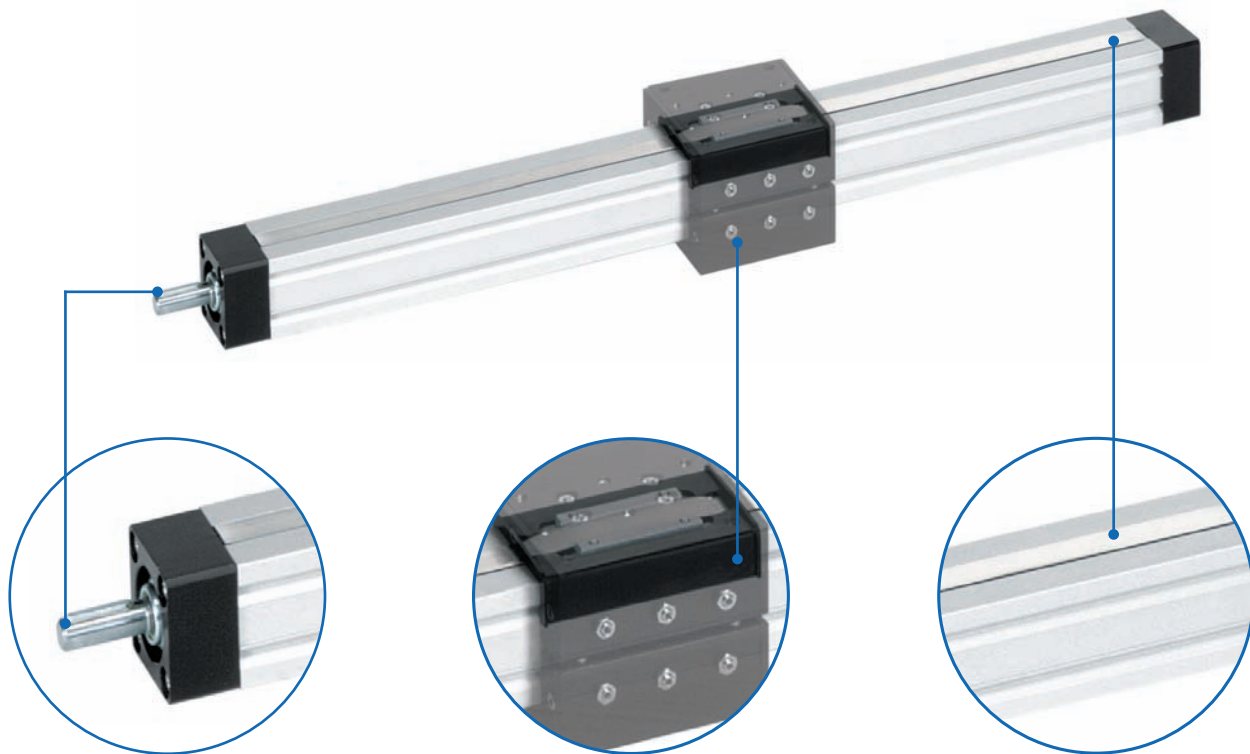


# Profile actuator - quad<sup>®</sup> EV

Compact and versatile linear actuator  
for motor-driven and manual adjustment of medium loads



## Shafts

- ✓ Choice of 1 or 2 ball-bearing shafts

## Choice of carriages

- ✓ Wide range of models supports optimum integration in existing designs
- ✓ Adjustable slide guide

## Cover strip

- ✓ The drive screw is protected against contamination

## Features:

- Screw covered by steel band
- Wide range of carriage and fixing elements
- Comprehensive range of accessories

## Options:

- Second free-running carriage
- Longer stroke lengths

## Quad® EV profile actuator - Table of contents

<p><b>Properties/Technical data</b></p>	<ul style="list-style-type: none"> <li>■ General information/operating conditions... 182</li> <li>■ Load data..... 183</li> </ul>
<p><b>Versions</b> (Dimensions, order numbers)</p> 	<ul style="list-style-type: none"> <li>■ EV right or lefthand thread..... 184 - 185</li> <li>■ EV right <i>and</i> lefthand thread..... 186 - 187</li> <li>■ EV <i>split screw</i> ..... 188 - 189</li> </ul>
<p><b>Accessories</b></p> <p style="text-align: right;"><b>Fixing</b></p> <p style="text-align: right;"><b>Drive</b></p> <p style="text-align: right;"><b>Position determination</b></p>	<ul style="list-style-type: none"> <li>■ Carriage ..... 190 - 193</li> <li>■ Fixing elements/clamping lever..... 193 - 197</li> <li>■ Handwheel ..... 198</li> <li>■ Chain wheel/HTD timing belt pulley timing-belt (endless) ..... 199</li> <li>■ Angular drive/bevel gear set ..... 200</li> <li>■ Combination flange/combination cube..... 201</li> <li>■ Connecting and transmission unit ..... 202</li> <li>■ Motor adaptor/coupling..... 203 - 205</li> <li>■ Scale/positioning indicator ..... 206</li> <li>■ Limit switch ..... 208 - 209</li> </ul>

## General information/operating conditions

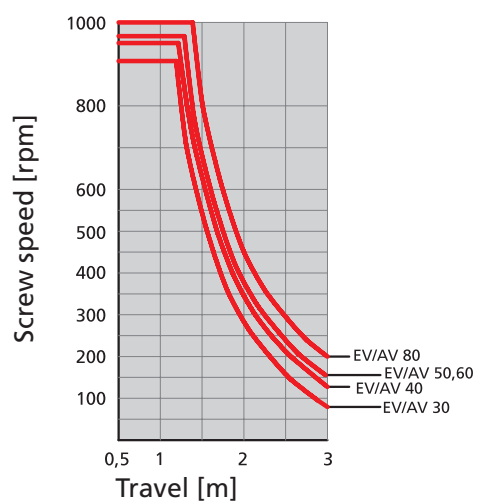
Design	Linear actuator with extruded guide profile, choice of carriage models
Guide	Adjustable slide guide
Installation position	Any position
Lead accuracy	± 0.15 mm/300 mm travel
Self-locking	Yes
Ambient temperature	0°C to +60°C

## Screw lead

Type	Screw lead [mm]
EV 30	3
EV 40	4
EV 50	4
EV 60	4
EV 80	5

$$\text{Required screw speed } n \text{ [rpm]} = \frac{\text{speed [m/min]} \times 1000}{\text{screw lead [mm]}}$$

## Critical screw speed



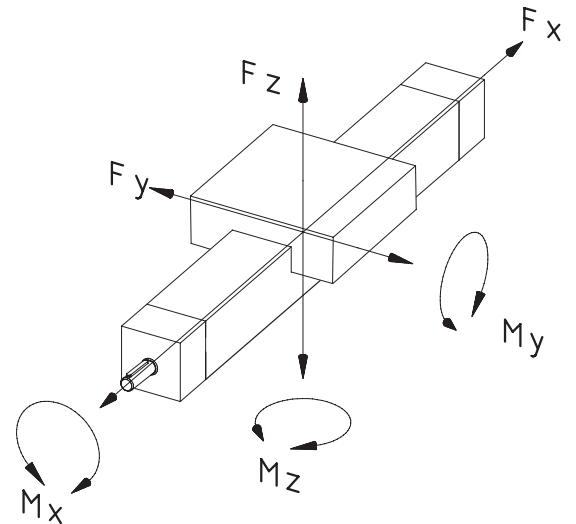
## No-load torque

Type	"Open" carriage [Nm]	"Closed" carriage [Nm]
EV 30	0.30	0.45
EV 40	0.45	0.55
EV 50	0.50	0.60
EV 60	0.65	0.75
EV 80	0.80	0.90

**Load data\***

- F Force [N]
- M Moment [Nm]
- I Geometric moment of inertia [cm<sup>4</sup>]

\* With reference to carriage (static values, guide element resting on full surface)

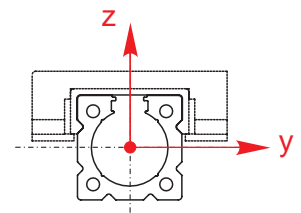


Total length [mm]	Fx		Fy		Fz			Mx	My	Mz
	500	500	1000	1500	500	1000	1500			
Type										
EV 30	800	600	70	–	600	70	–	6	11	8
EV 40	1200	1500	110	35	1480	110	33	25	45	30
EV 50	1800	2220	550	140	2300	550	135	55	74	50
EV 60	2100	4070	1350	400	4090	1350	390	65	100	60
EV 80	2500	6000	2300	720	6000	2300	715	80	140	85

**Geometric moment of inertia**

Type	$I_y$	$I_z$
EV 30	4.13	4.71
EV 40	13.33	13.79
EV 50	33.72	34.31
EV 60	64.22	60.33
EV 80	200.00	192.72

[cm<sup>4</sup>]



# quad® EV - Versions

## Order information:

- Choice of carriage - this must be ordered separately
- Second free-running carriage available on request

## Version

- Right or lefthand thread

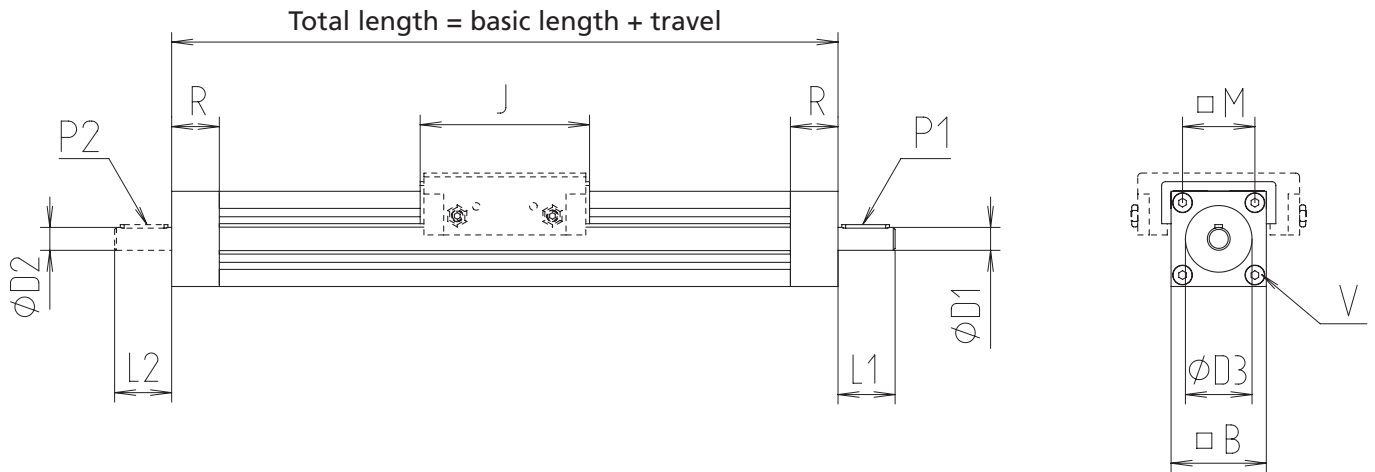


Code No.	Type	Spindle	Basic length	B	D 1	D 2	D 3	J
30_3000	30	14 x 3	96	30	8	–	22 <sup>H7</sup>	60
30_3002	30	14 x 3	96	30	8	8	22 <sup>H7</sup>	60
30_4000	40	18 x 4	115	40	10	–	28 <sup>J6</sup>	71
30_4002	40	18 x 4	115	40	10	10	28 <sup>J6</sup>	71
30_5000	50	20 x 4	140	50	12	–	35 <sup>J6</sup>	90
30_5002	50	20 x 4	140	50	12	12	35 <sup>J6</sup>	90
30_6000	60	20 x 4	199	60	12	–	35 <sup>J6</sup>	115
30_6002	60	20 x 4	199	60	12	12	35 <sup>J6</sup>	115
30_8000	80	24 x 5	218	80	14	–	50 <sup>H7</sup>	136
30_8002	80	24 x 5	218	80	14	14	50 <sup>H7</sup>	136

----- Total length = basic length + travel [mm]

### Version:

- 1 = righthand thread
- 2 = lefthand thread



[mm]

L 1	L 2	M	P 1	P 2	R	V	Max. travel	Mass [kg]	
								Basic length	per 100 mm travel
25	–	21	2 x 2 x 20	–	18	M4 x 25	1375	0.300	0.220
25	25	21	2 x 2 x 20	2 x 2 x 20	18	M4 x 25	1350	0.310	0.220
28	–	29	3 x 3 x 20	–	22	M5 x 30	2850	0.690	0.400
28	28	29	3 x 3 x 20	3 x 3 x 20	22	M5 x 30	2825	0.705	0.400
30	–	38	4 x 4 x 25	–	25	M6 x 30	2830	1.410	0.530
30	30	38	4 x 4 x 25	4 x 4 x 25	25	M6 x 30	2800	1.445	0.530
30	–	43	4 x 4 x 25	–	42	M6 x 55	2805	2.023	0.605
30	30	43	4 x 4 x 25	4 x 4 x 25	42	M6 x 55	2775	2.083	0.605
38	–	64	5 x 5 x 32	–	41	M8 x 60	2745	4.250	1.000
38	38	64	5 x 5 x 32	5 x 5 x 32	41	M8 x 60	2705	4.300	1.000

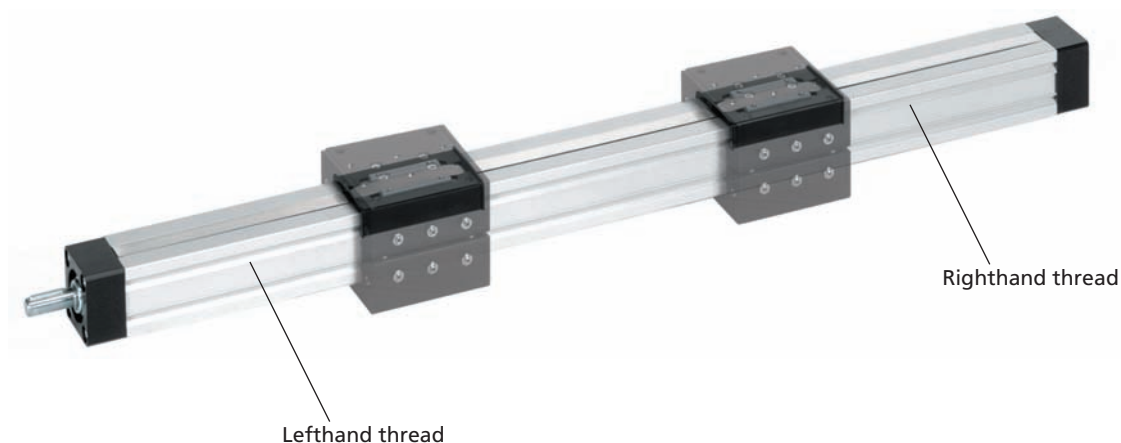
# quad<sup>®</sup> EV - Versions

## Order information:

- Choice of carriage - this must be ordered separately

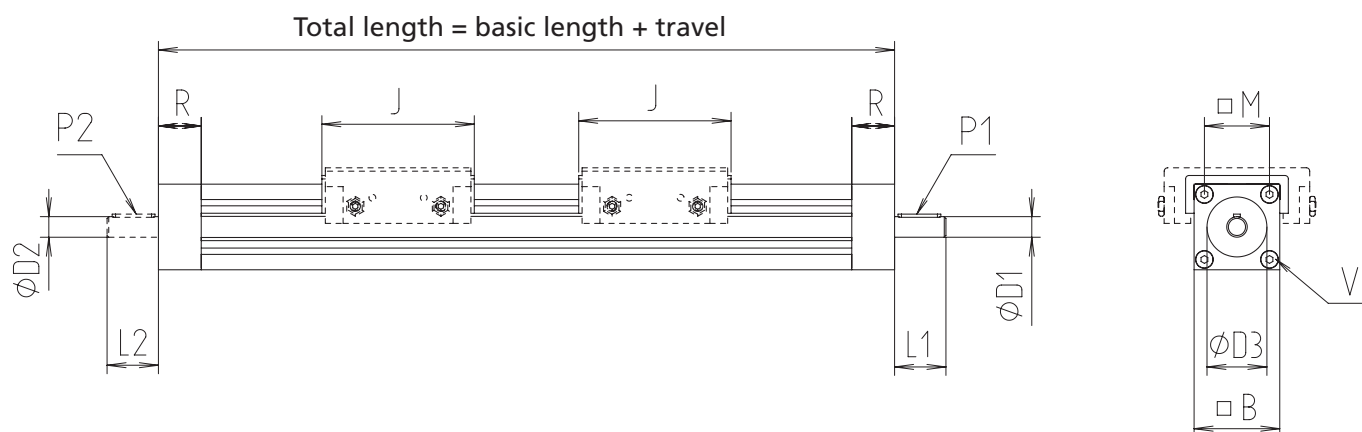
## Version

- Right and lefthand thread



Code No.	Type	Spindle	Basic length	B	D 1	D 2	D 3	J
3033000	30	14 x 3	156	30	8	–	22 <sup>H7</sup>	60
3033001	30	14 x 3	156	30	–	8	22 <sup>H7</sup>	60
3033002	30	14 x 3	156	30	8	8	22 <sup>H7</sup>	60
3034000	40	18 x 4	186	40	10	–	28 <sup>J6</sup>	71
3034001	40	18 x 4	186	40	–	10	28 <sup>J6</sup>	71
3034002	40	18 x 4	186	40	10	10	28 <sup>J6</sup>	71
3035000	50	20 x 4	230	50	12	–	35 <sup>J6</sup>	90
3035001	50	20 x 4	230	50	–	12	35 <sup>J6</sup>	90
3035002	50	20 x 4	230	50	12	12	35 <sup>J6</sup>	90
3036000	60	20 x 4	314	60	12	–	35 <sup>J6</sup>	115
3036001	60	20 x 4	314	60	–	12	35 <sup>J6</sup>	115
3036002	60	20 x 4	314	60	12	12	35 <sup>J6</sup>	115
3038000	80	24 x 5	354	80	14	–	50 <sup>H7</sup>	136
3038001	80	24 x 5	354	80	–	14	50 <sup>H7</sup>	136
3038002	80	24 x 5	354	80	14	14	50 <sup>H7</sup>	136

----- Total length = basic length + total travel [mm]



L 1	L 2	M	P 1	P 2	R	V	Max. travel	Mass [kg]	
								Basic length	per 100 mm travel
25	-	21	2 x 2 x 20	-	18	M4 x 25	1320	0.330	0.220
-	25	21	-	2 x 2 x 20	18	M4 x 25	1320	0.330	0.220
25	25	21	2 x 2 x 20	2 x 2 x 20	18	M4 x 25	1295	0.330	0.220
28	-	29	3 x 3 x 20	-	22	M5 x 30	2730	0.740	0.400
-	28	29	-	3 x 3 x 20	22	M5 x 30	2730	0.740	0.400
28	28	29	3 x 3 x 20	3 x 3 x 20	22	M5 x 30	2700	0.755	0.400
30	-	38	4 x 4 x 25	-	25	M6 x 30	2740	1.460	0.530
-	30	38	-	4 x 4 x 25	25	M6 x 30	2740	1.460	0.530
30	30	38	4 x 4 x 25	4 x 4 x 25	25	M6 x 30	2710	1.495	0.530
30	-	43	4 x 4 x 25	-	42	M6 x 55	2805	2.856	0.605
-	30	43	-	4 x 4 x 25	42	M6 x 55	2805	2.856	0.605
30	30	43	4 x 4 x 25	4 x 4 x 25	42	M6 x 55	2775	2.916	0.605
38	-	64	5 x 5 x 32	-	41	M8 x 60	2610	4.320	1.000
-	38	64	-	5 x 5 x 32	41	M8 x 60	2610	4.320	1.000
38	38	64	5 x 5 x 32	5 x 5 x 32	41	M8 x 60	2572	4.370	1.000



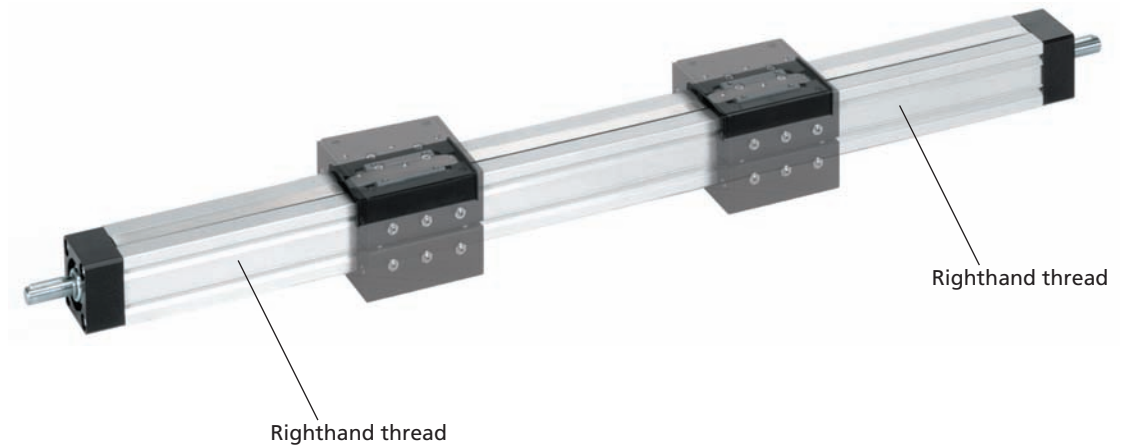
# quad<sup>®</sup> EV - Versions

## Order information:

- Choice of carriage - this must be ordered separately

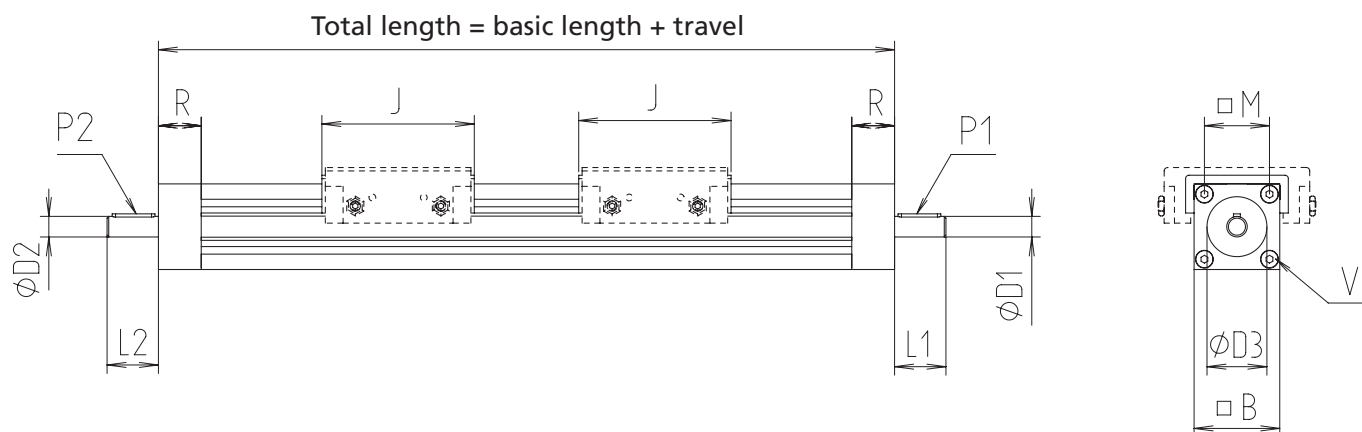
## Version

- Split screw



Code No.	Type	Spindle	Basic length	B	D 1	D 2	D 3	J
3043002	30	14 x 3	156	30	8	8	22 H7	60
3044002	40	18 x 4	186	40	10	10	28 J6	71
3045002	50	20 x 4	230	50	12	12	35 J6	90
3046002	60	20 x 4	314	60	12	12	35 J6	115
3048002	80	24 x 5	354	80	14	14	50 H7	136

----- Total length = basic length + total travel [mm]



[mm]

L 1	L 2	M	P 1	P 2	R	V	Max. travel/end	Mass [kg]	
								Basic length	per 100 mm travel
25	25	21	2 x 2 x 20	2 x 2 x 20	18	M4 x 25	1390	0.380	0.220
28	28	29	3 x 3 x 20	3 x 3 x 20	22	M5 x 30	2870	0.820	0.400
30	30	38	4 x 4 x 25	4 x 4 x 25	25	M6 x 30	2850	1.560	0.530
30	30	43	4 x 4 x 25	4 x 4 x 25	42	M6 x 55	2775	3.096	0.605
38	38	64	5 x 5 x 32	5 x 5 x 32	41	M8 x 60	2780	4.655	1.000

# quad® EV – Fixing

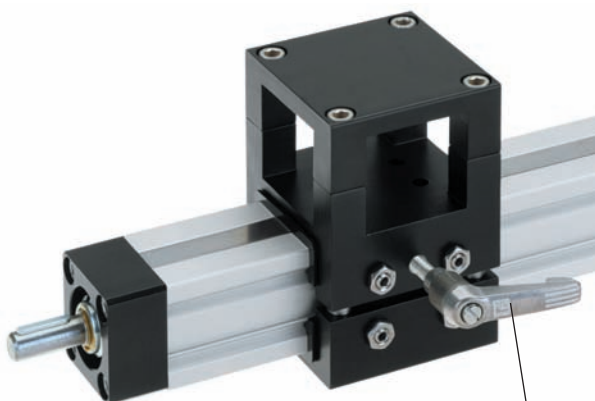
## Carriage

- A range of different versions facilitate mounting

**Material:** Al Mg Si, black anodised

### Order information:

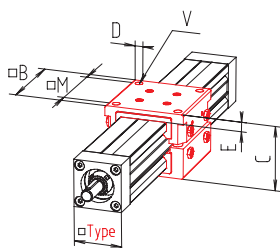
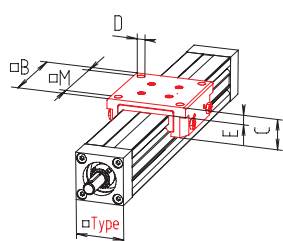
- Choice of carriage - this must be ordered separately
- Second free-running carriage available on request



Slide clamp

## V-O

## V-G



[mm]

Code No.	Version	Type	B	C	D	E	M	V
5301_0	V-O	30	56	20	M 6	7	42	–
5302_0	V-G	30	56	44	M 6	7	42	M6 x 30
5401_0	V-O	40	68	26	M 6	8	54	–
5402_0	V-G	40	68	56	M 6	8	54	M6 x 35
5501_0	V-O	50	85	33	M 8	10	67	–
5502_0	V-G	50	85	70	M 8	10	67	M8 x 45
5601_0	V-O	60	105	45	M 8	17.3	85	–
5602_0	V-G	60	105	94.5	M 8	17.3	85	M8 x 60
5801_0	V-O	80	136	52	M10	16	105	–
5802_0	V-G	80	136	112	M10	16	105	M10 x 70

Slide clamp  
**Equipment:**  
 0 = screws  
 1 = 1 lever  
 2 = 2 levers

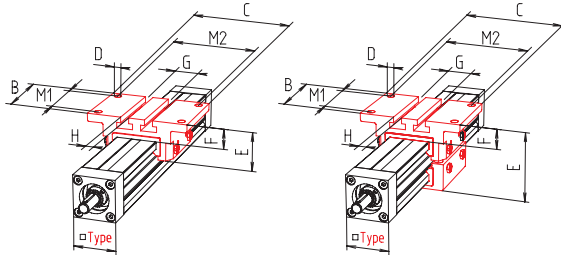


Carriage

[mm]

FKV-O

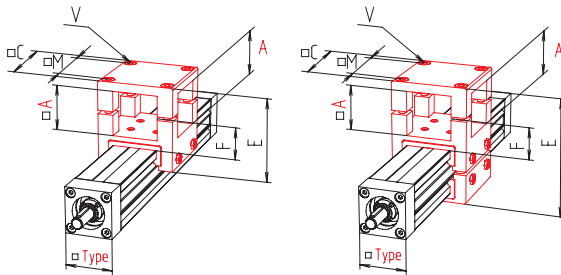
FKV-G



Code No.	Version	Type	B	C	D	E	F	G	H	K	M1	M2	R	S	V
5303_0	FKV-O	30	56	84	7	29	16	20	6	10	40	70	4.5	9	-
5304_0	FKV-G	30	56	84	7	51	16	20	6	10	40	70	4.5	9	M6 x 30
5403_0	FKV-O	40	68	97	7	38	20	28	10	15	54	83	6.5	13	-
5404_0	FKV-G	40	68	97	7	68	20	28	10	15	54	83	6.5	13	M6 x 35
5503_0	FKV-O	50	85	125	9	48	25	30	10	20	65	105	7	14	-
5504_0	FKV-G	50	85	125	9	85	25	30	10	20	65	105	7	14	M8 x 45
5603_0	FKV-O	60	105	145	9	59	31.3	65	10	20	80	120	7	14	-
5604_0	FKV-G	60	105	145	9	108.5	31.3	65	10	20	80	120	7	14	M8 x 60
5803_0	FKV-O	80	136	170	11	68	31	-	-	19	100	148	8	20	-
5804_0	FKV-G	80	136	170	11	127	31	-	-	19	100	148	8	20	M10 x 70

KV-O

KV-G

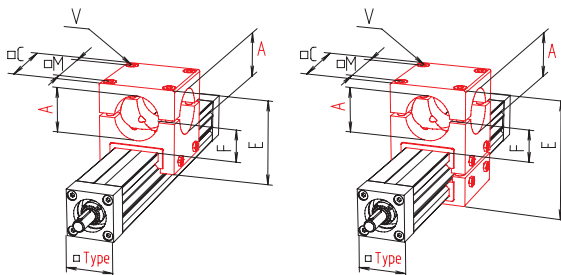


[mm]

Code No.	Version	Type	A	C	E	F	M	V
5305_0	KV-O	30	30.2	56	56	22	42	M6 x 30
5306_0	KV-G	30	30.2	56	78	22	42	M6 x 30
5405_0	KV-O	40	40.4	68	75	28	54	M6 x 35
5406_0	KV-G	40	40.4	68	104	28	54	M6 x 35
5505_0	KV-O	50	50.4	85	94	35	67	M8 x 45
5506_0	KV-G	50	50.4	85	130	35	67	M8 x 45
5605_0	KV-O	60	60.4	105	117.5	48.3	85	M8 x 60
5606_0	KV-G	60	60.4	105	174	48.3	85	M8 x 60
5805_0	KV-O	80	80.4	136	165	72	100	M10 x 70
5806_0	KV-G	80	80.4	136	224	72	100	M10 x 70

KVR-O

KVR-G



[mm]

Code No.	Version	Type	A	C	E	F	M	V
5307_0	KVR-O	30	30.1	56	56	22	42	M6 x 30
5308_0	KVR-G	30	30.1	56	78	22	42	M6 x 30
5407_0	KVR-O	40	40.2	68	75	28	54	M6 x 35
5408_0	KVR-G	40	40.2	68	104	28	54	M6 x 35
5507_0	KVR-O	50	50.3	85	94	35	67	M8 x 45
5508_0	KVR-G	50	50.3	85	130	35	67	M8 x 45
5607_0	KVR-O	60	60.3	105	117.5	48.3	85	M8 x 60
5608_0	KVR-G	60	60.3	105	174	48.3	85	M8 x 60
5807_0	KVR-O	80	80.6	136	165	72	100	M10 x 70
5808_0	KVR-G	80	80.6	136	224	72	100	M10 x 70

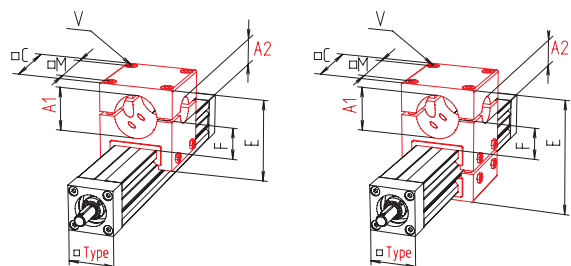
Slide clamp  
Equipment:  
0 = screws  
1 = 1 lever  
2 = 2 levers

# quad® EV – Fixing

## Carriage

### KRD-O

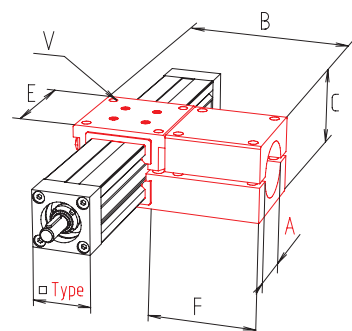
### KRD-G



[mm]

Code No.	Version	Type	A1	A2	C	E	F	M	V
5409_0	KRD-O	40 x 30	40	30.1	68	74.4	28	54	M6 x 35
5410_0	KRD-G	40 x 30	40	30.1	68	104	28	54	M6 x 35
5509_0	KRD-O	50 x 30	50	30.1	85	93	35	67	M6 x 35
5510_0	KRD-G	50 x 30	50	30.1	85	130	35	67	M6 x 35
5609_0	KRD-O	60 x 30	60	30.1	105	118	42	85	M8 x 60
5610_0	KRD-G	60 x 30	60	30.1	105	196	42	85	M8 x 60

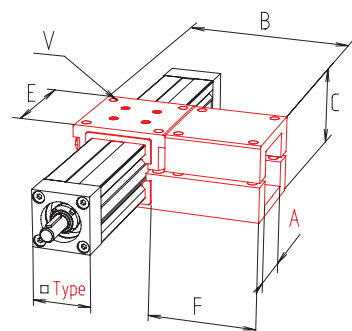
### WVR-G



[mm]

Code No.	Version	Type	A	B	C	E	F	V
5311_0	WVR-G	30	30.1	112	44	56	67	M6 x 25
5411_0	WVR-G	40	40.2	136	56	68	82	M6 x 35
5511_0	WVR-G	50	50.1	170	70	85	100	M8 x 45
5611_0	WVR-G	60	60.3	220	95.8	105	137.5	M8 x 60

### WV-G



[mm]

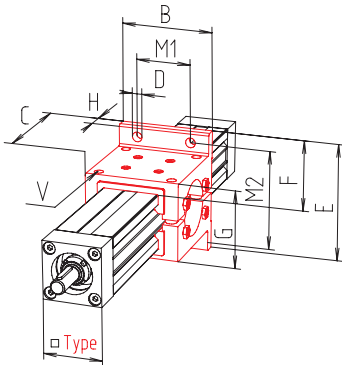
Code No.	Version	Type	A	B	C	E	F	V
5312_0	WV-G	30	30.2	112	44	56	67	M6 x 30
5412_0	WV-G	40	40.2	136	56	68	82	M6 x 35
5512_0	WV-G	50	50.4	170	70	85	100	M8 x 45
5612_0	WV-G	60	60.4	220	95.8	105	137.5	M8 x 60

Slide clamp  
Equipment:  
0 = screws  
1 = 1 lever  
2 = 2 levers



## Carriage

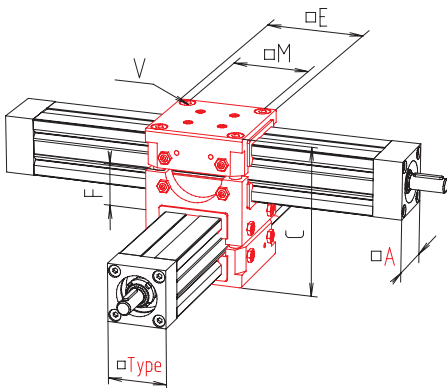
### FV-G



[mm]

Code No.	Version	Type	B	C	D	E	F	G	H	M1	M2	V
531300	FV-G	30	56	58	7	70	18	42	6	28	56	M4 x 40
541300	FV-G	40	68	74	7	85	23	56	8	40	70	M6 x 35
551300	FV-G	50	84	92	9	110	30	70	10	50	90	M8 x 45
561300	FV-G	60	105	112	9	135.5	37.8	95.5	11.5	80	120	M8 x 60
581300	FV-G	80	126	142	11	156	73.8	112	16	80	135	M10 x 70

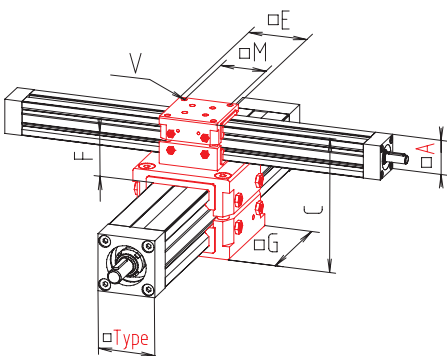
### EK-G



[mm]

Code No.	Version	Type	A	C	E	F	M	V
5314_0	EK-G	30	30	81	56	22	42	M6 x 30
5414_0	EK-G	40	40	104	68	26.5	54	M6 x 40
5514_0	EK-G	50	50	130	85	35	67	M8 x 45
5614_0	EK-G	60	60	179	105	54.5	85	M8 x 60
5814_0	EK-G	80	80	224	136	72	105	M10 x 70

### EKD-G



[mm]

Code No.	Version	Type	A	C	E	F	G	M	V
5515_0	EKD-G50/30	50	30	114	56	33	85	42	M6 x 25
5815_0	EKD-G80/40	80	40	168	68	84	136	54	M6 x 35

Slide clamp  
Equipment:  
0 = screws  
1 = 1 lever  
2 = 2 levers

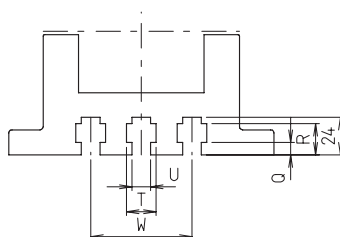
## Fixing elements

- Clamping elements for the simple fixing of EV units
- For further elements, please refer to the catalogue "Connecting Technology"

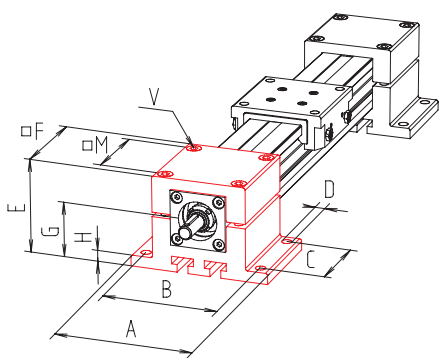
**Material:** Al Mg Si 0,5 F25, clear anodised  
DIN 912 screws

For further dimensions, please refer to the catalogue "Connecting Technology"

## FKV



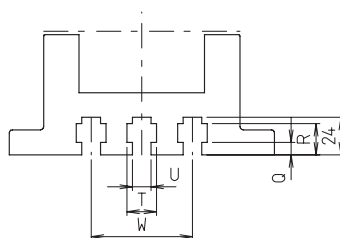
Centre slot only on types 60 and 80



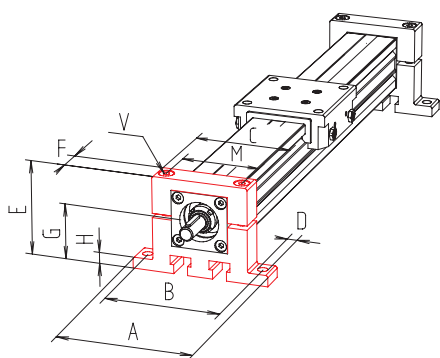
[mm]

Code No.	Version	Type	A	B	C	D	E	F	G	H	M	Q	R	T	U	W	V
52300005030	FKV	30	84	70	40	7	51	56	30	6	42	4.5	9	10	6	20	M6 x 25
52400005030	FKV	40	97	83	54	7	68	68	40	8	54	6.5	13	15	10	28	M6 x 35
52500005030	FKV	50	125	105	65	9	85	85	50	10	67	7	14	20	10	30	M8 x 45
52600005030	FKV	60	145	120	80	9	111	105	62.5	12	80	7	14	20	10	65	M8 x 60
52800005030	FKV	80	170	148	100	11	136	126	80	16	100	8	20	19	12	65	M10 x 70

## FKVH



Centre slot only on types 60 and 80



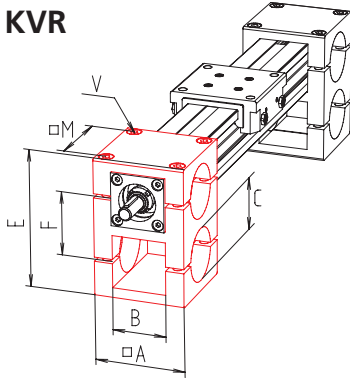
[mm]

Code No.	Version	Type	A	B	C	D	E	F	G	H	M	Q	R	T	U	W	V
52300010030	FKVH	30	84	70	56	7	51	16	30	6	42	4.5	9	10	6	20	M6 x 25
52400010030	FKVH	40	97	83	68	7	68	18	40	8	54	6.5	13	15	10	28	M6 x 35
52500010030	FKVH	50	125	105	85	9	85	20	50	10	67	7	14	20	10	30	M8 x 45
52600010030	FKVH	60	145	120	105	9	111	22	62.5	12	80	7	14	20	10	65	M8 x 60
52800010030	FKVH	80	170	148	126	11	136	24	80	16	100	8	20	19	12	65	M10 x 70



Fixing elements

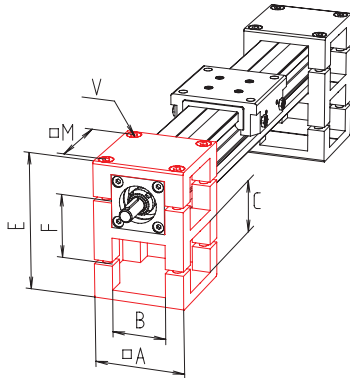
KVR



Code No.	Version	Type	A	B	C	E	F	M	V
503000040300	KVR	30	56	30.1	30.1	78	36	42	M6 x 25
504000040300	KVR	40	68	40.2	40.2	104	48	54	M6 x 35
505000040300	KVR	50	85	50.3	50.3	130	60	67	M8 x 45
506000040300	KVR	60	105	60.4	60.3	169	72	85	M8 x 60

[mm]

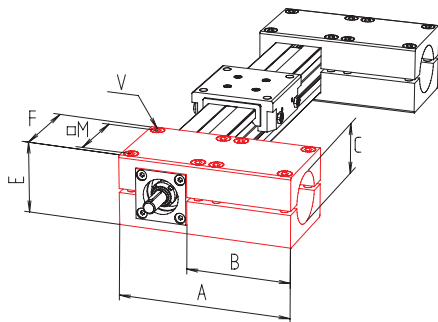
KV



Code No.	Version	Type	A	B	C	E	F	M	V
503000050300	KV	30	56	30.2	30.2	78	36	42	M6 x 25
504000050300	KV	40	68	40.4	40.4	104	48	54	M6 x 35
505000050300	KV	50	85	50.4	50.4	130	60	67	M8 x 45
506000050300	KV	60	105	60.4	60.4	169	72	85	M8 x 60

[mm]

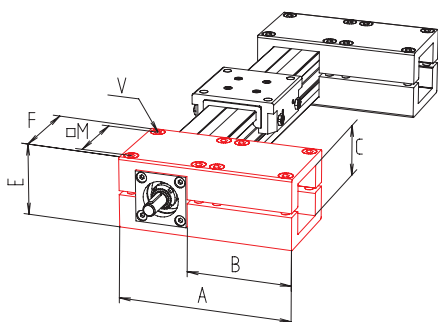
WVR



Code No.	Version	Type	A	B	C	E	F	M	V
513000150300	WVR	30	112	69	30.2	42	56	42	M6 x 25
514000150300	WVR	40	136	82	40.2	56	68	54	M6 x 35
515000150300	WVR	50	170	102	50.4	70	85	67	M6 x 35
516000150300	WVR	60	210	127	60.3	97	105	85	M8 x 60

[mm]

WV

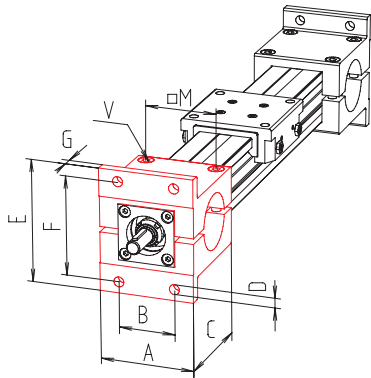


Code No.	Version	Type	A	B	C	E	F	M	V
513000050300	WV	30	112	69	30.2	42	56	42	M6 x 25
514000050300	WV	40	136	82	40.4	56	68	54	M6 x 35
515000050300	WV	50	170	102	50.4	70	85	67	M8 x 45
516000050300	WV	60	210	127	60.4	97	105	85	M8 x 60

[mm]



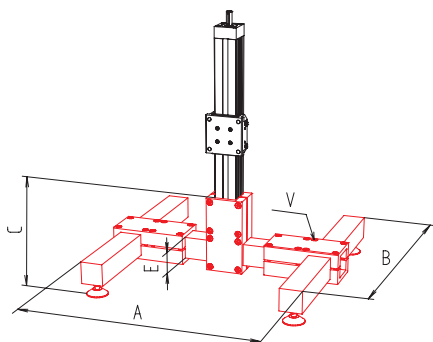
## FV



[mm]

Code No.	Version	Type	A	B	C	D	E	F	G	M	V
53300005030	Z	30	56	28	58	7	70	56	6	42	M6 x 25
53400005030	Z	40	68	40	74	7	85	70	8	54	M6 x 35
53500005030	Z	50	84	50	92	9	110	90	10	64	M8 x 45
53600005030	Z	60	105	80	112.5	9	137	120	12	85	M8 x 60
53800005030	Z	80	126	80	142	11	156	135	16	100	M10 x 70

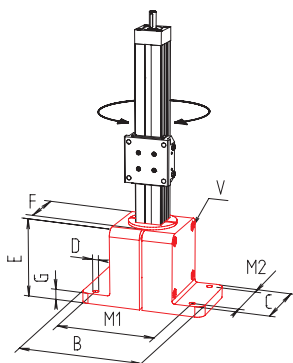
## FHV



[mm]

Code No.	Version	Type	A	B	C	E	V
53300008030	FHV	30	350	350	114	30	M6 x 25
53400008030	FHV	40	400	400	137	40	M6 x 35
53500008030	FHV	50	500	500	127	50	M8 x 45
53600008030	FHV	60	600	600	220	60	M8 x 60

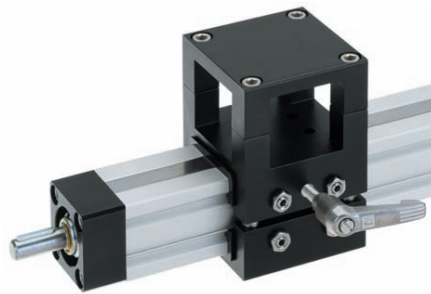
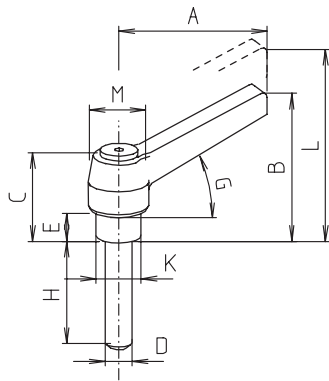
## FRS



[mm]

Code No.	Version	Type	B	C	D	E	F	G	M1	M2	V
53300018030	FRS	30	110	84	9	92	70	10	90	50	M8 x 45
53500018030	FRS	50	156	126	11	142	126	16	135	80	M10 x 70

## Clamping levers



For slide clamp



For component clamp

[mm]

Code No. galvanised	Code No. VA	Type	A	B	C	D	E	G	H	K	L	M
<b>For slide clamp</b>												
90248	93020	30	40	33.5	27	M5	5.5	20°	15	8.5	37.5	13.5
90212	93001	40/50	40	33.5	27	M6	6.5	20°	25	10	37.5	13.5
90249	93019	60	45	35	22	M6	4	25°	20	10	38	13
90222	93012	80	65	45	31	M8	8.5	20°	25	13	48	18
<b>For component clamp</b>												
90247	93018	30	40	27	27	M6	6.5	20°	30	10	31	13.5
90213	93014	40	40	33.4	27	M6	6.5	20°	35	10	37.5	13.5
90225	93004	50	65	45	31	M8	8.5	20°	45	13	49	18
90228	93011	60	65	45	31	M8	8.5	20°	60	13	49	18
90245	93008	80	92	62	42	M10	10	20°	70	16	66	-

## Handwheel

- Rotating cylindrical grip
- Fully turned wheel rim
- Machined hub

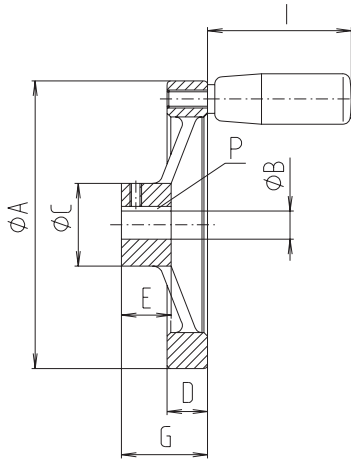
**Material:** Aluminium die cast, black powder-coated



Ø 80-100

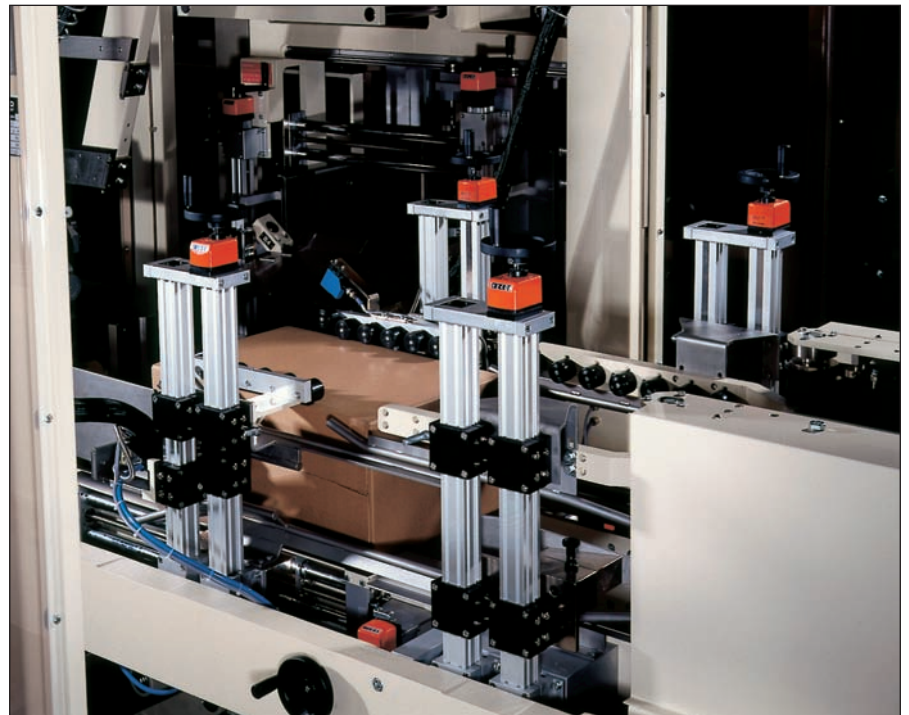


Ø 140-200



[mm]

Code No.	Type	A	B	C	D	E	G	P	I
90903	30	80	8	23	11	17	35	2 x 2	42
90904	40	100	10	28	14	17	30	3 x 3	52
90915	50/60	100	12	28	14	17	30	4 x 4	52
90905	50/60	140	12	36	16.5	19	36	4 x 4	66
90906	80	140	14	36	16.5	19	36	5 x 5	66
90918	80	160	14	36	18	20	39	5 x 5	80
90928	80	200	14	43	20	24	44	5 x 5	80

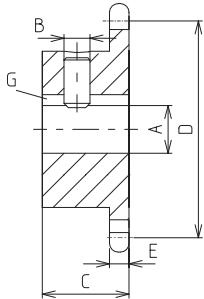


Format adjustment of a packaging system by means of quad EV linear unit

### Chain wheel

■ Other sizes on request

Material: Steel, 500 N/mm<sup>2</sup> min.



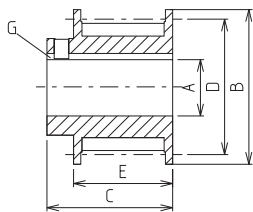
[mm]

Code No.	Type	A	B	C	D	E	G	No. of teeth	Size
91703	30	8	M6	18	41.1	4.5	2 x 2	10	1/2 x 3/16"
on request	40	10	M6	20	53	4.5	4 x 4	13	1/2 x 3/16"
91705	50/60	12	M6	20	61	4.5	4 x 4	15	1/2 x 3/16"
91706	60	14	M6	25	85	4.5	5 x 5	21	1/2 x 3/16"

### HTD timing-belt pulley

- Suitable for maintenance-free continuous operation
- Excellent accuracy and zero backlash during change of direction
- Can be clamped on feather key

Material: Steel



[mm]

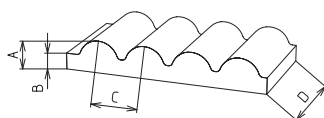
Code No.	Type	A	B	C	D	E	G	Pull force	Pitch
92103	30	8	23	20	19.09	14.5	2 x 2	220 N	5
92105	40/50	12	32	26	28.65	20.5	4 x 4	330 N	5
92106	60	14	32	26	28.65	20.5	5 x 5	330 N	5

### Timing-belt (endless)

- HTD timing-belt with steel insert
- For pull force, see lock pulley. Other lengths available on request.



[mm]



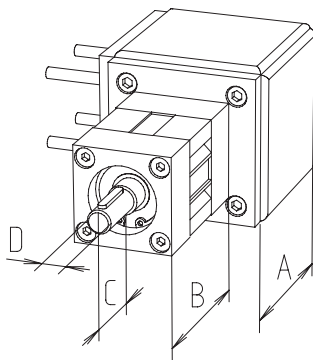
Code No.	Type	A	B	C	D	Timing-belt length			
92204	30	3.81	1.75	5	9	305	550	750	1000
92205	40/50/60	3.81	1.75	5	15	305	565	800	900



Timing-belt length [mm]

## Angular drive

- Simple assembly
- Self-centring

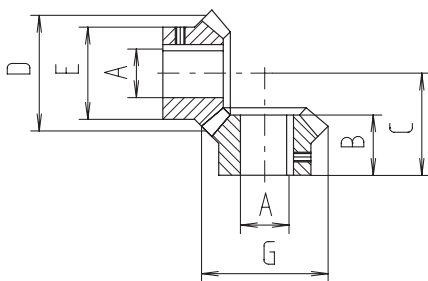


[mm]

Code No.	Type	A	B	C	D	Ratio	Module	No. of teeth	Max. torque	Max. speed
91503	30	50	60	25	8	1:1	1.5	16	5.5 Nm	560 rpm
91513	30	50	60	25	8	1:1.5	1.5	16/24	5 Nm	373/560 rpm
91534	40	60	80	28	10	1:1	1.5	16	5.5 Nm	560 rpm
91524	40	60	80	28	10	1:1.5	1.5	16/24	5 Nm	373/560 rpm
91505	50	78	80	30	12	1:1	2.5	16	16 Nm	560 rpm
91515	50	78	80	30	12	1:1.5	2	16/24	10 Nm	373/560 rpm
91507	60	88	125	30	12	1:1	2.5	16	16 Nm	560 rpm
91517	60	88	125	30	12	1:1.5	2	16/24	10 Nm	373/560 rpm
91508	80	108	140	38	14	1:1	2.5	22	28 Nm	560 rpm
91518	80	108	140	38	14	1:1.5	2.5	16/24	23 Nm	373/560 rpm

## Bevel gear set

- Straight toothed
  - Pressure angle 20°
  - Shaft angle 90°
  - Crowned tooth faces
  - Can be clamped on feather key
- Material: Steel C45**



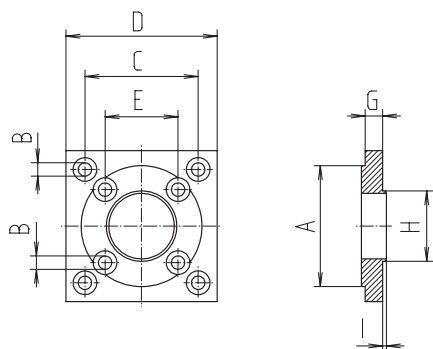
[mm]

Code No.	Type	A	B	C	D	E	G	Ratio	No. of teeth	Module
91603	Set 30	8	15	24	24	18	26.11	1:1	16	1.5
91613	Set 30	8	17/17.5	30/27	24/36	18/18	26.49/37.67	1:1.5	16/24	1.5
91623	Single component 30	8	15	24	24	18	26.11	1:1	16	1.5
91663	Single component 30	8	17	30	24	18	26.49	1:1.5	16	1.5
91673	Single component 30	8	17.5	27	36	18	37.67	1:1.5	24	1.5
91614	Set 40	10	16	27	28.5	24	30.62	1:1	19	1.5
91624	Set 40	10	17/17.5	30/27	24/36	20/26	26.49/37.67	1:1.5	16/24	1.5
91674	Single component 40	10	16	27	28.5	24	30.62	1:1	19	1.5
91684	Single component 40	10	17	30	24	20	26.49	1:1.5	16	1.5
91694	Single component 40	10	17.5	27	36	26	37.67	1:1.5	24	1.5
91605	Set 50	12	22	37	40	32	43.5	1:1	16	2.5
91615	Set 50	12	21/23	38/35	32/48	26/35	35.3/50.2	1:1.5	16/24	2
91625	Single component 50	12	22	37	40	32	43.5	1:1	16	2.5
91665	Single component 50	12	21	38	32	26	35.3	1:1.5	16	2
91645	Single component 50	12	23	35	48	35	50.2	1:1.5	24	2
91605	Set 60	12	22	37	40	32	43.5	1:1	16	2.5
91615	Set 60	12	21/23	38/35	32/48	26/35	35.3/50.2	1:1.5	16/24	2
91625	Single component 60	12	22	37	40	32	43.5	1:1	16	2.5
91665	Single component 60	12	21	38	32	26	35.3	1:1.5	16	2
91645	Single component 60	12	23	35	48	35	50.2	1:1.5	24	2
91608	Set 80	14	28	48	55	40	58.53	1:1	22	2.5
91618	Set 80	14	25/27	46/42	40/60	32/42	44.16/62.77	1:1.5	16/24	2.5
91648	Single component 80	14	28	48	55	40	58.53	1:1	22	2.5
91678	Single component 80	14	25	46	40	32	44.16	1:1.5	16	2.5
91668	Single component 80	14	27	42	60	42	62.77	1:1.5	24	2.5

### Combination flange

- Simple assembly with linear units and combination cubes
- Exact fit due to centering shoulders

**Material:** AlMgSi, black anodised



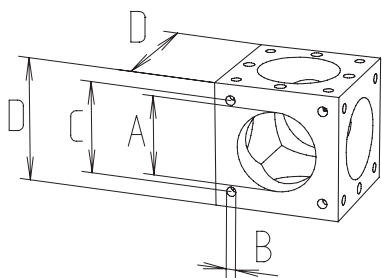
Code No.	Type	A	B	C	D	E	G	H	I
92303	30	38 <sub>f7</sub>	4.3	36	50	21	6	22 <sub>f7</sub>	2
92304	40	48 <sub>f7</sub>	5.3	45	60	29	7	28 <sub>f7</sub>	1.5
92305	50	50 <sub>f7</sub>	6.6	58	78	38	8	35 <sub>f7</sub>	2
92307	60	60 <sub>f7</sub>	6.4	68	88	43	8	35 <sub>f7</sub>	2
92308	80	80 <sub>f7</sub>	9	88	108	46	9	50 <sub>f7</sub>	3

[mm]

### Combination cube

- Connecting or transmission module
- Machined all-round

**Material:** AlMgSi, black anodised



Code No.	Type	A	B	C	D
92403	30	38 <sup>H7</sup>	M 4	36	50
92404	40	48 <sup>H7</sup>	M 5	45	60
92405	50	50 <sup>H7</sup>	M 6	58	78
92407	60	60 <sup>H7</sup>	M6	68	88
92408	80	80 <sup>H7</sup>	M 8	88	108

[mm]

### Cap for combination cube

- For contact-free mounting surfaces

**Material:** PE, black



Code No.	Type	Cap thickness
92413	30	2
92414	40	3
92415	50	3
92417	60	3
92418	80	4

[mm]

## Connecting and transmission unit

- For the transmission of torques with shaft or as a connecting unit without shaft for parallel linear units

**Material:** End elements, AlMgSi, black anodised  
Profile, AlMgSi, clear anodised

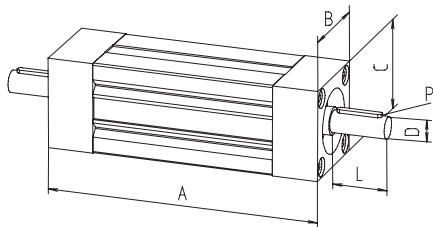


Transmission unit

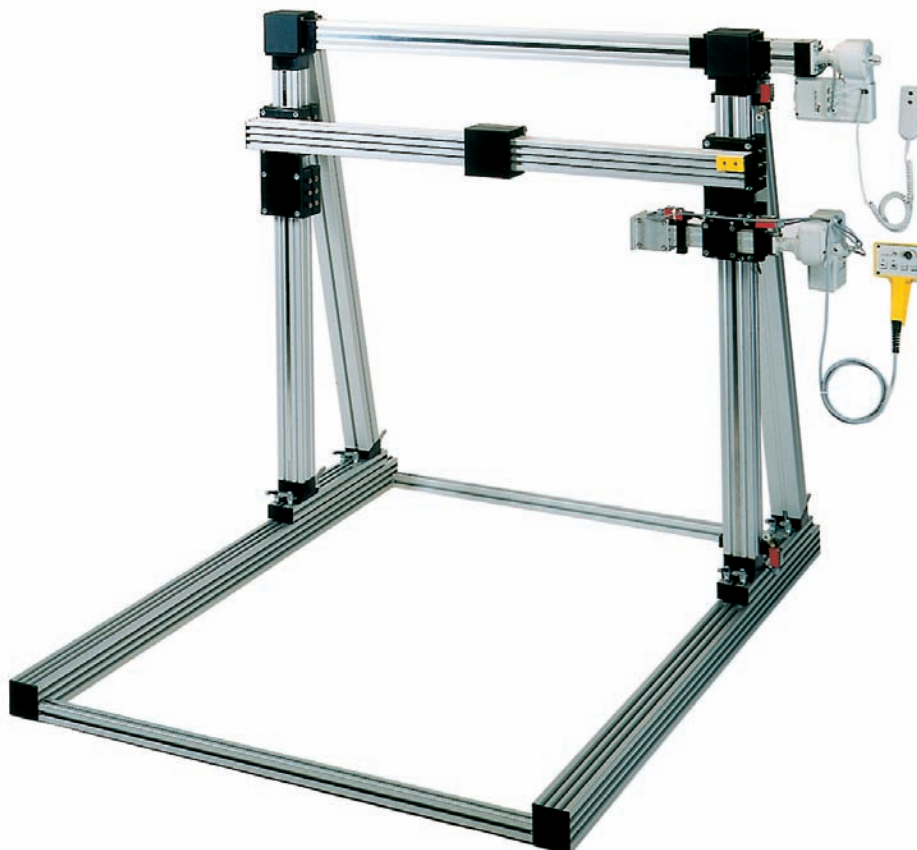


Connecting unit

[mm]



Code No.	Type	Version	A (basic length)	B	C	D	L	P
92503_ _ _ _	30	with shaft	60	30	30	8	25	2 x 2 x 20
92513_ _ _ _	30	without shaft	60	30	30	-	-	-
92504_ _ _ _	40	with shaft	80	40	40	10	28	3 x 3 x 20
92514_ _ _ _	40	without shaft	80	40	40	-	-	-
92505_ _ _ _	50	with shaft	80	50	50	12	30	4 x 4 x 25
92515_ _ _ _	50	without shaft	80	50	50	-	-	-
92507_ _ _ _	60	with shaft	125	60	60	12	30	4 x 4 x 25
92517_ _ _ _	60	without shaft	125	60	60	-	-	-
92508_ _ _ _	80	with shaft	140	80	80	14	38	5 x 5 x 32
92518_ _ _ _	80	without shaft	140	80	80	-	-	-



**Selection table**  
**Motor adaptor/EV coupling**



Type	Servomotor						Three-phase motor	
	RK-AC 118		RK-AC 240		RK-AC 210/470		90/120 W	180/250 W
	with gear unit		with gear unit		with gear unit			
EV 30	949204	949279	–	–	–	–	949603	
	911430 0811	911430 0816	–	–	–	–	910920 0812	
EV 40	949205	949224	949280	949299	–	–	94937	94916
	911430 1011	9114301016	911430 1014	911940 1020	–	–	911430 1012	911430 1014
EV 50	949206	949281	949225	949300	–	–	949605	94935
	911430 1112	911430 1216	911430 1214	911940 1220	–	–	911940 1212	911430 1214
EV 60	949052	949086	949087	949081	949080	949079	94976	949077
	911430 1112	911430 1216	911940 1214	911940 1220	911940 1219	912855 1225	911940 1212	911430 1214
EV 80	949401	949331	949226	949301	949240	949314	94958	94940
	911430 1114	911940 1416	911940 1414	911940 1420	911940 1419	912855 1425	911940 1214	911940 1414



Code No. Motor adaptor:  
**949226**

Code No. Coupling with  
specification of shaft  
diameter  
1st end = 14 mm  
2nd end = 14 mm:  
**911940 1414**

**Note:**  
For further details on motor versions,  
please refer to the chapter "Motors and  
controls"

For dimensions and order data for motor adaptor and coupling,  
please refer to next page

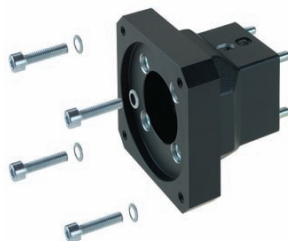
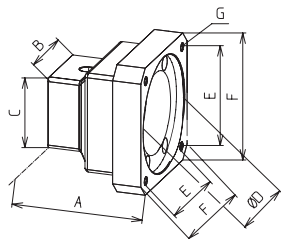


# quad<sup>®</sup> EV – Drive

## Motor adaptor

- Simple assembly
- Exact fit due to centering shoulders

**Material:** Aluminium, black anodised



[mm]

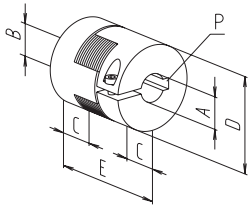
Code No.	Type	A	B	C	D	E	F	G
949204	30	63	40	40	60	53	70	M5
949279	30	70	40	40	60	53	70	M5
949402	30	65	40	40	73	70	90	M6
949603	30	65	40	40	50	46	80	M5
949205	40	65	50	50	60	53	70	M5
949224	40	73	50	50	60	53	70	M5
949280	40	73	50	50	80	70.7	90	M6
949299	40	100	50	50	80	70.7	90	M6
949403	40	73	50	50	73	70	90	M6
94937	40	73	50	50	50	46	80	M5
94916	40	73	50	50	80	100	Ø 120	Ø 6.6
949206	50	66	52	52	60	53	70	M5
949281	50	75	52	52	60	53	70	M5
949225	50	73	52	52	80	70.7	90	M6
949300	50	97	52	52	80	70.7	90	M6
949330	50	73	52	52	73	70	90	M6
949605	50	73	52	52	50	65	80	M5
94935	50	73	52	52	80	100	Ø 120	Ø 6.6
949052	60	66	60	60	60	53	70	M5
949086	60	75	60	60	60	53	70	M5
949087	60	81	60	60	80	70.7	90	M6
949081	60	97	60	60	80	70.7	90	M6
949080	60	91	60	60	95	81.3	115	M8
949079	60	120	60	60	110	91.9	115	M8
949078	60	75	60	60	73	70	90	M6
94976	60	85	60	60	50	65	80	M5
949077	60	75	60	60	80	100	Ø 120	Ø 6.6
949401	80	74	80	80	60	53	70	M5
949331	80	86	80	80	60	53	70	M5
949226	80	86	80	80	80	70.7	90	M6
949301	80	102	80	80	80	70.7	90	M6
949240	80	96	80	80	95	81.3	115	M8
949314	80	112.5	80	80	110	91.9	115	M8
949326	80	86	80	80	73	70	90	M6
94958	80	86	80	80	50	46	80	M5
94940	80	86	80	80	80	100	Ø 120	Ø 6.6

### Coupling

- Small size
- Shaft connection without backlash
- Maintenance-free
- Easy plug-in assembly

**Material:** Hub – aluminium  
Spider ring – polyurethane

To ensure the smooth running of the coupling, a clearance of **D + 3 mm** is required.

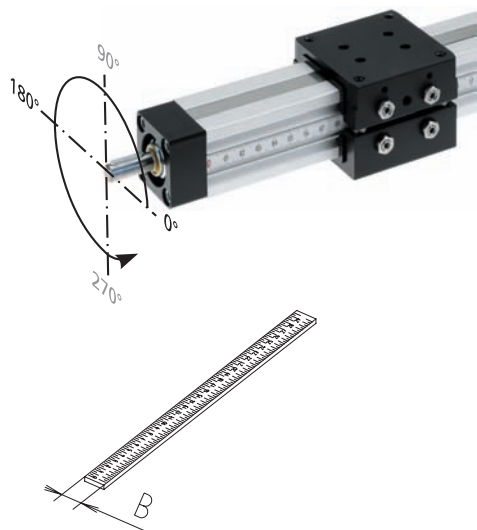


[mm]

Code No.	A	B	C	D	E	P	Torque [Nm]	
							with feather key	without feather key
9109200808	8	8	10	20	30	2 x 2/2 x 2	5	3
9109200895	8	9.5	10	20	30	2 x 2/-	5	3
9109200810	8	10	10	20	30	2 x 2/3 x 3	5	3
9109200812	8	12	10	22	30	2 x 2/4 x 4	5	3
9109200816	8	16	10	22	30	2 x 2/5 x 5	5	3
9114300811	8	11	11	30	35	2 x 2/4 x 4	12	6
9114300816	8	16	11	30	35	2 x 2/5 x 5	12	6
91143009510	9.5	10	11	30	35	-/3 x 3	12	6
91143009512	9.5	12	11	30	35	-/4 x 4	12	6
9114301010	10	10	11	30	35	3 x 3/3 x 3	12	6
9114301011	10	11	11	30	35	3 x 3/4 x 4	12	6
9114301012	10	12	11	30	35	3 x 3/4 x 4	12	6
9114301014	10	14	11	30	35	3 x 3/5 x 5	12	6
9114301016	10	16	11	30	35	3 x 3/5 x 5	12	6
9114301112	11	12	11	30	35	4 x 4/4 x 4	12	6
9114301114	11	14	11	30	35	4 x 4/5 x 5	12	6
9114301212	12	12	11	30	35	4 x 4/4 x 4	12	6
9114301214	12	14	11	30	35	4 x 4/5 x 5	12	6
9114301216	12	16	11	30	35	4 x 4/5 x 5	12	6
9114301219	12	19	11	30	35	4 x 4/6 x 6	12	6
9114301220	12	20	11	30	35	4 x 4/6 x 6	12	6
9119409514	9.5	14	25	40	65	-/5 x 5	17	10
9119401020	10	20	25	40	65	3 x 3/6 x 6	17	10
9119401212	12	12	25	40	65	4 x 4/4 x 4	17	10
9119401214	12	14	25	40	65	4 x 4/5 x 5	17	10
9119401220	12	20	25	40	65	4 x 4/6 x 6	17	10
9119401414	14	14	25	40	65	5 x 5/5 x 5	17	10
9119401416	14	16	25	40	65	5 x 5/5 x 5	17	10
9119401419	14	19	25	40	65	5 x 5/6 x 6	17	10
9119401420	14	20	25	40	65	5 x 5/6 x 6	17	10
9128551225	12	25	30	55	78	4 x 4/8 x 7	60	35
9128551425	14	25	30	55	78	5 x 5/8 x 7	60	35

# quad® EV – Position determination

## Scale



- Self-adhesive
- Can be retrofitted
- 4 mm font size

**Material:** Steel band, plastic-coated

Image shows scale - to be read from left to right. Standard installation at 0° (90° and 270° not technically possible)

Code No.	Type	Can be read from	Length	B	Version
92005	30	left to right	0-1000	8	fitted
92015		left to right	0-1000	8	not fitted
92001	40-80	right to left	0-1000	10	fitted
92021		right to left	0-1000	10	not fitted
92011		left to right	0-1000	10	fitted
92031		left to right	0-1000	10	not fitted
92003		left to right	0-2000	10	fitted
92013		left to right	0-2000	10	not fitted
92023		right to left	0-2000	10	fitted
92033		right to left	0-2000	10	not fitted

[mm]

## Positioning indicator

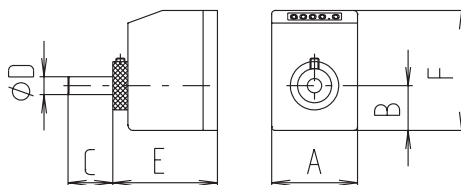


Installation position: horizontal

- Permitted ambient temperature +80°C
- Figure height 6 mm
- Reading accuracy ± 0.1 mm
- Simple assembly

**Material:** Housing made of polyamide 6, Orange RAL 2004  
Steel parts galvanised

**Scope of delivery:** Positioning indicator, clamping ring, shaft extension and fastenings



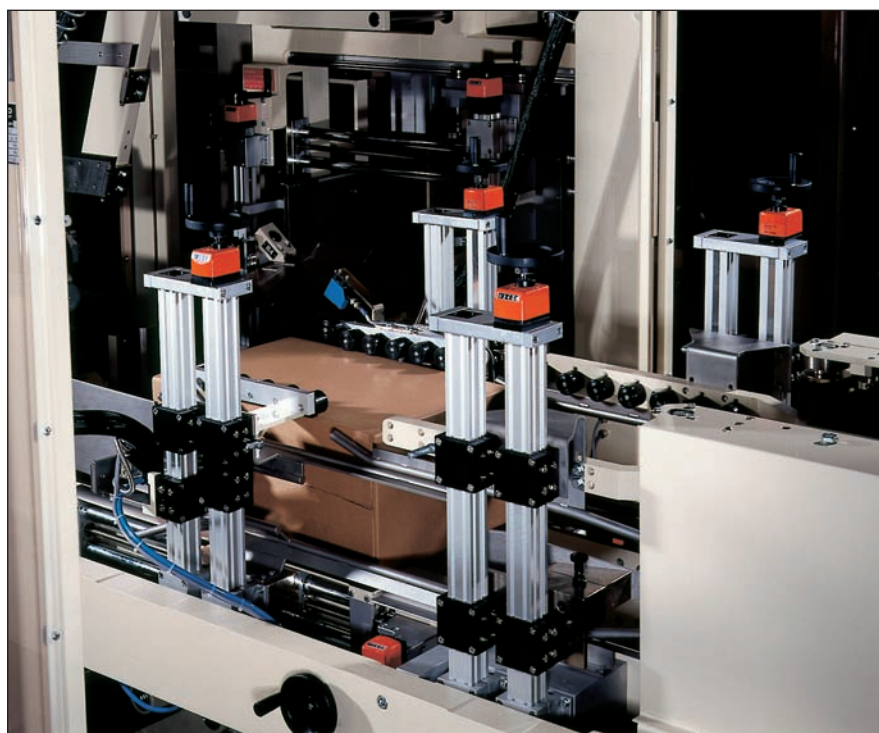
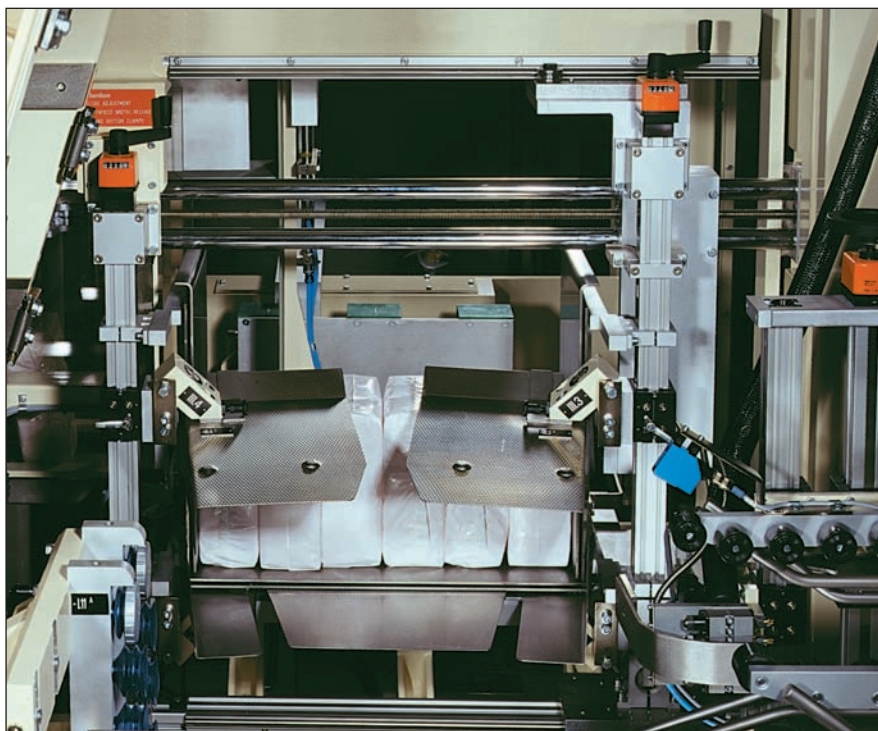
[mm]



Installation position: vertical

\* Version with double lead e.g. for installation on righthand/lefthand thread screws

Type	Installation position	Code No.	Version	Code No.	Version*	A	B	C	D	E	F
30	Horizontal	91003	3 mm rising	91086	6 mm rising	48	25	25	8	59	67
30	Horizontal	91013	3 mm falling	91087	6 mm falling	48	25	25	8	59	67
30	Vertical	91023	3 mm rising	91088	6 mm rising	48	25	25	8	59	67
30	Vertical	91033	3 mm falling	91089	6 mm falling	48	25	25	8	59	67
40	Horizontal	91054	4 mm rising	91069	8 mm rising	48	25	28	10	59	67
40	Horizontal	91064	4 mm falling	91066	8 mm falling	48	25	28	10	59	67
40	Vertical	91044	4 mm rising	91067	8 mm rising	48	25	28	10	59	67
40	Vertical	91074	4 mm falling	91068	8 mm falling	48	25	28	10	59	67
50/60	Horizontal	91005	4 mm rising	91076	8 mm rising	48	25	38	12	59	67
50/60	Horizontal	91015	4 mm falling	91077	8 mm falling	48	25	38	12	59	67
50/60	Vertical	91025	4 mm rising	91078	8 mm rising	48	25	38	12	59	67
50/60	Vertical	91035	4 mm falling	91079	8 mm falling	48	25	38	12	59	67
80	Horizontal	91008	5 mm rising	91082	10 mm rising	48	25	38	14	59	67
80	Horizontal	91018	5 mm falling	91083	10 mm falling	48	25	38	14	59	67
80	Vertical	91028	5 mm rising	91084	10 mm rising	48	25	38	14	59	67
80	Vertical	91038	5 mm falling	91085	10 mm falling	48	25	38	14	59	67



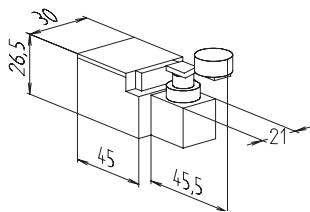
EV units enable simple format adjustment of a packaging machine

# quad<sup>®</sup>EV – Position determination

## Mechanical limit switch

- Limit switch with angle lever
- Compact design

**Material:** Thermoplastic, fully insulated



Max. voltage	250 V AC
Max. switching current	6 A
Max. starting current	16 A
Operating frequency	Max. 6000/h
Mechanical lifetime	1 x 10 <sup>7</sup> switching cycles
Axis lever adjustment	locking by 360°
Protection class	IP 65
Ambient temperature	-30°C to +80°C

Code No.	Type	Switching function
91905	30-80	NC/NO

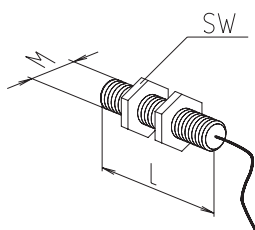
## Inductive limit switch

- Maintenance-free

**Material:** Housing - brass, chrome-plated



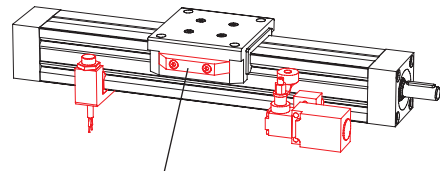
Voltage	10-30 V DC
Max. switching current	200 mA
Max. starting current	200 mA
Operating frequency	700 Hz acc. to DIN EN 50010
Mechanical lifetime	independent of operating cycles
Operating distance	M8 x 1 = 2 mm, M12 x 1 = 4 mm
Protection class	IP 67
Ambient temperature	-25°C to +80°C



[mm]					
Code No.	Type	Switching function	L	M	A/F
92803	30/40	Normally closed contact	37	8 x 1	13
92813	30/40	Normally open contact	37	8 x 1	13
92805	50/80	Normally closed contact	37	12 x 1	17
92815	50/80	Normally open contact	37	12 x 1	17



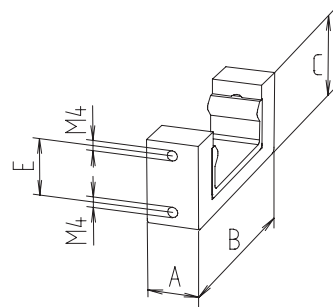
**Holder for limit switch mechanical and inductive**



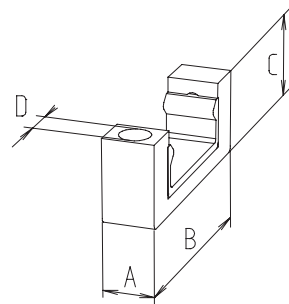
Limit switch cam only on EV30 and 50 with closed carriage

- Can be moved in the V-slots of the guide profile and fixed using a set screw
- Using a limit switch reduces the stroke by 25 mm (open elements) or 50 mm (closed elements)
- The limit switch holder cannot be used in conjunction with closed carriages. This version is available on request.

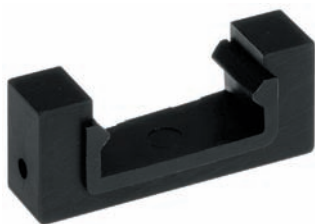
**Material:** AlMgSi, clear anodised



for limit switch



for limit switch



\* with flange plate  
\*\* limit switch cam included in delivery

[mm]						
Code No.	Type	A	B	C	D	E
<b>Holder for mechanical limit switch</b>						
92703	30*	16	56	20	–	22
92704	40*	16	76	26.5	–	22
92705	50	20	85	33	–	22
92736	60	26	105	40	M12 x 1	22
92708	80	26	126	53	M12 x 1	22
92713	30	Holder with limit switch				
92793	30	Holder with limit switch, closed carriage**				
92714	40	Holder with limit switch				
92715	50	Holder with limit switch				
92795	50	Holder with limit switch, closed carriage**				
92746	60	Holder with limit switch				
92718	80	Holder with limit switch				
<b>Holder for inductive limit switch</b>						
92903	30	16	56	20	M8 x 1	–
92904	40	16	68	26.5	M8 x 1	–
92905	50	20	85	33	M12 x 1	–
92736	60	26	105	40	M12 x 1	22
92908	80	26	126	53	M12 x 1	22
92913	30	Holder with limit switch NC contact				
92923	30	Holder with limit switch NO contact				
92924	40	Holder with limit switch NC contact				
92934	40	Holder with limit switch NO contact				
92915	50	Holder with limit switch NC contact				
92925	50	Holder with limit switch NO contact				
92956	60	Holder with limit switch NC contact				
92966	60	Holder with limit switch NO contact				
92918	80	Holder with limit switch NC contact				
92928	80	Holder with limit switch NO contact				