

# Digital Readout Systems

improve the productivity and accuracy of manually operated machines.





### RSF Elektronik Ges.m.b.H.



RSF Elektronik was founded 1973 in St. Georgen near Salzburg, Austria.

From the beginning, the objective was to develop and produce Linear and Rotary Encoders and Digital Readouts. Our products were well accepted in the market, and after some years, the company employed more than 100 people.

Due to growth, it was then necessary for RSF Elektronik to move into larger facilities. The company moved in 1978 to our current location. Today, the largest percentage of our shipments are Incremental Linear Encoders. To guarantee the best possible support, we have built distribution contacts in the most important markets.

Main internal elements of opto-electronic measuring systems are high precision divisions on glass and/or steel carriers.
Under the trade name "SENTOP",
RSF Elektronik manufactures Precision Graduations in thin layer technology.

Our quality, performance and environment management comply with DIN EN ISO 9001 and DIN EN ISO 14001 standards.

# Improve Accuracy and Productivity by using a RSF Digital Readout and Linear Encoders

In a competitive market, using the latest technology to improve your productivity is essential. Adding a Digital Readout and Linear Encoders is one of the best ways to make a machine tool more profitable.

The productivity and value of your machine tool will be increased when using an RSF Elektronik Digital Readout and Linear Encoders.

Regardless of the machine tool, old or new, standard or special use,

RSF Elektronik has the Digital Readout and Linear Encoders for your machine and application.

Advantages of using a Digital Readout and Linear Encoders from RSF Elektronik

- Digital Readouts from RSF Elektronik can be mounted quickly and easily to your machine tool. Installation is simple using available mounting hardware.
- The Digital Readout displays the exact tool position at all times. No longer does the machine operator need to count handwheel turns or keep track of the dial position.
- Linear Encoders from RSF Elektronik measure the machine travel directly at the machine guideway. Lead screw error and backlash have no influence on the measuring accuracy.
- If your have questions during the Digital Readout or Linear Encoder installation, do not hesitate to contact our company or nearest RSF agent.

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### The Digital Readout System

A complete Digital Readout system

The system consists of one or more Linear Encoders, commonly referred to as scales, and a Digital Readout. The Linear Encoder measures the machine travel and the Digital Readout (sometimes called a DRO) displays the distance moved or machine table position to the operator.

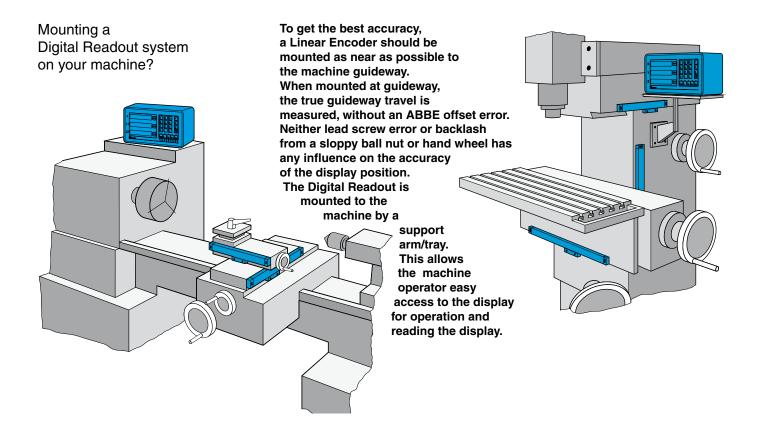
RSF Elektronik Linear Encoders A Linear Encoder consists of two components:

- 1. the scale (extrusion/glass combination) and
- 2. the scanning head (reading head).

The scale unit consists of a high accuracy graduation pattern printed on glass spar. A metal extrusion holds and protects the glass. Special shaped rubber sealing lips in the extrusion keep out coolants and contamination. The scanning head has a dual guided carriage to maintain alignment with the glass scale. The design of the scanning head carriage allows for a large mounting tolerance without affecting the accuracy of the scale. The glass scale is opto-electrically scanned using LEDs, photodiodes and a reticle.

RSF Elektronik Digital Readouts The opto-electronics in the Linear Encoder scanning head convert distance movement into quadrature square wave signals. These signals are transmitted to the Digital Readout, which in turn displays the distance moved or table position. Linear Encoders from RSF have Reference Index marks.

The Reference Index mark are a very useful feature if the Digital Readout loses power or if power is turned off. Linear Encoders from RSF Elektronik are available with distance coded reference marks ( $\mathbf{K}$ ): after travelling 20 mm the absolute position will be recalled on the display.



### The Advantage of a Digital Readout System

Advantages of a Digital Readout System

- In the past, the operator of a machine tool without a Digital Readout had to concentrate on reading and keeping track of the handwheel vernier dial.
   After a brief review of the Digital Readout operations manual, you will immediately work faster with better accuracy. Scrapped and rejected parts will be reduced.
- The display shows the position in clear and bright digits.
- Digital Readouts from RSF Elektronik have more features than just displaying position. Refer to the specific models for a listing of the features.
- The RSF Digital Readout has a waterproof keypad and a rugged metal housing to ensure error free operation under harsh workshop conditions.

Profitting from a RSF Elektronik Digital Readout System

- · Minimize your work time at the machine
- · Reduce the scrap rate and save material
- Increase the accuracy and productivity of the machine.
- Decrease the time to move to the next position up to 63%.
- · Investment pay back is achieved very fast.

Example: A milling machine with table travel of: 700 x 400 x 450 mm The purchase and the mounting of the digital readout costs: about Euro 2.800.-

Profit and production increasing: min. 20%

Working time: 135 h/month

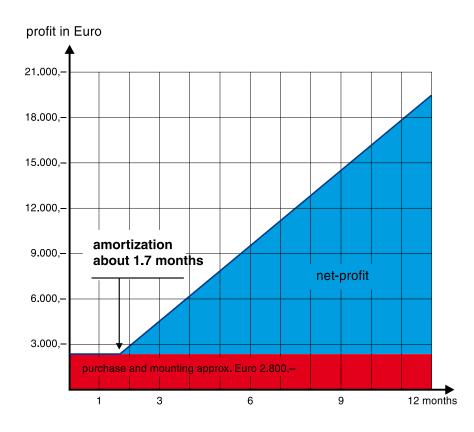
Machine costs per hour: Euro 60,-

Economies from machine changes:

$$\frac{20\%}{100\%}$$
 x  $\frac{\text{Euro 60,-}}{\text{h}}$  x  $\frac{135 \text{ h}}{\text{month}}$  = Euro 1.620,-/month

Amortization:

$$\frac{\text{Euro 2.800,-}}{\text{Euro 1.620,-/month}} = \underline{1,7 \text{ months}}$$





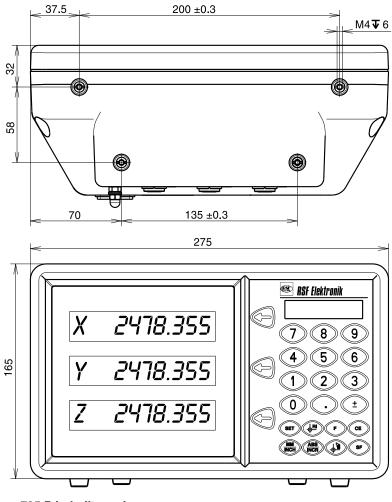
# **Digital Readouts**

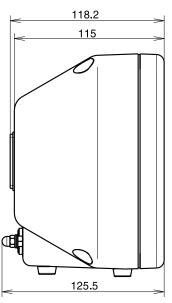
**Z 710, Z 720, Z 730, Z 715, Z 725, Z 735**RSF Digital Readouts are easy to use. To speed and simplify the referencing procedure, distance coded reference marks are available. With this feature, the absolute position will be shown on the display after travelling 20 mm. (Features and technical data Page 8 and 9).



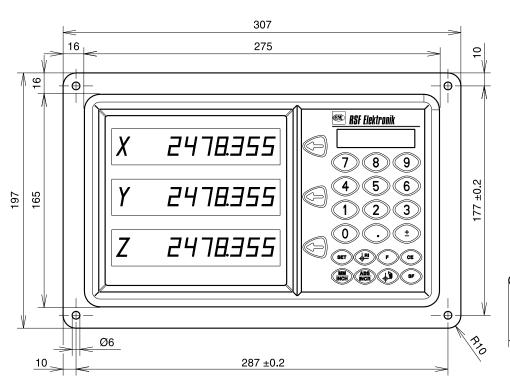
### **Dimensions**

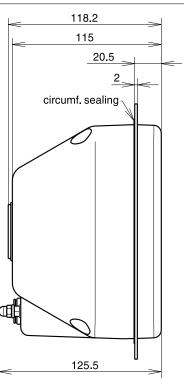
#### Z 710, Z 720, Z 730 and Z 715, Z 725, Z 735:





#### Dimensions 735 P in-built version:







# Digital Readouts

	X Y	_000	# Max   0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	X Y Z	.000 .000 .000	54m   1   1   1   1   1   1   1   1   1
Features:	Z 710	Z 720	Z 730	Z 715	Z 725	Z 735 Z 735E ( <sup>1</sup> Z 735S ( <sup>2</sup>
Number of axis	1	2	3	1	2	3
Programming of system parameters		•			•	
Selectable axis name		•			•	
Switchable for use on a lathe or milling machine		•			•	
Software setup for fixing resolution, measuring step and counting direction		•			•	
Function to delete all parameter		•			•	
Reset- and Preset input (Reset of the displays by pressing one button)		•			•	
Addition/subtraction of the display value with the keyboard		•			•	
Bolt hole pattern, graduated circle function, rectangular drilling pattern		•			•	
Reference mark evaluation (quasi-absolut)		•			•	
Hardware test and display test		•			•	
99 tool corrections (lathe mode)					•	
99 datum points (milling mode)					•	
Store values for axis display		•			•	
Absolute/incremental		•			•	
Conversion: mm/inch		•			•	
Centering (divide by 2)		•			•	
Radius/diameter		•			•	
Each axis is adjustable for Rotary or Linear Encoder input. Rotary Encoder input will be displaying decimal-degree or degree.min.sec.					•	
Linear error correction programmable		•			•	
Nonlinear axes-error correction			4 corr. points)		•	(100 corr. points)
Summing for two axis (Z + Z1)		•			•	
Display for approximation to zero point		•			•	
Feed display					•	
Axes movements with displayed remaining travel way					•	

# **Digital Readouts**





Features:	Z 710	Z 720	Z 730	Z 715	Z 725	Z 735 Z 735E Z 735S <sub>(1</sub>
Inbuilt stop-watch					•	(2
Taper function					•	
Display of spindle speed					•	
Skew compensation					•	
Bi-directional RS 232 interface to connect a printer or a personal computer (control system with extern commands) Baudrate and data format are adjustable via software					0	
8 free programmable switch off and pre-switch off points with relay output, programming to a 0,1 sec. short signal or a direction signal					0	
Analog output					0	
Edge probe input					0	
External Reset for each axis					0	
External input					0	
Output for constant surface speed					0	
Special display for spark erosion					0	
Compensation for grinding wheels					0	

standardo = optional with additional price (1 = DRO for spark erosion machines (2 = DRO for surface grinders

#### Technical data:

**Power supply:** 85–276 VAC (48–62 Hz) switching power supply

Power consumption: 20 VA (3 axes)

**Display:** 8 digits plus sign and one digit for axis display **Monitor display:** 

10 digit alphanumeric display

Color of display: standard green Height of display: 14.5 mm

**Overlay:** Polyester, scratchless and resistent against cooling and lubercating fluids. Audible feedback.

**Resolution:** selectable (depending on the Linear Encoder)

Input: square wave signals +5 V

Permissible input frequency: 1 MHz

Permissible temperature: 0 °C to +45 °C (operation) -20 °C to +70 °C (storage)

**Environmental sealing DIN 40050**: IP 53



## MSA 650 Technical Data

#### Features:

Max. measuring length: 1740 mm

· Small cross-section

 Mounting holes on the extrusion ends; and one center mounting hole provides a more rigid mount for longer measuring lengths

• Distance coded reference marks (K)

Scale model	System resolution	Accuracy grades *	Grating pitch *	Max. output frequency continuous momentary	
Square-wave sign	nals with integrated Subdiv	ing Electronics			
MSA 650.24	10 μm	± 10 μm/m	40 μm	1 m/s 2 m/s	
MSA 650.23	5 μm	±5, ±10 μm/m	20 μm	1 m/s 2 m/s	
MSA 650.64	2 µm	±5, ±10 μm/m	40 μm	1 m/s 2 m/s	
MSA 650.63	1 µm	±5, ±10 μm/m	20 μm	1 m/s 1 m/s	
MSA 650.73	0.5 μm	±5, ±10 μm/m	20 μm	1 m/s 1 m/s	
* Other accuracy grades or grating pitches (e.g. Inch) on request					

#### Standard measuring lengths: [mm]

170, 220, 270, 320, 370, 420, 470, 520, 620, 720, 770, 820, 920, 1040, 1140, 1240, 1340, 1440, 1540, 1640, 1740,

Measuring type: glass scale

#### Reference mark (RI):

- Distance coded reference marks (K): after travelling 20 mm the absolute position is available
- Up to measuring length 920 mm one reference mark in the middle of the measuring length or 35 mm from both ends of measuring length, measuring length 1040 mm and longer, 45 mm from both ends of measuring length.
- Optional: one reference mark at any location additional reference marks can be selected by distances of n x 50 mm

#### Required moving force:

- With standard sealing lips: < 3 N</li>
- With low drag sealing lips: < 0.2 N

#### **Environmental sealing DIN 40050:**

IP 53 (with standard sealing lips)

#### Permissible temperature:

-20 °C to +70 °C (storage), 0 °C to +50 °C (operation)

#### Weight (approx.):

0.8 kg/m (scale spar) + 0.3 kg (scanning head with 3 m cable)

#### Signal-outputs(optional):

- square wave signals (single ended) with integrated Subdividing Electronics
- square wave signals (differential)
   via Line Driver RS 422 standard
   with integrated Sudividing Electronics

MSA 650.23 = times1

MSA 650.24 = times1

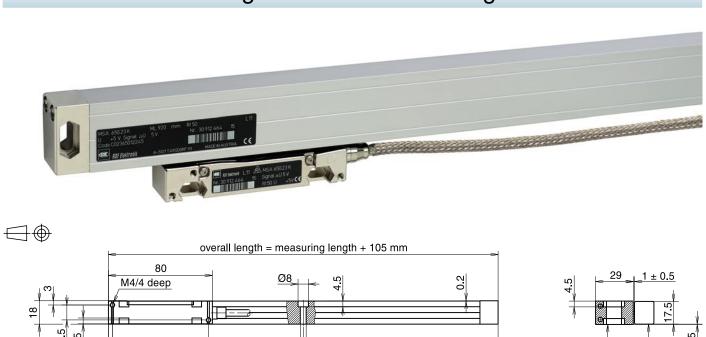
**MSA 650.63** = times5

MSA 650.64 = times5

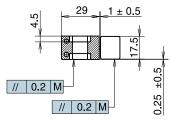
MSA 650.73 = times10

#### Power supply:

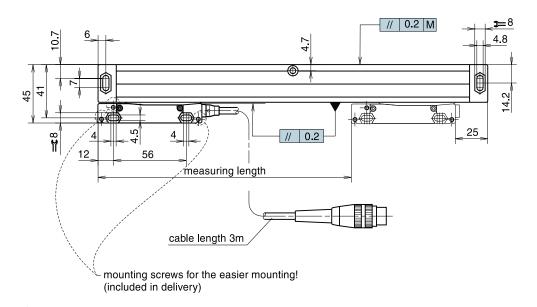
+5 V ±5%, < 150 mA (without interpolation, unloaded) < 200 mA (with interpolation, unloaded)

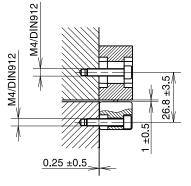


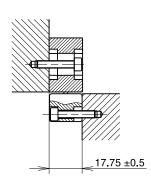
74 Ø4.5 for measuring length over 520 mm scale should be affixed with epoxy resin adhesive (e.g. UHU-plus) cementing gap 0.2 mm or with a screw (e.g. M4 ISO 4762)

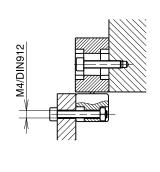


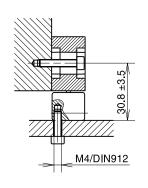
M = machine guideway













## MSA 651 Technical Data

#### Features:

Max. measuring length: 2240 mm

· Small cross-section

Mounting holes on top of the extrusion improves vibration rating

• Distance coded Reference marks (K)

Scale model	System resolution	Accuracy grades *	Grating pitch *	Max. output frequency continuous momentary	
Square-wave sig	nals with integrated Subdiv	ing Electronics			
MSA 651.24	10 μm	± 10 μm/m	40 μm	1 m/s 2 m/s	
MSA 651.23	5 μm	±5, ±10 μm/m	20 μm	1 m/s 2 m/s	
MSA 651.64	2 µm	±5, ±10 μm/m	40 μm	1 m/s 2 m/s	
MSA 651.63	1 µm	±5, ±10 μm/m	20 μm	1 m/s 1 m/s	
MSA 651.73	0.5 µm	±5, ±10 μm/m	20 μm	1 m/s 1 m/s	
<b>.</b>					

<sup>\*</sup> Other accuracy grades or grating pitches (e.g. Inch) on request

#### Standard measuring lengths: [mm]

170, 220, 270, 320, 370, 420, 470, 520, 620, 720, 770, 820, 920, 1040, 1140, 1240, 1340, 1440, 1540, 1640, 1740, 1840, 2040, 2240

Measuring type: glass scale

#### Reference mark (RI):

- Distance coded reference marks (**K**): after travelling 20 mm the absolute position is available
- Up to measuring length 920 mm one reference mark in the middle of the measuring length or 35 mm from both ends of measuring length, measuring length 1040 mm and longer, 45 mm from both ends of measuring length.
- Optional: one reference mark at any location additional reference marks can be selected by distances of n x 50 mm

#### Required moving force:

- With standard sealing lips: < 3 N</li>
- With low drag sealing lips: < 0.2 N

#### **Environmental sealing DIN 40050:**

IP 53 (with standard sealing lips)

#### Permissible temperature:

-20 °C to +70 °C (storage), 0 °C to +50 °C (operation)

#### Weight (approx.):

0.8 kg/m (scale spar) + 0.3 kg (scanning head with 3 m cable)

#### Signal-outputs(optional):

- square wave signals (single ended) with integrated Subdividing Electronics
- square wave signals (differential)
   via Line Driver RS 422 standard
   with integrated Sudividing Electronics

MSA 651.23 = times1

MSA 651.24 = times1

MSA 651.63 = times5

**MSA 651.64** = times5

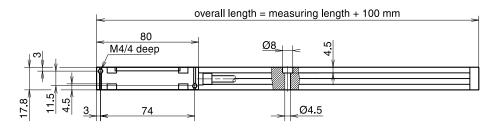
MSA 651.73 = times10

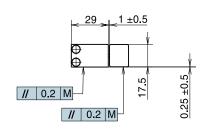
#### Power supply:

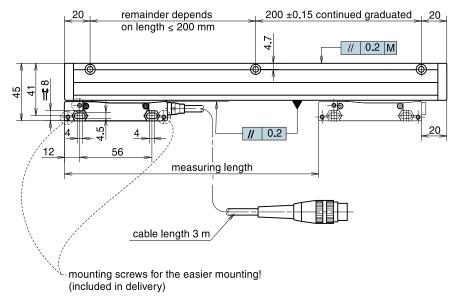
+5 V ±5%, < 150 mA (without interpolation, unloaded) < 200 mA (with interpolation, unloaded)



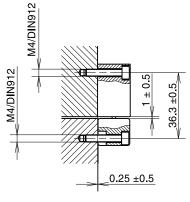


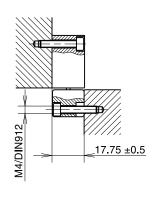


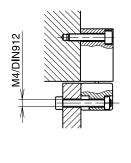


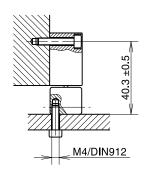


M = machine guideway









MSA 350 Technical Data

#### Features:

Max. measuring length: 3040 mm

· Rigid mounting

Large cross-section

· Mounting holes on the extrusion ends and with mounting supports

• Distance coded Reference marks (K)

Scale model	System resolution	Accuracy grades *	Grating pitch *	Max. output frequency continuous momentary	
Square-wave sign	als with integrated Subdivi	ng Electronics			
MSA 350.24	10 µm	± 10 µm/m	40 μm	1 m/s 2 m/s	
MSA 350.23	5 μm	±5, ±10 μm/m	20 μm	1 m/s 2 m/s	
MSA 350.64	2 µm	±5, ±10 μm/m	40 μm	1 m/s 2 m/s	
MSA 350.63	1 µm	±5, ±10 μm/m	20 μm	1 m/s 1 m/s	
MSA 350.73	0.5 μm	±5, ±10 μm/m	20 μm	1 m/s 1 m/s	

<sup>\*</sup> Other accuracy grades or grating pitches (e.g. Inch) on request

#### Standard measuring lengths: [mm]

170, 220, 270, 320, 370, 420, 470, 520, 620, 720, 770, 820, 920, 1040, 1140, 1240, 1340, 1440, 1540, 1640, 1740, 1840, 2040, 2240 2440, 2640, 2840, 3040

Measuring type: glass scale

#### Reference mark (RI):

- Distance coded reference marks (K):
   after travelling 20 mm the absolute position is available
- Up to measuring length 920 mm one reference mark in the middle of the measuring length or 35 mm from both ends of measuring length, measuring length 1040 mm and longer, 45 mm from both ends of measuring length.
- Optional: one reference mark at any location additional reference marks can be selected by distances of n x 50 mm

#### Required moving force:

- With standard sealing lips: < 3 N</li>
- With low drag sealing lips: < 0.2 N</li>

#### **Environmental sealing DIN 40050:**

- IP 53 (with standard sealing lips)
- IP 64 with DA300

#### Permissible temperature:

-20 °C to +70 °C (storage), 0 °C to +50 °C (operation)

#### Weight (approx.):

3 kg/m (scale spar) + 0.4 kg (scanning head with 3 m cable)

#### Signal-outputs(optional):

- square wave signals (single ended) with integrated Subdividing Electronics
- square wave signals (differential)
   via Line Driver RS 422 standard
   with integrated Sudividing Electronics

MSA 350.23 = times1

MSA 350.24 = times1

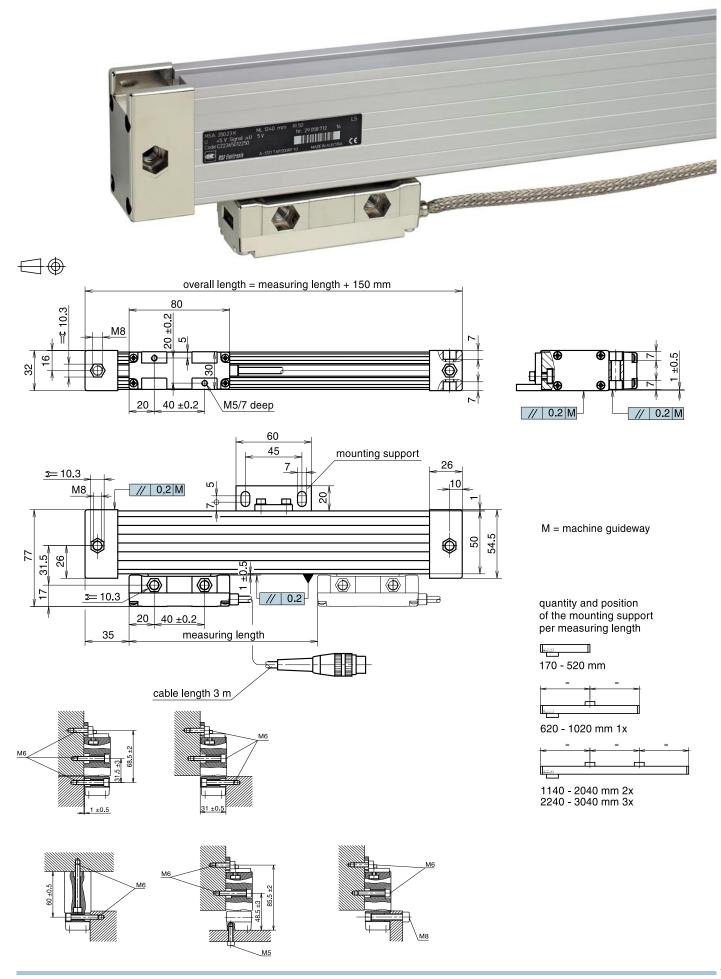
MSA 350.63 = times5

**MSA 350.64** = times5

**MSA 350.73** = times10

#### Power supply:

+5 V ±5%, < 150 mA (without interpolation, unloaded) < 200 mA (with interpolation, unloaded)





MSA 352 Technical Data

#### Features:

- Max. measuring length 3040 mm
- Rigid mounting
- Large cross-section
- Mounting holes on the extrusion ends and with mounting supports
- Distance coded Reference marks (K)
- · Two sets of sealing lips

Optional: the MSA 352 is available with air inlets on extrusion ends. In addition to the two sets of sealing lips, low pressure air helps to keep out coolants and contamination. The RSF air pressure unit (Model DA300) is designed to clean and regulate the encoder air.

Scale model	System resolution	Accuracy grades *	Grating pitch *	Max. output frequency continuous momentary	
Square-wave sign	nals with integrated Subdiv	ing Electronics			
MSA 352.24	10 μm	± 10 μm/m	40 μm	1 m/s 2 m/s	
MSA 352.23	5 μm	±5, ±10 μm/m	20 μm	1 m/s 2 m/s	
MSA 352.64	2 μm	±5, ±10 μm/m	40 μm	1 m/s 2 m/s	
MSA 352.63	1 µm	±5, ±10 μm/m	20 μm	1 m/s 1 m/s	
MSA 352.73	0.5 μm	±5, ±10 μm/m	20 μm	1 m/s 1 m/s	
* Other accuracy grades or grating pitches (e.g. Inch) on request					

#### Standard measuring lengths: [mm]

170, 220, 270, 320, 370, 420, 470, 520, 620, 720, 770, 820, 920, 1040, 1140, 1240, 1340, 1440, 1540, 1640, 1740, 1840, 2040, 2240 2440, 2640, 2840, 3040

Measuring type: glass scale

#### Reference mark (RI):

- Distance coded reference marks (K): after travelling 20 mm the absolute position is available
- Up to measuring length 920 mm one reference mark in the middle of the measuring length or 35 mm from both ends of measuring length, measuring length 1040 mm and longer, 45 mm from both ends of measuring length.
- Optional: one reference mark at any location additional reference marks can be selected by distances of n x 50 mm

#### Required moving force:

< 6 N (two set of sealing lips)

#### Environmental sealing DIN 40050:

- IP 54 (two set of sealing lips)
- IP 64 with DA300

#### Permissible temperature:

-20 °C to +70 °C (storage), 0 °C to +50 °C (operation)

#### Weight (approx.):

3 kg/m (scale spar) + 0.4 kg (scanning head with 3 m cable)

#### Signal-outputs(optional):

- square wave signals (single ended) with integrated Subdividing Electronics
- square wave signals (differential)
   via Line Driver RS 422 standard
   with integrated Sudividing Electronics

MSA 352.23 = times1

MSA 352.24 = times1

MSA 352.63 = times5

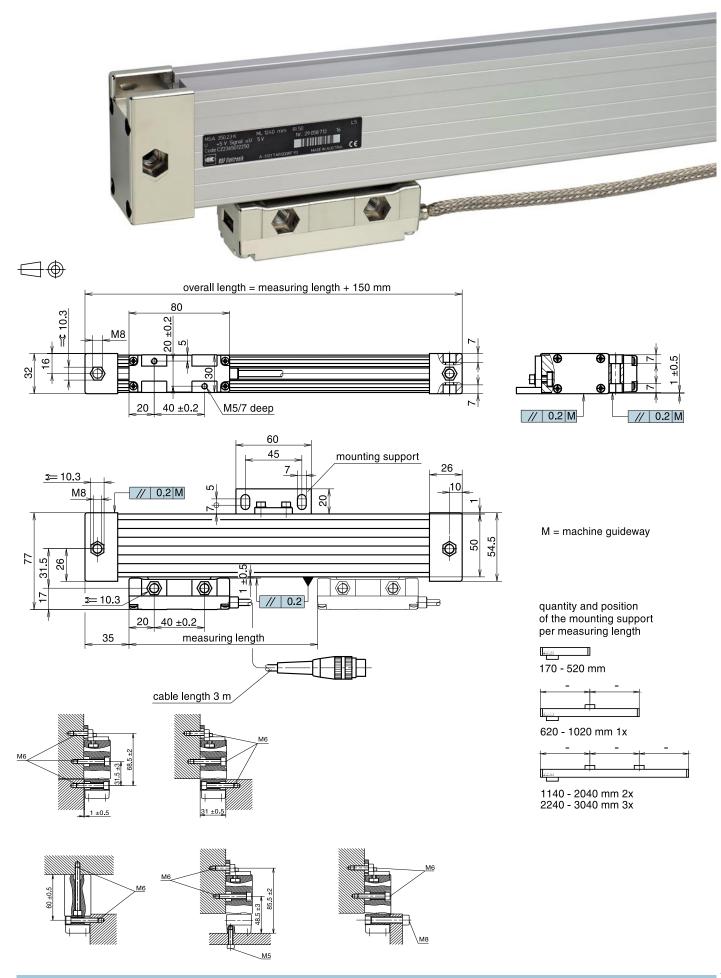
MSA 352.64 = times5

MSA 352.73 = times10

#### Power supply:

+5 V ±5%, < 150 mA (without interpolation, unloaded)

< 200 mA (with interpolation, unloaded)



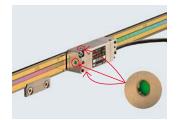
### Other RSF Products



#### MS 2x series

Reflective scanning Linear Encoder with integrated mounting control (only MS 25, MS 26)

- easy mounting; no test box or oscilloscope needed
- quality of the scanning signals is directly visible at the reading head via a 3-colored LED
- two independent switch signals for individual special functions
- position of reference mark selectable
- high insensitivity against contamination
- high traversing speed
- integrated subdividing: up to times 100 interpolation
- max. measuring length: glass scale: 3140 mm steel tape scale: 20000 mm



#### MS 3x series

Reflective scanning Linear Encoder with integrated mounting control (only MS 35, MS 36)

- easy mounting; no test box or oscilloscope needed
- quality of the scanning signals is directly visible at the reading head via 3-colored LEDs
- two independent switch signals for individual special functions
- small dimensions
- easy mounting as a result of large mounting tolerances
- · high traversing speed
- high insensitivity against contamination
- integrated subdividing: up to times 100 interpolation
- max. measuring length: glass scale: 3140 mm steel tape scale: 20000 mm



#### MS 40

Reflective scanning
Linear Encoder
with low price and high quality

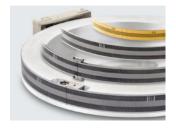
- · small dimensions
- easy mounting as a result of large mounting tolerances
- high traversing speed
- high insensitivity to contamination
- integrated subdividing: up to times 100 interpolation
- measuring length: 20 000 mm



#### MS 8x

Interferential Linear Encoder

- two switch tracks for individual special functions
- non-contact reflective scanning
- high traversing speed
- small dimensions
- scale unit: glass scale or ROBAX® -glass ceramic scale with phase grating
- max. measuring length: 3140 mm



#### Modular Rotary Encoder

#### MSR 40 different versions

- full-circle or segment version
- steel tape scale
- grating pitch: 200 μm
- accuracy of the grating pitch (stretched): ±30 μm/m
- high rotational speed resp. circumferential speed
- integrated subdividing: up to times 100 interpolation

#### MSR 20

- segment version with steel tape scale
- grating pitch: 40 µm
- accuracy of the grating pitch (stretched): ±15 μm/m
- high circumferential speed
- integrated subdividing: up to times 100 interpolation



#### DG 118, DG 120 Standard Rotary Encoder

- rotary Encoder for universal application
- standard line/rev.: graduated from 100 to 5.400



#### DIT 10, DIT 30, DIT 48

Precision measuring Probes

- for universal applications
- stroke length: 10, 30, 48 mm
- mounting on shaft sleeve
- mounting with two tapped holes on body (DIT 30, DIT 48)
- · with cable lifter
- integrated pneumatic lifter optional
- sealing bellows optional (DIT 30, DIT 48)

### Other RSF Products



#### MSA 170

Enclosed Linear Encoder

- distance coded reference marks (K)
- extremely small cross section
- guided by ball bearings
- mounting holes on the extrusion ends
- max. measuring length: 520 mm



#### MSA 7xx, MSA 8xx series

- optimated thermal behavior
- connection cable pluggable (optional)
- enclosed version
- distance coded reference marks (K)
- small dimensions
- mounting holes on the extrusion ends or mounting holes along the top of extrusion improves vibration stability
- max. measuring length: 3 040 mm



#### MSA 370

Enclosed Linear Encoder

- distance coded reference marks (K)
- rigid mounting
- large cross-section
- enclosed version
- mounting holes on the extrusion ends and with mounting supports
- max. measuring length: 3040 mm



#### MSA 374

**Enclosed Linear Encoder** 

- for application on presses bending machines and hydraulic cylinders
- roller bearing dual guided scanning carriage
- free positionable switching magnets for special functions
- distance coded reference marks (K)
- mounting holes on the extrusion ends
- max. measuring length: 720 mm



#### MSA 390, MSA 391

**Enclosed Linear Encoder** 

- individual choosing of the reference mark
- with switch tracks for special functions
- rigid mounting
- large cross-section
- mounting holes on the extrusion ends and with mounting supports (MSA 390)
- mounting holes on the top of the extrusion improves vibration rating (MSA 391)
- max. measuring length: 3040 mm

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Date 10/2010 • Art.no. 386218-24 • Techn. adjustment in reserve!



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