PowerTrac™ offering to include metric ball screws providing design engineers a globally accepted product. Metric ball screws are available in many diameters, leads, and pitches.

The metric ball screws are available with internal, low profile external or external return guide ball nuts in more than 25 sizes. Several Nook metric products are available with preloaded ball nut systems. See the metric ball screw product technical data pages 155-173 for additional detail.



#### MRT and PMT BALL SCREWS

These screw assemblies are similar in construction and materials to PowerTrac™ Inch Ball Screws and Nuts.

#### MRT Standard lead accuracy:

±100µm / 300mm

#### **PMT Standard lead accuracy:**

±25µm / 300mm

#### **Temperature Range:**

For standard applications: -20° to +80° C

Wipers: Plastic



#### CARRY™ BALL SCREWS

PowerTrac™ Carrv™ Metric Rolled Ball Screws are hardworking and durable. Designed for applications which require predictable life while moving a load with high efficiency and duty cycle. These screws are economical and maintain lead accuracy that is appropriate for most industrial applications.

Made of hardened alloy PowerTrac™ Carry™ ball screws are matched with a range of durable ball nuts with either external low-profile returns or internal returns. Their compact shape enhances the inherent advantages of ball screw design.

Standard lead accuracy: is ±100µm / 300mm ±50µm / 300mm available on request.

#### Temperature Range:

For standard applications: -20° to +80° C

Wipers: Plastic or brush

#### CARRYTM BALL NUTS

TYPE Z: Internal Return or Low-Profile External Return





**TYPE FG:** Internal Return or Low-Profile External Return





TYPE FB: Internal Return or Low-Profile External Return









16x50:

Internal

Return





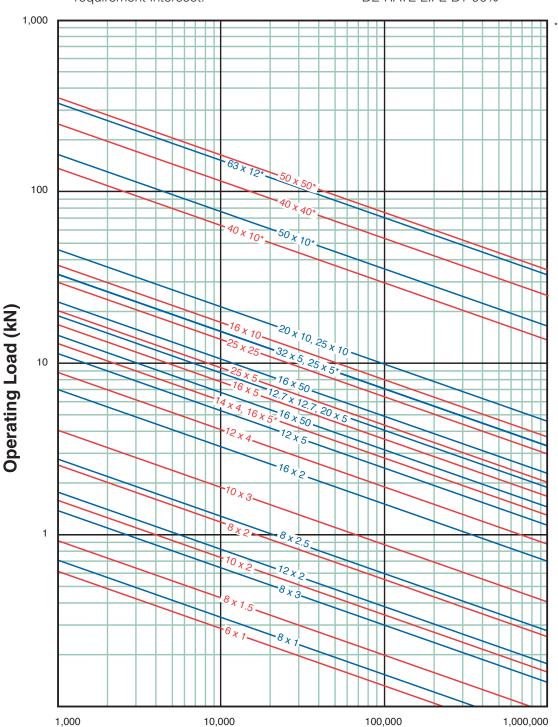


#### **LIFE EXPECTANCY: METRIC** MRT AND CARRY™ SCREWS

#### TO USE THIS CHART:

- 1) Determine required Life (in meters of travel) at equivalent operating load.
- 2) Find point at which load and life requirement intersect.
- 3) Select ball nut to the right or above the intersect point.

NOTE: IF USING A BALL SCREW WITHOUT LUBRICANT DE-RATE LIFE BY 90%



Indicates ISO Standard Thread

**Life Expectancy (Meters of Travel)** 

#### **COLUMN STRENGTH: METRIC** MRT, PMT AND CARRY™ SCREWS

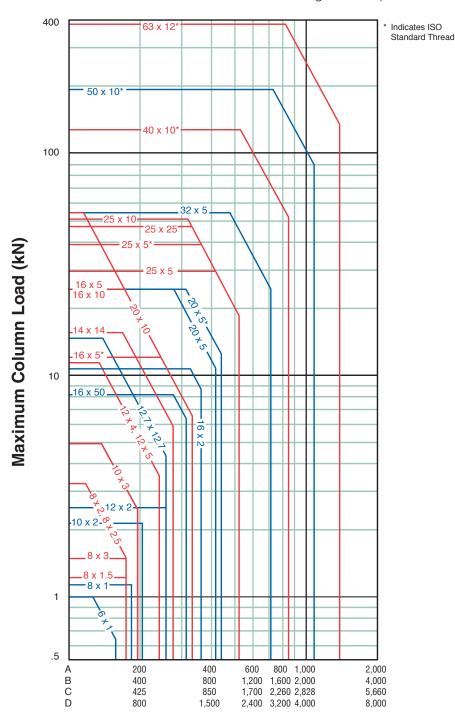






Use this chart to verify the screw selected has sufficient column strength for your load.

TO USE THIS CHART: find a point at which the maximum length between bearing and load intersects the maximum load. Be sure the screw selected is above and to the right of that point.



#### Maximum Length Between Bearings (mm)

See Page 87 for Reference Description on "A-B-C-D" end fixity.

#### Metric to Inch Conversions:

1 Newton = .224 lbf1mm = 0.039 in.

1 N-m = 8.85 in.-lb.



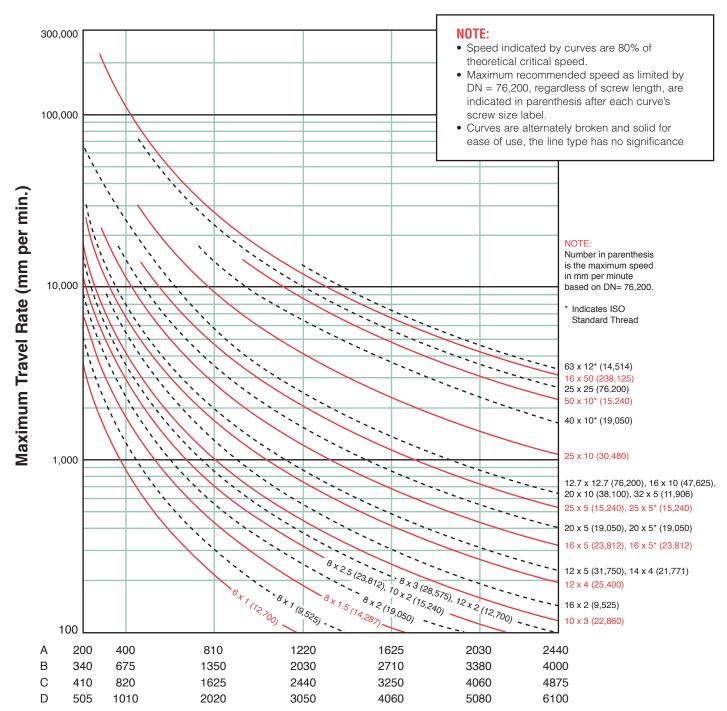




#### **CRITICAL SPEED: METRIC** MRT, PMT AND CARRY SCREWS

#### TO USE THIS CHART:

- 1) Determine maximum travel rate required.
- 2) Determine screw length "L".
- 3) Find point at which travel rate and screw length intersect. Select a screw above and to the right of that point.



#### Maximum Length Between Bearings (mm)

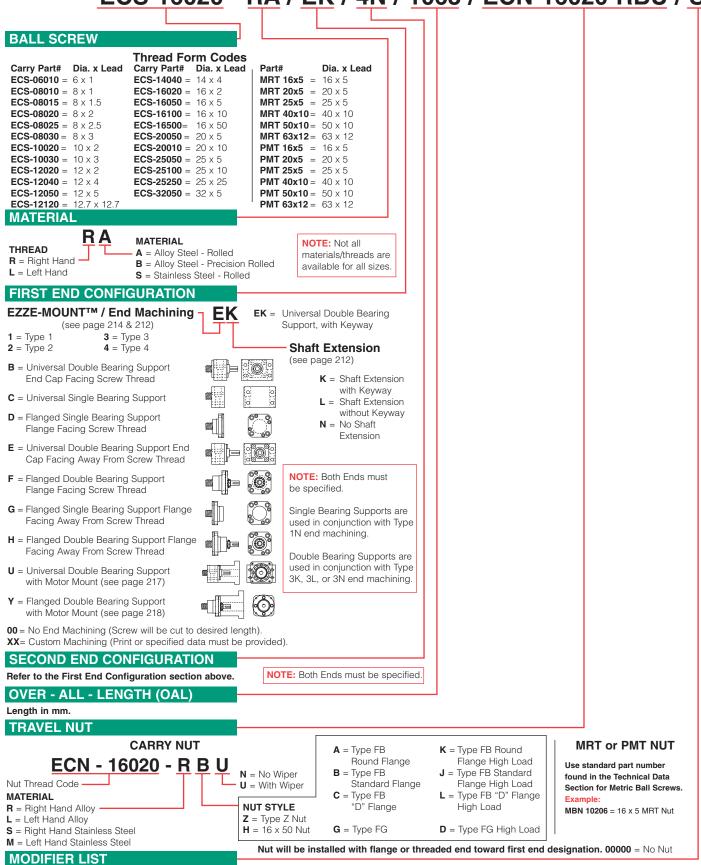
See Page 87 for Reference Description on "A-B-C-D" end fixity.

#### Metric to Inch Conversions:

1mm = 0.039 in.1 Newton = .224 lbf1 N-m = 8.85 in.-lb. METRIC BALL SCREW AND NUT TECHNICAL DATA



#### ECS-16020 - RA / EK / 4N / 1063 / ECN-16020-RBU / S



F (Optional for MRT and PMT Screws Only)

S or M Required

= Round Flange

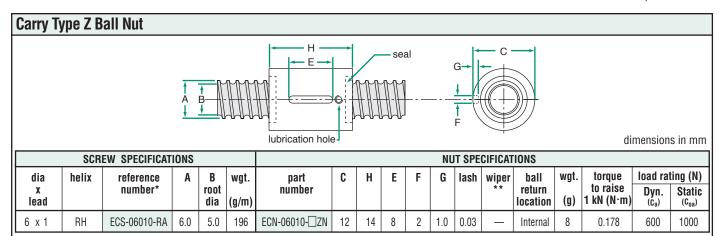
**S** = Standard. no additional description required **M** = Modified, additional description required







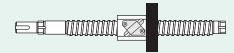
LEAD ACCURACY: ±100µm/300mm



\*Lengths available up to 3,000 mm. See page 154 and 174 to complete reference number \*\*All nuts with wiper feature an M5 lubrication hole.

#### **END MACHINING**

Machining for Nook standard ends or custom requirement available.



See page 212 for complete product details.



#### **LUBRICANT**

Prolong ball screw and nut performance with this special lubricant.

E-900 12oz. Spray or 32oz. Liquid See page 95 for complete product details.

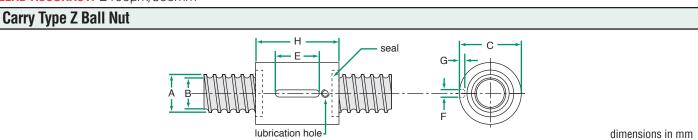








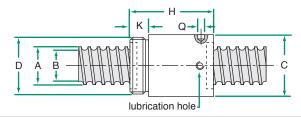
LEAD ACCURACY: ±100µm/300mm



	SCR	EW SPECIFICAT	IONS								NU	T SPE	CIFICAT	TONS				
dia	helix	reference	Α	В	wgt.	part	C	Н	Ε	F	G	lash	wiper	ball	wgt.	torque	load ra	ting (N)
x lead		number*		root dia	(g/m)	number							**	return location	(g)	to raise 1 kN (N·m)	Dyn. (C <sub>a</sub> )	Static (C <sub>oa</sub> )
8 x 1	RH	ECS-08010-RA	8.0	7.0	357	ECN-08010-RZN	14	14	8	2	1.2	0.03	_	Internal	9	0.178	700	1200
8 x 1.5	RH	ECS-08015-R□	8.0	6.7	322	ECN-08015-□ZN	14	14	8	2	1.2	0.04	_	Internal	17	0.254	800	1300
8 x 2	RH	ECS-08020-RA	8.0	6.5	295	ECN-08020-RZN	16	14	8	2	1.2	0.06	_	External	18	0.356	2000	3200
8 x 2.5	RH	ECS-08025-R□	8.0	6.6	335	ECN-08025-RZN	18	16	10	3	2.0	0.06	_	External	22	0.432	2000	3200
8 x 3	RH	ECS-08030-RA	8.0	6.7	352	ECN-08030-RZN	14	12	8	2	1.2	0.05	_	Internal	16	0.533	950	1500

<sup>\*</sup>Lengths available up to 3,000 mm. See page 154 and 174 to complete reference number \*\*All nuts with wiper feature an M5 lubrication hole.

#### **Carry Type FG Ball Nut**



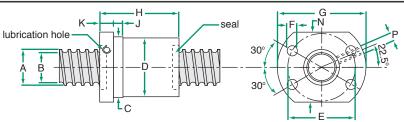
dimensions in mm

dimensions in mm

IL		SCR	EW SPECIFICATION	ONS								NU	IT SPE	CIFICAT	TIONS				
	dia x lead	helix	reference number*	A	B root dia	wgt. (g/m)	part number	C	D	Н	K	Q	lash	wiper **	ball return location	wgt. (g)	torque to raise 1 kN (N·m)	load rat Dyn. (C <sub>a</sub> )	Static (C <sub>oa</sub> )
	8 x 1.5	RH	ECS-08015-R□	8.0	6.7	322	ECN-08015-□GN	16	M14x1	22	8	2.5	0.04	–	Internal	25	0.254	800	1300
	8 x 2.5	RH	ECS-08025-R□	8.0	6.6	335	ECN-08025-□GN	17.5	M15x1	24	8	2.5	0.06	_	External	35	0.432	2000	3200
	8 x 3	RH	ECS-08030-RA	8.0	6.7	352	ECN-08030-RGN	16	M14x1	22	8	2.5	0.05	_	Internal	25	0.533	950	150

<sup>\*</sup>Lengths available up to 3,000 mm. See page 154 and 174 to complete reference number \*\*All nuts with wiper feature an M5 lubrication hole.

#### **Carry Type FB Ball Nut**



I		SCF	REW SPECIFICA	ATION	IS										NUT	SP	ECII	FICAT	IONS					
	dia	helix	reference	Α	В	wgt.	part	C	D	Ε	F	G	Н	J	K	N	P	lash	wiper	ball	wgt.	torque	load ra	ting (N)
	x lead		number*		root dia	(g/m)	number												**	return location	(g)	to raise 1 kN (N·m)	Dyn. (Ca)	Static (C <sub>oa</sub> )
	8 x 2	RH	ECS-08020-RA	8.1	6.5	295	ECN-08020-RBU	16	15.5	22	3.4	28	25	4	6	19	Ø4	0.06	Plastic	External	33	0.356	2000	3200
-1'																								

<sup>\*</sup>Lengths available up to 3,000 mm. See page 154 and 174 to complete reference number \*\*All nuts with wiper feature an M5 lubrication hole.

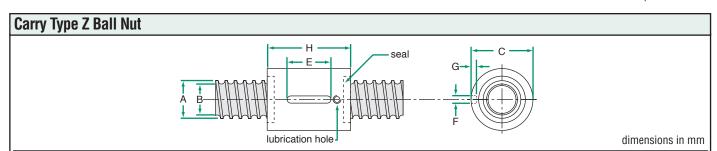
<sup>†</sup> Left hand screw not available in stainless steel







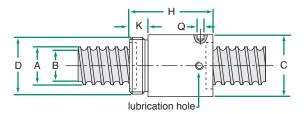
LEAD ACCURACY: ±100µm/300mm



	SCR	EW SPECIFICAT	IONS								NU	T SPE	CIFICAT	IONS				
dia x lead	helix	reference number*	A	B root dia	wgt. (g/m)	part number	С	Н	Е	F	G	lash	wiper **	ball return location	wgt. (g)	torque to raise 1 kN (N·m)	Dyn.	Static (C <sub>oa</sub> )
10 x 2	RH	ECS-10020-RA	9.7	8.2	494	ECN-10020-RZN	18	14	10	3	1.2	0.06	_	Internal	15	0.356	1250	2100
10 x 3	RH,LH†	ECS-10030-□□	9.9	7.8	494	ECN-10030-□ZU	22	24	10	3	2.0	0.06	Plastic	External	46	0.541	2800	5000

<sup>\*</sup>Lengths available up to 3,000 mm. See page 154 and 174 to complete reference number \*\*All nuts with wiper feature an M5 lubrication hole.

#### **Carry Type FG Ball Nut**



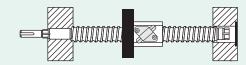
dimensions in mm

Il		SCR	EW SPECIFICATI	ONS								NU	JT SPE	CIFICAT	TIONS				
	dia	helix	reference	A	В	wgt.	part	C	D	Н	K	Q	lash	wiper	ball	wgt.	torque	load ra	
	x lead		number*		root dia	(g/m)	number								return location	(g)	to raise 1 kN (N·m)	Dyn. (Ca)	Static (C <sub>oa</sub> )
	10 x 2	RH	ECS-10020-RA	9.7	8.2	494	ECN-10020-RGN	18	M16x1	22	8	2.5	0.06	_	Internal	23	0.356	1250	2100
	10 x 2	RH	ECS-10020-RA	9.7	8.2	494	ECN-10020-RDN	19.5	M17x1	22	7	2.5	0.06	_	Internal	23	0.356	1700	2800
	10 x 3	RH,LH†	ECS-10030-□□	9.9	7.8	494	ECN-10030-□GU	21	M18x1	29	9	3	0.06	Plastic	External	44	0.533	2800	5000

<sup>\*</sup>Lengths available up to 3,000 mm. See page 154 and 174 to complete reference number \*\*All nuts with wiper feature an M5 lubrication hole. † Left hand screw not available in stainless steel

#### **BALL SCREW ASSEMBLIES**

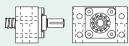
These assemblies are shipped with screw, nut, flange, and bearing supports.

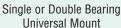


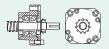
See page 145 for complete product details.

#### **EZZE-MOUNT™ END BEARING SUPPORTS**

A convenient solution for mounting ball screw assemblies.







Single or Double Bearing Flange Mount

See page 214 for complete product details.

<sup>†</sup> Left hand screw not available in stainless steel







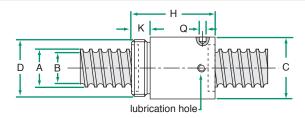
LEAD ACCURACY: ±100µm/300mm

# Carry Type Z Ball Nut A B Lubrication hole dimensions in mm

	SCR	EW SPECIFICAT	IONS								NU	IT SPE	CIFICAT	TONS				
dia x lead	helix	reference number*	A	B root dia	wgt. (g/m)	part number	C	Н	E	F	G	lash	wiper **	ball return location	wgt.	torque to raise 1 kN (N·m)	Dvn.	ting (N) Static
12 x 2	RH	ECS-12020-RA	12.0	10.6	750	ECN-12020-RZN	20	15	10	3	1.2	0.06	_	Internal	19	0.356	1380	2500
12 x 4	RH	ECS-12040-R	12.0	9.8	739	ECN-12040-□ZN	26	24	10	3	1.8	0.07	_	External	68	0.711	5500	11000
12 x 4	RH	ECS-12040-R	12.0	9.8	739	ECN-12040-□ZU	26	32	10	3	1.8	0.07	Plastic	External	70	0.711	5500	11000

<sup>\*</sup>Lengths available up to 3,000 mm. See page 154 and 174 to complete reference number \*\*All nuts with wiper feature an M5 lubrication hole.

#### **Carry Type FG Ball Nut**

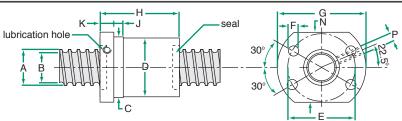


dimensions in mm

	SCR	EW SPECIFICAT	IONS								NU	IT SPE	CIFICAT	TONS				
dia	helix	reference	Α	В	wgt.	part	C	D	Н	K	Q	lash		ball	wgt.	torque	load ra	ting (N)
x lead		number*		root dia	(g/m)	number							**	return location	(g)	to raise 1 kN (N·m)	Dyn. (C <sub>a</sub> )	Static (C <sub>oa</sub> )
12 x 2	RH	ECS-12020-RA	12.0	10.6	750	ECN-12020-RGN	20	M18x1	23	8	2.5	0.06	_	Internal	24	0.356	1380	2500
12 x 4	RH	ECS-12040-R□	12.0	9.8	739	ECN-12040-□GN	26	M20x1	32	8	2.5	0.07	_	External	83	0.711	5500	11000
12 x 4	RH	ECS-12040-R□	12.0	9.8	739	ECN-12040-□GU	26	M20x1	34	10	2.5	0.07	Plastic	External	84	0.711	5500	11000
12 x 5	RH	ECS-12050-R□	12.0	9.5	737	ECN-12050-□G□	26	M20x1	37	8	2.5	0.07	Plastic	External	87	0.889	6600	12000
12.7 x 12.7	RH	ECS-12120-R□	13.1	10.3	880	ECN-12120-□G□	29.5	M25x1.5	50	12	3	0.07	Brush	External	134	2.235	8000	15500

\*Lengths available up to 3,000 mm. See page 154 and 174 to complete reference number \*\*All nuts with wiper feature an M5 lubrication hole.

#### Carry Type FB Ball Nut



dimensions in mm

	SCF	REW SPECIFICA	ATION	IS										NUT	SP	ECIF	ICAT	IONS					
dia	helix	reference	Α	В	wgt.	part	C	D	Ε	F	G	Н	J	K	N	Р	lash	wiper **	ball	wgt.	torque		ting (N)
lead		number*		root dia	(g/m)	number													return location	(g)	to raise 1 kN (N·m)	Dyn. (Ca)	Static (C <sub>oa</sub> )
12 x 4	RH	ECS-12040-R□	12.0	9.8	739	ECN-12040-□BU	26	25.5	32	4.5	39.5	36	5	8	28	M5	0.07	Plastic	External	126	0.711	5500	11000
12 x 5	RH	ECS-12050-R□	12.0	9.5	737	ECN-12050-□BU	26	25.5	32	4.5	39.5	40	5	7	28	M5	0.07	Plastic	External	126	0.889	6600	12000

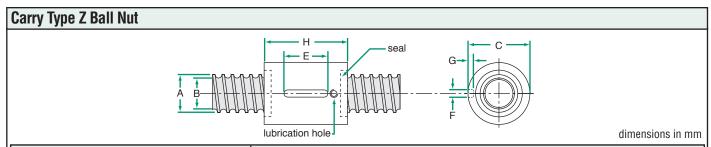
<sup>\*</sup>Lengths available up to 3,000 mm. See page 154 and 174 to complete reference number \*\*All nuts with wiper feature an M5 lubrication hole.







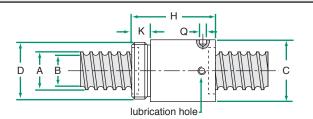
LEAD ACCURACY: ±100µm/300mm



	SCR	EW SPECIFICAT	IONS								NU	T SPE	CIFICAT	TONS				
dia x lead	helix	reference number*	A	B root dia	wgt. (g/m)	part number	C	Н	E	F	G	lash	wiper **	ball return location	wgt. (g)	torque to raise 1 kN (N·m)	load ra Dyn. (C <sub>a</sub> )	Static
14 x 4	RH,LH	ECS-14040-□A	14.0	11.5	986	ECN-14040-□ZN	29	24	16	4	2.5	0.07	_	External	79	0.711	8100	16000
14 x 4	RH,LH	ECS-14040-□A	14.0	11.5	986	ECN-14040-□ZU	29	32	16	4	2.5	0.07	Plastic	External	82	0.711	8100	16000

\*Lengths available up to 3,000 mm. See page 154 and 174 to complete reference number \*\*All nuts with wiper feature an M5 lubrication hole.

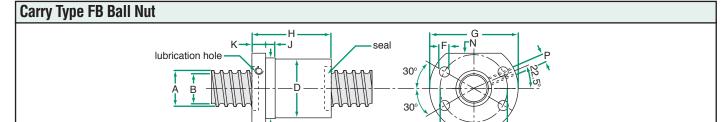




dimensions in mm

	SCR	EW SPECIFICATI	ONS								NU	T SPE	CIFICAT	TONS				
dia x lead	helix	reference number*	A	B root dia	wgt. (g/m)	part number	С	D	Н	K	Q	lash	wiper **	ball return location	wgt. (g)	torque to raise 1 kN (N·m)	Dyn.	Static (C <sub>oa</sub> )
14 x 4	RH,LH	ECS-14040-□A	14.0	11.5	986	ECN-14040-□GN	29	M22x1.5	32	8	3	0.07	_	External	97	0.711	8100	16000
14 x 4	RH,LH	ECS-14040-□A	14.0	11.5	986	ECN-14040-□GU	29	M22x1.5	38	8	3	0.07	Plastic	External	111	0.711	8100	16000

\*Lengths available up to 3,000 mm. See page 154 and 174 to complete reference number \*\*All nuts with wiper feature an M5 lubrication hole.



dimensions in mm

Ш		SCF	REW SPECIFICA	ATION	IS										NUT	SP	ECIF	ICAT	IONS					
	dia	helix	reference	Α	В.	wgt.	part	C	D	Е	F	G	Н	J	K	N	P	lash	wiper	ball	wgt.	torque	load ra	ting (N)
	x lead		number*		root dia	(g/m)	number													return location	(g)	to raise 1 kN (N·m)	Dyn. (Ca)	Static (C <sub>oa</sub> )
	14 x 4	RH,LH	ECS-14040-□A	14.0	11.5	986	ECN-14040-□BU	29	28.8	38	5.5	48	40	6	8	36	M5	0.07	Plastic	External	175	0.711	8100	16000

\*Lengths available up to 3,000 mm. See page 154 and 174 to complete reference number \*\*All nuts with wiper feature an M5 lubrication hole.







# **16x5 MRT**

LEAD ACCURACY: ±100µm/300mm

Single Start

16.0 Ball Circle Diameter

**5.0** Lead

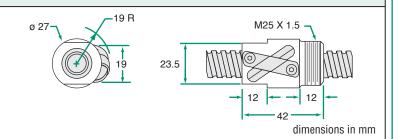
12.9 Root Diameter

3.175 Nominal Ball Diameter1222 Screw Mass (g/m)

Available	PART NUMBERS
Screw Length	RH
up to 7 M	16x5MRT

Custom cut lengths available up to 7M. For longer lengths contact customer service.

MBN Single Circuit Bal	l Nut
PRODUCT SPECIFICATIONS	RH
Dynamic Load Ca (kN)	7.6
Static Load Coa (kN)	12.4
Torque to Raise 1 kN (N·m)	.88
Nut Weight (g)	123
Ball Nut Number	MBN10436
Flange Part Number	FLG7165
Wiper Kit Part Number	_





# **16x5 PMT**

LEAD ACCURACY: ±25µm/300mm

Single Start

**16.0** Ball Circle Diameter

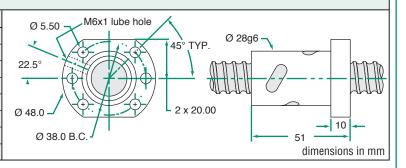
**5.0** Lead

12.9 Root Diameter

3.175 Nominal Ball Diameter1222 Screw Mass (g/m)

Available	PART NUMBERS											
Screw Length	RH											
up to 7 M	16x5PMT											
	Custom cut lengths available up to 7M. For longer lengths contact customer service.											

<b>MPN Preloaded Flange</b>	d Internal Return Ball Nut
PRODUCT SPECIFICATIONS	RH
Dynamic Load Ca (kN)	5.7
Static Load C <sub>0a</sub> (kN)	8.6
Torque to Raise 1 kN (N·m)	.88
Nut Weight (g)	190
Spring Rate (kN/µm)	.22
Ball Nut Number	MPN10331
Flange	INTEGRAL
Wiper Type	ELASTOMER



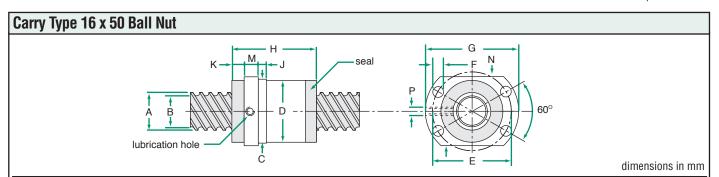








LEAD ACCURACY: ±100µm/300mm

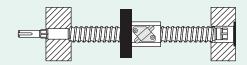


	SC	REW SPECIFICA		NUT SPECIFICATIONS																			
dia x lead	helix	reference number*	A	B root dia	wgt. (g/m)	part number	C	D	E	F	G	Н	J	K	M	N	P	wiper **	ball return location	wgt. (g)	torque to raise 1 kN (N·m)	Dvn.	Static (C <sub>oa</sub> )
16 x 50	RH	ECS-16500-RA	15.8	10.6	1250	ECN-16500-RHU	34	33.5	45	5.4	54	46	5	10	10	36	M6	Plastic	Internal	236	8.839	4500	10000

<sup>\*</sup>Lengths available up to 3,000 mm. See page 154 and 174 to complete reference number \*\*All nuts with wiper feature an M5 lubrication hole.

#### **BALL SCREW ASSEMBLIES**

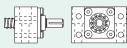
These assemblies are shipped with screw, nut, flange, and bearing supports.



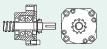
See page 145 for complete product details.

#### **EZZE-MOUNT™ END BEARING SUPPORTS**

A convenient solution for mounting ball screw assemblies.







Single or Double Bearing Flange Mount

See page 214 for complete product details.

#### **END MACHINING**

Machining for Nook standard ends or custom requirement available.



See page 212 for complete product details.



#### LUBRICANT

Prolong ball screw and nut performance with this special lubricant.

E-900 12oz. Spray or 32oz. Liquid See page 95 for complete product details.

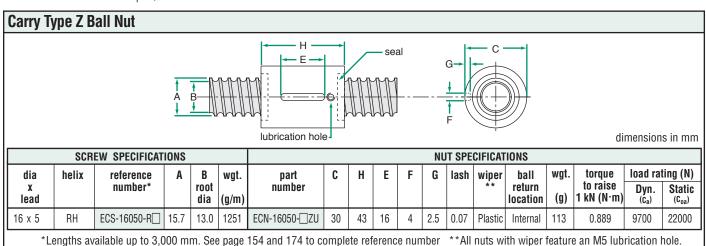




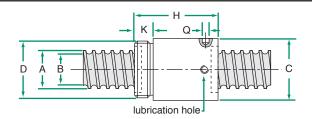




LEAD ACCURACY: ±100µm/300mm



#### **Carry Type FG Ball Nut**



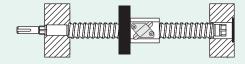
dimensions in mm

	SCH	EW SPECIFICATION		NUT SPECIFICATIONS														
dia x lead	helix	reference number*	A	B root dia		part number	С	D	Н	K	Q	lash	wiper **	ball return location	wgt.	torque to raise 1 kN (N·m)	Dyn.	static
				-	(g/m)										107	, ,	(°a)	(C <sub>oa</sub> )
16 x 2	RH	ECS-16020-RA	16.0	14.5	1416	ECN-16020-RGU	30	M26x1.5	28	12	3.5	0.06	Plastic	External	76	0.356	2500	5500
16 x 5	RH	ECS-16050-R□	15.7	13.0	1251	ECN-16050-□GU	30.2	M26x1.5	50	12	3.5	0.07	Plastic	Internal	123	0.889	9700	22000
16 x 5	RH	ECS-16050-R□	15.7	13.0	1251	ECN-16050-□DN	32	M26x1.5	42	12	4	0.07	_	External	144	0.889	12000	25000
16 x 5	RH	ECS-16050-R□	15.7	13.0	1251	ECN-16020-□DU	32	M26x1.5	47	12	4	0.07	Plastic	External	164	0.889	12000	25000
16 x 10	RH	ECS-16100-RA	15.7	13.0	1251	ECN-16100-RGN	32	M26x1.5	47	12	4	0.07	_	External	165	1.778	17000	25000
16 x 10	RH	ECS-16100-RA	15.7	13.0	1251	ECN-16100-RGU	32	M26x1.5	52	12	4	0.07	Plastic	External	184	1.788	17000	25000

#### \*Lengths available up to 3,000 mm. See page 154 and 174 to complete reference number \*\*All nuts with wiper feature an M5 lubrication hole.

#### **BALL SCREW ASSEMBLIES**

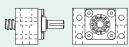
These assemblies are shipped with screw, nut, flange, and bearing supports.

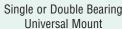


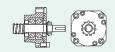
See page 145 for complete product details.

#### **EZZE-MOUNT™ END BEARING SUPPORTS**

A convenient solution for mounting ball screw assemblies.







Single or Double Bearing Flange Mount

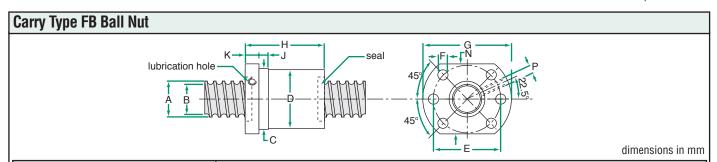
See page 214 for complete product details.







LEAD ACCURACY: ±100µm/300mm

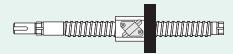


	SCR	REW SPECIFICA				NUT SPECIFICATIONS																	
dia x lead	helix	reference number*	A	B root dia	wgt. (g/m)	number         ** return   to raise   Dy											Dyn.	ting (N) Static					
16 x 2	RH	ECS-16020-RA	16.0		(3. /	ECN-16020-RBU	30	29.5	38	5.5	48	45	6	10	40	M6	0.06	Plastic	External	225	0.356	4500	11000
16 x 5		ECS-16050-R		-	1251	ECN-16050- BU						-	-	_	_	_		Plastic		160	0.889	9700	22000
16 x 10	RH	ECS-16100-RA	15.7	13.0	1251	ECN-16100-RBU	32	31.5	43	6.6	54	52	6	12	44	M6	0.07	Plastic	External	281	1.778	17000	25000

<sup>\*</sup>Lengths available up to 3,000 mm. See page 154 and 174 to complete reference number \*\*All nuts with wiper feature an M5 lubrication hole.

#### **END MACHINING**

Machining for Nook standard ends or custom requirement available.



See page 212 for complete product details.



#### **LUBRICANT**

Prolong ball screw and nut performance with this special lubricant.

E-900 12oz. Spray or 32oz. Liquid See page 95 for complete product details.









# **20x5 MRT**

LEAD ACCURACY: ±100µm/300mm

Single Start

20.71 Ball Circle Diameter

5 Lead

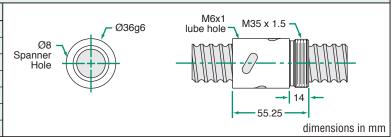
17.5 Root Diameter

3.175 Nominal Ball Diameter 2,170 Screw Mass (g/m)

Available	PART NUMBERS
Screw Length	RH
up to 7 M	20x5MRT

Custom cut lengths available up to 7M. For longer lengths contact customer service.

MBN Internal Return Ba	all Nut
PRODUCT SPECIFICATIONS	RH
Dynamic Load Ca (kN)	13
Static Load Coa (kN)	24.4
Torque to Raise 1 kN (N·m)	.88
Nut Weight (g)	238
Ball Nut Number	MBN10295
Flange Part Number	FLG10324
Wiper Type	ELASTOMER





# **20x5 PMT**

LEAD ACCURACY: ±25µm/300mm

Single Start

20.71 Ball Circle Diameter

5 Lead

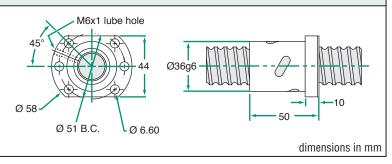
**17.5** Root Diameter

3.175 Nominal Ball Diameter 2,170 Screw Mass (g/m)

Available	PART NUMBERS
Screw Length	RH
up to 7 M	20x5PMT

Custom cut lengths available up to 7M. For longer lengths contact customer service.

MPN Preloaded Flange	d Internal Return Ball Nut
PRODUCT SPECIFICATIONS	RH
Dynamic Load Ca (kN)	7.2
Static Load C <sub>0a</sub> (kN)	12.2
Torque to Raise 1 kN (N·m)	.88
Nut Weight (g)	307
Spring Rate (kN/µm)	.28
Ball Nut Number	MPN10332
Flange	INTEGRAL
Wiper Type	ELASTOMER

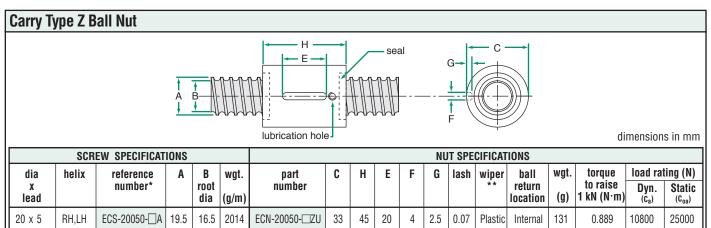






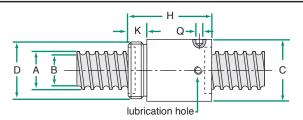


LEAD ACCURACY: ±100µm/300mm



\*Lengths available up to 3,000 mm. See page 154 and 174 to complete reference number \*\*All nuts with wiper feature an M5 lubrication hole.

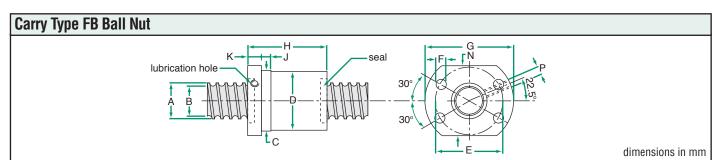




dimensions in mm

	SCR	EW SPECIFICATION	ONS			NUT SPECIFICATIONS													
dia x lead	helix	reference number*	A	B root dia	wgt. (g/m)	part number	C	D	Н	K	Q	lash	wiper **	ball return location	wgt.	torque to raise 1 kN (N·m)	load rat Dyn. (C <sub>a</sub> )	Static	
20 x 5	RH,LH	ECS-20050-□A	19.5	16.5	2014	ECN-20050-□GU	32.2	M30x1.5	47	12	4	0.07	Plastic	Internal	120	0.889	10800	25000	
20 x 10	RH	ECS-20010-□A	19.5	16.5	2014	ECN-20010-RG	38	M35x1.5	58	19	4	0.07	Brush	External	250	1.778	21000	54000	

\*Lengths available up to 3,000 mm. See page 154 and 174 to complete reference number \*\*All nuts with wiper feature an M5 lubrication hole.



	SCF	REW SPECIFICA	ATION	S		NUT SPECIFICATIONS																	
dia	helix	reference	Α	В	wgt.	part													load ra	rating (N)			
lead		number*		root dia	(g/m)	number												**	return location	(g)	to raise 1 kN (N·m)	Dyn. (Ca)	Static (C <sub>oa</sub> )
20 x 5	RH,LH	ECS-20050-□A	19.5	16.5	2014	ECN-20050-□BU	36	35.5	47	6.6	58	50	10	10	44	M6	0.07	Plastic	Internal	283	0.889	10800	25000
20 x 10	RH	ECS-20010-RA	19.5	16.5	2014	ECN-20010-RBU	38	37.5	50	6.6	62	55	7	10	48	M6	0.07	Brush	Internal	250	1.778	21000	51000

<sup>\*</sup>Lengths available up to 3,000 mm. See page 154 and 174 to complete reference number \*\*All nuts with wiper feature an M5 lubrication hole.







# **25x5 MRT**

LEAD ACCURACY: ±100µm/300mm

Single Start

25.75 Ball Circle Diameter

5 Lead

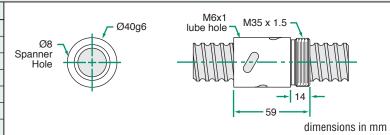
22.6 Root Diameter

3.175 Nominal Ball Diameter 3,452 Screw Mass (g/m)

Available	PART NUMBERS
Screw Length	RH
up to 7 M	25x5MRT

Custom cut lengths available up to 7M. For longer lengths contact customer service.

MBN Internal Return Ball Nut								
PRODUCT SPECIFICATIONS	RH							
Dynamic Load Ca (kN)	18.5							
Static Load Coa (kN)	39.4							
Torque to Raise 1 kN (N·m)	.88							
Nut Weight (g)	280							
Ball Nut Number	MBN10281							
Flange Part Number	FLG10289							
Wiper Type	ELASTOMER							





# **25x5 PMT**

LEAD ACCURACY: ±25µm/300mm

Single Start

25.75 Ball Circle Diameter

5 Lead

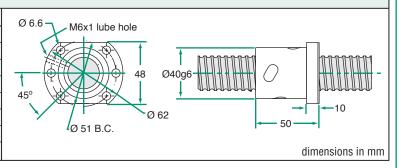
22.6 Root Diameter

3.175 Nominal Ball Diameter 3,452 Screw Mass (g/m)

Available	PART NUMBERS						
Screw Length	RH						
up to 7 M	25x5PMT						
Custom cut lengths available up to 7M							

Custom cut lengths available up to 7M. For longer lengths contact customer service.

MPN Preloaded Flanged Internal Return Ball N								
PRODUCT SPECIFICATIONS	RH							
Dynamic Load Ca (kN)	8.4							
Static Load C <sub>0a</sub> (kN)	15.7							
Torque to Raise kN (N·m)	.88							
Spring Rate (kN/µm)	.35							
Nut Weight (g)	340							
Ball Nut Number	MPN10333							
Flange	INTEGRAL							
Wiper Type	ELASTOMER							



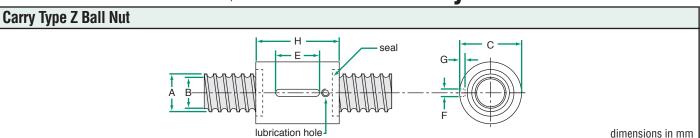






LEAD ACCURACY: ±100µm/300mm

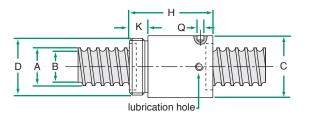
# **25mm Carry™ METRIC THREAD**



		SCR	EW SPECIFICAT	IONS			NUT SPECIFICATIONS												
	dia x lead	helix	reference number*	A	B root dia	wgt. (g/m)	part number	С	Н	E	F	G	lash	wiper **	ball return location	wgt. (g)	torque to raise 1 kN (N·m)	Dyn.	Static (C <sub>oa</sub> )
IC	25 x 5	RH	ECS-25050-RA	24.6	21.5	2400	ECN-25050-RZU	38	50	20	4	2.5	0.07	Plastic	Internal	165	0.889	11700	30000

<sup>\*</sup>Lengths available up to 3,000 mm. See page 154 and 174 to complete reference number \*\*All nuts with wiper feature an M5 lubrication hole.

#### **Carry Type FG Ball Nut**

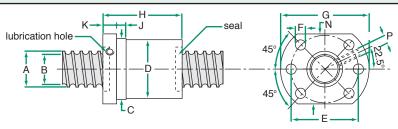


dimensions in mm

	SCR	EW SPECIFICATI	ONS			NUT SPECIFICATIONS												
dia X	helix	reference number*	A	B root	wgt.	part number	C	D	Н	K	Q	lash	wiper **	ball return	wgt.	torque to raise 1 kN (N·m)	load rat	Static
lead				dia	(g/m)									location	(g)	I KIN (IN III)	(C <sub>a</sub> )	(C <sub>oa</sub> )
25 x 5	RH	ECS-25050-RA	24.6	21.5	2400	ECN-25050-RGU	40	M38x1.5	57	12	4	0.07	Plastic	Internal	227	0.889	11700	30000
25 x 10	RH	ECS-25100-RA	24.8	21.8	2400	ECN-25100-RG□	43	M40x1.5	58	19	4	0.07	Brush	External	300	1.778	21000	51000
25 x 25	RH	ECS-25250-RA	24.5	21.2	3348	ECN-25250-RGU	44	M40x1.5	72	20	4	0.08	Brush	External	420	2.235	10000	24000
25 x 25	RH	ECS-25250-RA	24.5	21.2	3348	ECN-25250-RDU	44	M40x1.5	72	20	4	0.08	Brush	External	444	2.235	20000	48000

<sup>\*</sup>Lengths available up to 3,000 mm. See page 154 and 174 to complete reference number \*\*All nuts with wiper feature an M5 lubrication hole.

#### **Carry Type FB Ball Nut**



dimensions in mm

	SCR	EW SPECIFICA	ATION	IS			NUT SPECIFICATIONS																
dia x lead	helix	reference number*	A	B root dia	wgt. (g/m)	part number	C	D	E	F	G	Н	J	K	N	P	lash	wiper **	ball return location	wgt. (g)	torque to raise 1 kN (N·m)	load rat Dyn. (Ca)	ting (N) Static
25 x 5	RH	ECS-25050-RA	24.6			ECN-25050-RBU	40	39.5	51	6.6	62	50	10	10	48	M6	0.07	Plastic	Internal	292	0.889	11700	30000
25 x 5 <sup>‡</sup>	RH	ECS-25050-RA	24.6	21.5	2400	ECN-25050-RJU	40	39.5	51	6.6	62	55	10	10	48	M6	0.07	Plastic	Internal	309	0.889	14000	35000
25 x 10 <sup>†</sup>	RH	ECS-25100-RA	24.8	21.9	2400	ECN-25100-RBU	43	42.5	55	6.6	65	55	7	10	50	M6	0.07	Brush	External	440	1.778	21000	54000
25 x 25 <sup>†</sup>	RH	ECS-25250-RA	24.5	21.2	3348	ECN-25250-RBU	44	43.5	56	6.6	70	67	10	12	52	M6	0.08	Brush	External	500	4.420	10000	24000

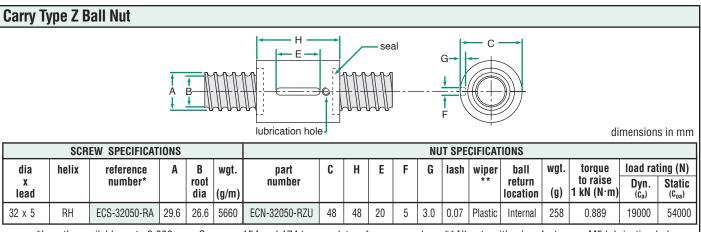
<sup>\*</sup>Lengths available up to 3,000 mm. See page 154 and 174 to complete reference number \*\*All nuts with wiper feature an M5 lubrication hole. †This size only available with nut styles: B, A and C ‡This size available with nut styles J, K, and L



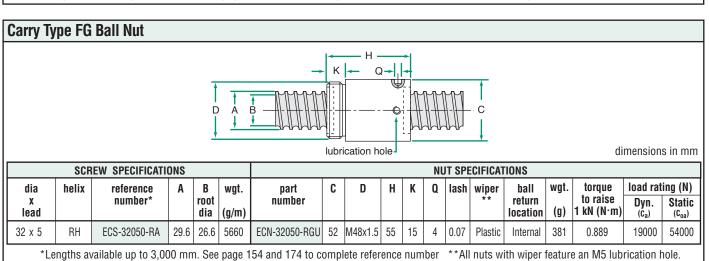


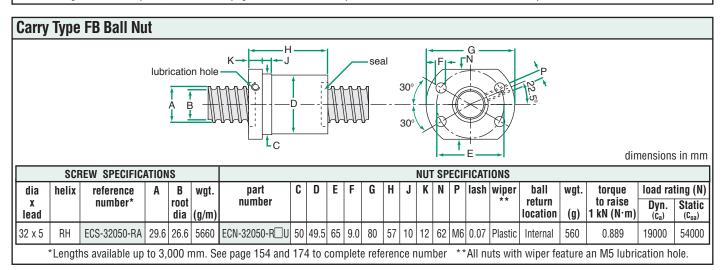


LEAD ACCURACY: ±100µm/300mm



<sup>\*</sup>Lengths available up to 3,000 mm. See page 154 and 174 to complete reference number \*\*All nuts with wiper feature an M5 lubrication hole.











Available	PART NUMBERS									
Screw Length	RH									
up to 7 M	40x10MRT									
Custom cut lengths available up to 7M. For longer lengths contact customer service.										

# 40x10 MRT

LEAD ACCURACY: ±100µm/300mm

Single Start

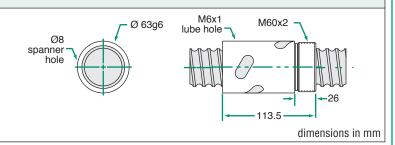
42.1 Ball Circle Diameter

10 Lead

34.79 **Root Diameter** 

7.144 Nominal Ball Diameter Screw Mass (g/m) 8,566

MBN Internal Return Ball Nut								
PRODUCT SPECIFICATIONS	RH							
Dynamic Load Ca (kN)	62.5							
Static Load Coa (kN)	136.2							
Torque to Raise 1 kN (N·m)	1.778							
Nut Weight (g)	1177							
Ball Nut Number	MBN10291							
Flange Part Number	FLG10301							
Wiper Type	ELASTOMER							





Available	PART NUMBERS						
Screw Length	RH						
up to 7 M	40x10PMT						
	ustom cut lengths available up to 7M. longer lengths contact customer service.						

# 40x10 PMT

LEAD ACCURACY: ±25µm/300mm

Single Start

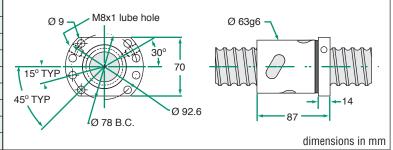
42.1 Ball Circle Diameter

Lead

34.79 **Root Diameter** 

7.144 Nominal Ball Diameter 8,566 Screw Mass (g/m)

<b>MPN Preloaded Flanged Internal Return Ball Nu</b>							
PRODUCT SPECIFICATIONS	RH						
Dynamic Load Ca (kN)	28.4						
Static Load C <sub>0a</sub> (kN)	54.5						
Torque to Raise 1 kN (N·m)	1.778						
Nut Weight (g)	1182						
Spring Rate (kN/µm)	.55						
Ball Nut Number	MPN10305						
Flange	INTEGRAL						
Wiper Type	ELASTOMER						









# 40x40 MRT

LEAD ACCURACY: ±100µm/300mm

Single Start

40.28 Ball Circle Diameter

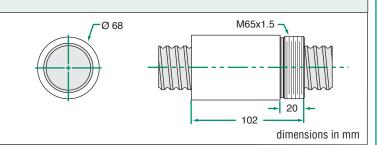
40 Lead

33.79 Root Diameter

**6.35** Nominal Ball Diameter 8,315 Screw Mass (g/m)

Available	PART NUMBERS						
Screw Length	RH						
up to 7 M	40x40 MRT						
Custom cut lengths available up to 7M. For longer lengths contact customer service.							

MBN Internal Return Ball Nut		
RH		
75.30		
121.40		
7.08		
1.800		
MBN10427		
FLG10428		
PLASTIC		





# 40x40 MRT

LEAD ACCURACY: ±100µm/300mm

Single Start

40.28 Ball Circle Diameter

40 Lead

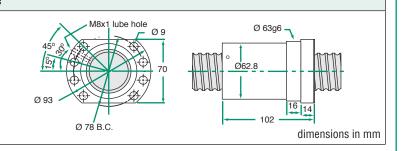
33.79 Root Diameter

**6.35** Nominal Ball Diameter **8,315** Screw Mass (g/m)

Available	PART NUMBERS
Screw Length	RH
up to 7 M	40x40 MRT
Custom cut lengths available up to 7M	

Custom cut lengths available up to 7M. For longer lengths contact customer service.

MPN Internal Return Ball Nut with Integral Flange		
PRODUCT SPECIFICATIONS	RH	
Dynamic Load Ca (kN)	75.30	
Static Load C <sub>oa</sub> (kN)	121.40	
Torque to Raise 1 kN (N·m)	7.08	
Nut Weight (g)	1.560	
Ball Nut Number	MPN10429	
Flange	INTEGRAL	
Wiper Type	PLASTIC	









Available	PART NUMBERS	
Screw Length	RH	
up to 7 M	50x10MRT	
Custom cut lengths available up to 7M. For longer lengths contact customer service.		

# 50x10 MRT

LEAD ACCURACY: ±100µm/300mm

Single Start

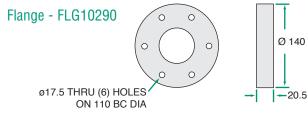
51.7 Ball Circle Diameter

10 Lead

45.2 **Root Diameter** 

6.35 Nominal Ball Diameter Screw Mass (g/m) 13,880

MBN Internal Return Ball Nut			
PRODUCT SPECIFICATIONS	RH	<b>/</b> Ø75g6	M8x1 M72x2 ¬
Dynamic Load Ca (kN)	75.5		lube hole
Static Load Coa (kN)	189.3	spanner Ø8	
Torque to Raise 1 kN (N·m)	1.778	hole (((	<del></del>
Nut Weight (g)	1952		
Ball Nut Number	MBN10285		→ 28
Flange Part Number	FLG10290		130.5
Wiper Type	ELASTOMER		dimensions in mm



Available	PART NUMBERS
Screw Length	RH
up to 7 M	50x10PMT
Custom cut lengths available up to 7M. For longer lengths contact customer service.	

# 50x10 PMT

LEAD ACCURACY: ±25µm/300mm

Single Start

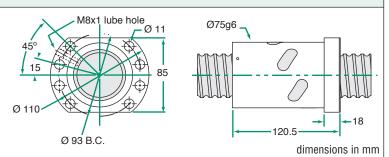
51.7 Ball Circle Diameter

10 Lead

45.2 **Root Diameter** 

6.35 Nominal Ball Diameter 13,880 Screw Mass (g/m)

MPN Preloaded Flanged Internal Return Ball Nut		
PRODUCT SPECIFICATIONS	RH	
Dynamic Load Ca (kN)	41.6	/
Static Load C <sub>oa</sub> (kN)	94.6	45°
Torque to Raise 1 kN (N·m)	1.778	√ 1.
Nut Weight (g)	2328	^
Spring Rate (kN/µm)	.97	Ø 110
Ball Nut Number	MPN10334	0110
Flange	INTEGRAL	
Wiper Type	ELASTOMER	









# 50x50 MRT

LEAD ACCURACY: ±100µm/300mm

Single Start

49.50 Ball Circle Diameter

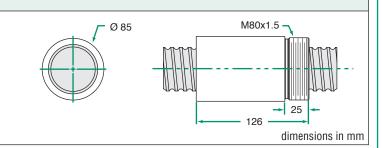
50 Lead

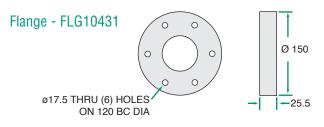
43.02 Root Diameter

**6.35** Nominal Ball Diameter **13,900** Screw Mass (g/m)

Available	PART NUMBERS	
Screw Length	RH	
up to 7 M	50x50 MRT	
Custom cut lengths available up to 7M. For longer lengths contact customer service.		

MBN Internal Return Ball Nut		
RH		
92.60		
152.40		
7.08		
3400		
MBN10430		
FLG10431		
PLASTIC		





# 50x50 MRT

LEAD ACCURACY: ±100µm/300mm

Single Start

49.50 Ball Circle Diameter

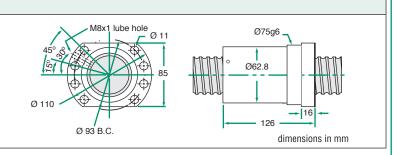
50 Lead

43.02 Root Diameter

**6.35** Nominal Ball Diameter **13,900** Screw Mass (g/m)

Available	PART NUMBERS	
Screw Length	RH	
up to 7 M	50x50 MRT	
Custom cut lengths available up to 7M. For longer lengths contact customer service.		

MPN Preloaded Flanged Internal Return Ball Nut	
PRODUCT SPECIFICATIONS	RH
Dynamic Load Ca (kN)	92.60
Static Load C <sub>oa</sub> (kN)	152.40
Torque to Raise 1 kN (N·m)	7.08
Nut Weight (g)	2950
Ball Nut Number	MPN10432
Flange	INTEGRAL
Wiper Type	PLASTIC









Available	PART NUMBERS	
Screw Length	RH	
up to 7 M	63x12MRT	
Custom cut lengths available up to 7M. For longer lengths contact customer service.		

# 63x12 MRT

LEAD ACCURACY: ±100µm/300mm

Single Start

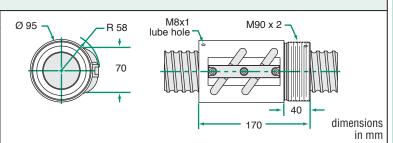
65.1 Ball Circle Diameter

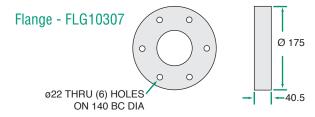
12 Lead

56.98 **Root Diameter** 

Nominal Ball Diameter 7.94 22,046 Screw Mass (g/m)

MBN Double Circuit Ball Nut										
PRODUCT SPECIFICATIONS	RH									
Dynamic Load Ca (kN)	140									
Static Load Coa (kN)	386									
Torque to Raise kN (N·m)	2.124									
Nut Weight (g)	4451									
Ball Nut Number	MBN10297									
Flange Part Number	FLG10307									
Wiper Kit Part Number	_									





Available	PART NUMBERS						
Screw Length	RH						
up to 7 M	63x12PMT						
Custom cut lengths available up to 7M. For longer lengths contact customer service.							

# 63x12 PMT

LEAD ACCURACY: ±25µm/300mm

Single Start

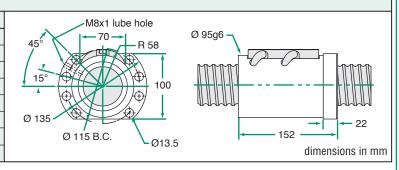
65.1 Ball Circle Diameter

Lead 12

56.98 **Root Diameter** 

7.94 Nominal Ball Diameter Screw Mass (g/m) 22,046

MPN Preloaded Flanged Ball Nut									
PRODUCT SPECIFICATIONS	RH								
Dynamic Load Ca (kN)	76.91								
Static Load C <sub>oa</sub> (kN)	193								
Torque to Raise kN (N·m)	2.124								
Nut Weight (g)	4915								
Spring Rate (kN/µm)	1.52								
Ball Nut Number	MPN10335								
Flange	INTEGRAL								
Wiper Type	_								

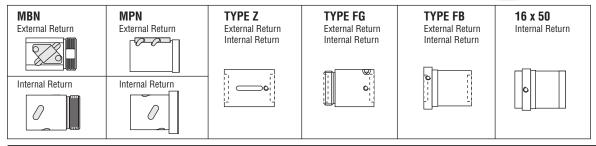


# METRIC BALL SCREW AND NUT TECHNICAL DATA

# QUICK REFERENCE: METRIC MRT, PMT AND CARRY™ SCREWS AND NUTS







SCI	REW S	SELI	ECT	10	N			NUT SELECTION																		
	Root		*		CAF			LOAD RA	TING (N)	Torque	MBN MPN								G		FB					
DIA x LEAD	Dia.	MRT	PMT		loy		S	Dynamic Static		To Raise 1kN(N·m)		loy	Alloy		SS		Alloy RH LH RH			S		lloy SS		_		Page Ref
6 x 1	5.0	RH	RH	KH	LH	КН	LH	<b>C</b> <sub>a</sub>	<b>C</b> <sub>0a</sub>	0.178	NП	NП	KH	LH	KH	LH	KH	LH	KH	LH	KH	LH	КН	LH	$\neg$	155
8 x 1	7.0				$\vdash$		$\vdash$	700	1,200	0.178	$\vdash$	$\vdash$				$\vdash$			$\vdash$	$\vdash$	$\vdash$	$\vdash$	$\vdash$	Н	$\vdash$	156
8 x 1.5	6.7							800	1,300	0.170											$\vdash$			Н	$\vdash$	156
8 x 2	6.5							2,000	3,200	0.254			•							$\vdash$				Н	$\vdash$	156
8 x 2.5	6.6							2,000	3,200	0.432										$\vdash$				Н	$\vdash \vdash$	156
8 x 3	6.7			•	$\vdash$			950	1,500	0.533			•		$\vdash$					$\vdash$	$\vdash$			Н	$\vdash \vdash$	156
10 x 2	8.2							1,250	2,100	0.356					$\vdash$		•				$\vdash$			Н	$\vdash \vdash$	157
10 x 3	7.8							2,800	5,000	0.541							•				$\vdash$			Н	$\vdash$	157
12 x 2	10.6						$\vdash$	1,380	2,500	0.356			•		$\vdash$		•			$\vdash$	$\vdash$			Н	$\dashv$	158
12 x 4	9.8							5,500	11,000	0.711					H									Н	$\dashv$	158
12 x 5	9.5			•				6,600	12,000	0.889											•			Н	П	158
12.7 x 12.7	+							8,000	15,500	2.235														Н	$\Box$	158
14 x 4	11.5							8,100	16,000	0.711										•		•		Н	П	159
16 x 2	14.5			•				2,500	5,500	0.356														П	$\Box$	162
16 x 5	12.9		•					7,600	12,400	0.880														П	$\Box$	160
16 x 5	13.0			•				9,700	22,000	0.889														П	$\sqcap$	162
16 x 10	13.0			•				17,000	25,000	1.778														П	П	162
16 x 50	10.6							4,500	10,000	8.839														П		161
20 x 5	17.5							13,000	24,400	0.880															П	164
20 x 5	16.5							10,800	25,000	0.889														П	П	165
20 x 10	16.5			•				21,000	51,000	1.778											•			П	П	165
25 x 5	22.6							18,500	39,400	0.880														П		166
25 x 5	21.5							11,700	30,000	0.889																167
25 x 10	21.8							21,000	51,000	1.778																167
25 x 25	21.2							10,000	24,000	4.420																167
32 x 5	26.6							19,000	54,000	0.889																168
40 x 10	34.79	•						62,500	136,200	1.778	•															169
40 x 40	33.79	•						75,300	121,400	7.08		•														170
50 x 10	45.2							75,500	189,300	1.778																171
50 x 50	43.02	•						92,600	152,400	7.08	•	•														172
63 x 12	56.98							140,000	386,000	2.124																173

<sup>\*</sup>PMT load rating is different from MRT, see previous pages for specific nut load ratings.